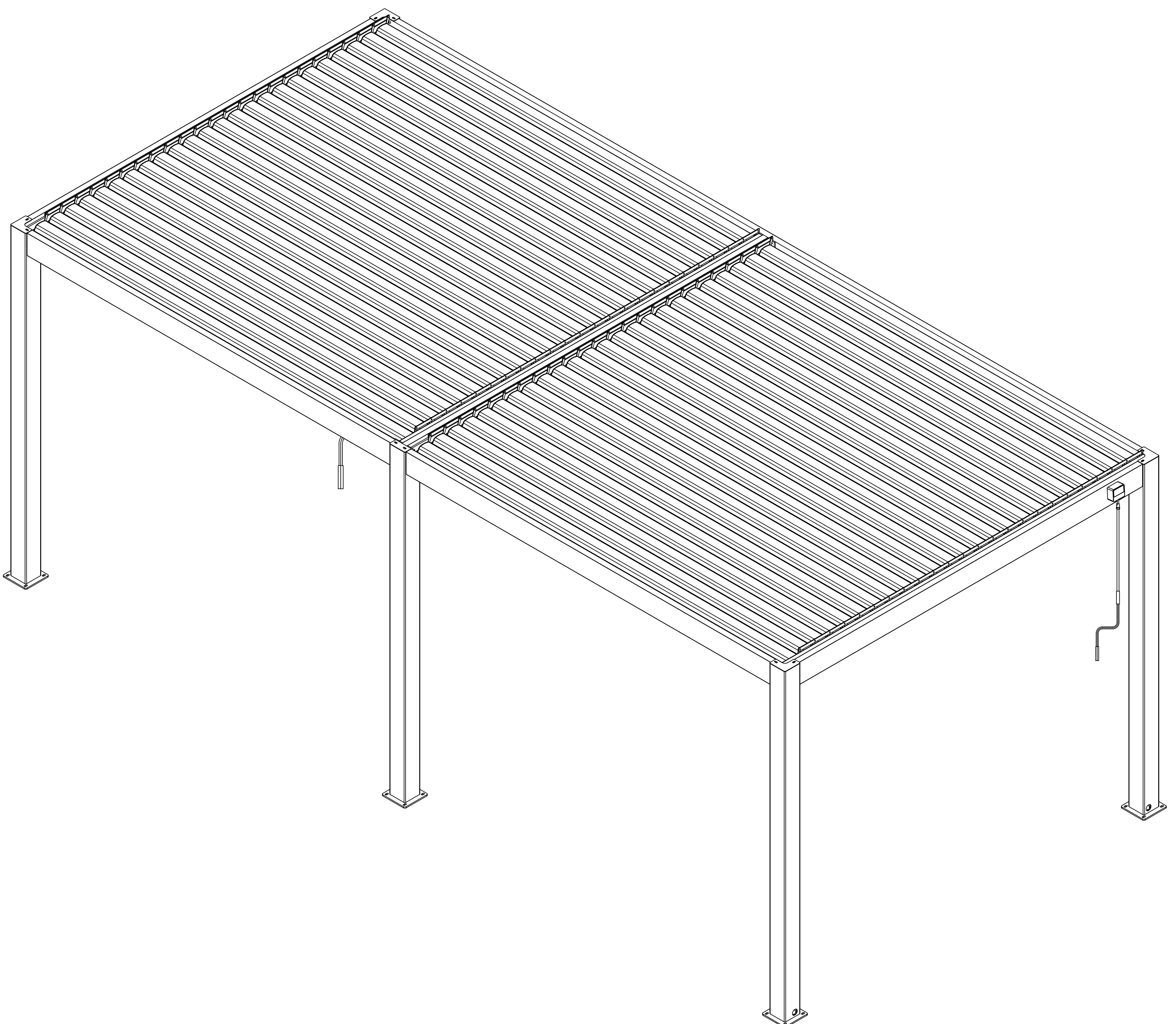




QUEEN PERGOLA FREE STANDING 6 POSTS

4×6m



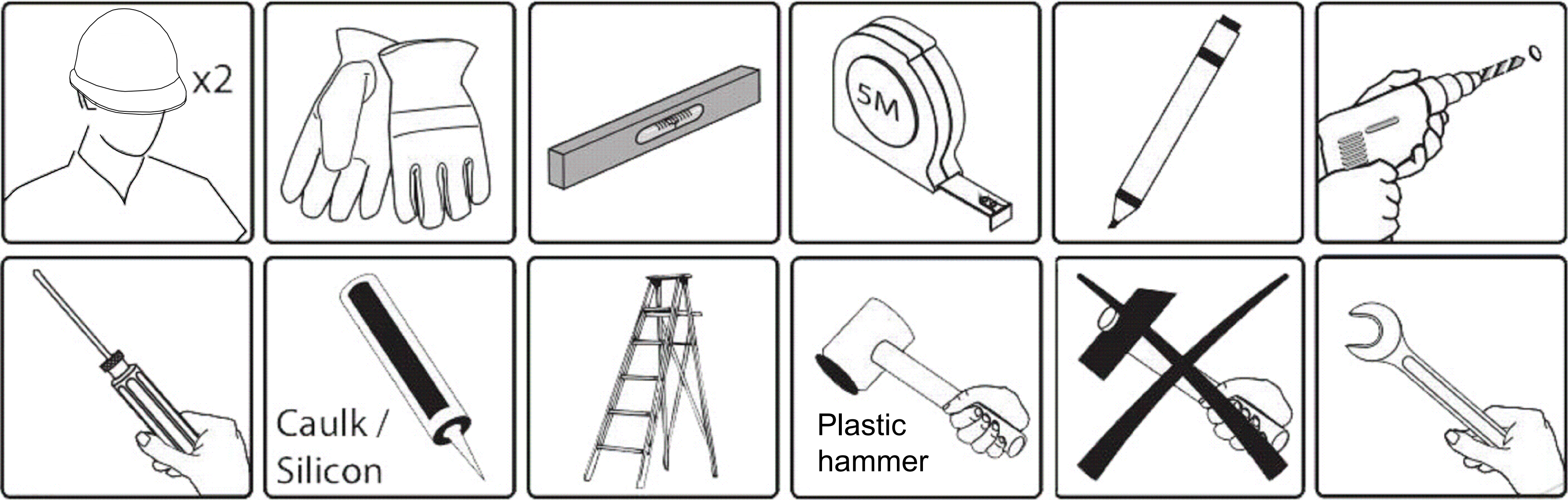
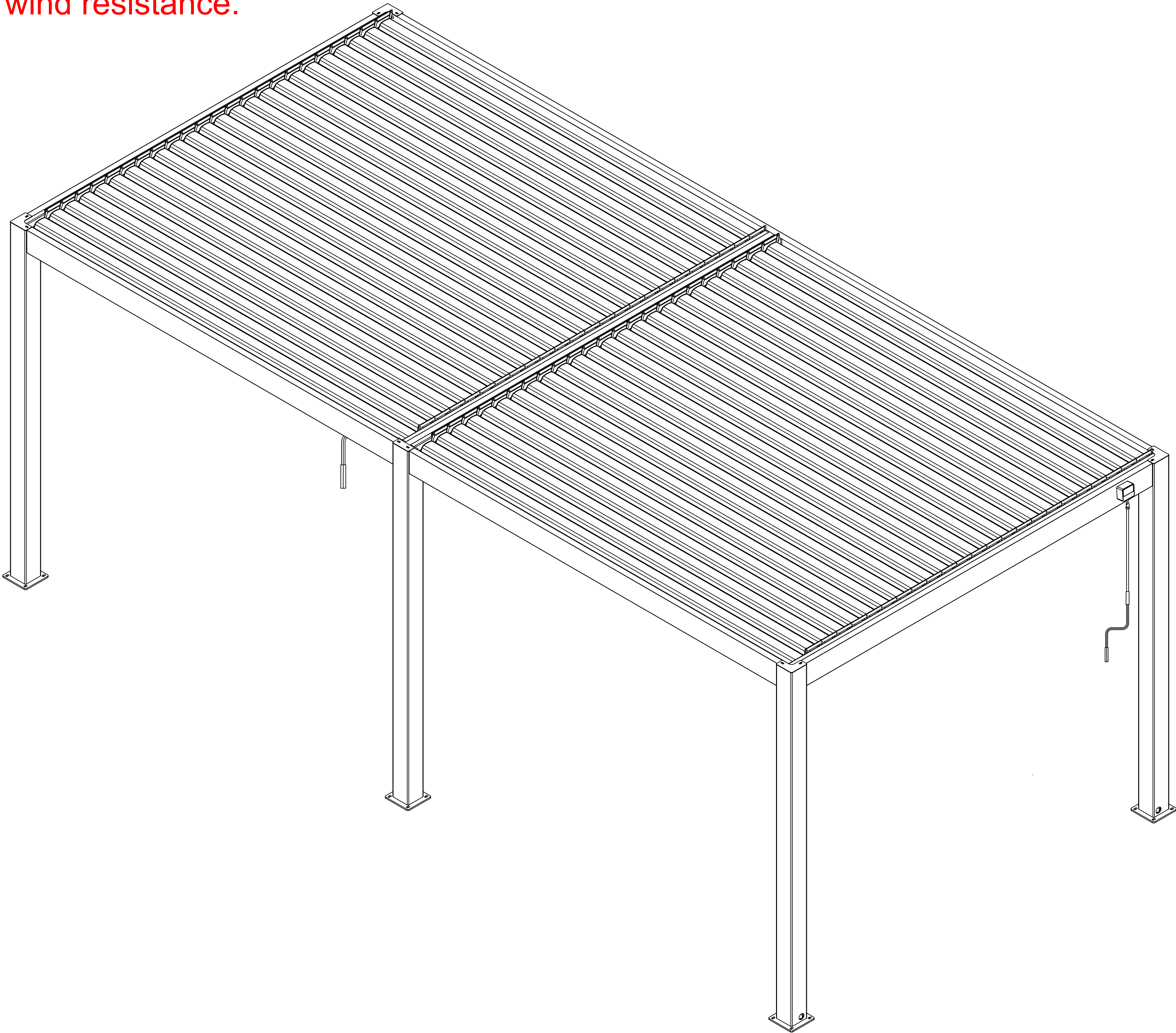
Installation and Wind Management Guidelines

1.Installation on Various Surfaces

For WPC (Wood Plastic Composite), antiseptic wood, ceramic, or stone flooring, it is essential to either concrete the post directly or construct a 50cm concrete foundation beneath the base plate to secure it firmly.

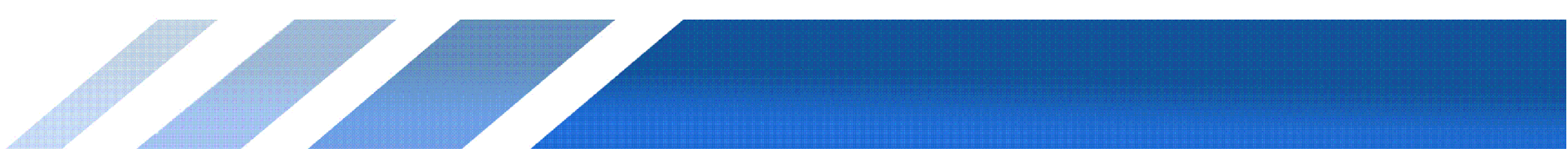
2.Wind Management

In the event of strong winds, the louvers must be opened to maintain proper air circulation and minimise wind resistance.”

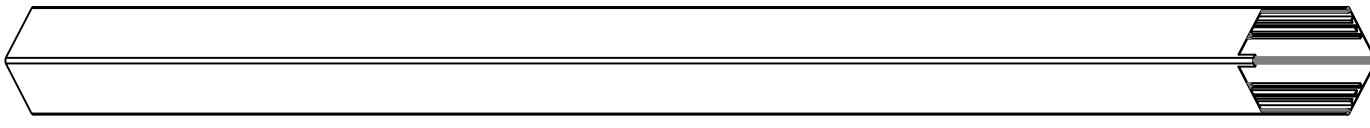
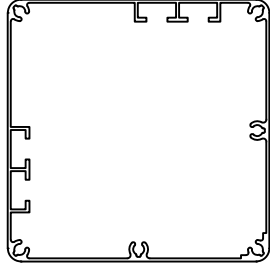
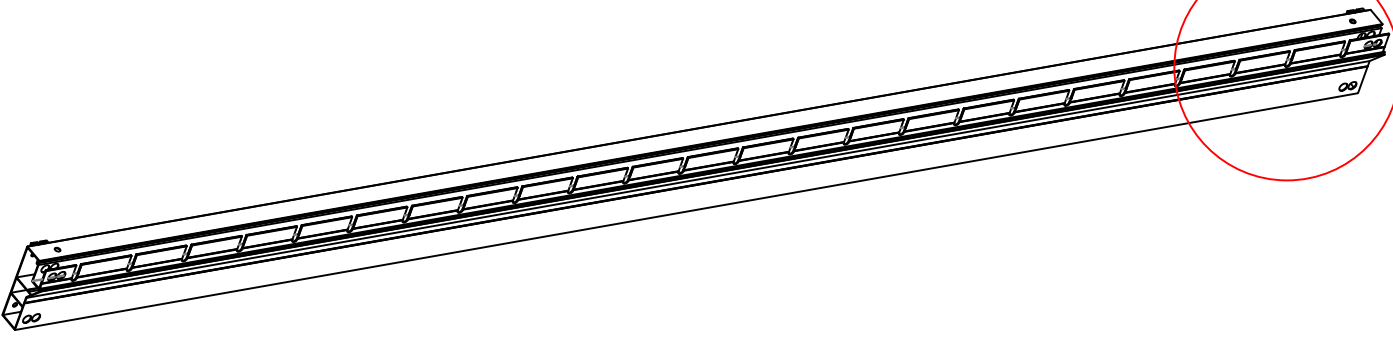
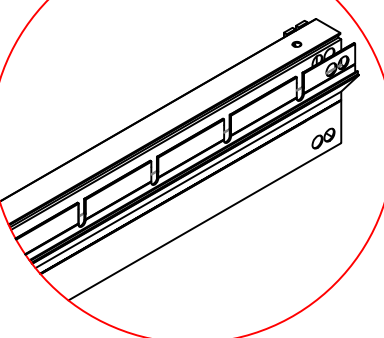
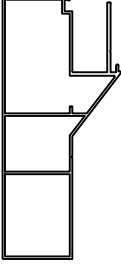
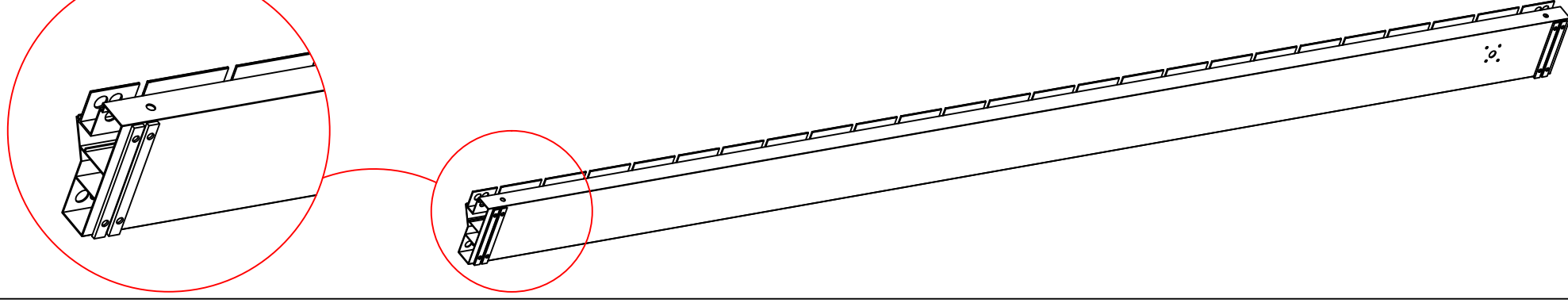
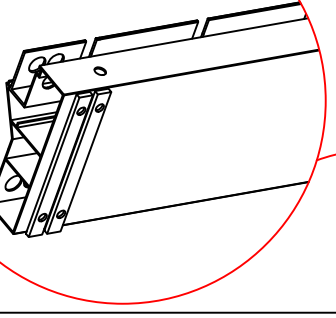
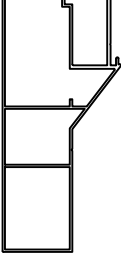
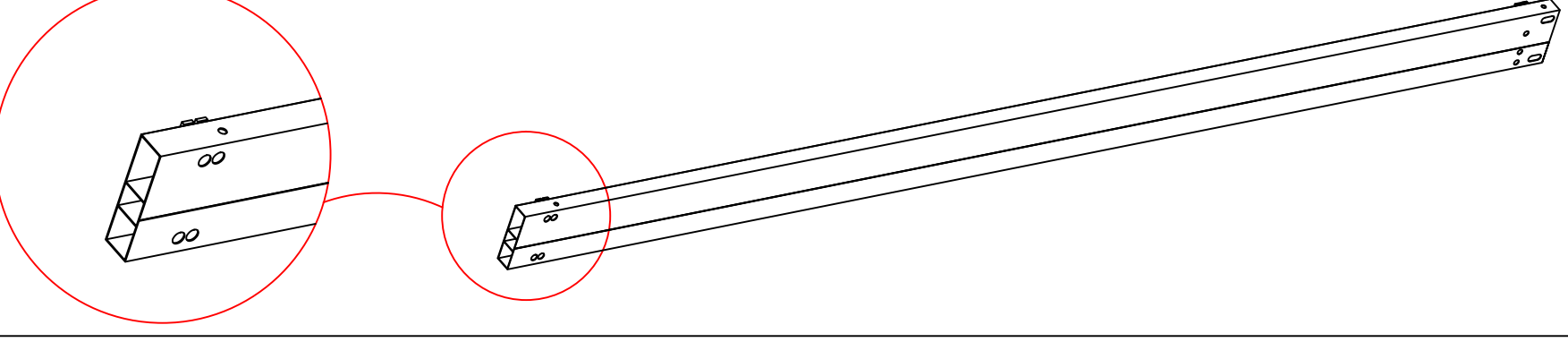
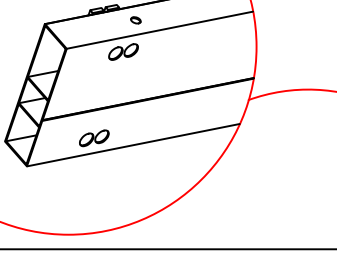
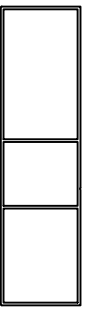
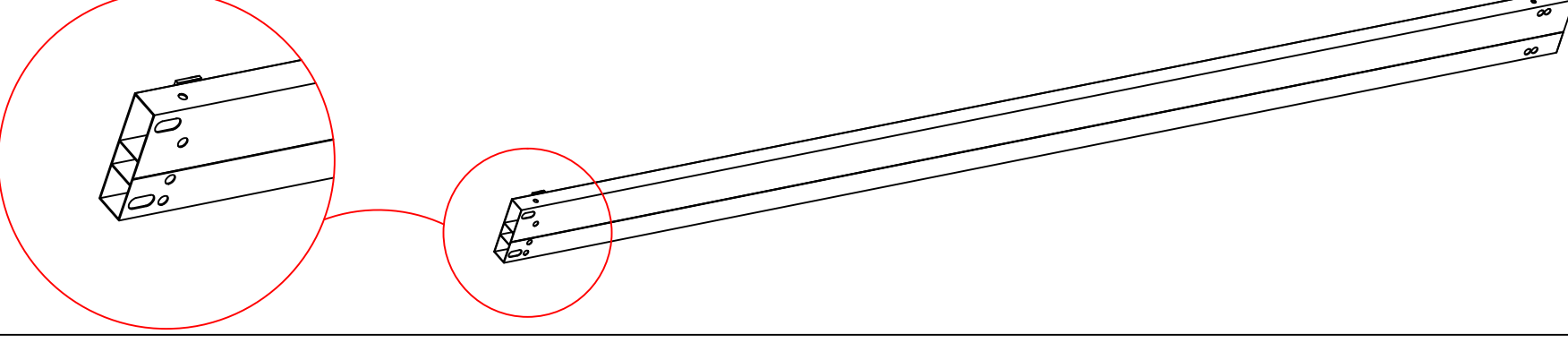
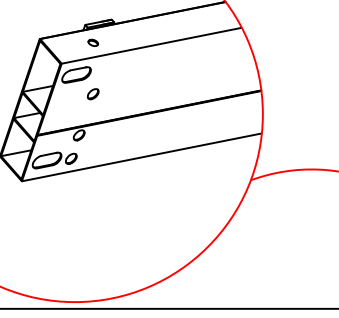
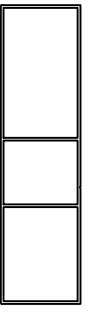
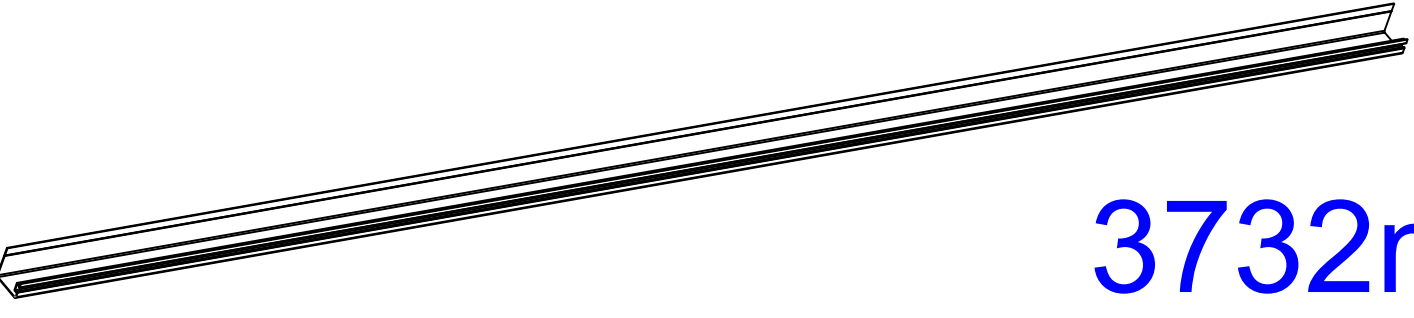
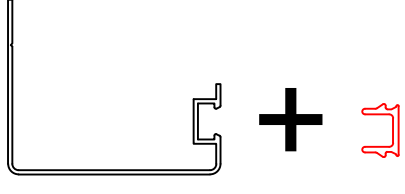
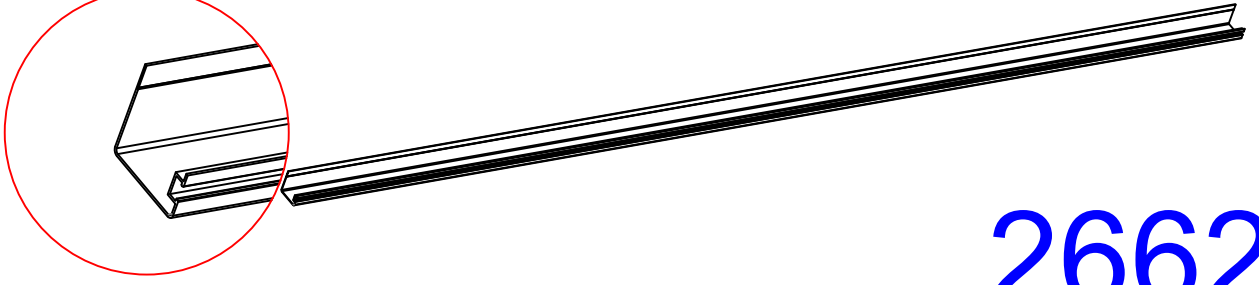
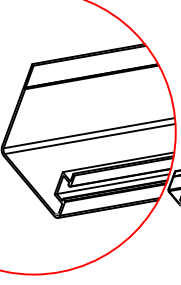
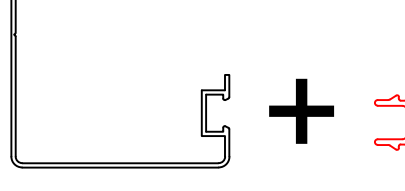
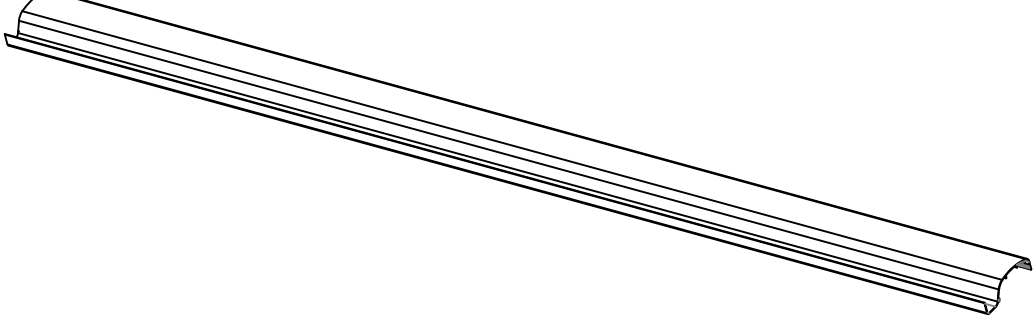
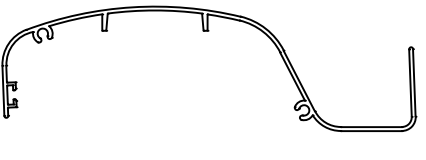
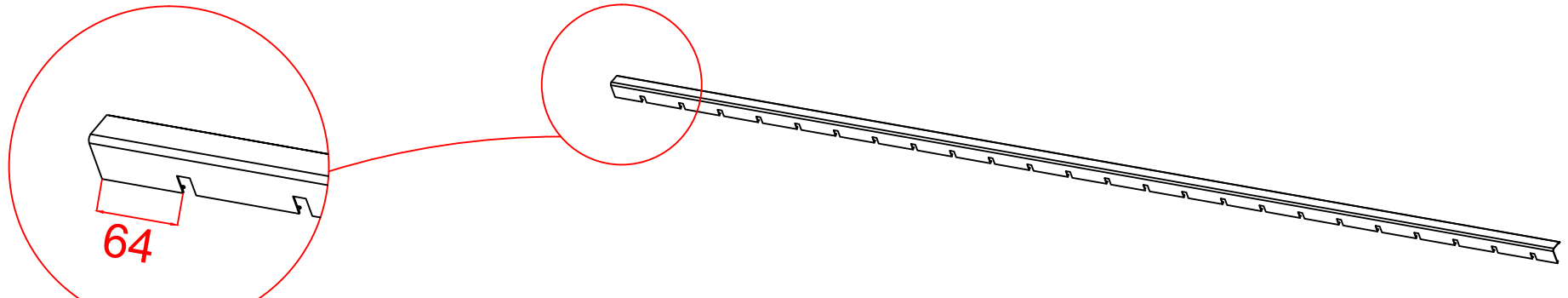
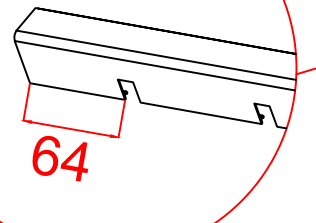
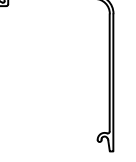
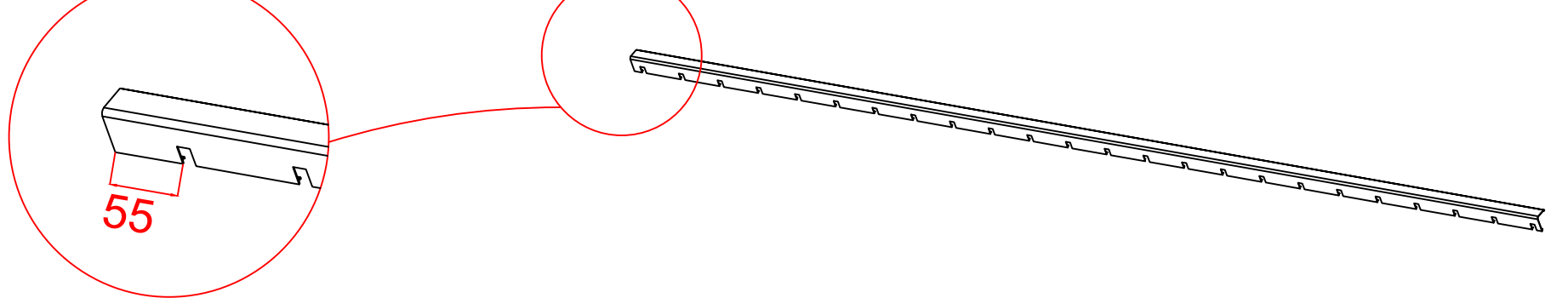
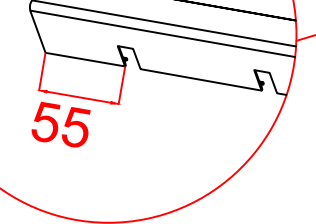
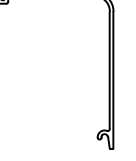
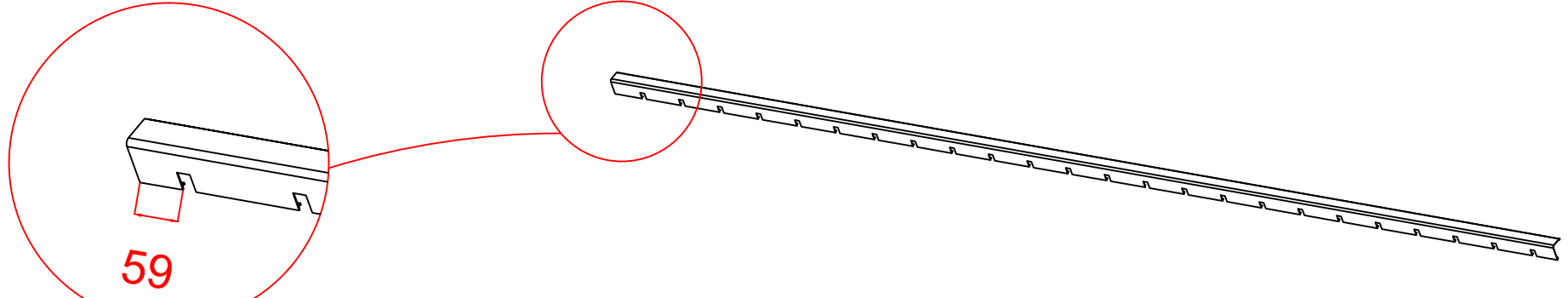
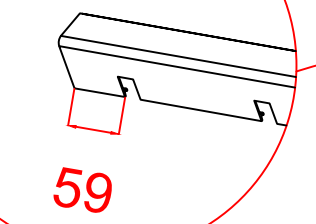
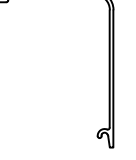
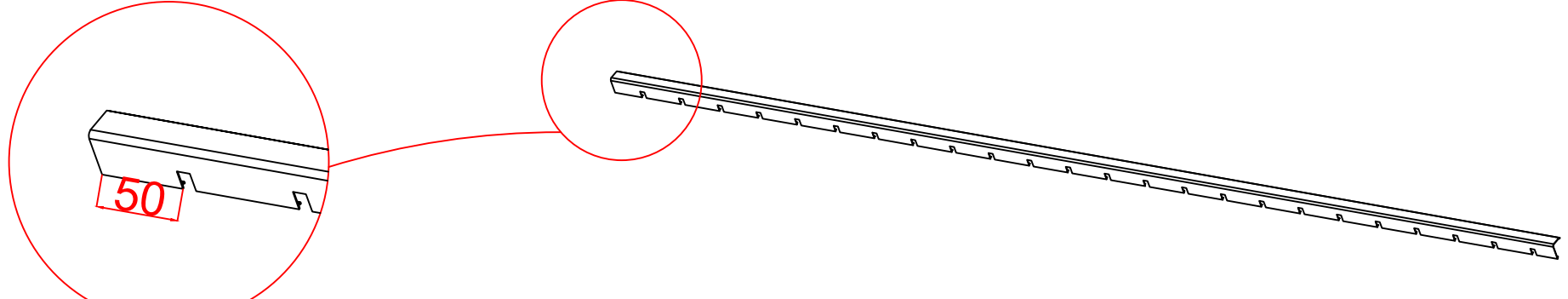
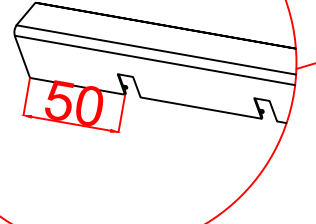
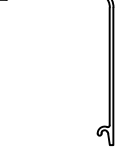


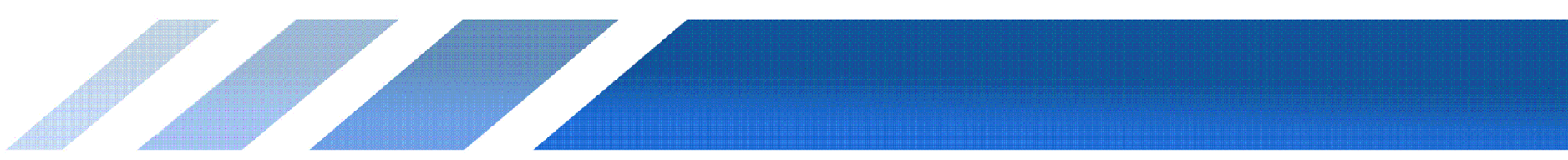


	Item	Qty		Item	Qty		Item	Qty
Carton 1/7	1B-27	2		1B-11	4		1B-12	4
	1B-13/B	6		1B-14	2		1B-15	2
	1B-18	1		1B-19	12+		1B-20	132+
	1B-21	24+		1B-22	36+		1B-23	26+
	1B-24	1		1B-25	12+		1B-26	2
	1B-16	2		1B-48	65+		1B-48B	1
	1B-49	65+		1B-50	1		1B-51	264+
	1B-67	20+						
Carton 2/7	1B-01	4						
Carton 3/7	1B-02	1		1B-03	1		1B-28	1
	1B-08A /B/C/D	4		1B-05A	2		1B-29A/B	4
	1B-09	4						
Carton 4/7	1B-04A	2		1B-04B	2		1B-05B	4
Carton 5/7	1B-06	22						
Carton 6/7	1B-06	22						
Carton 7/7	1B-06	22						

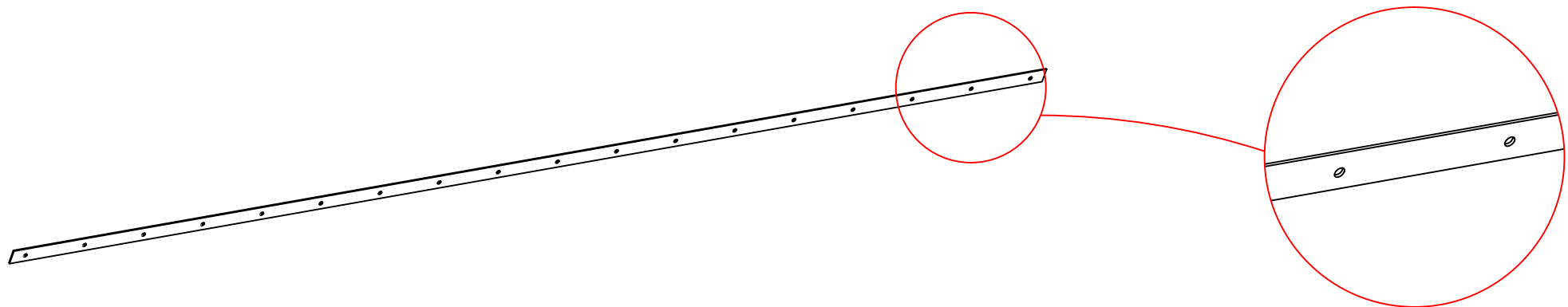
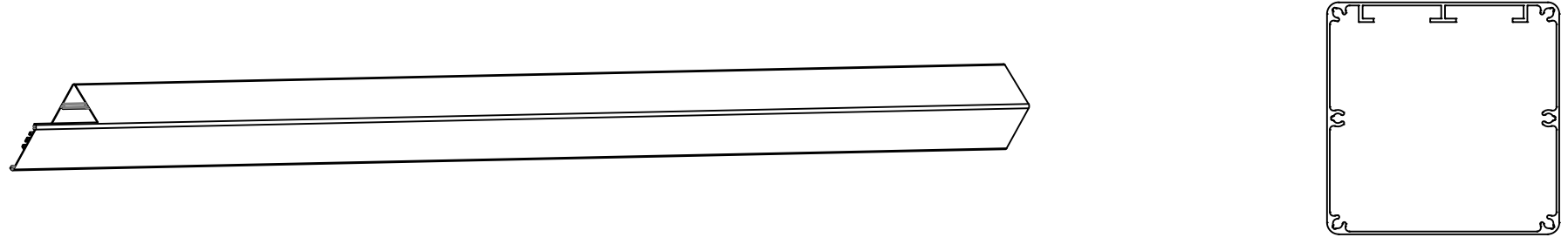
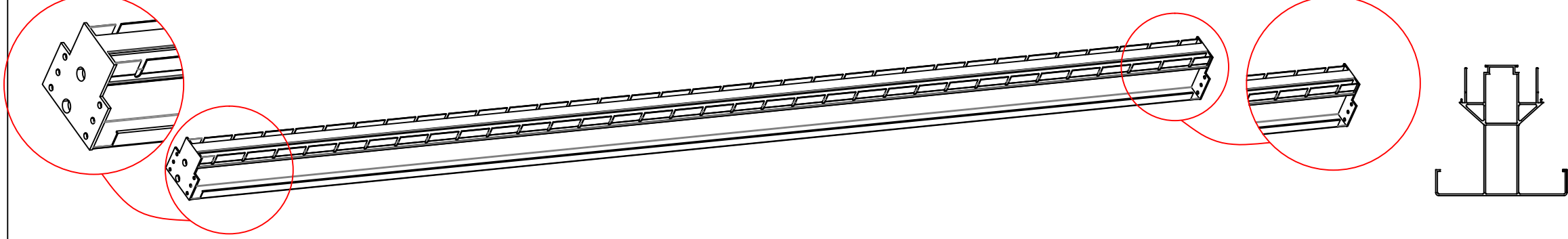
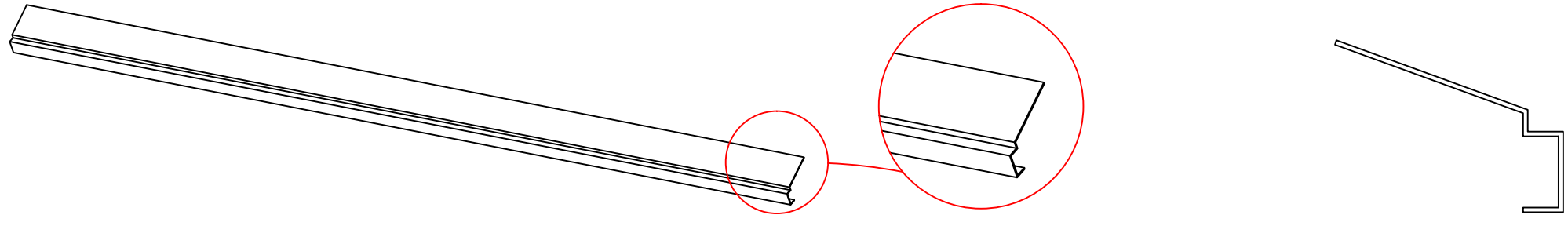
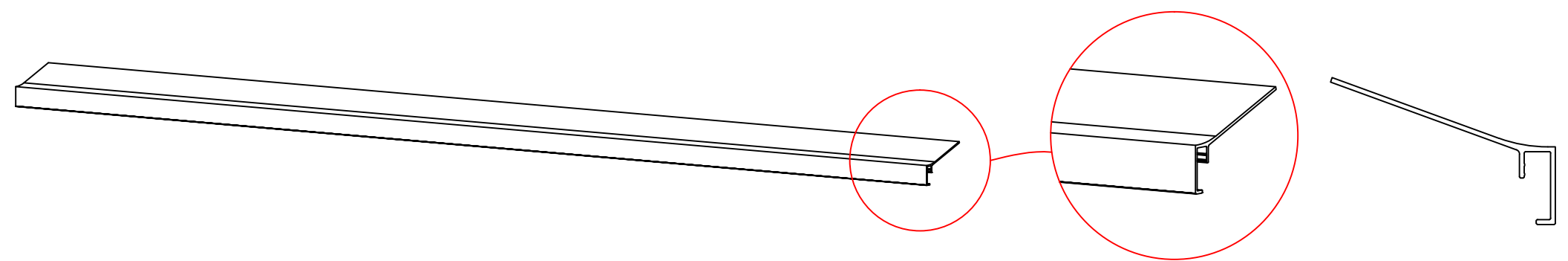


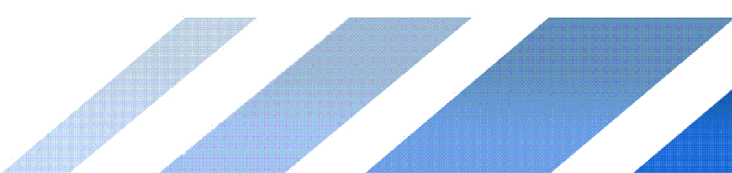


Item	Drawings	Qty
1B-01	 	4
1B-02	  	1
1B-03	  	1
1B-04A	  	2
1B-04B	  	2
1B-05A	 3732mm 	2
1B-05B	  2662.5mm 	4
1B-06	 	66
1B-08A	  64 	1
1B-08B	  55 	1
1B-08C	  59 	1
1B-08D	  50 	1





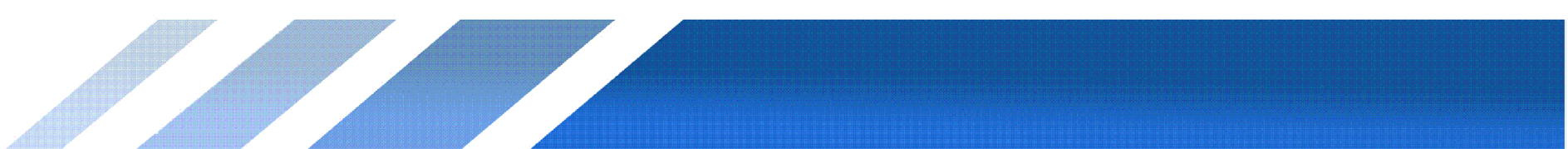
Item	Drawings	Qty
1B-09		4
1B-27		2
1B-28		1
1B-29A		2
1B-29B		2

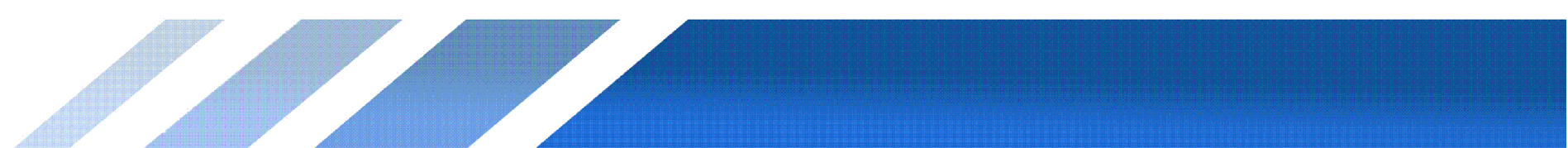
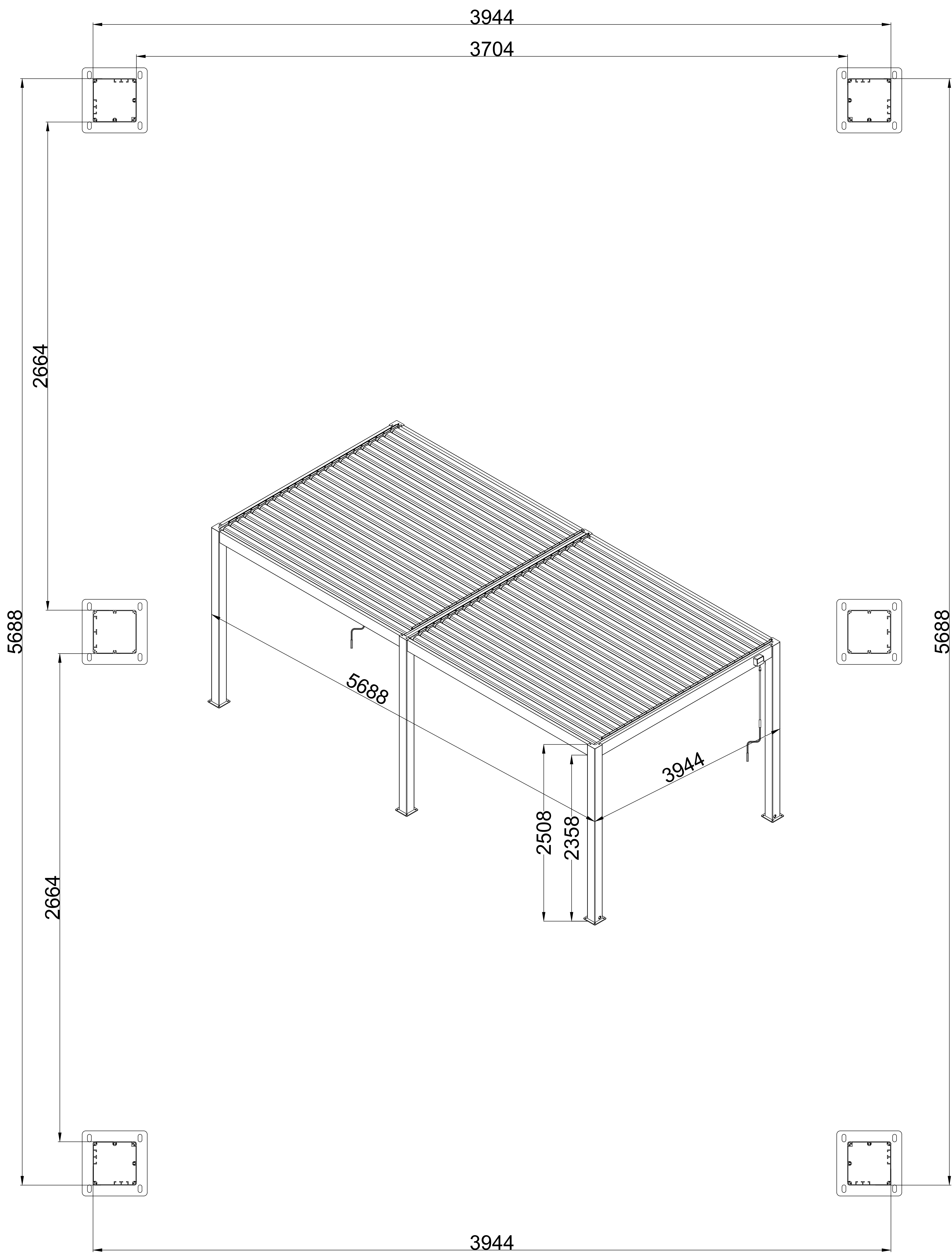


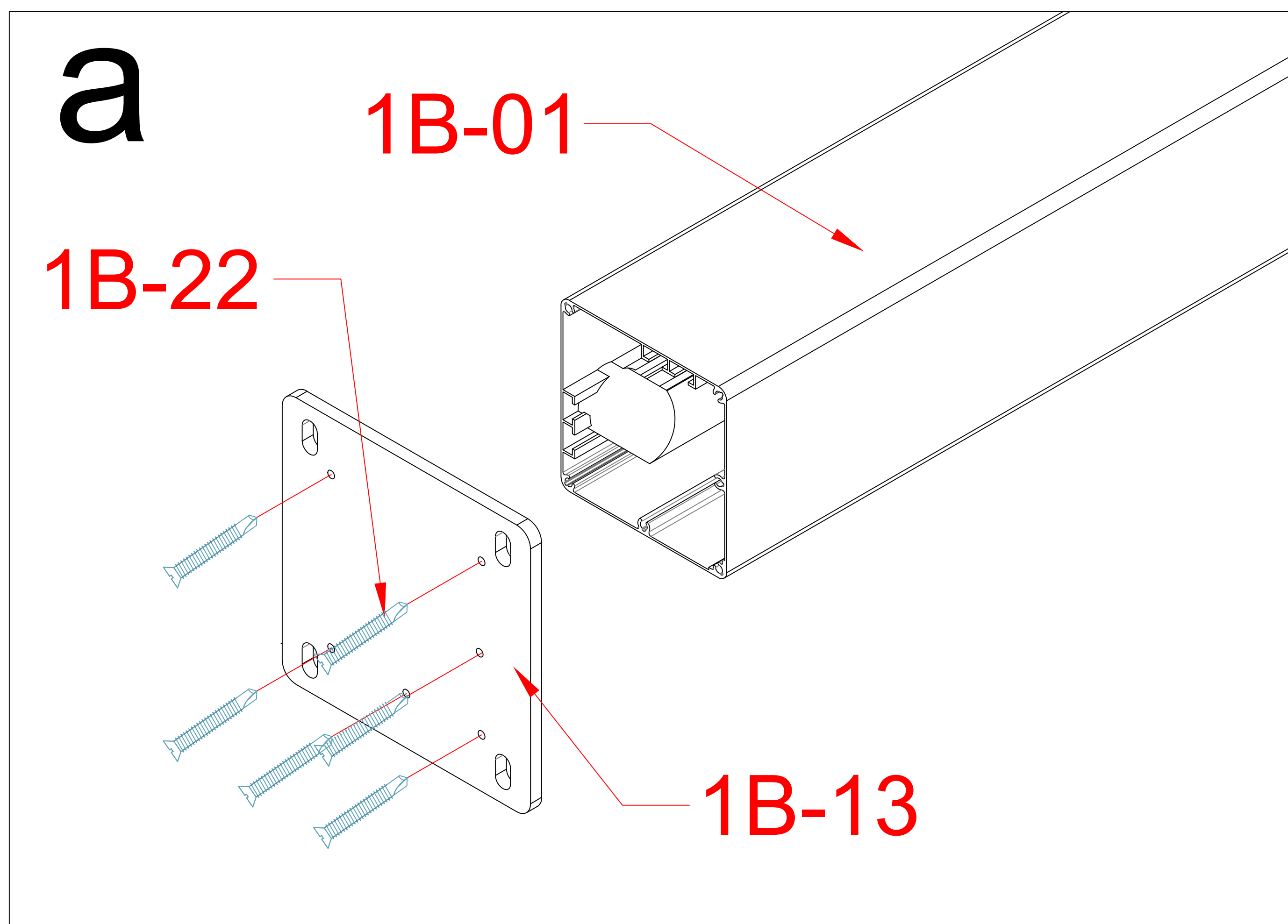


Item	Drawings	Qty
1B-11		4
1B-12		4
1B-13		4
1B-13B		2
1B-14		2
1B-15		2
1B-18		1
1B-19	 M8*20	12+
1B-20		132+
1B-21	 M10*80	24+
1B-22	 M5.5*50	36+
1B-23	 M4.2*19	26+

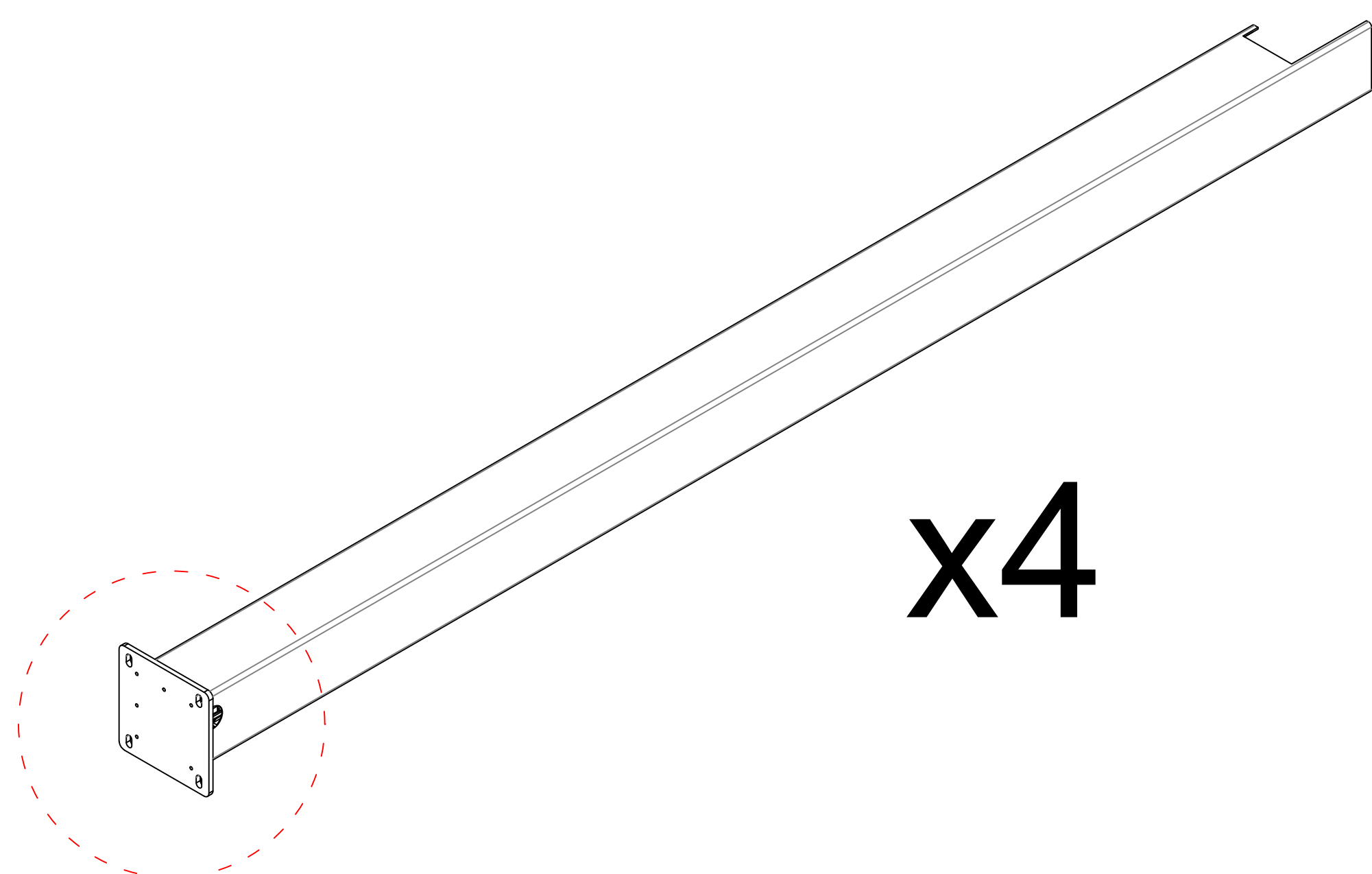
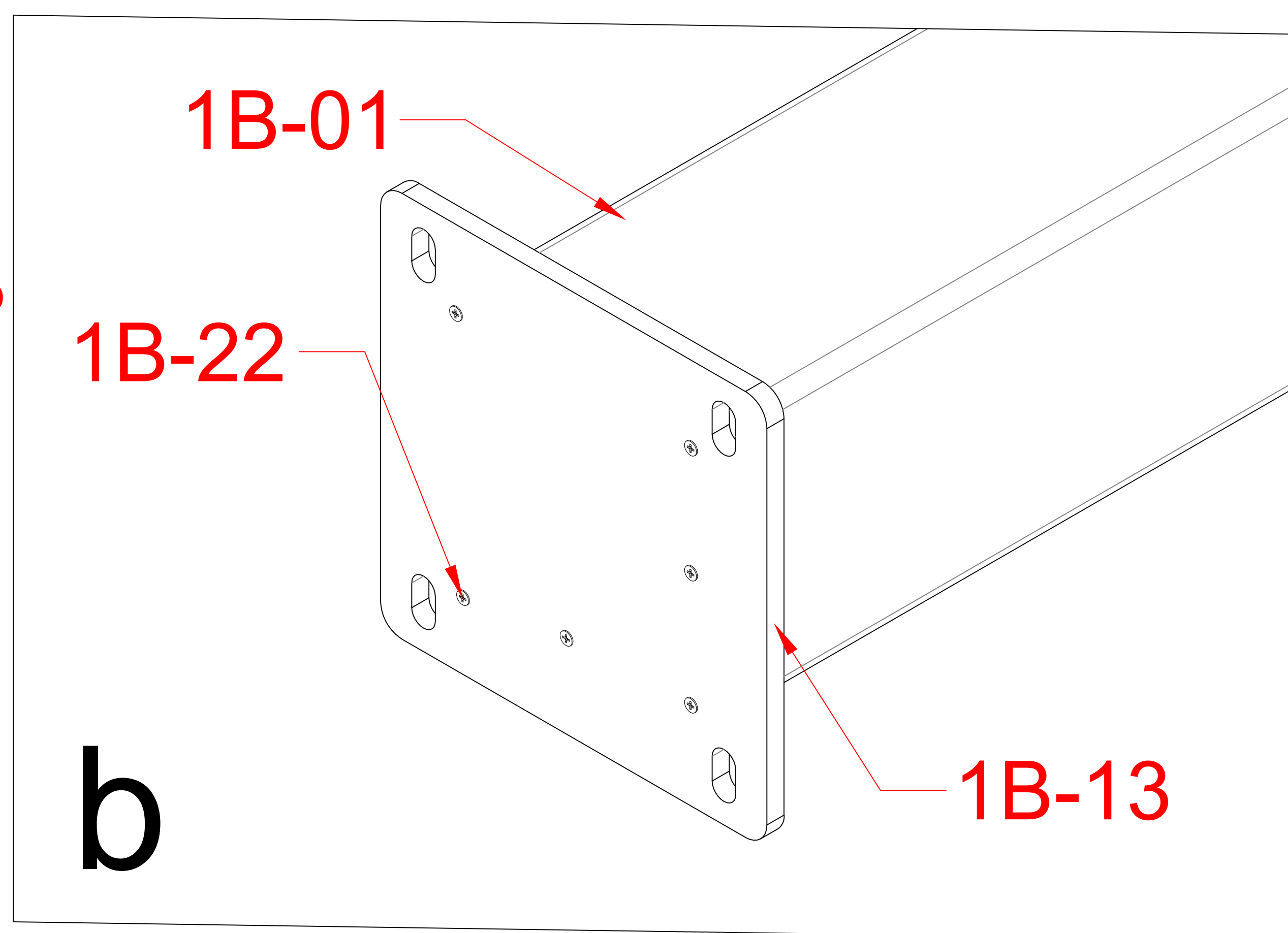
Item	Drawings	Qty
1B-24		1
1B-25	 M8*25	12+
1B-26		2
1B-16		2
1B-48		65+
1B-48B		1
1B-49		65+
1B-50		1
1B-51	 M3.5*25	264+
1B-67	 M4.2*50	20+



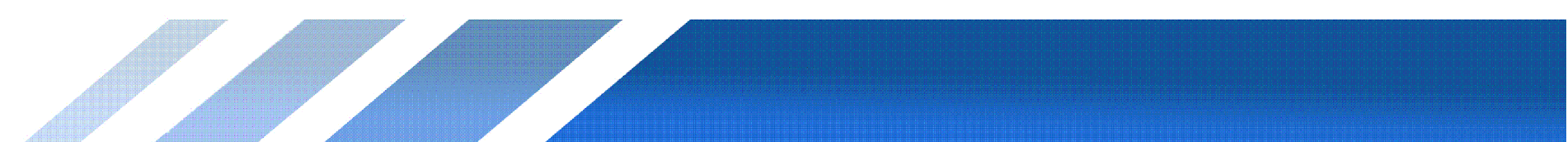


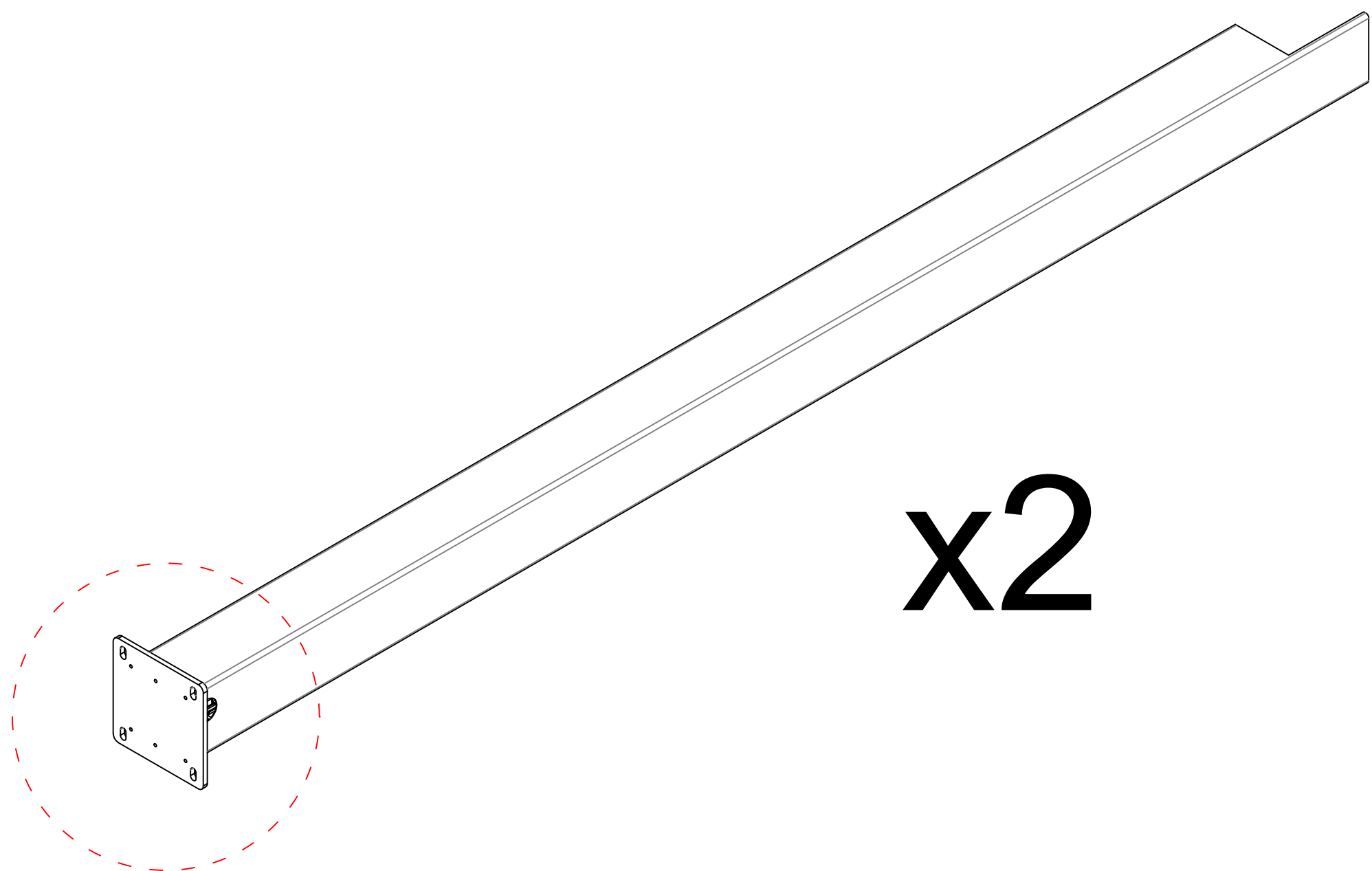
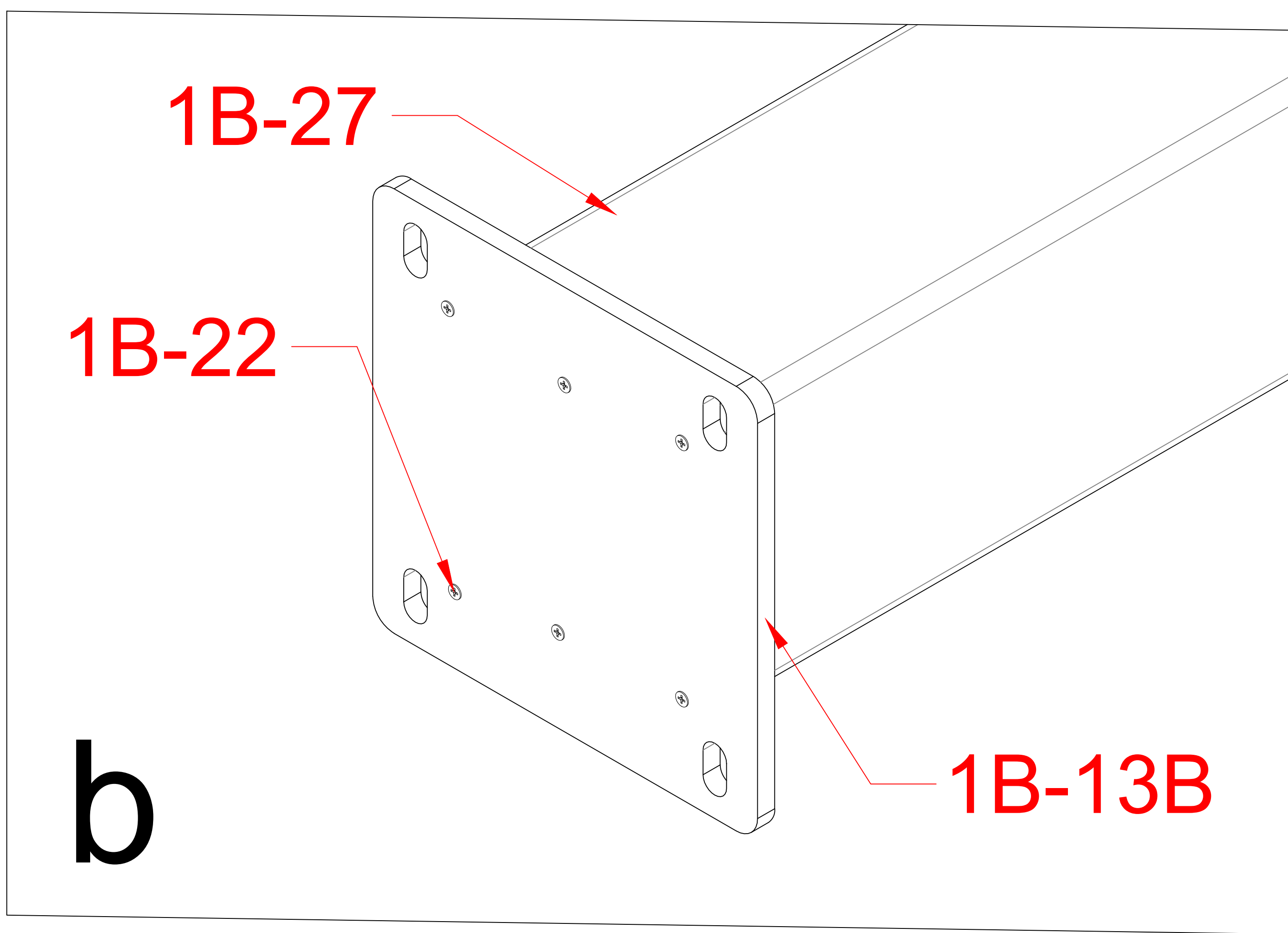
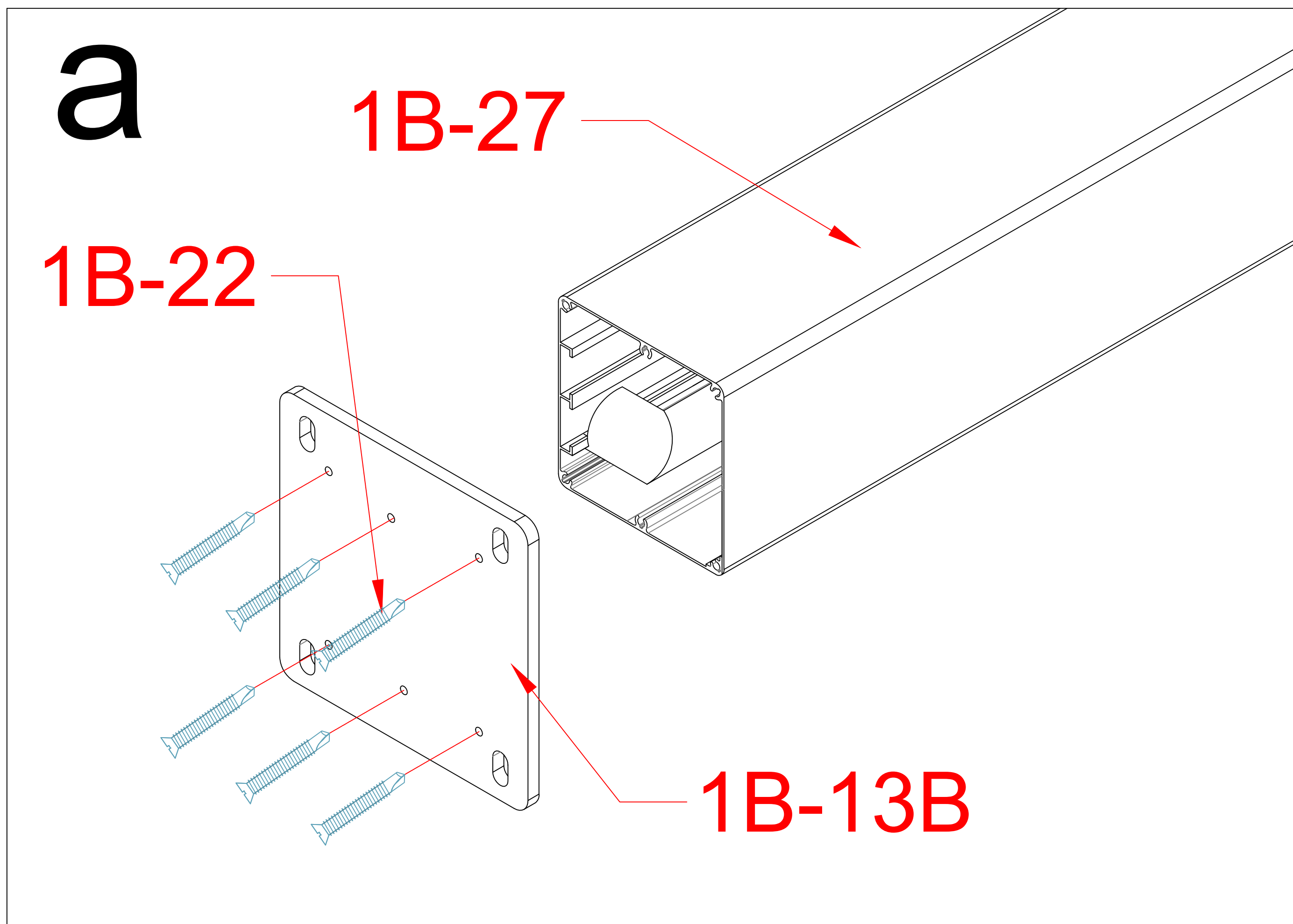


If there are electrical components including motor, blinds or LED light, Set the wire through the post firstly, otherwise it would be very difficult to do so after pergola was assembled.

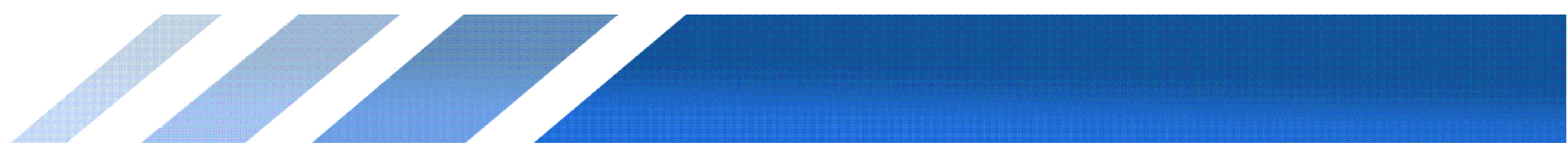


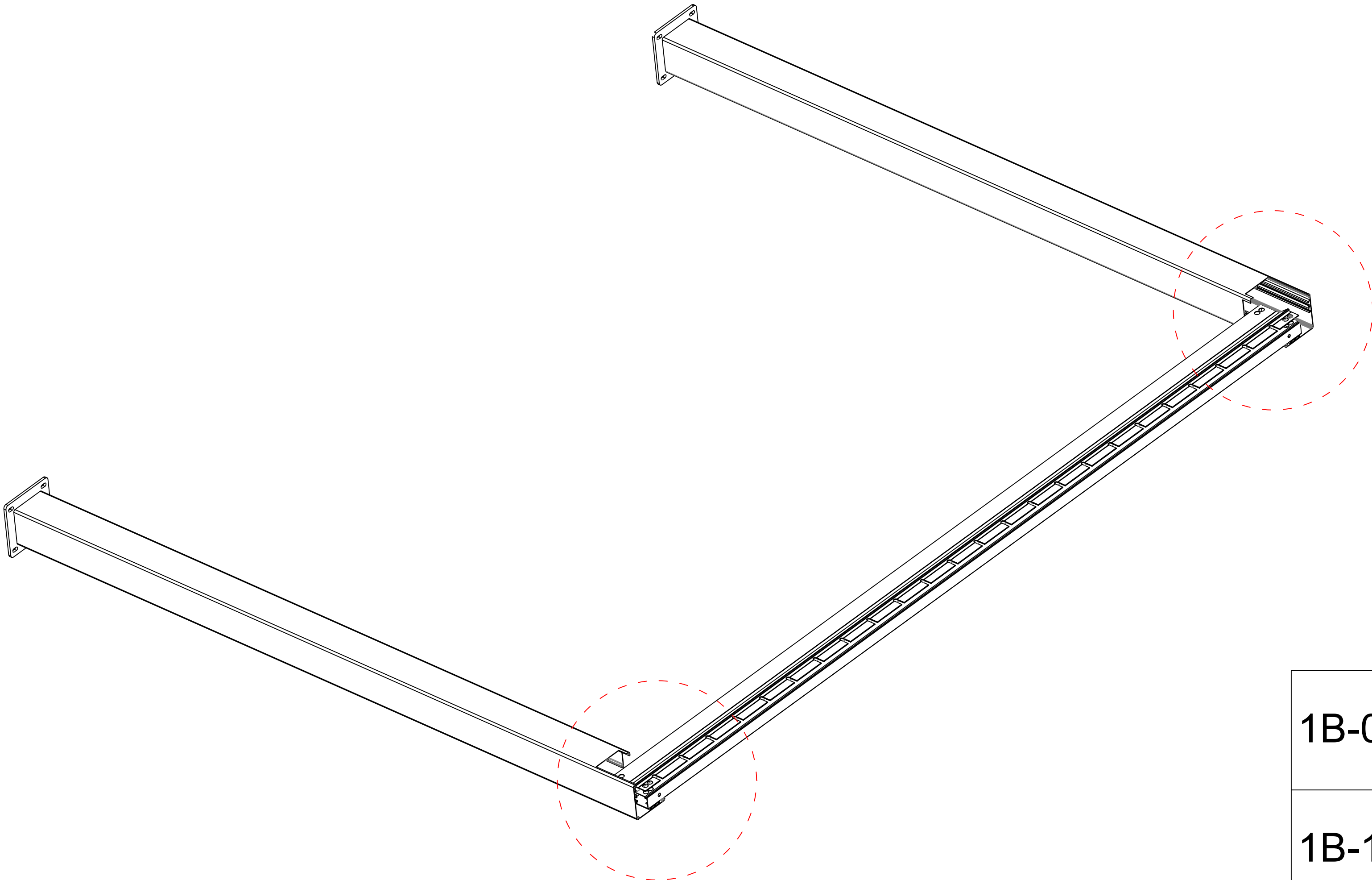
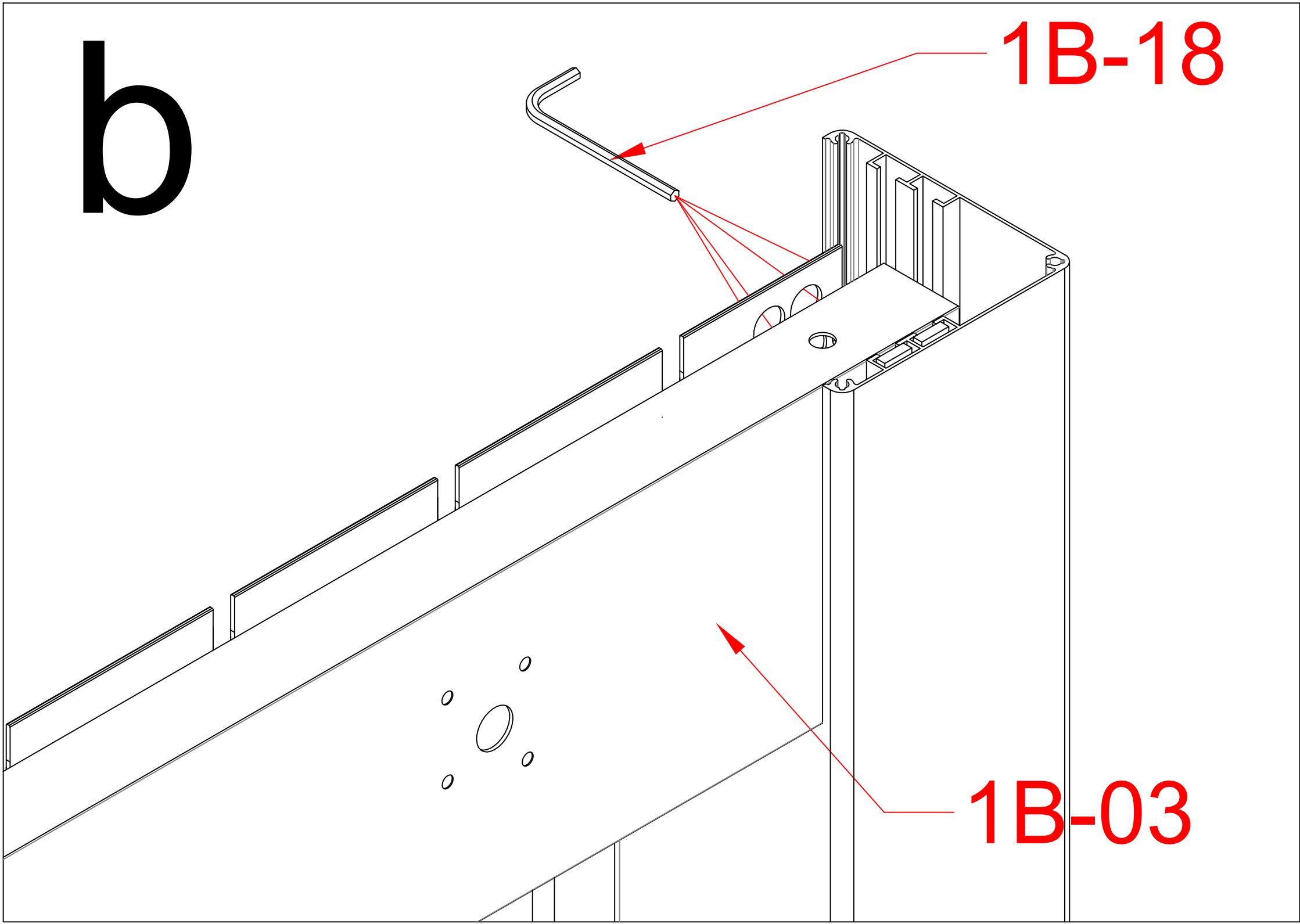
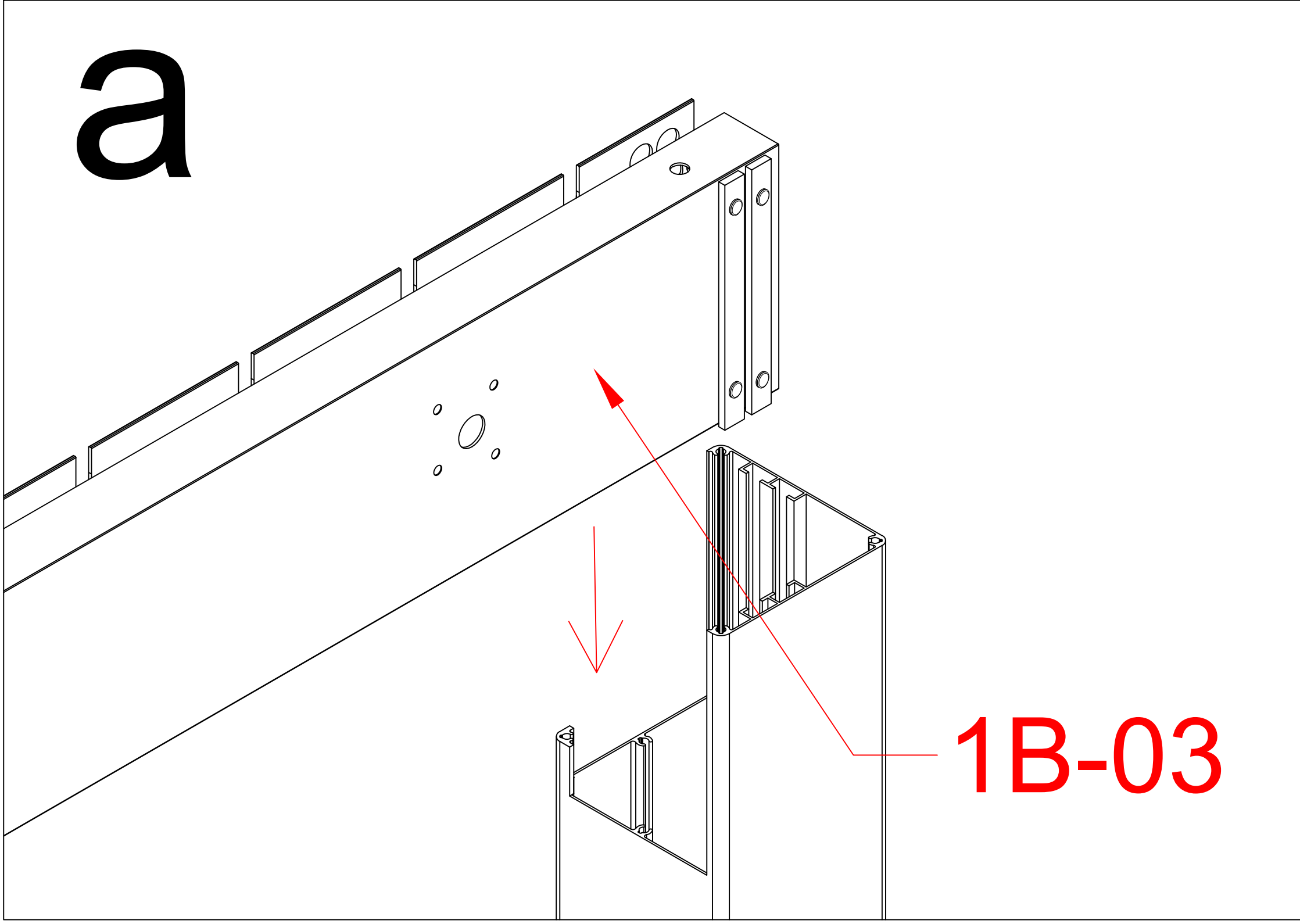
1B-01		4
1B-13		4
1B-22		24



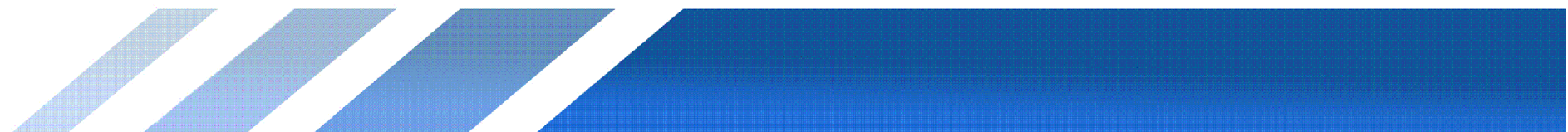


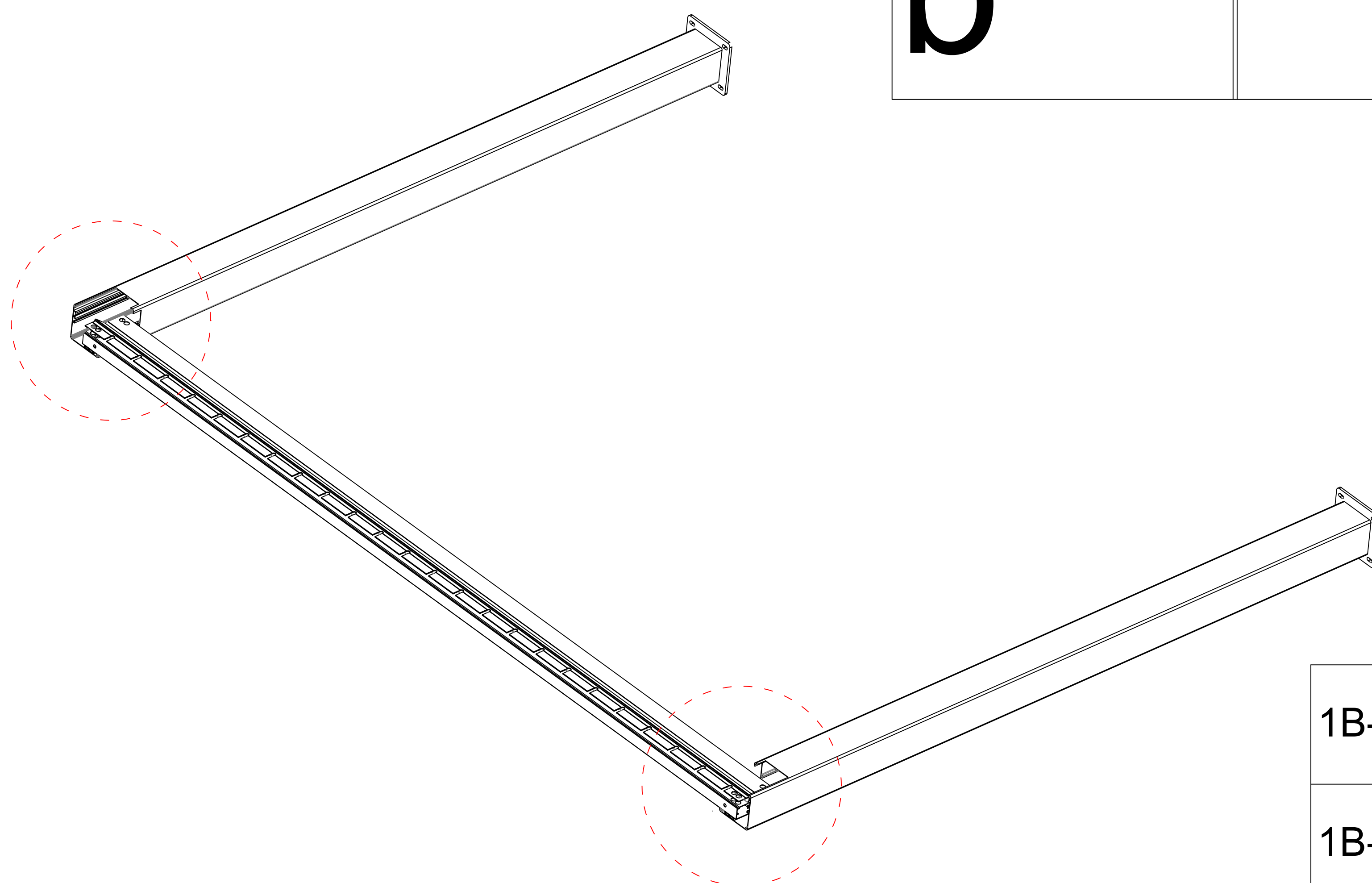
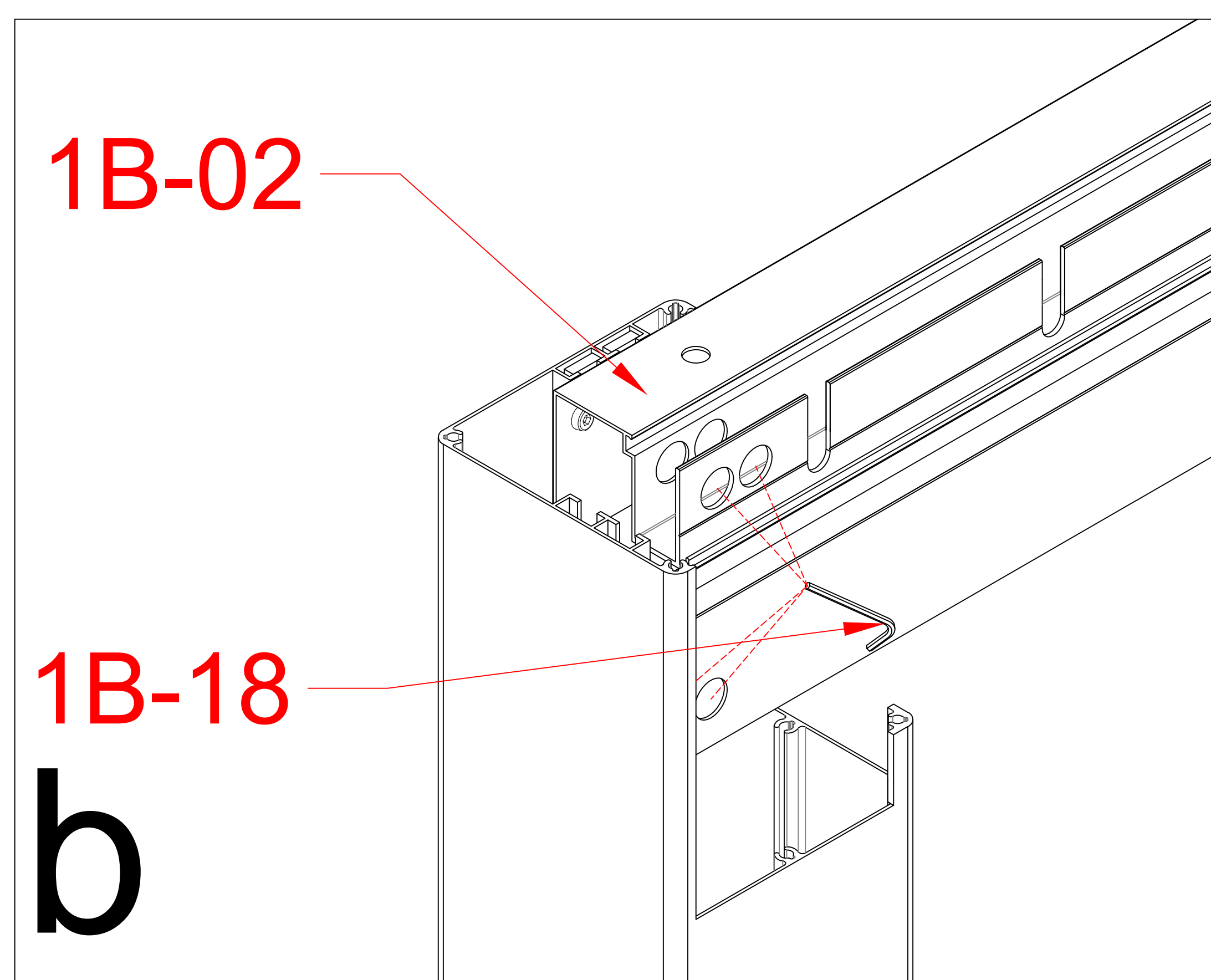
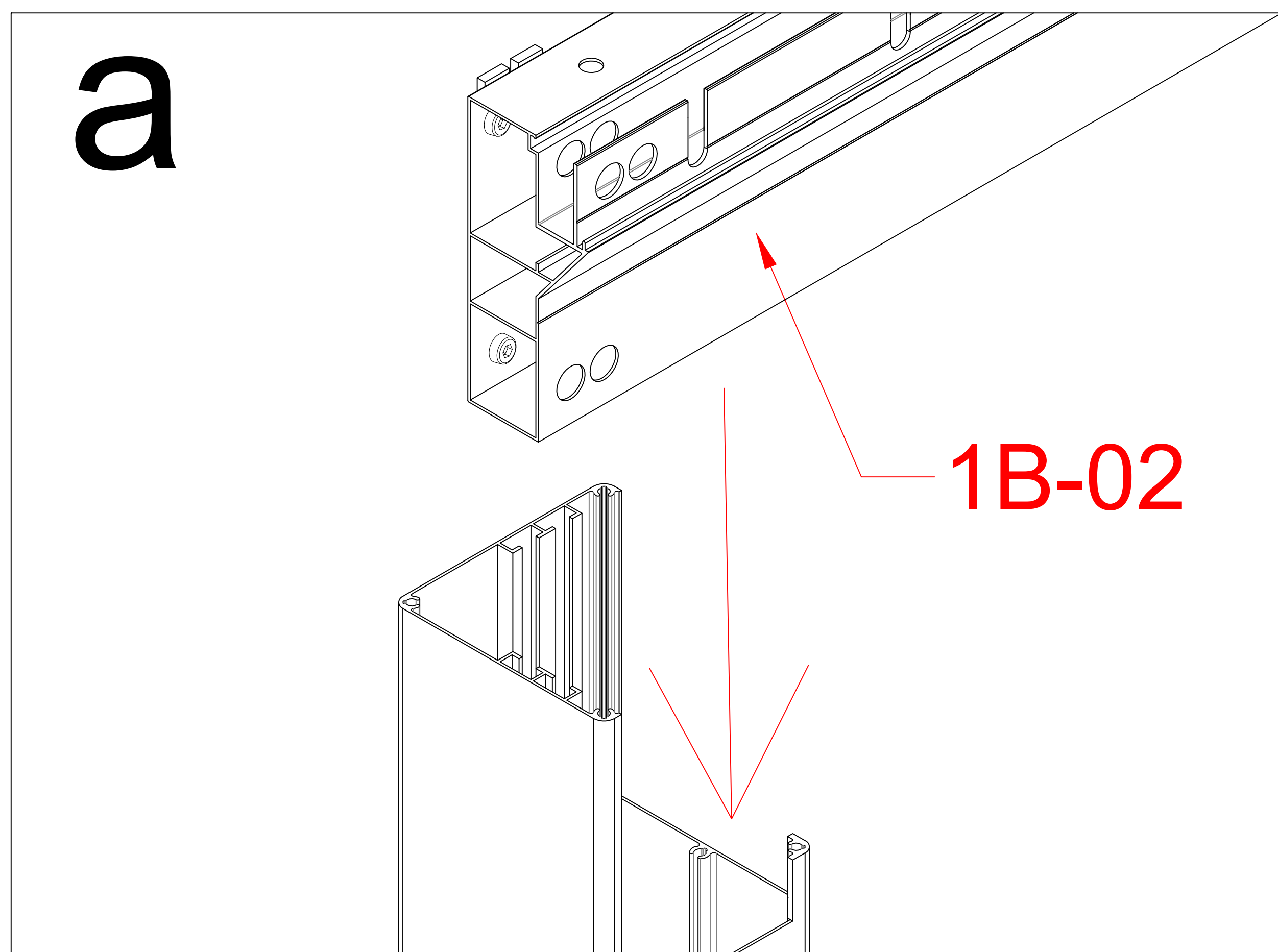
1B-27		2
1B-13B		2
1B-22		12



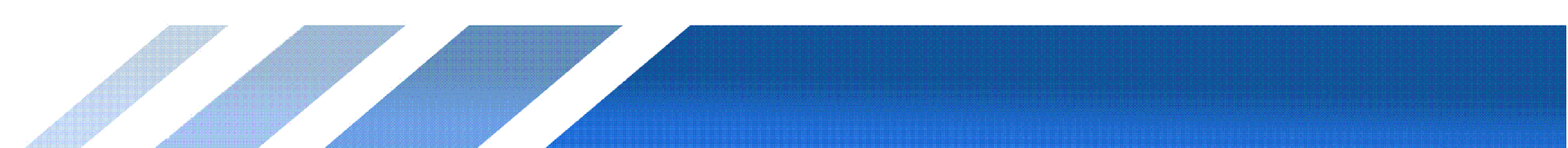


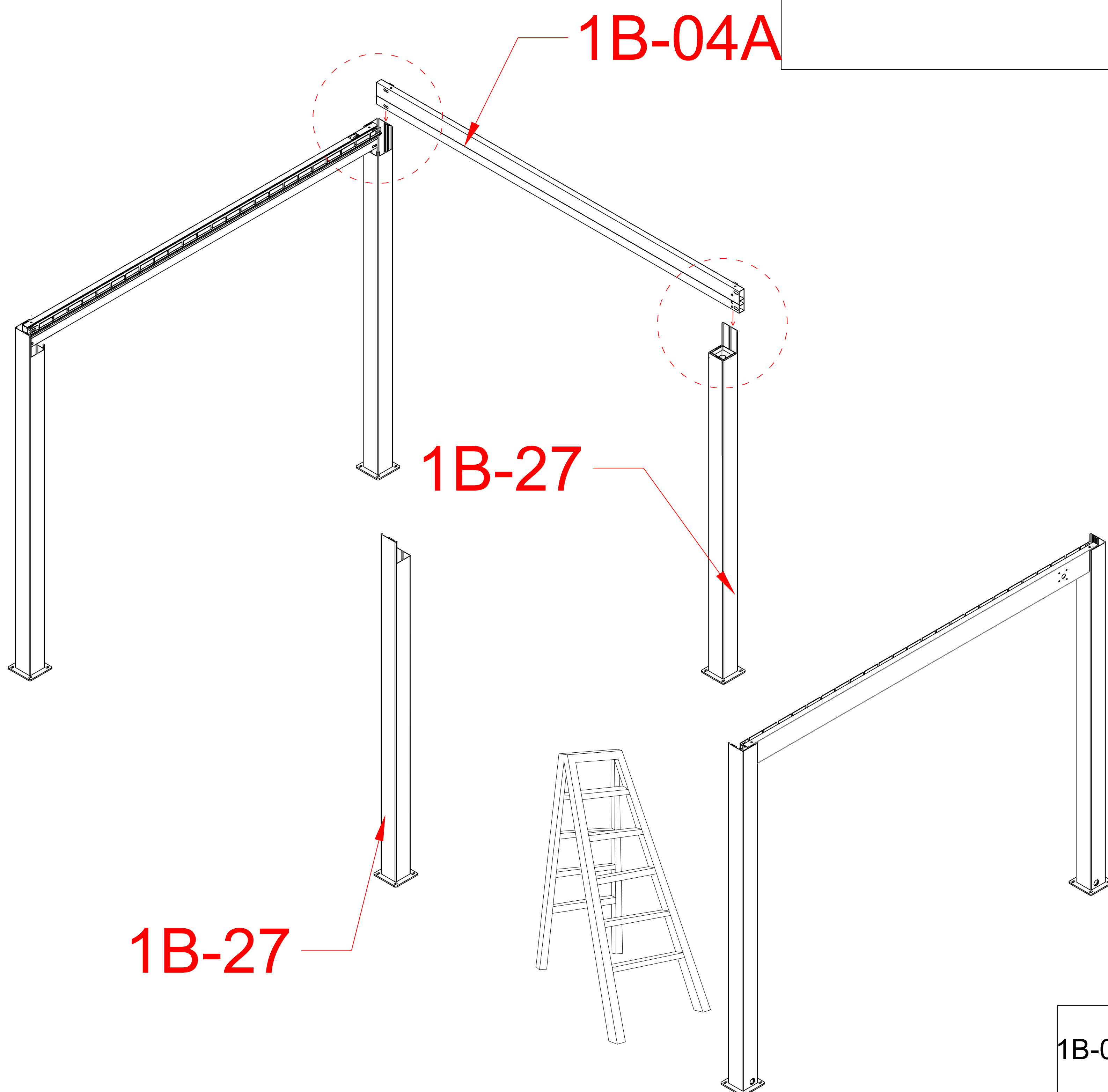
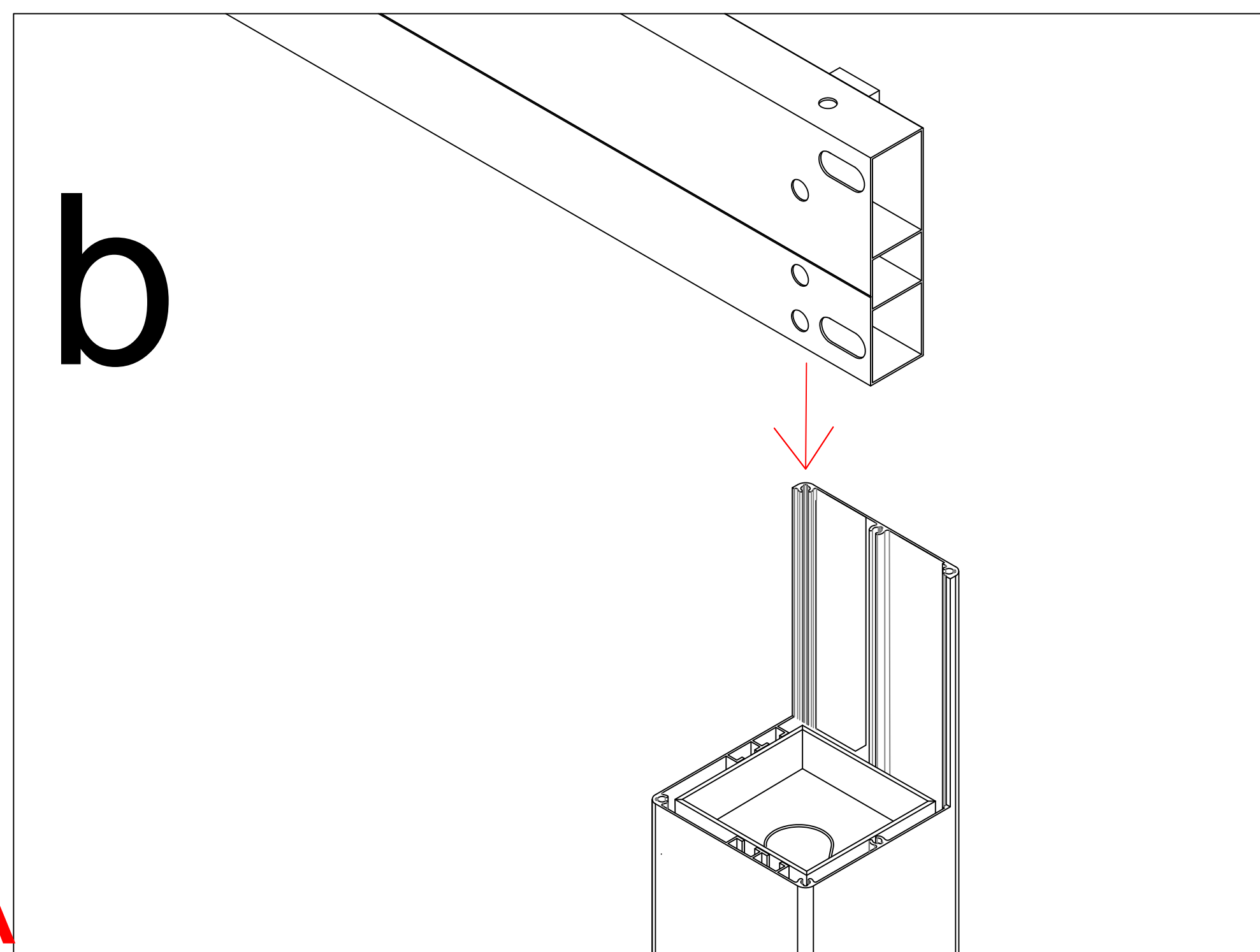
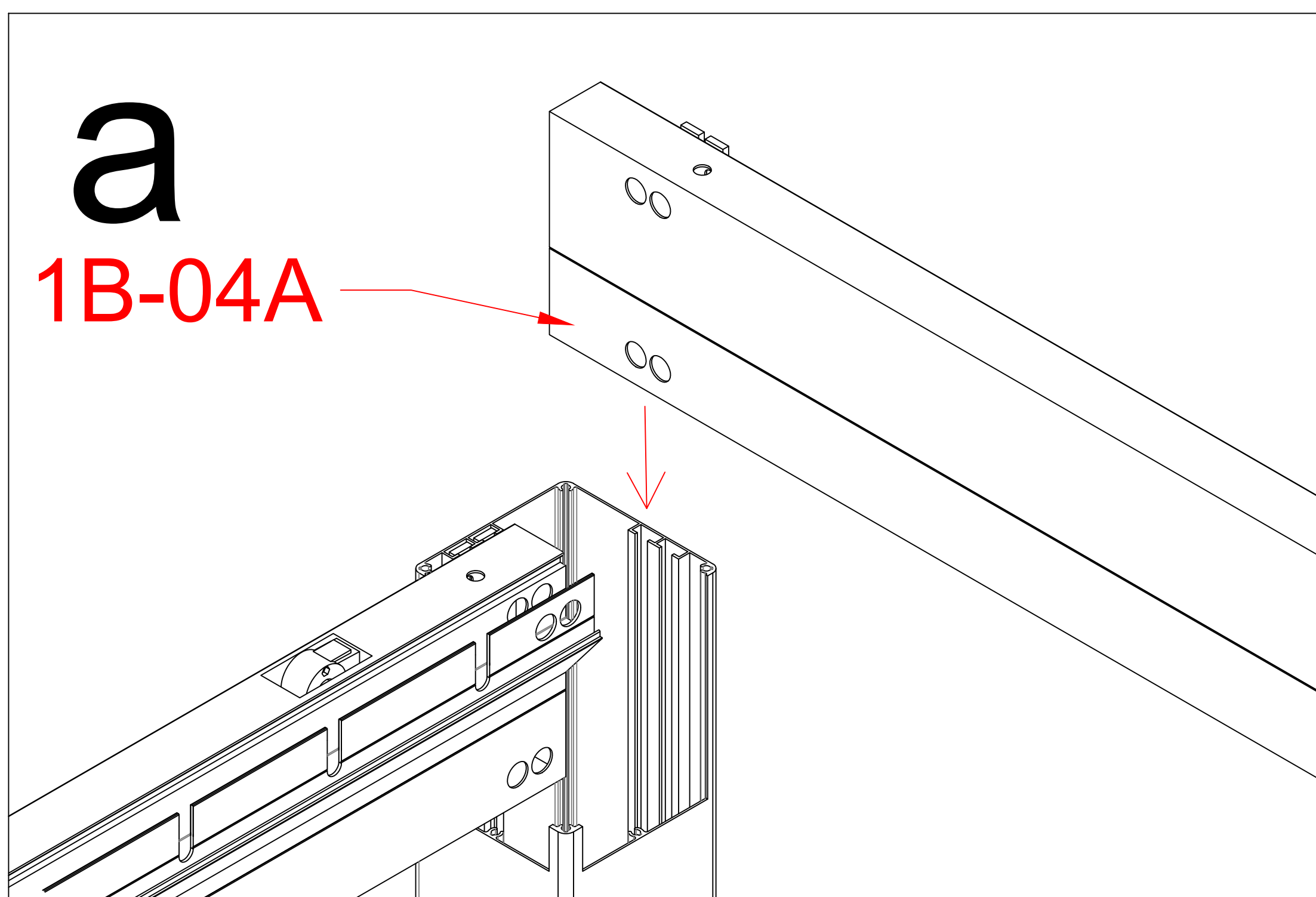
1B-03			1
1B-18			1



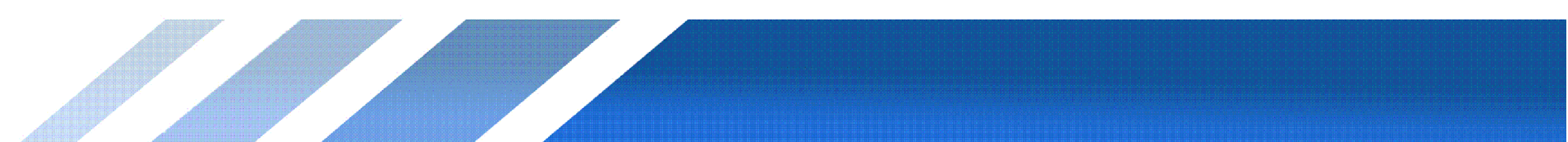


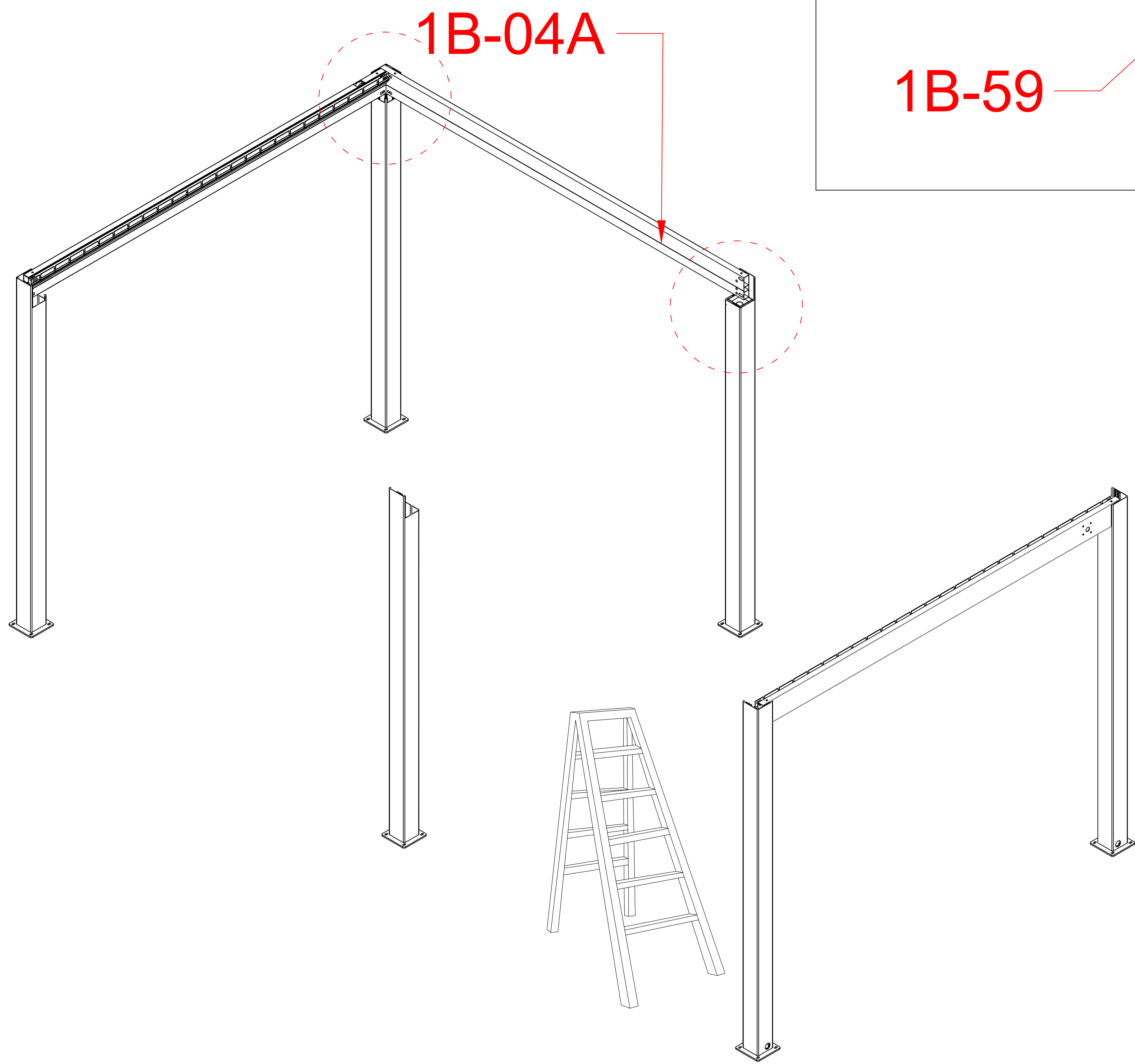
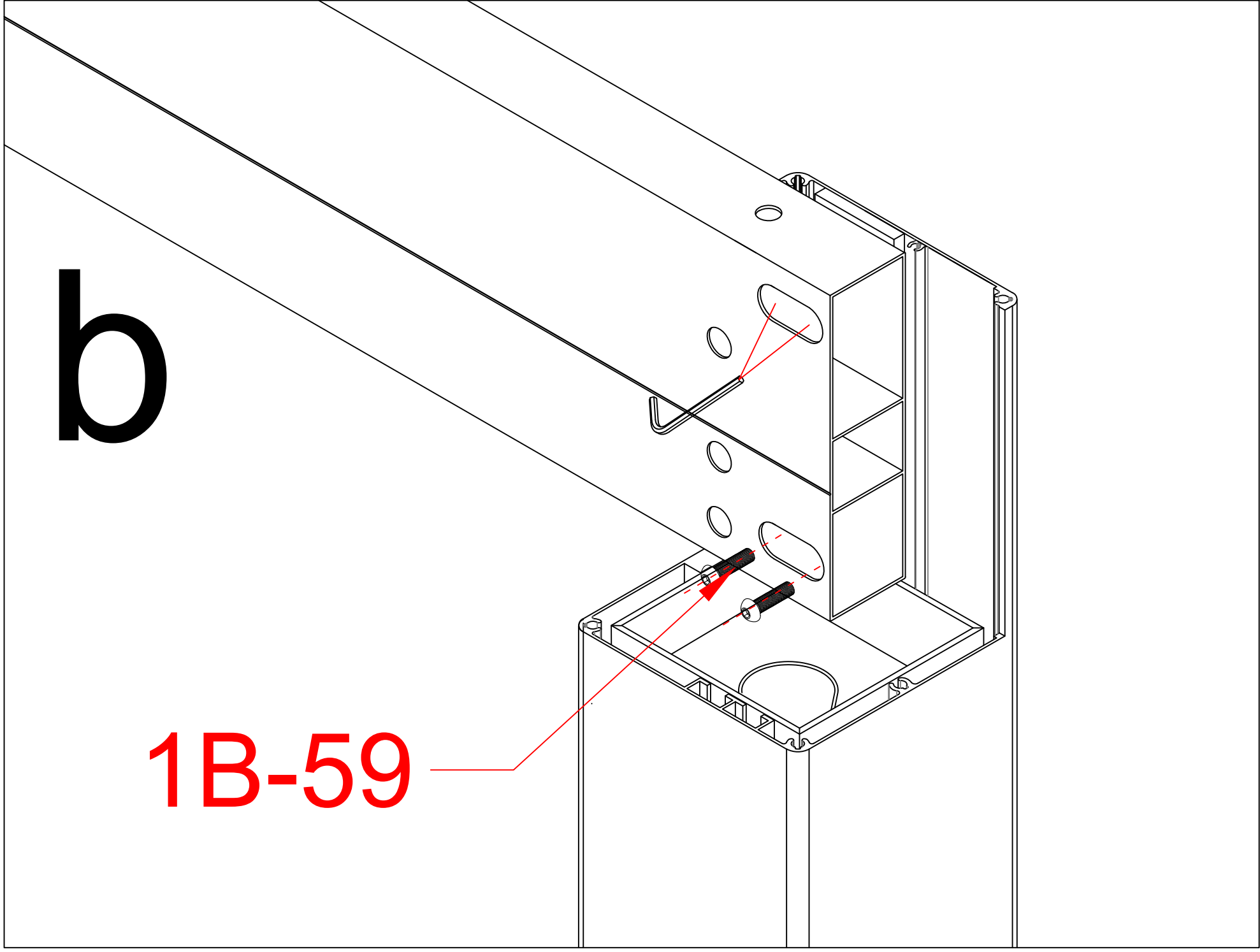
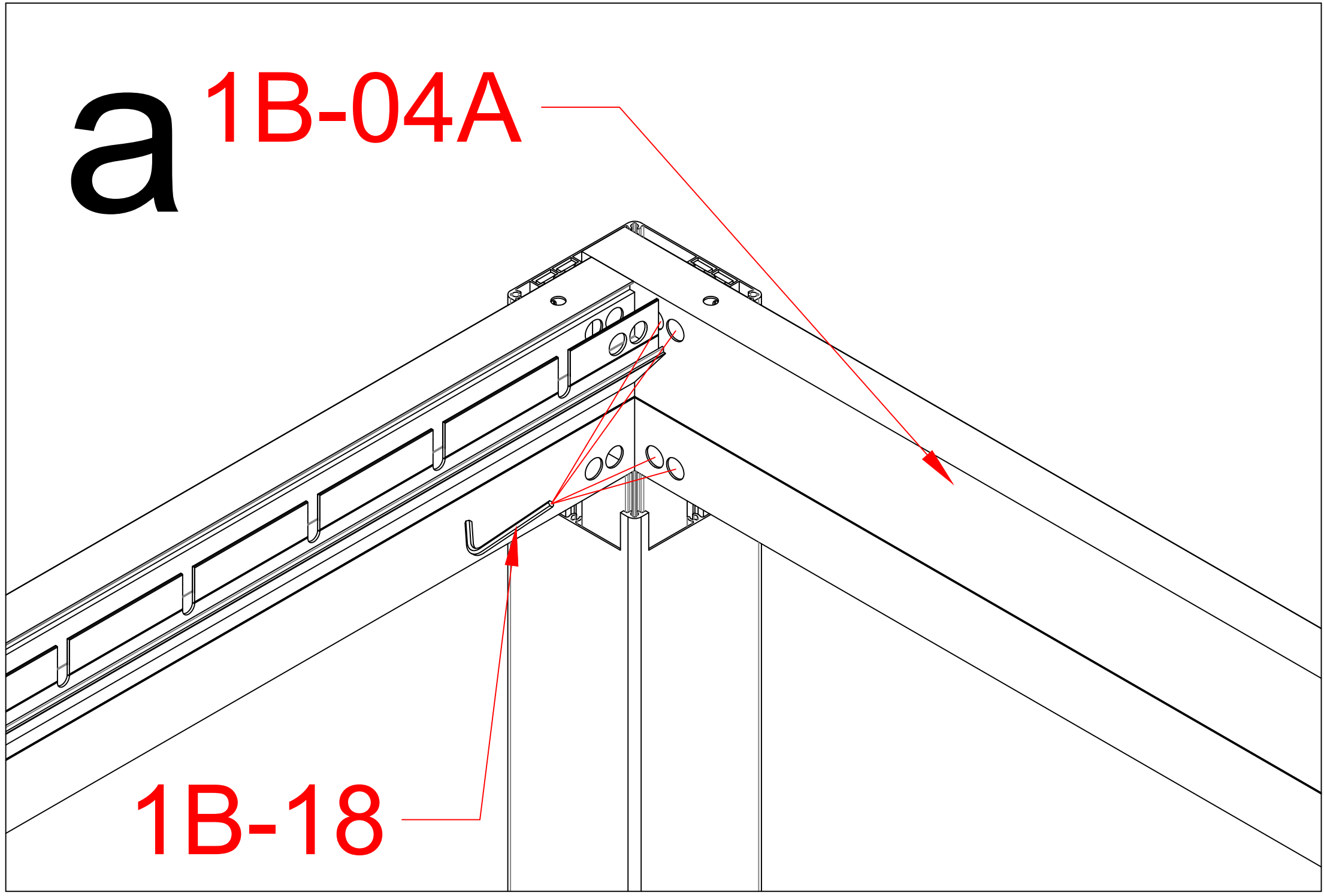
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1B-18			1



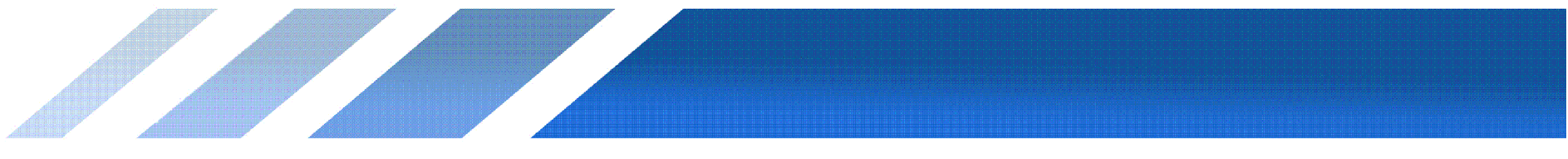


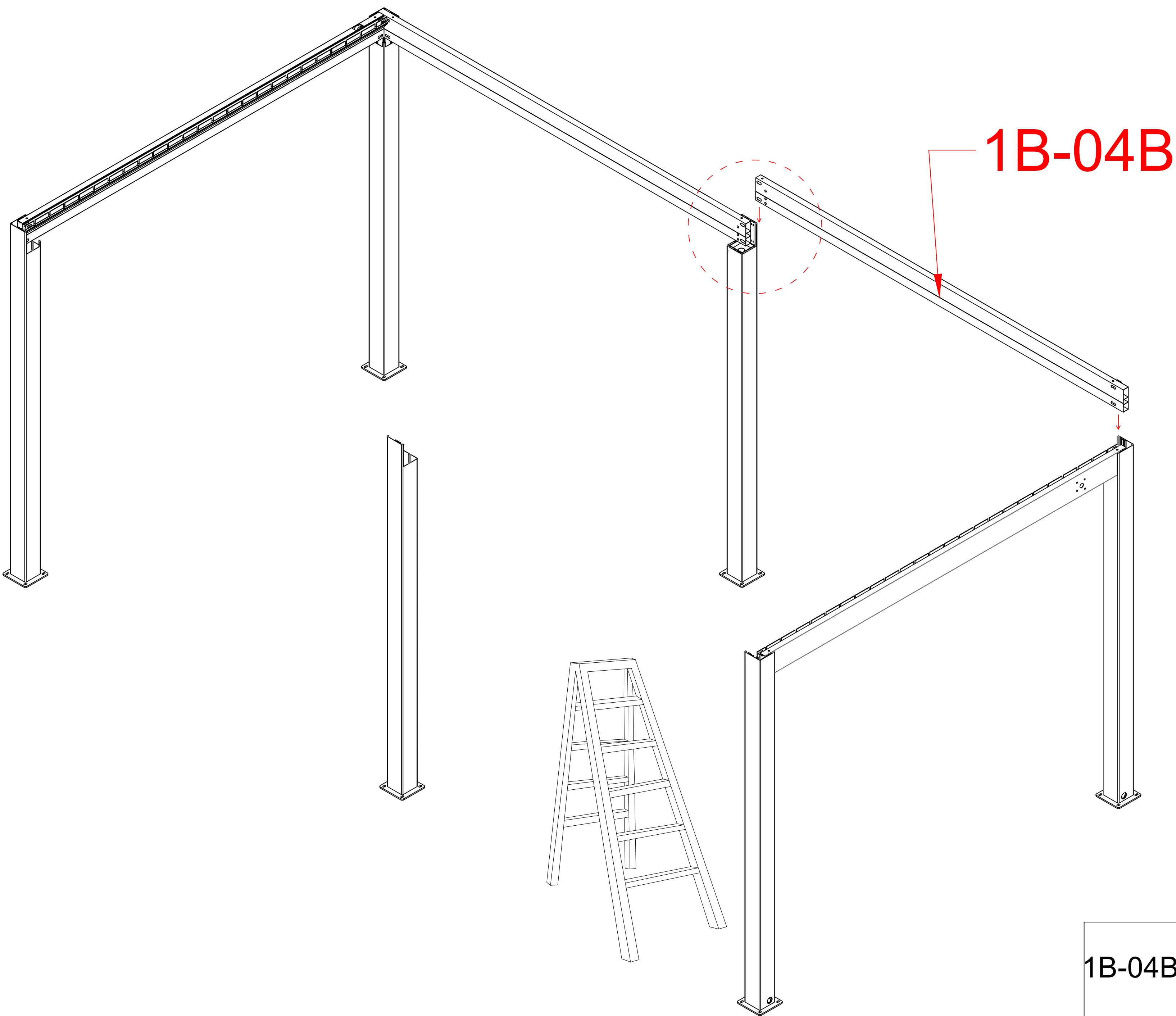
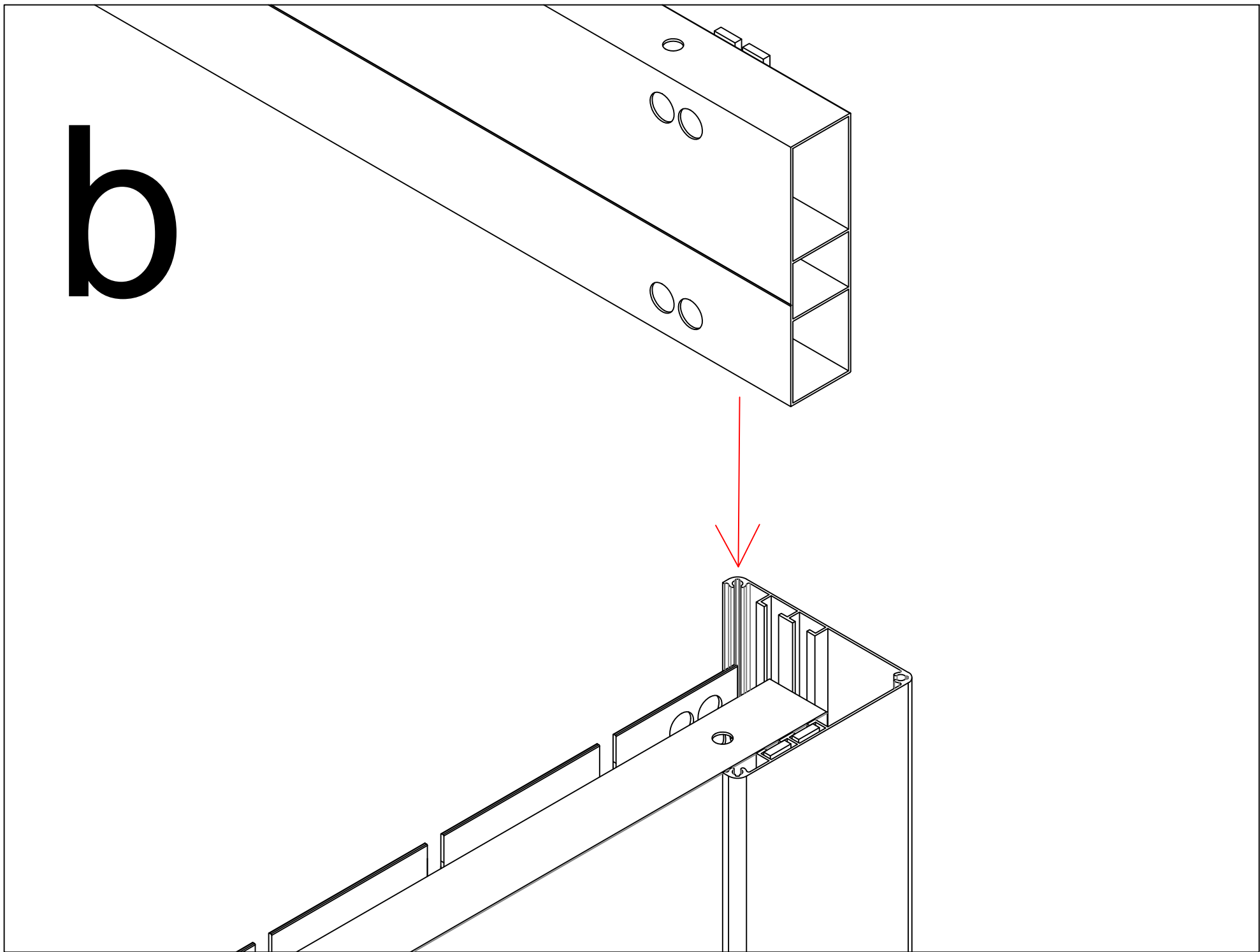
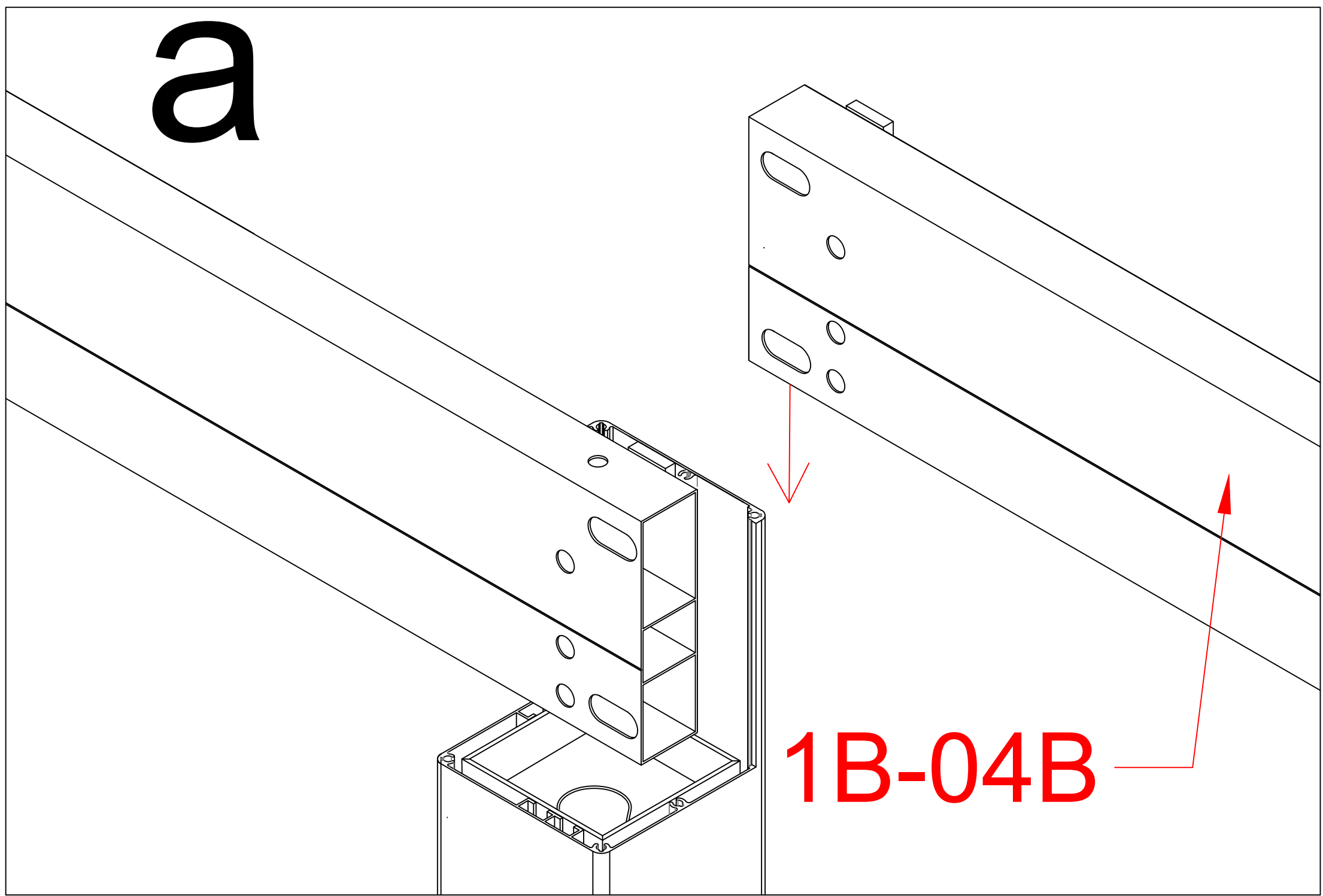
1B-04A			1
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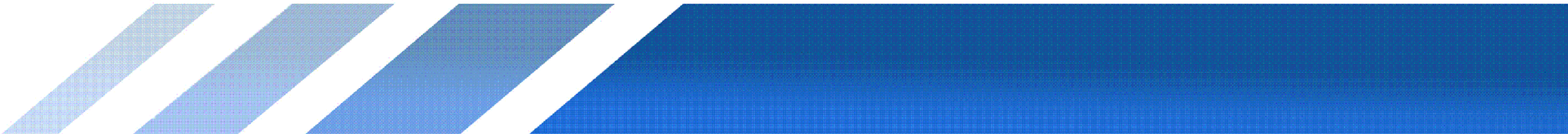


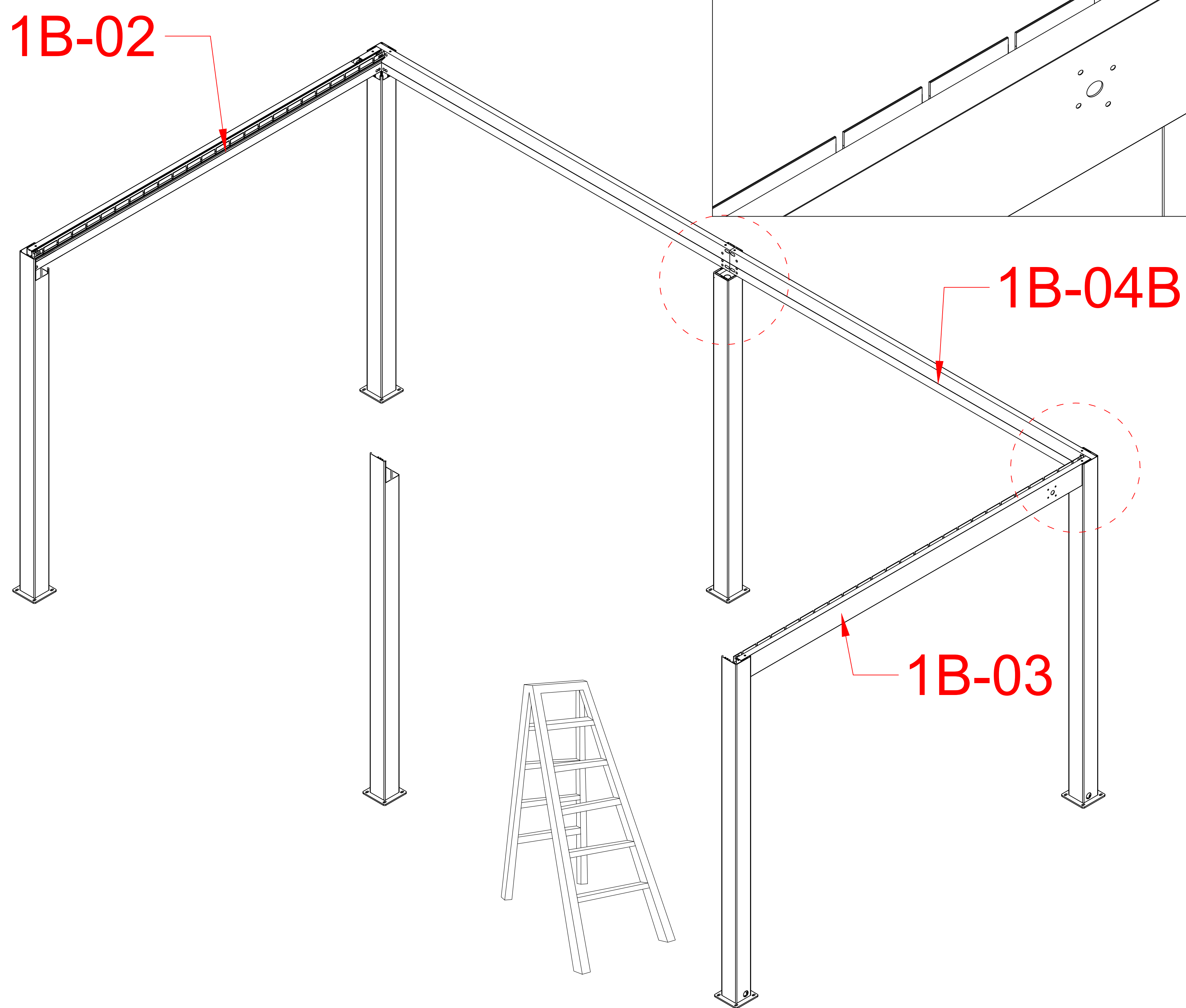
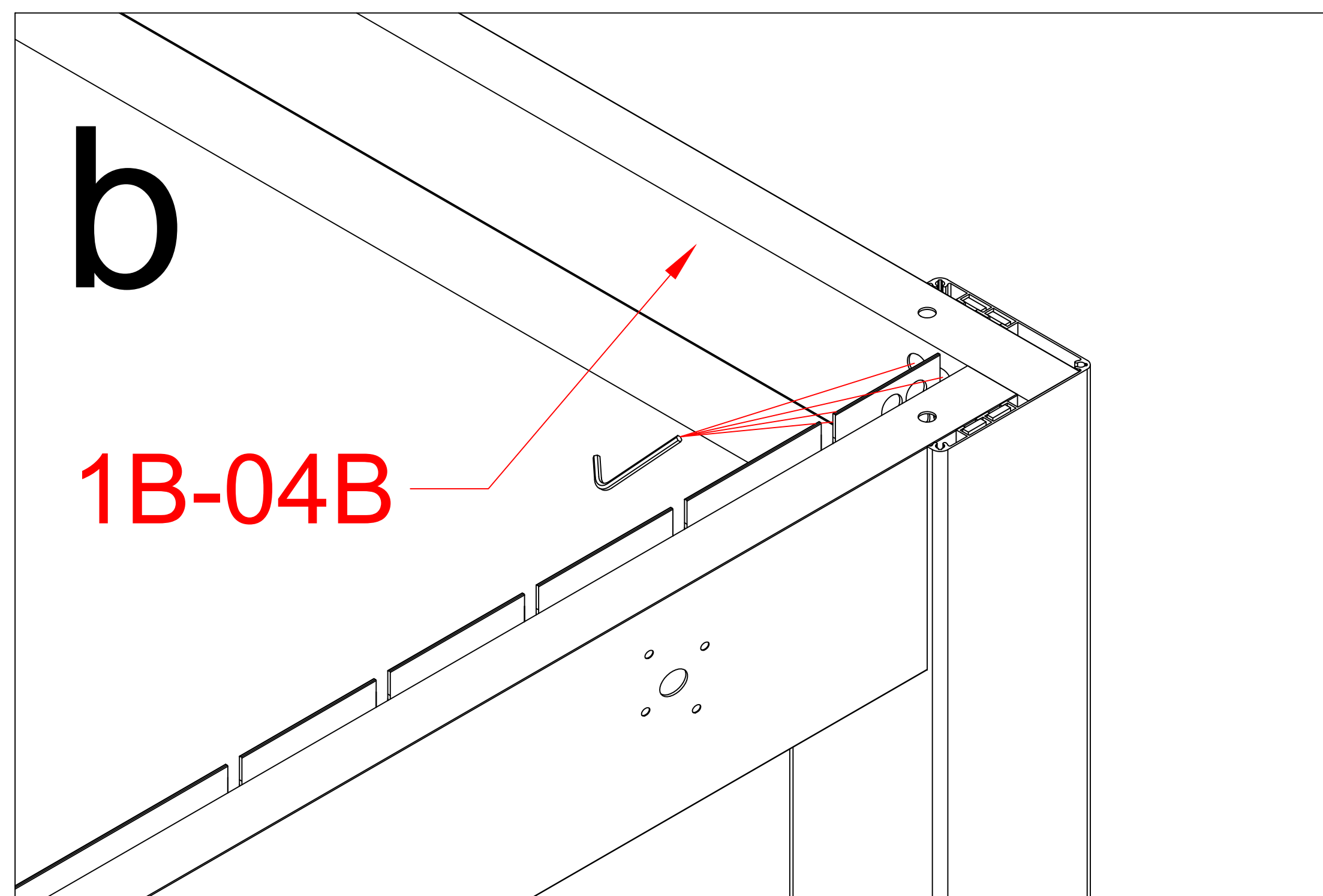
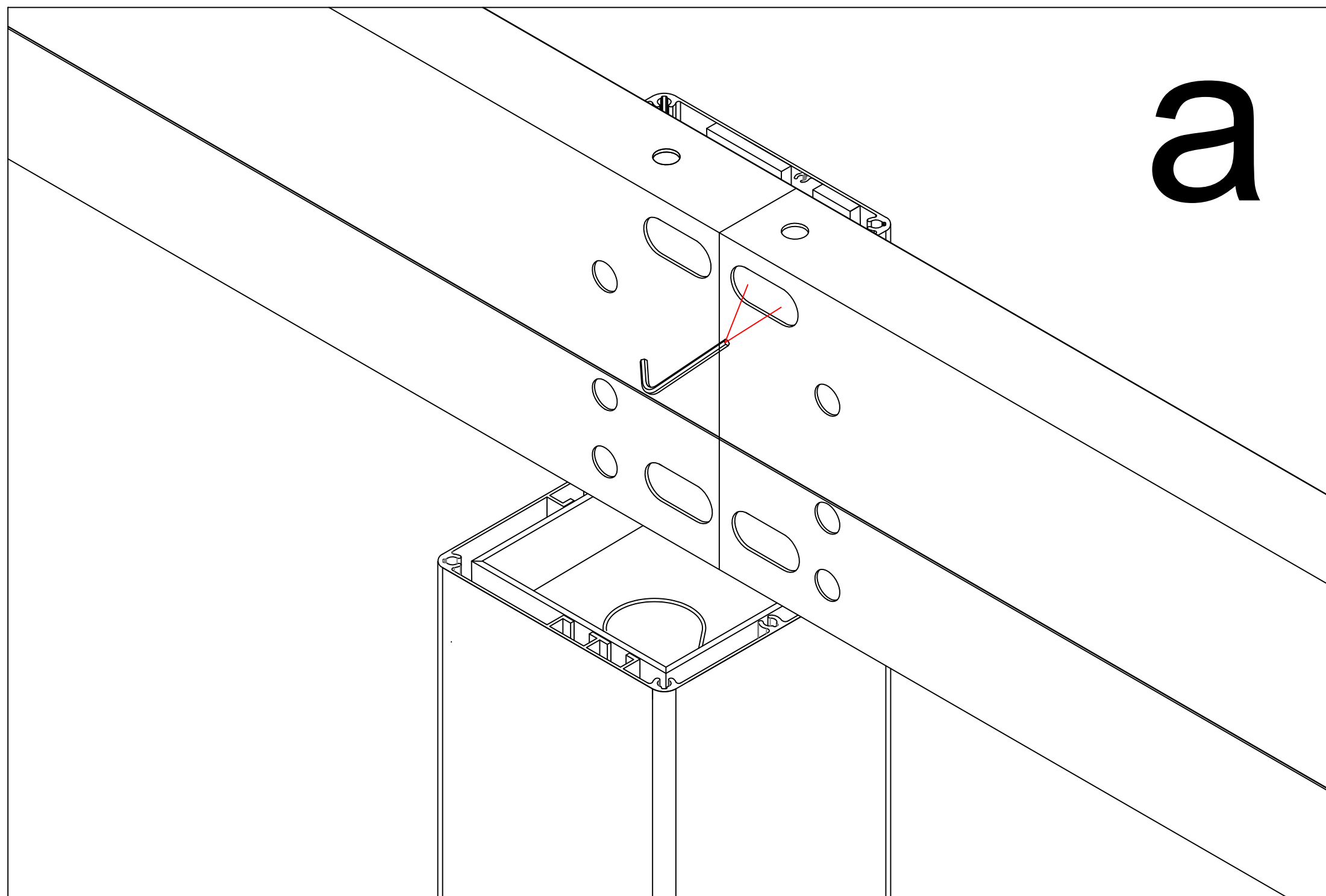
1B-18		1
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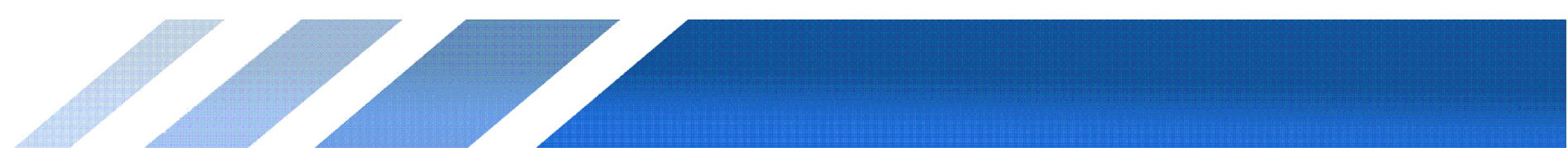


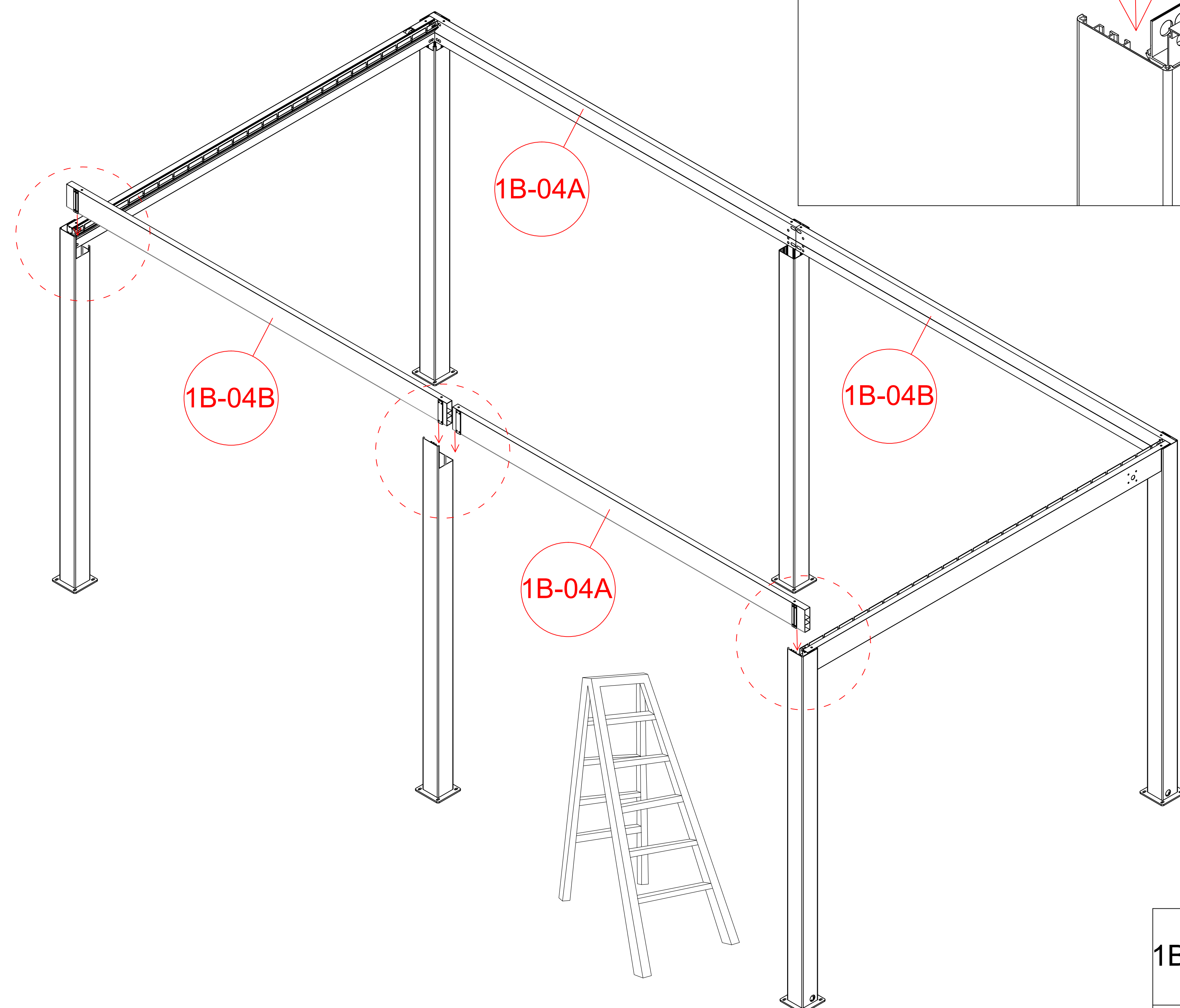
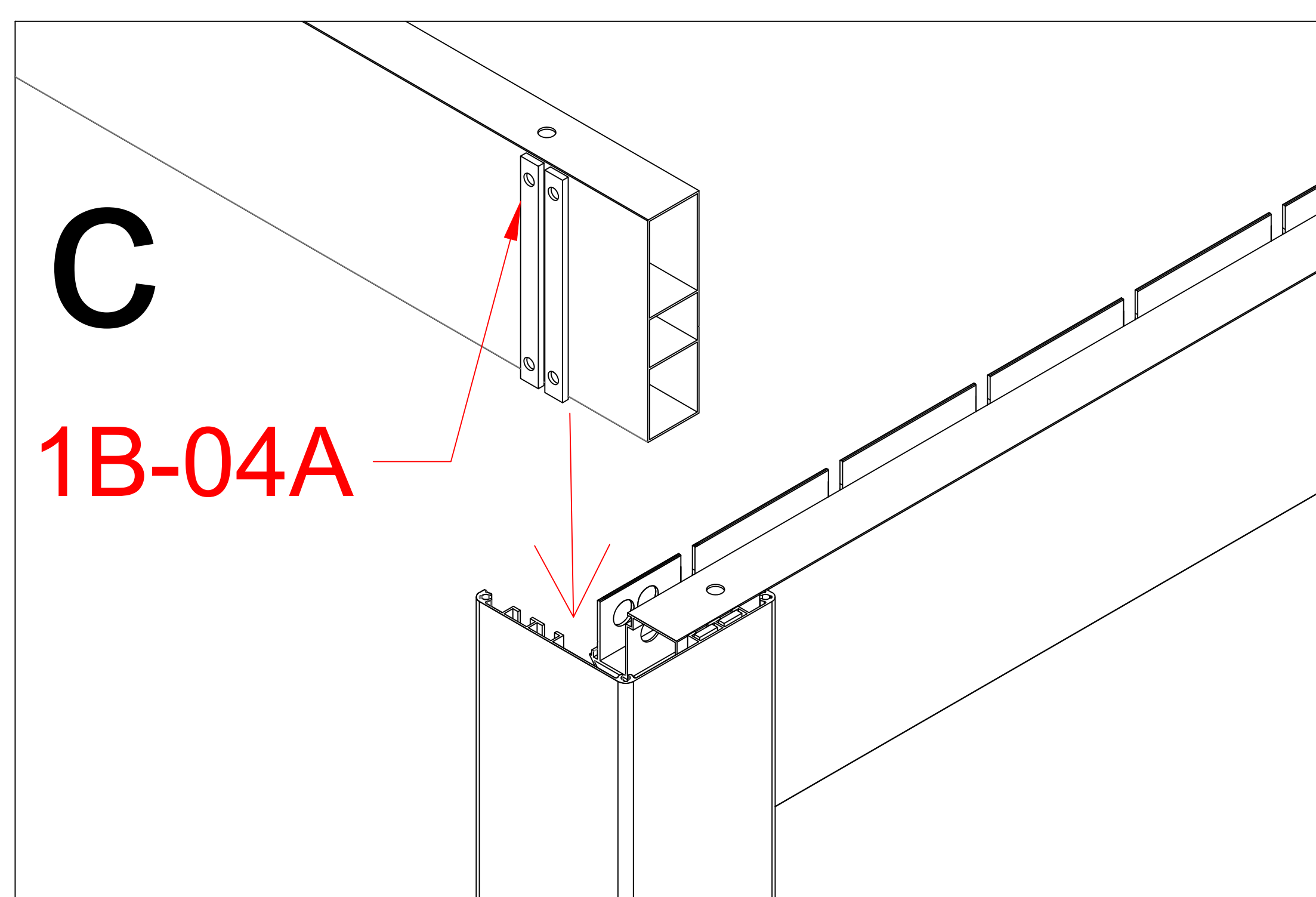
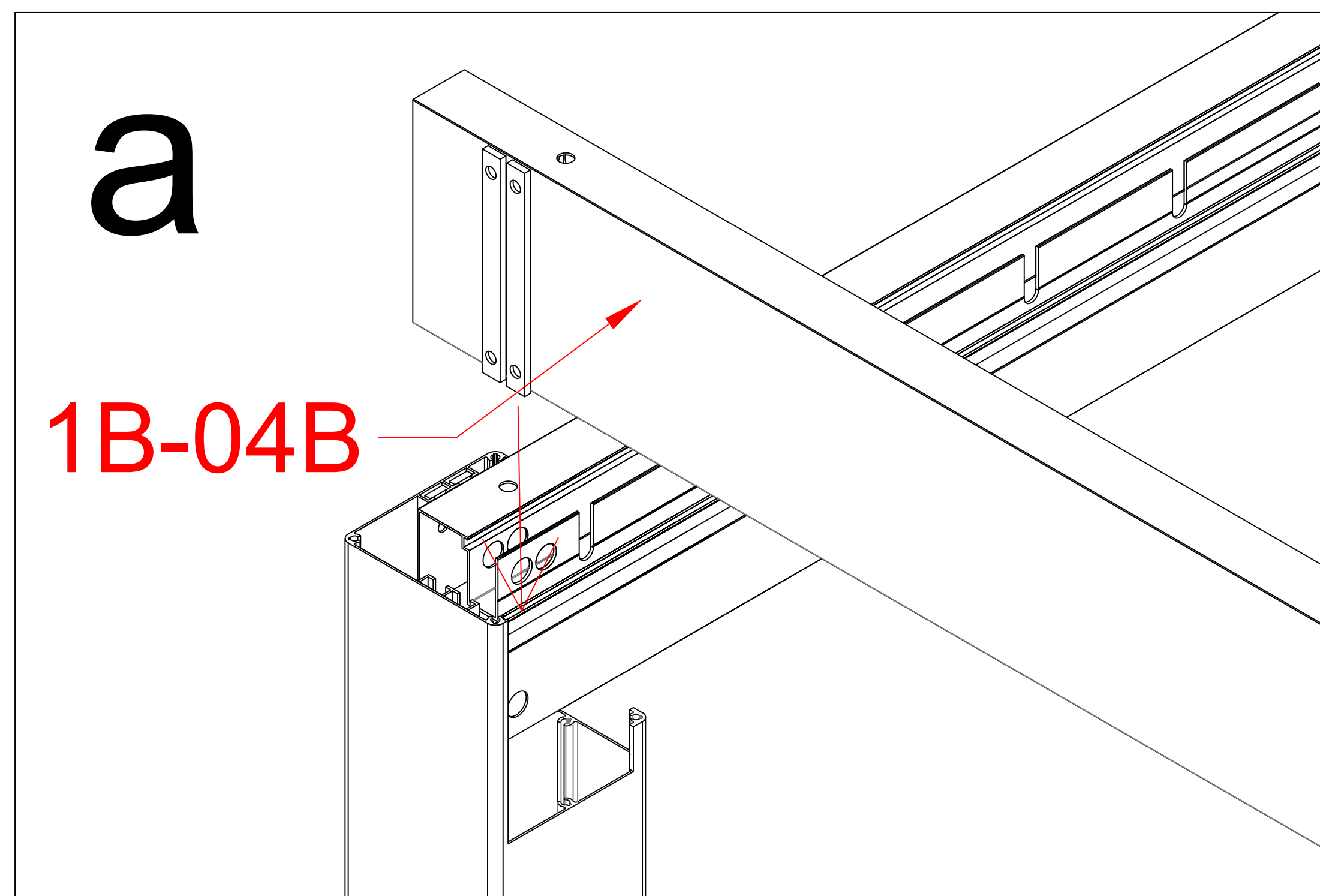
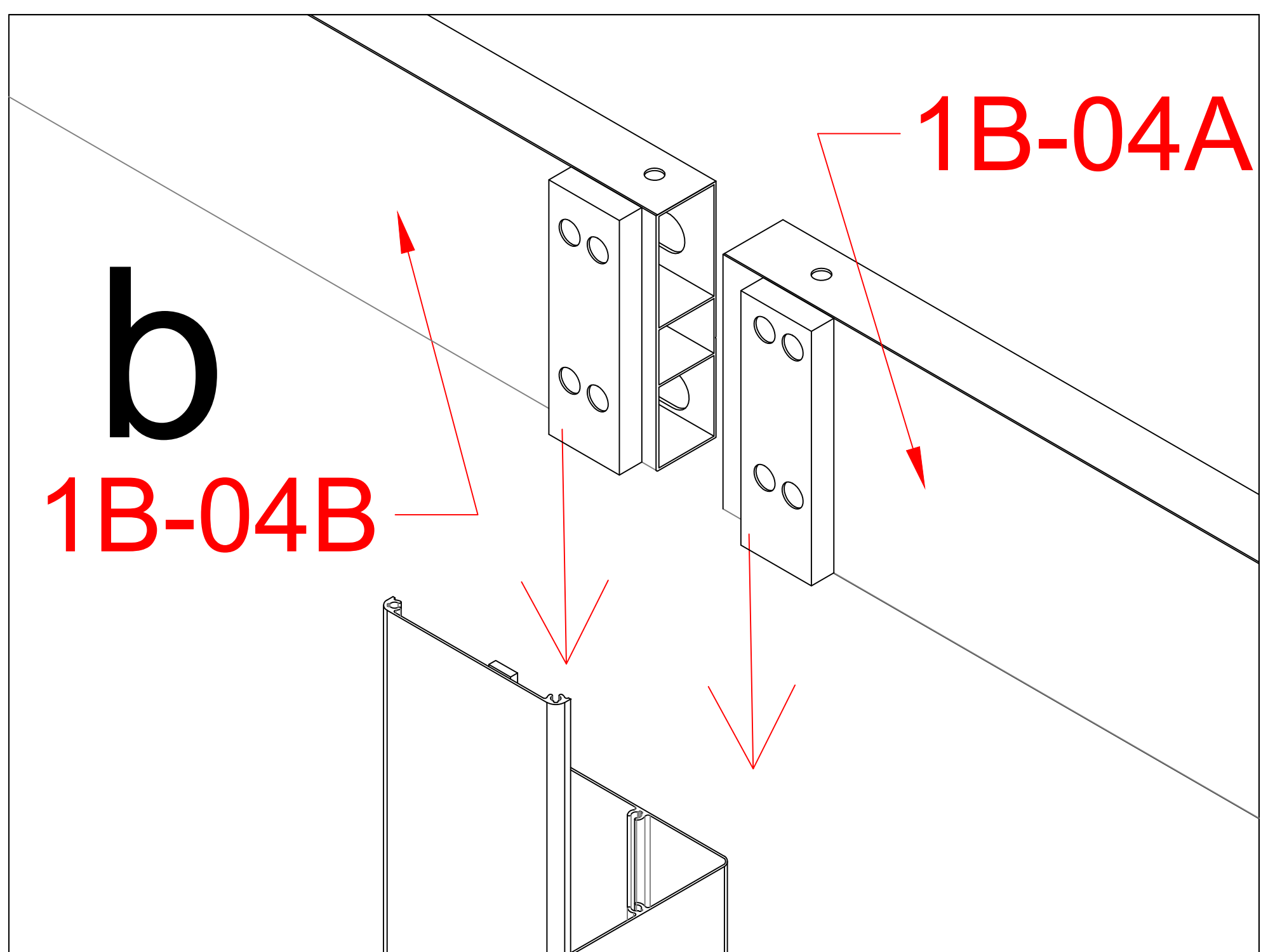
1B-04B		1
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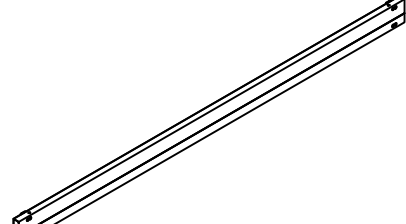
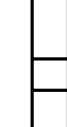
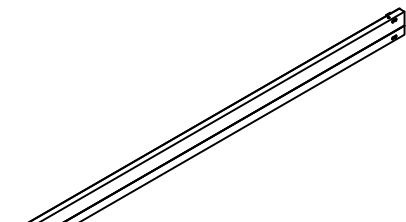


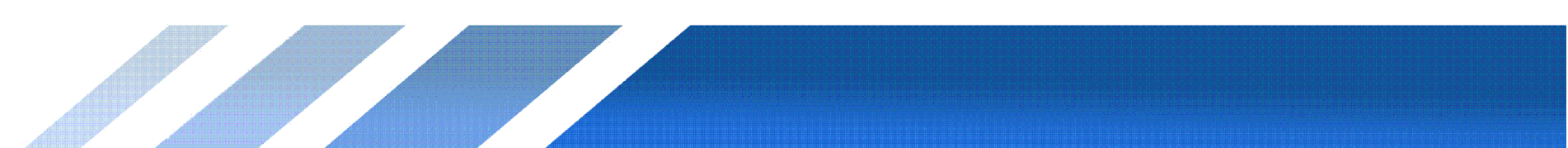


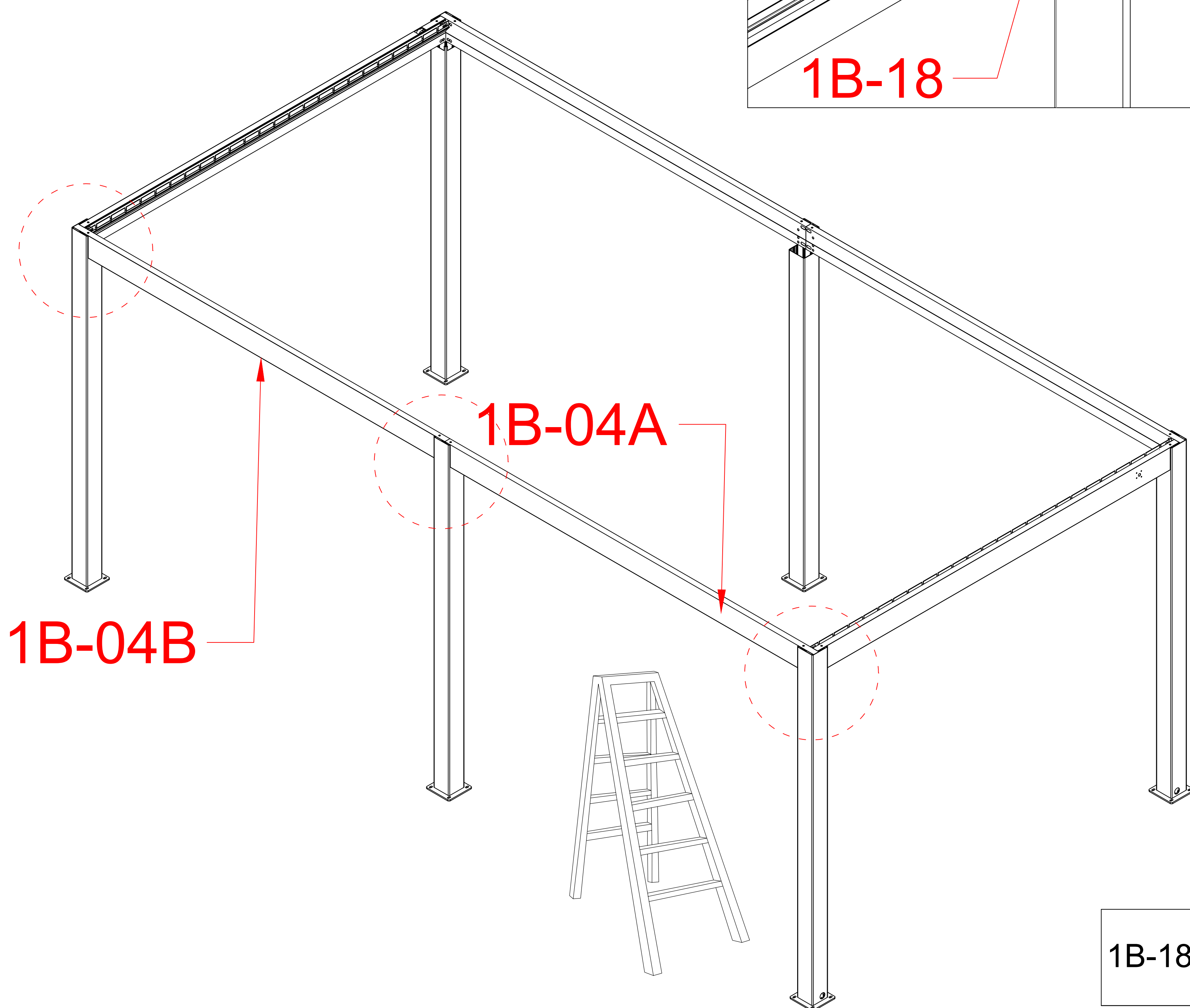
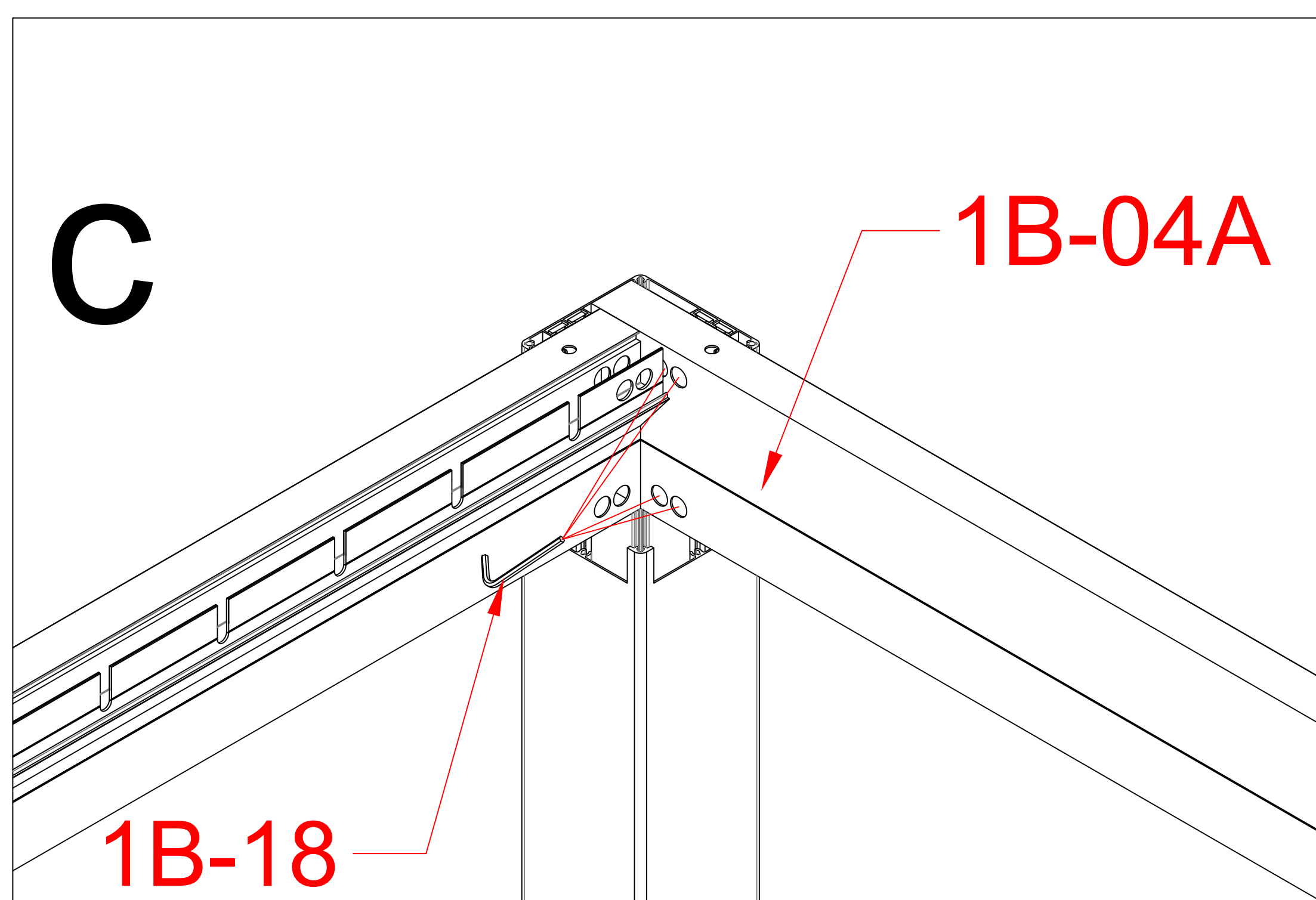
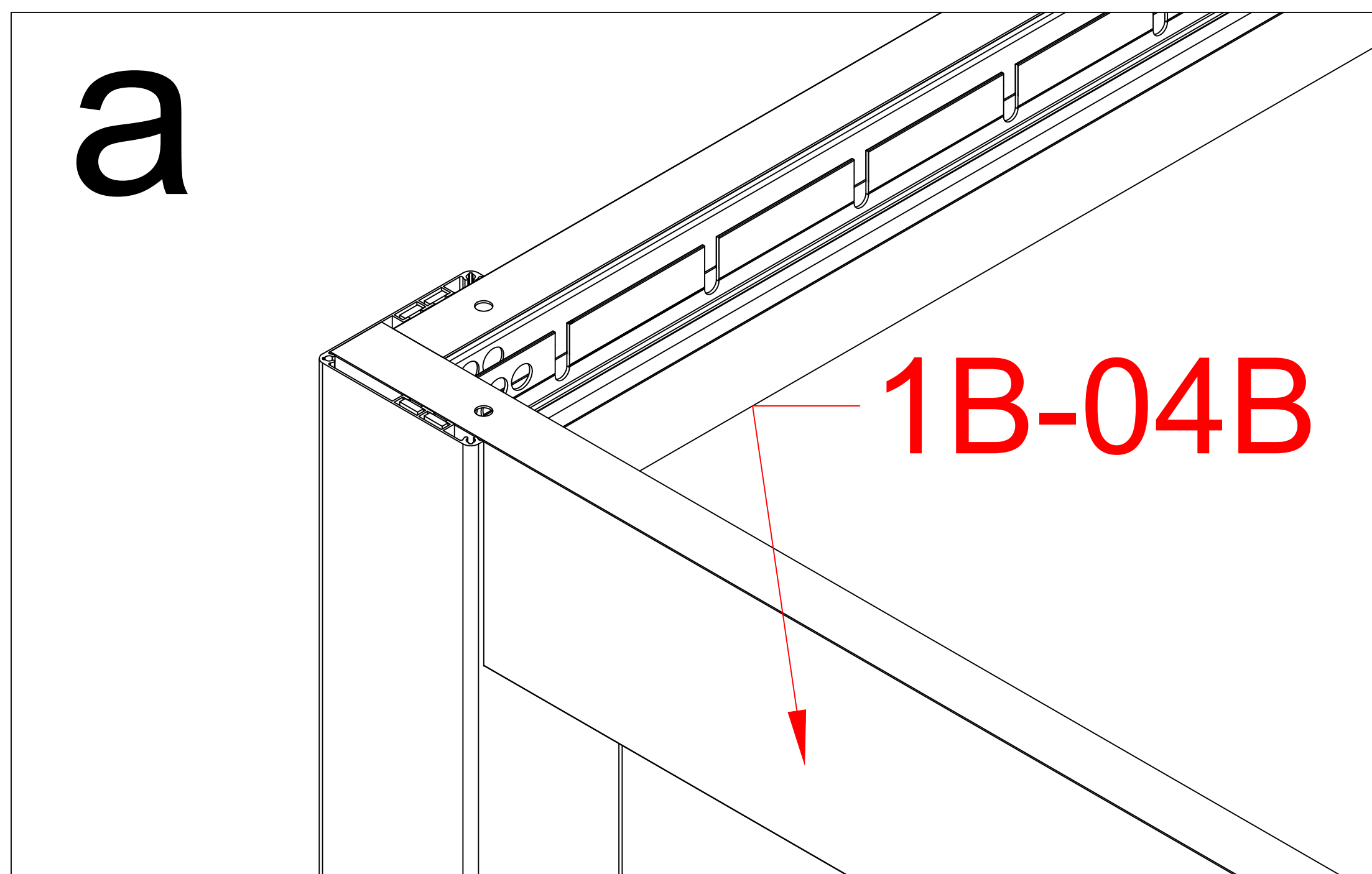
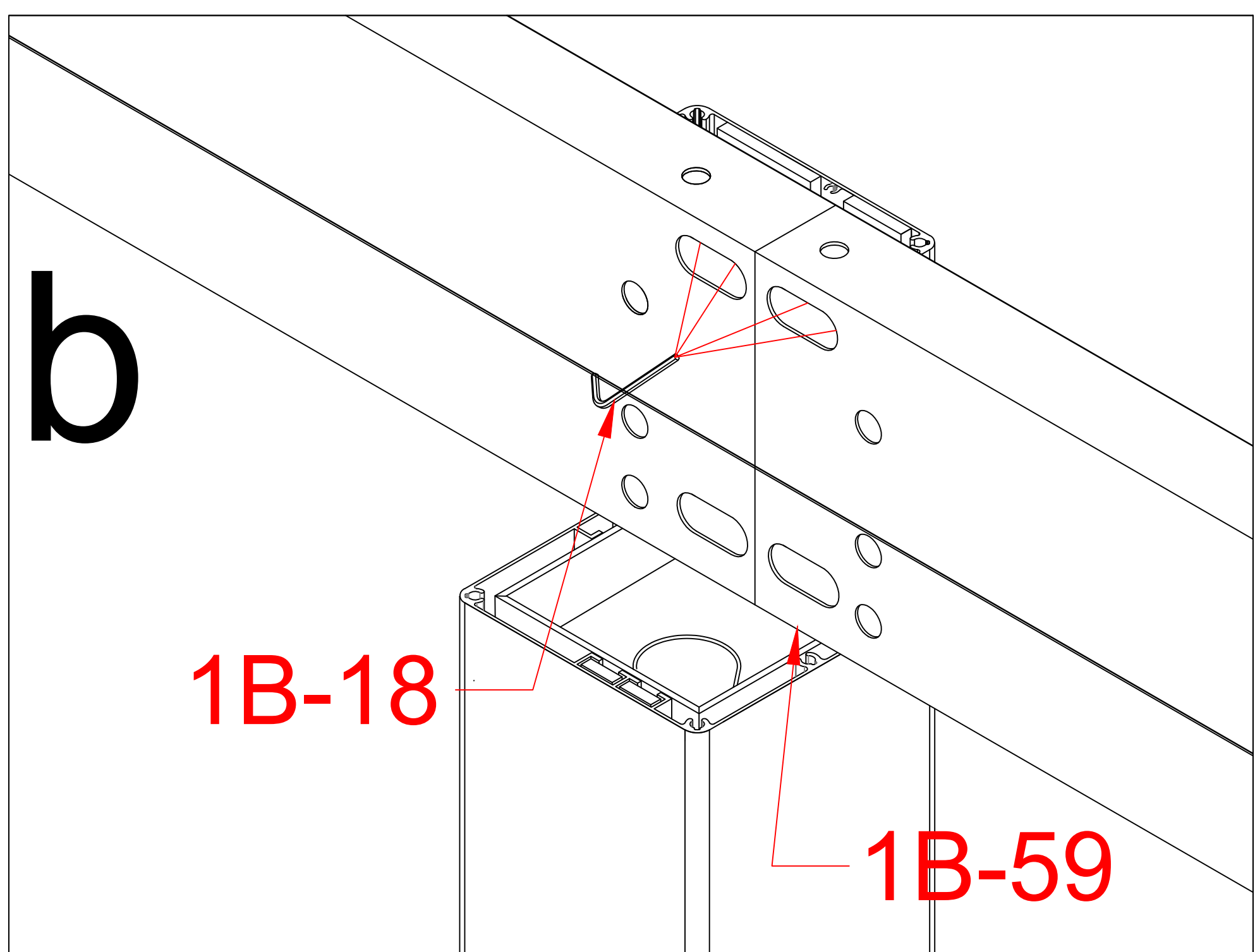
1B-18		1
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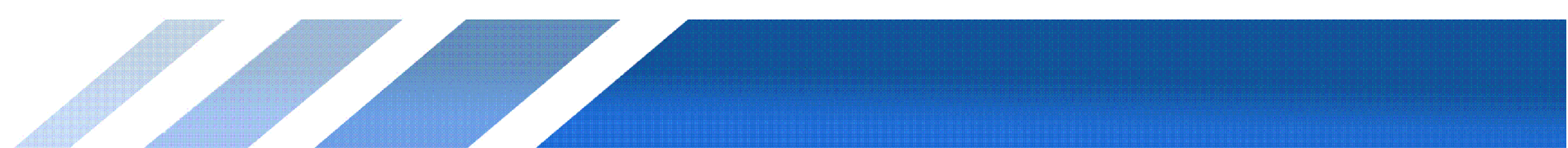


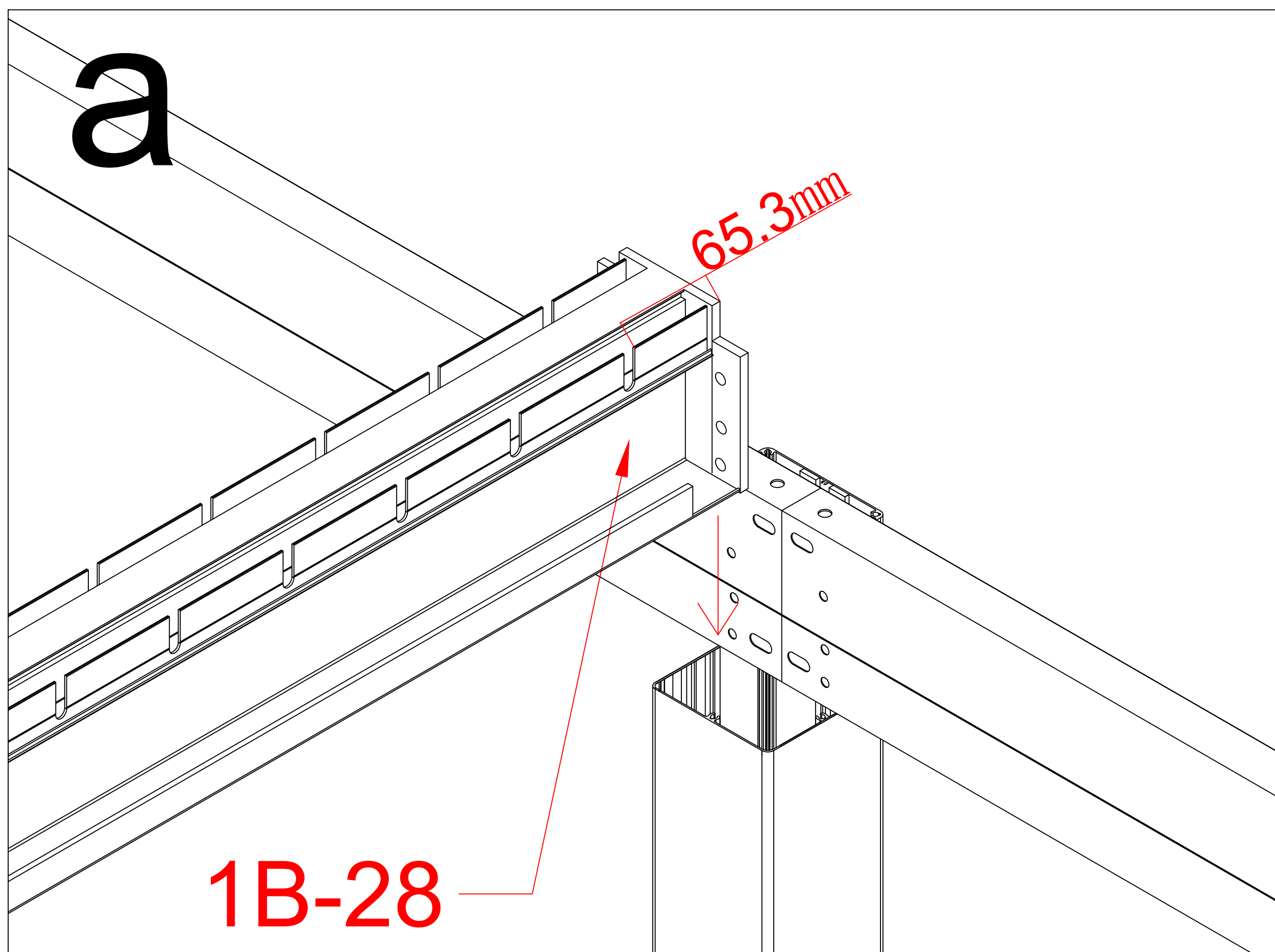
1B-04A			1
1B-04B			1



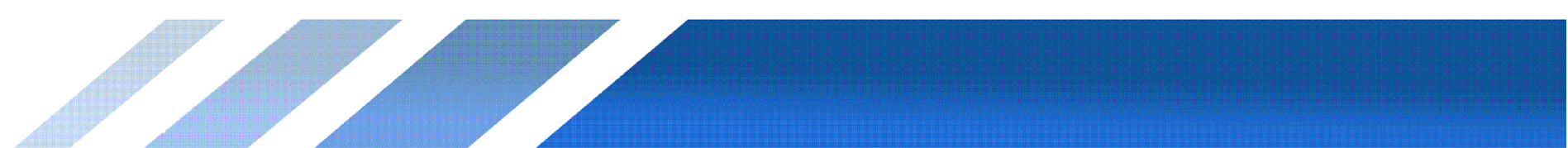
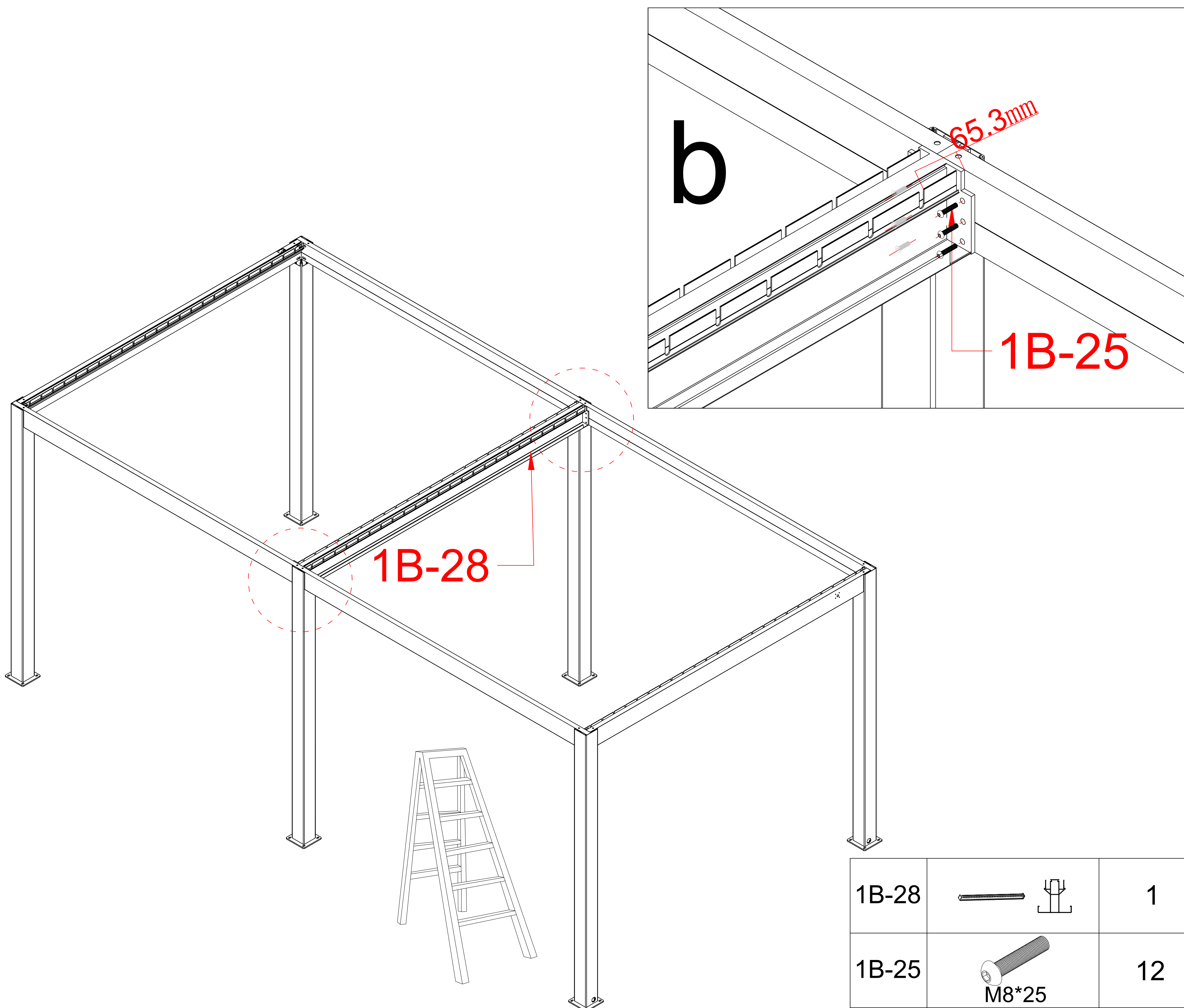


1B-18		1
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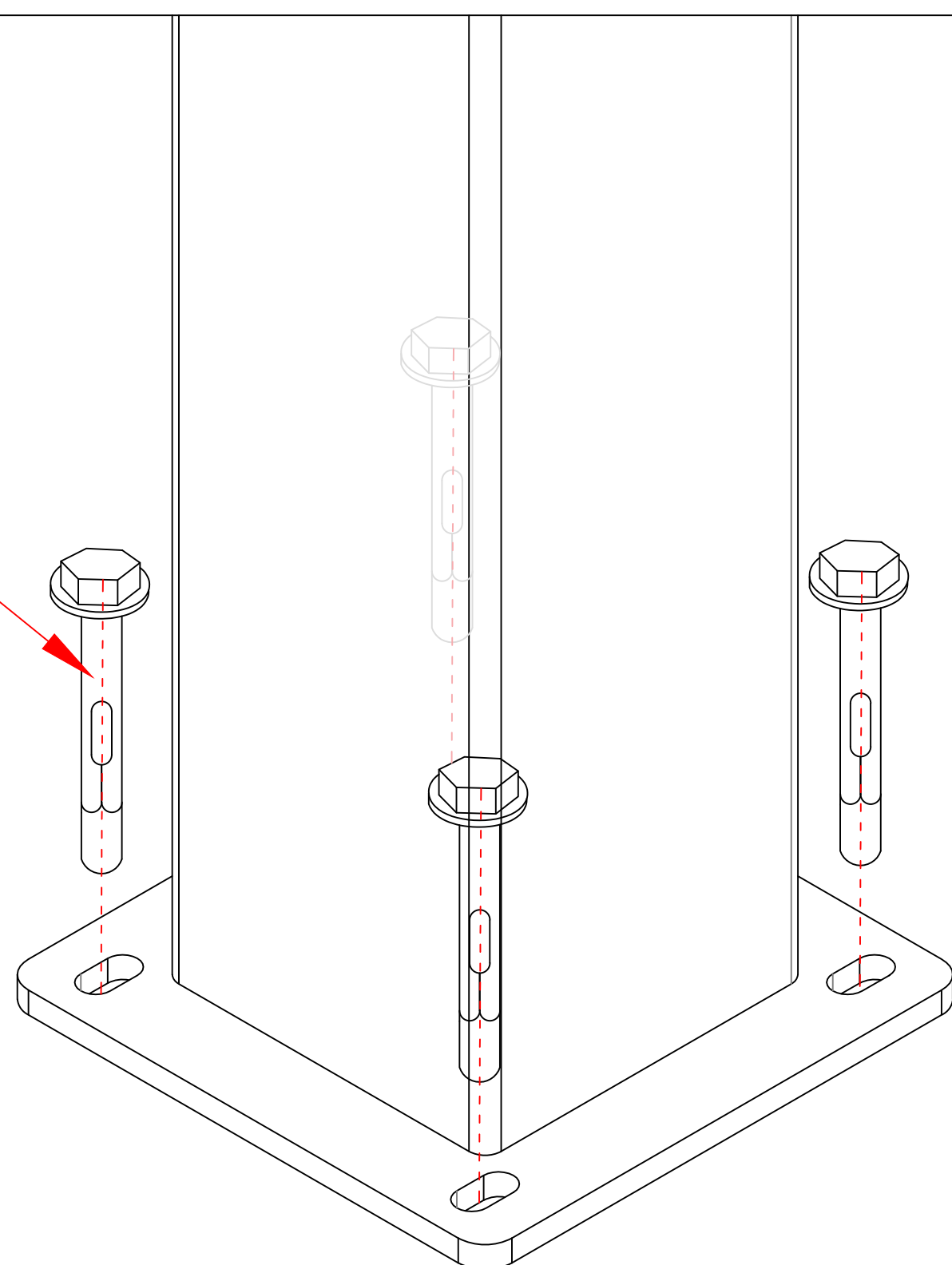
Warning:
The distance here should be the same as the distance between the main frames on both sides





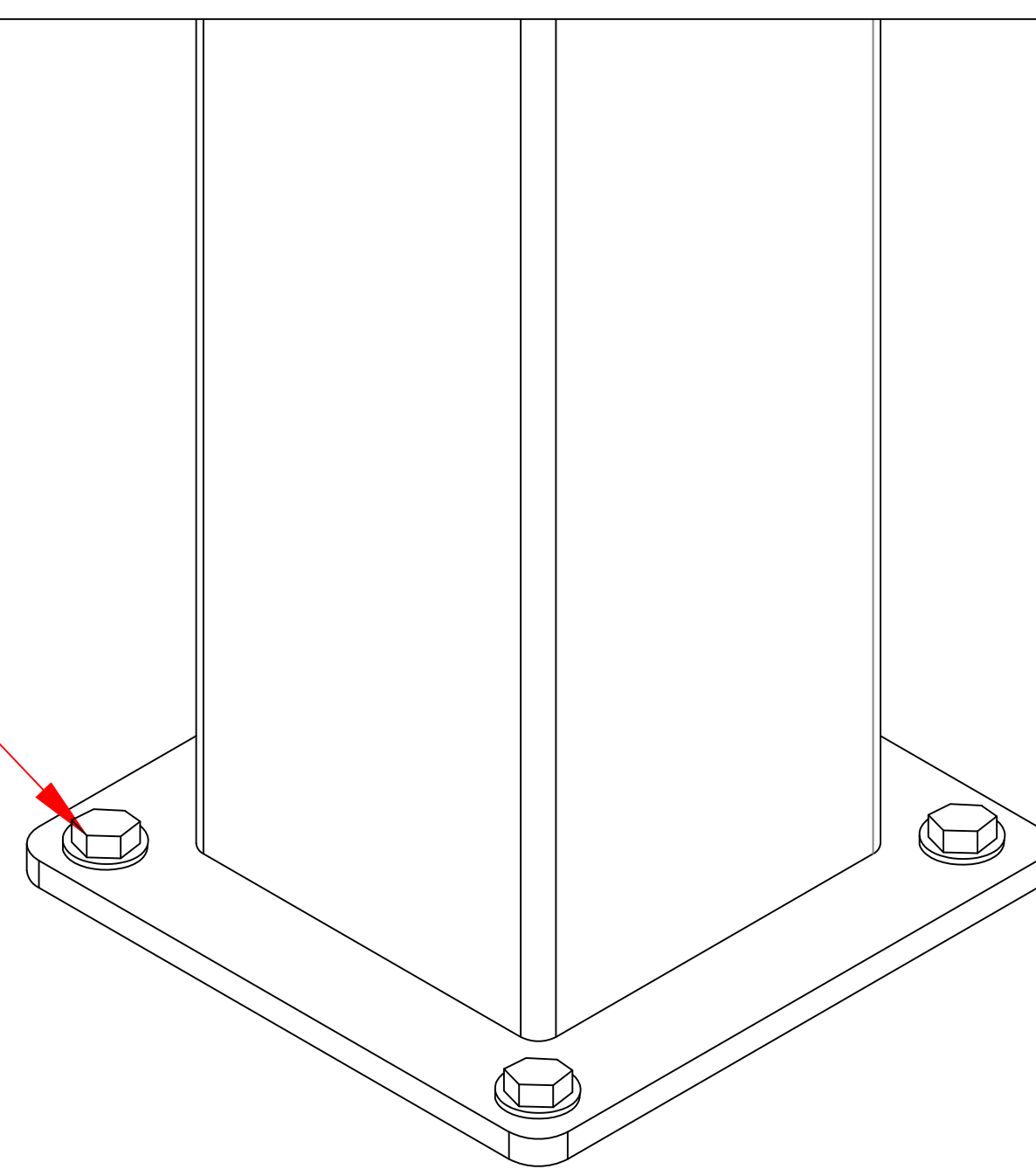
a

1B-21

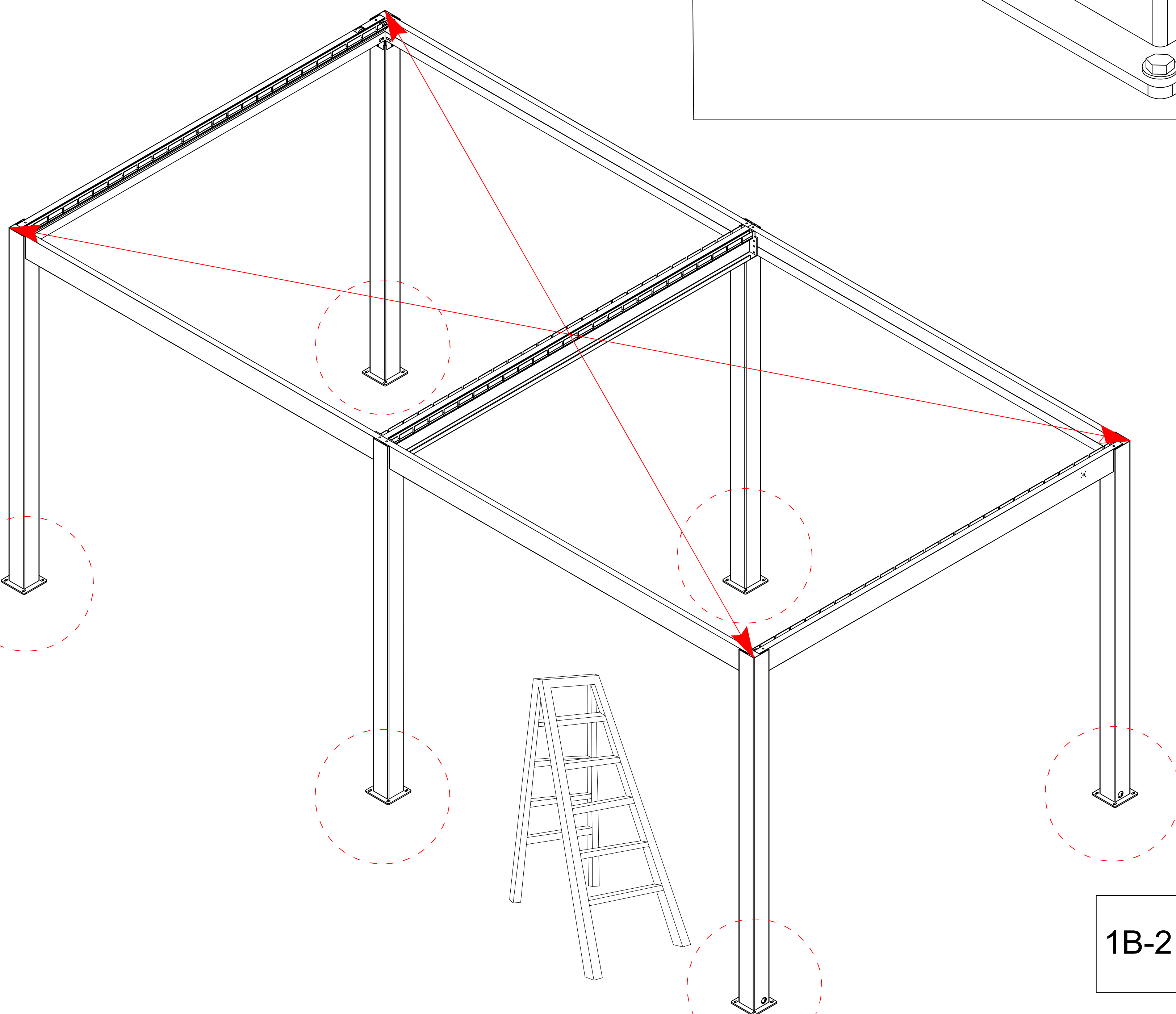


b

1B-21

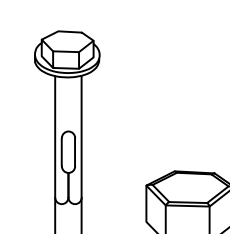


Pls measure the diagonal size and make sure the diagonal size keeps same before screw 1B-21 mounted. If not, pls adjust it to same size.

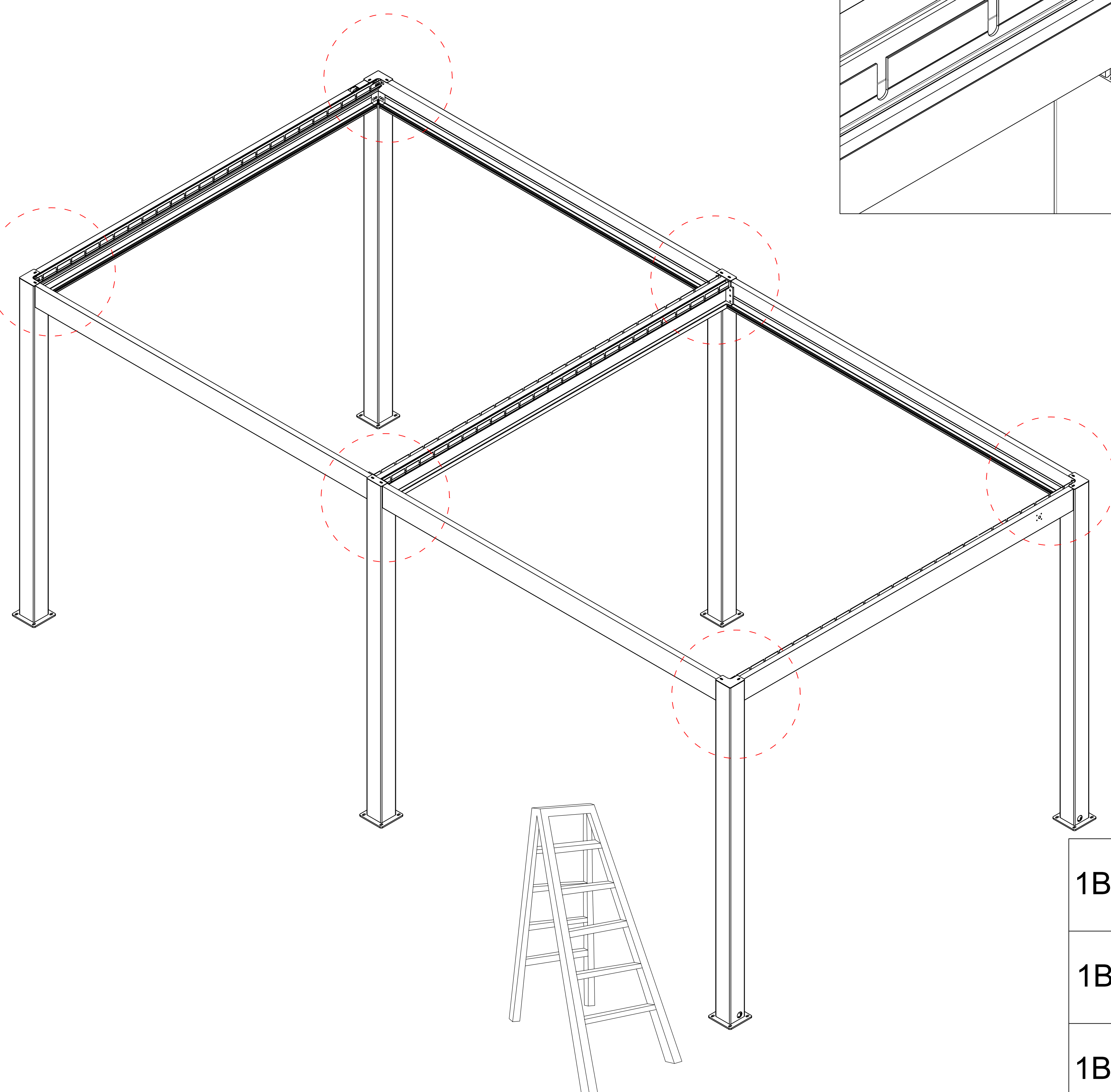
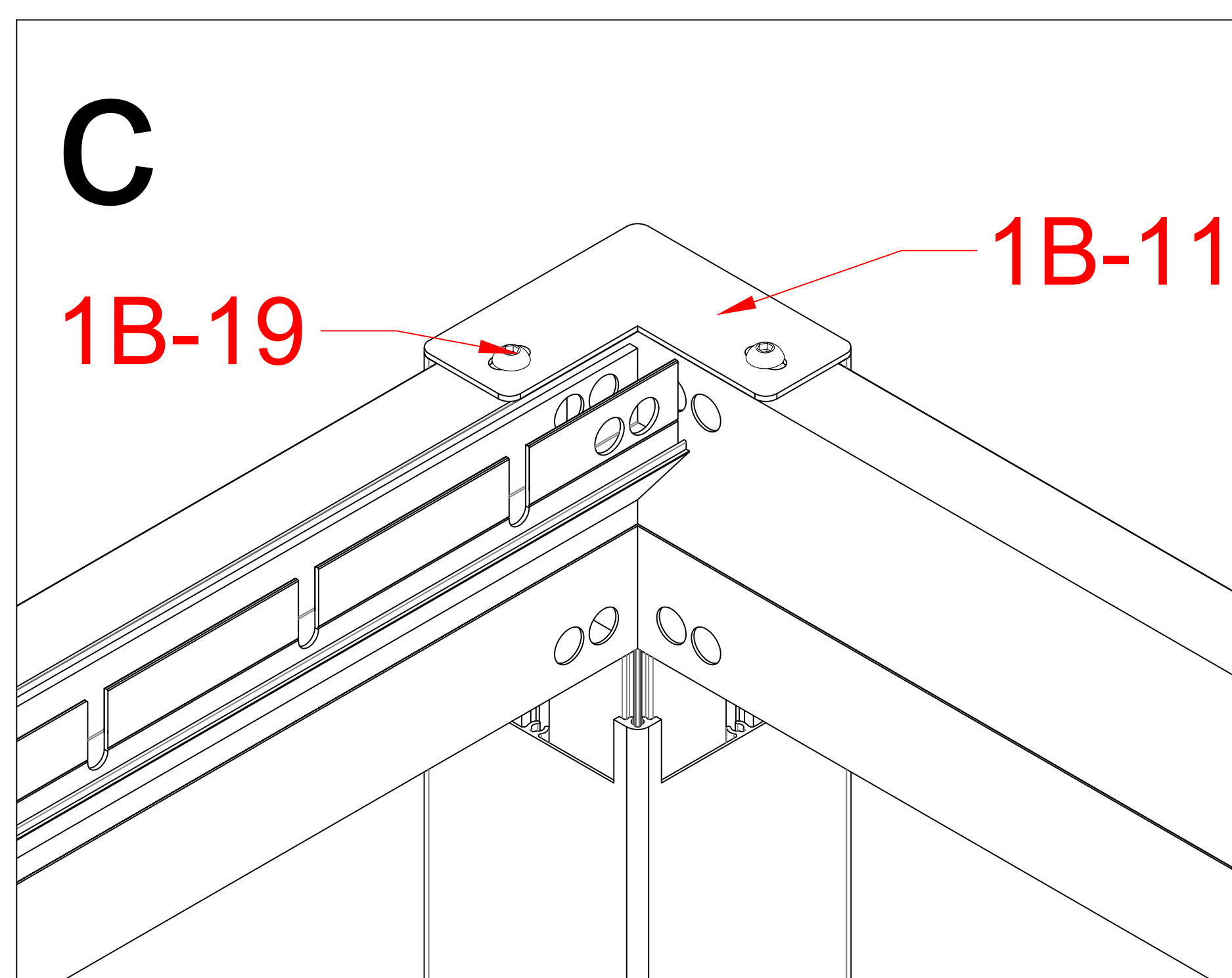
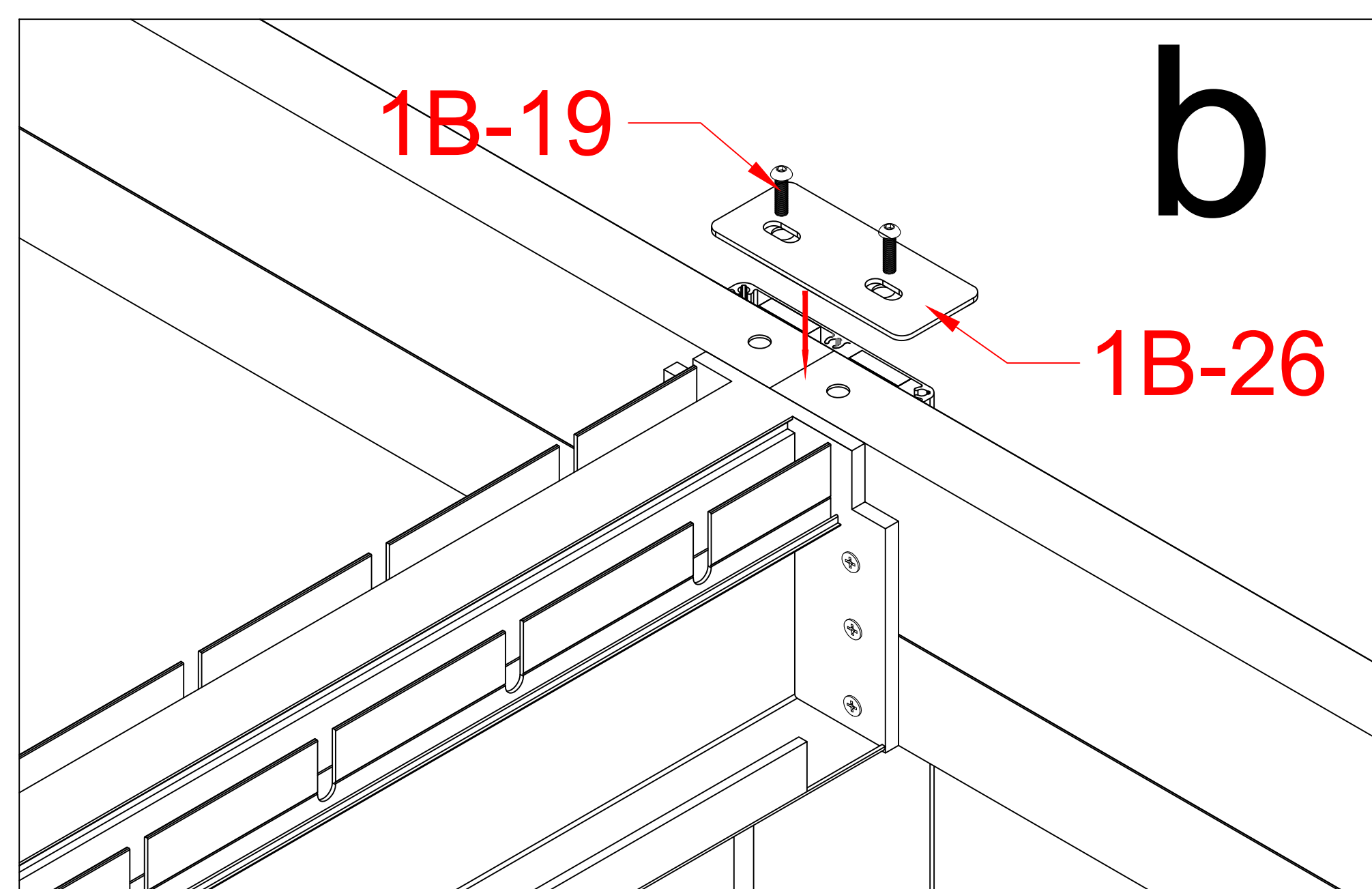
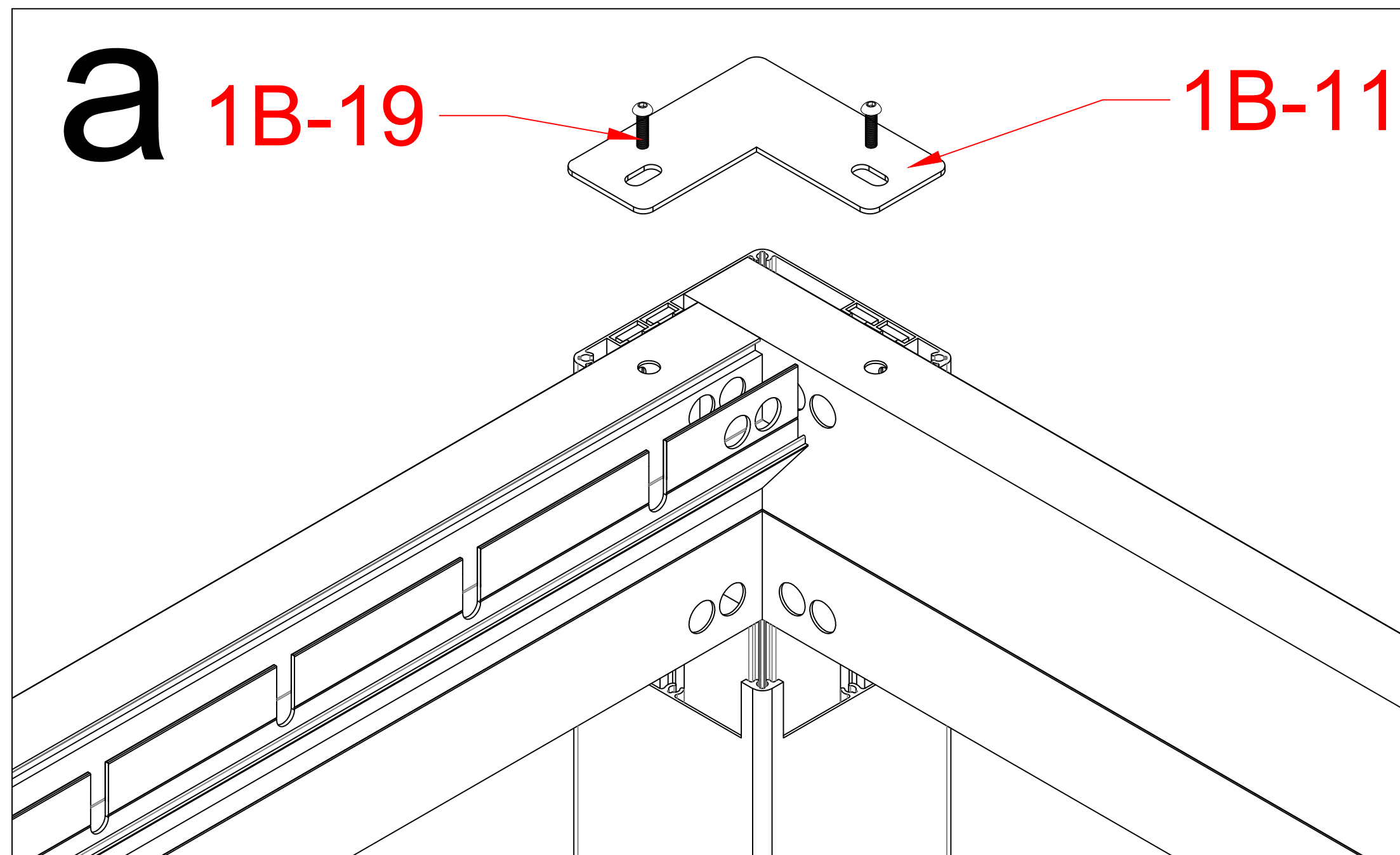


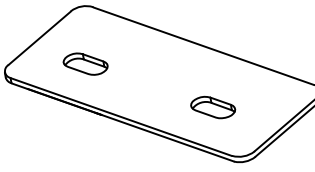
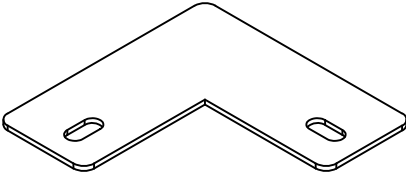
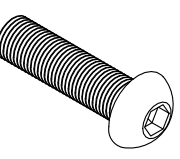
12

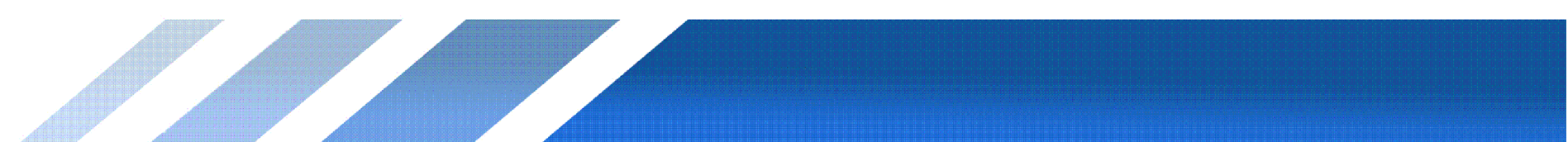
1B-21

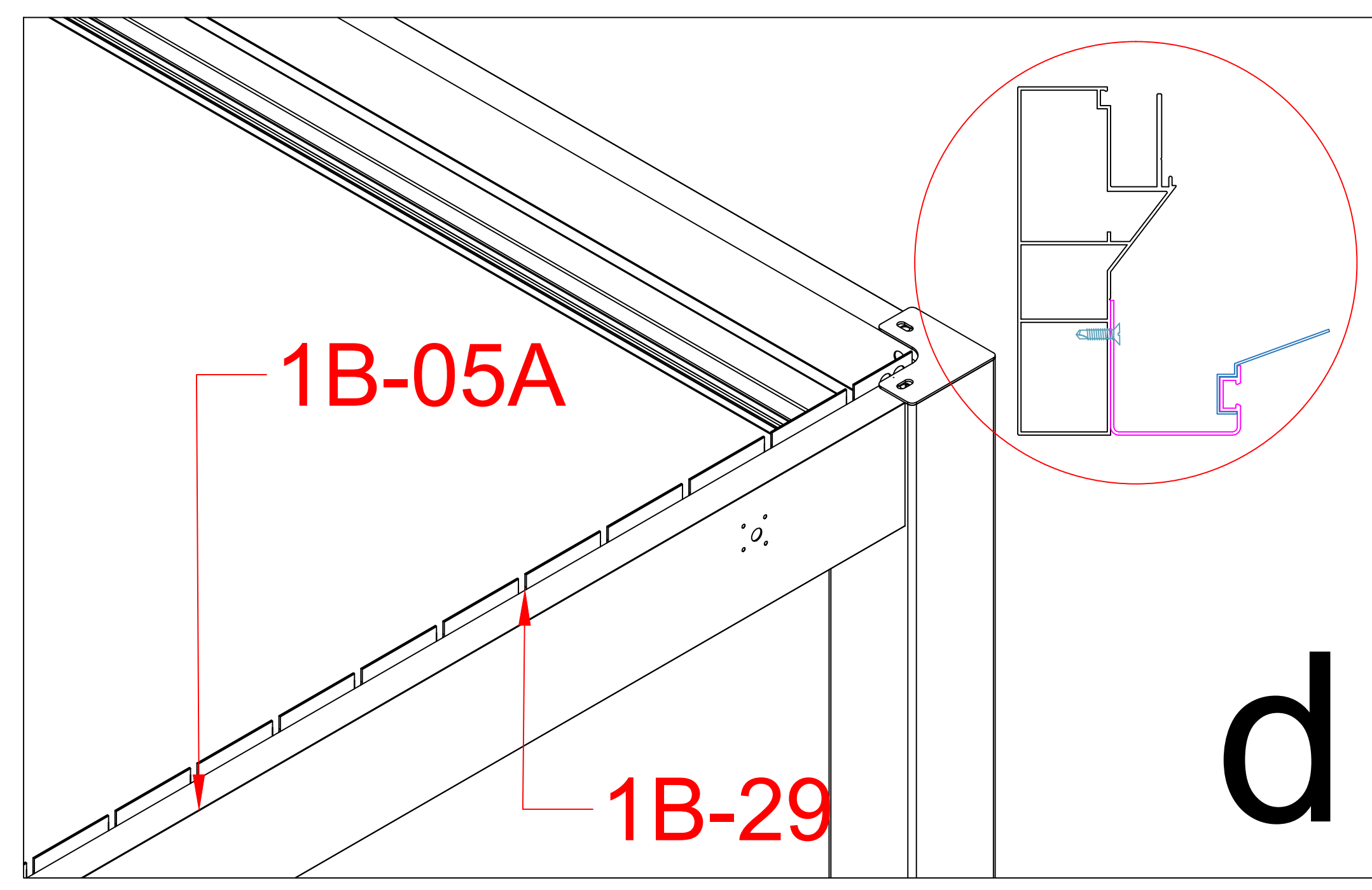
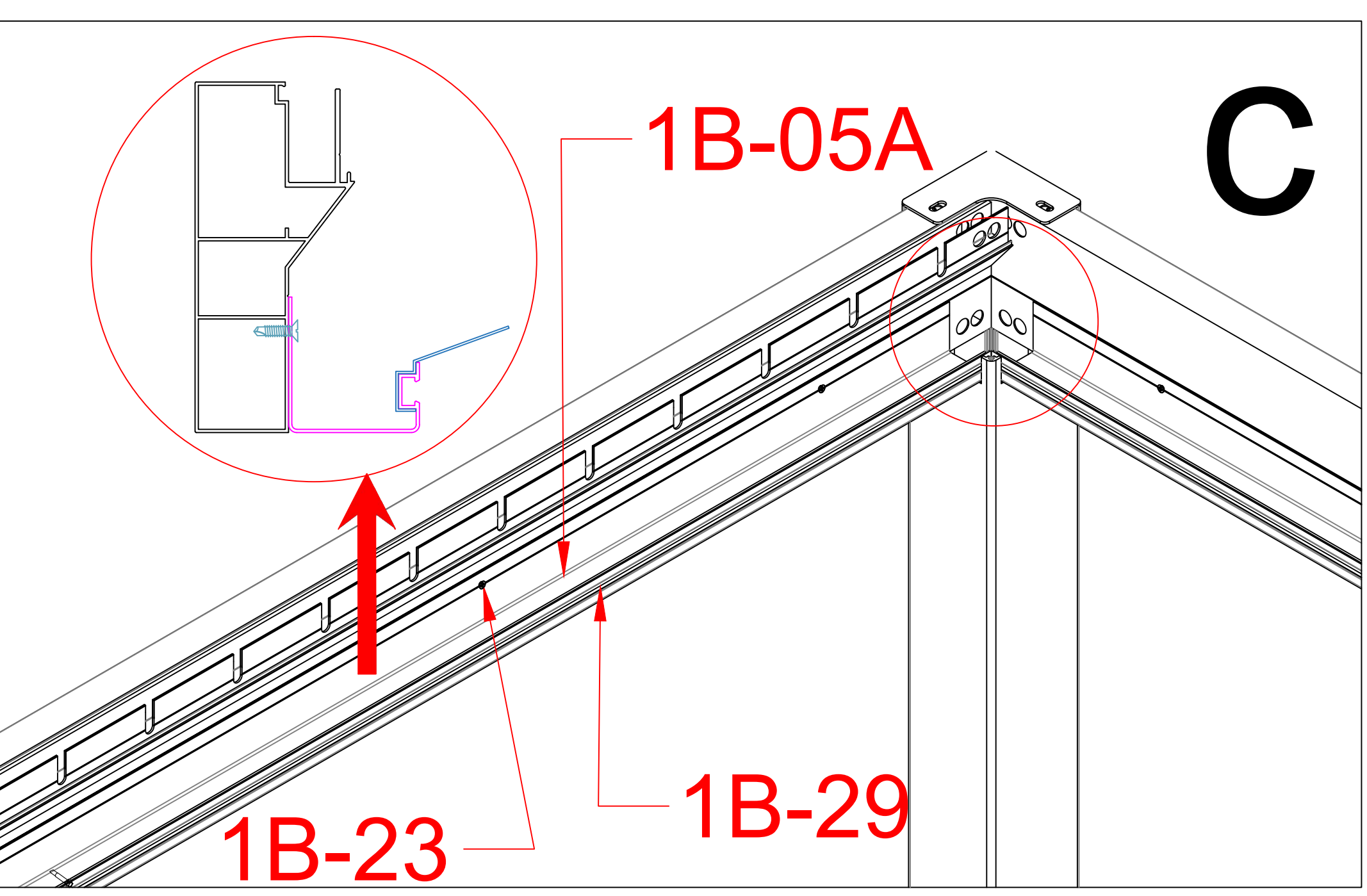
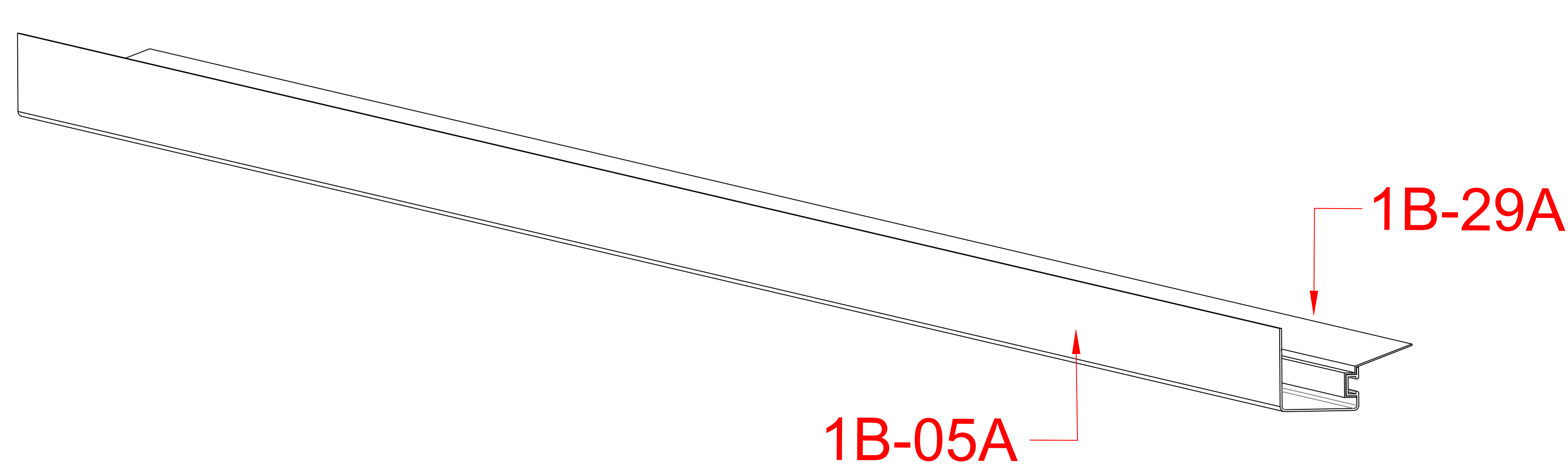
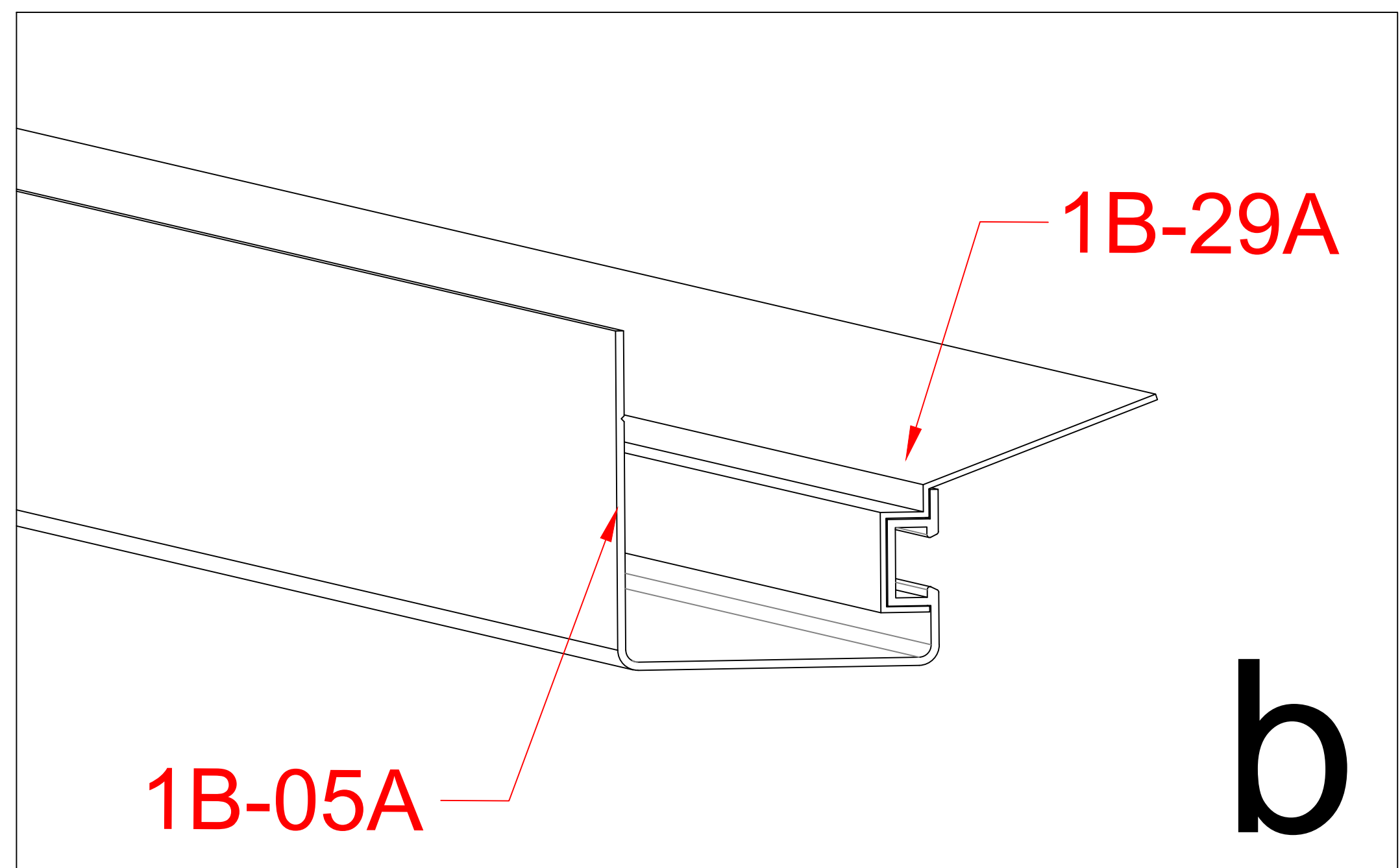
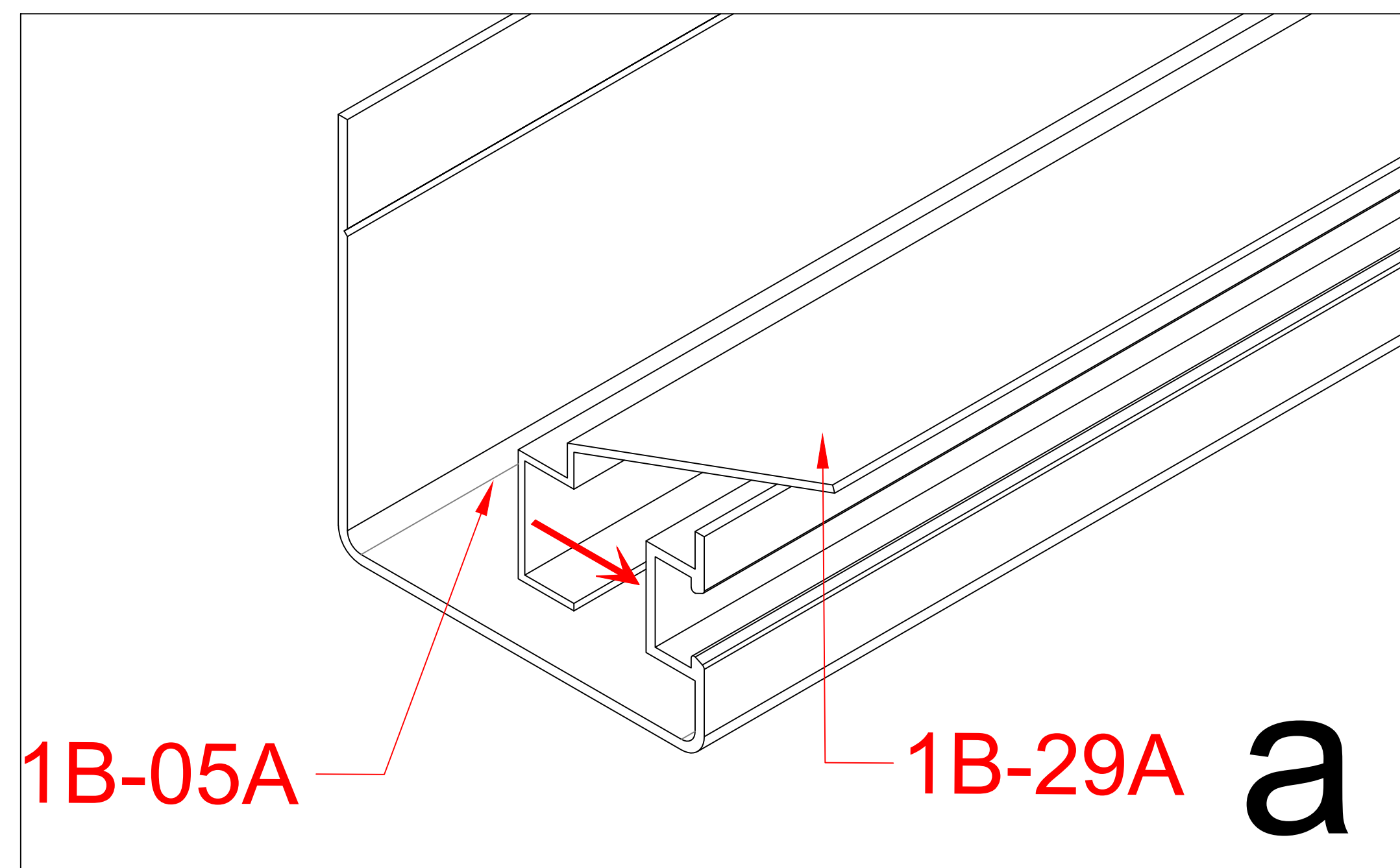


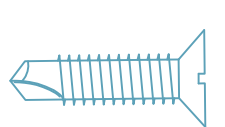
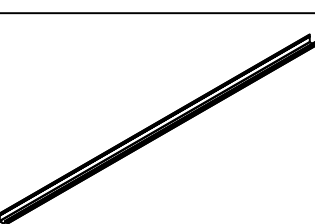
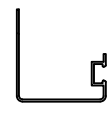
24

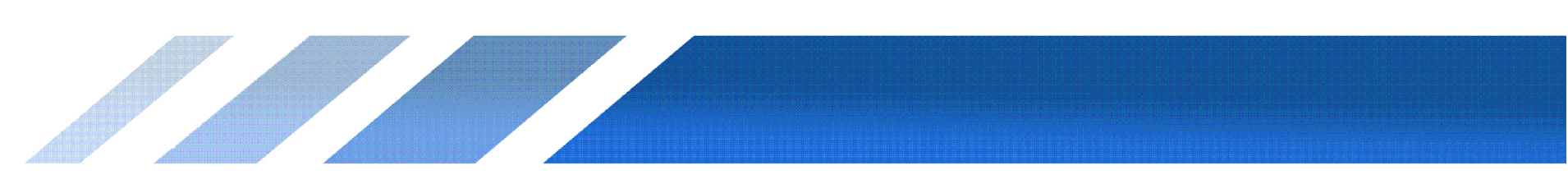


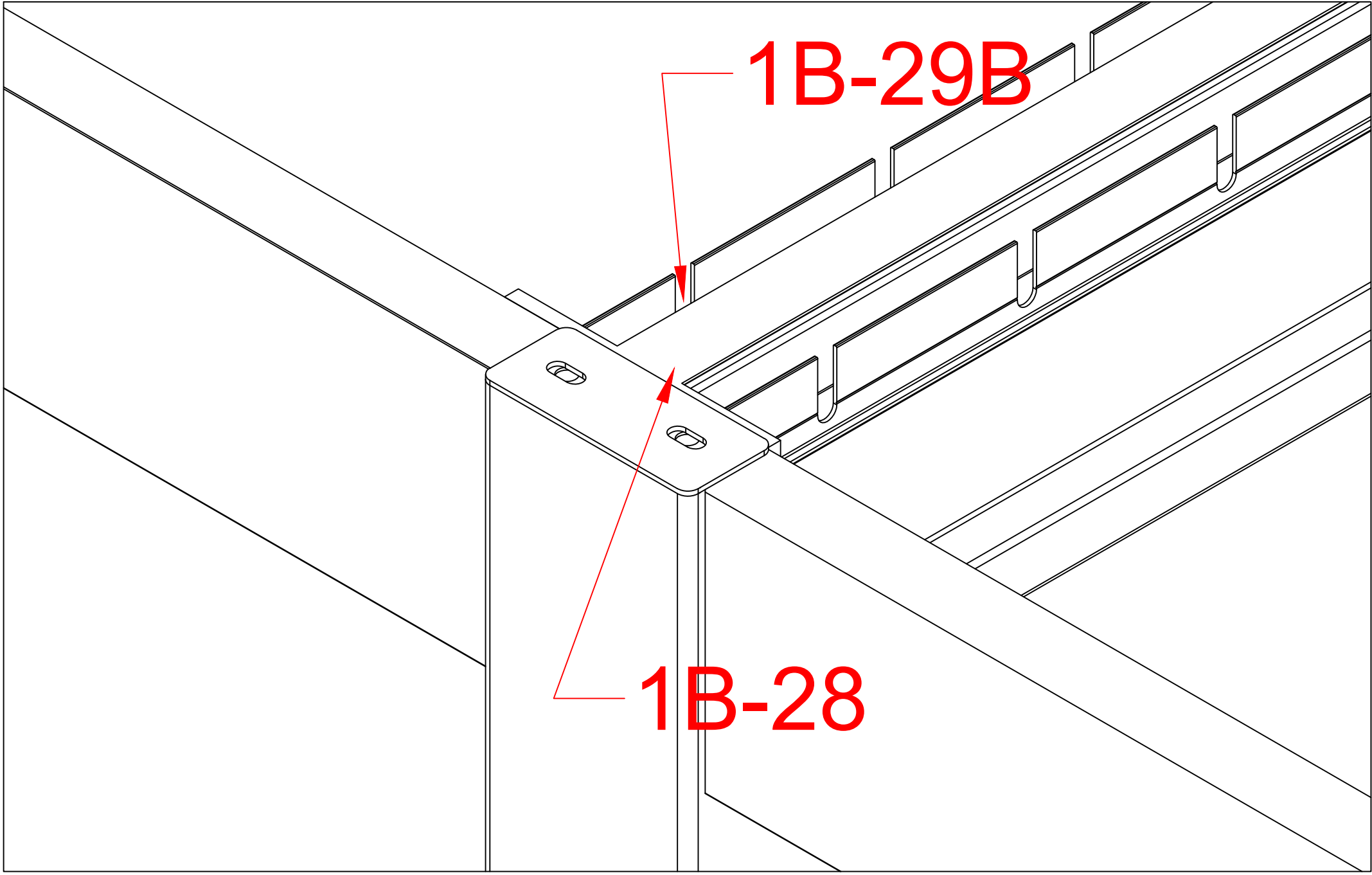
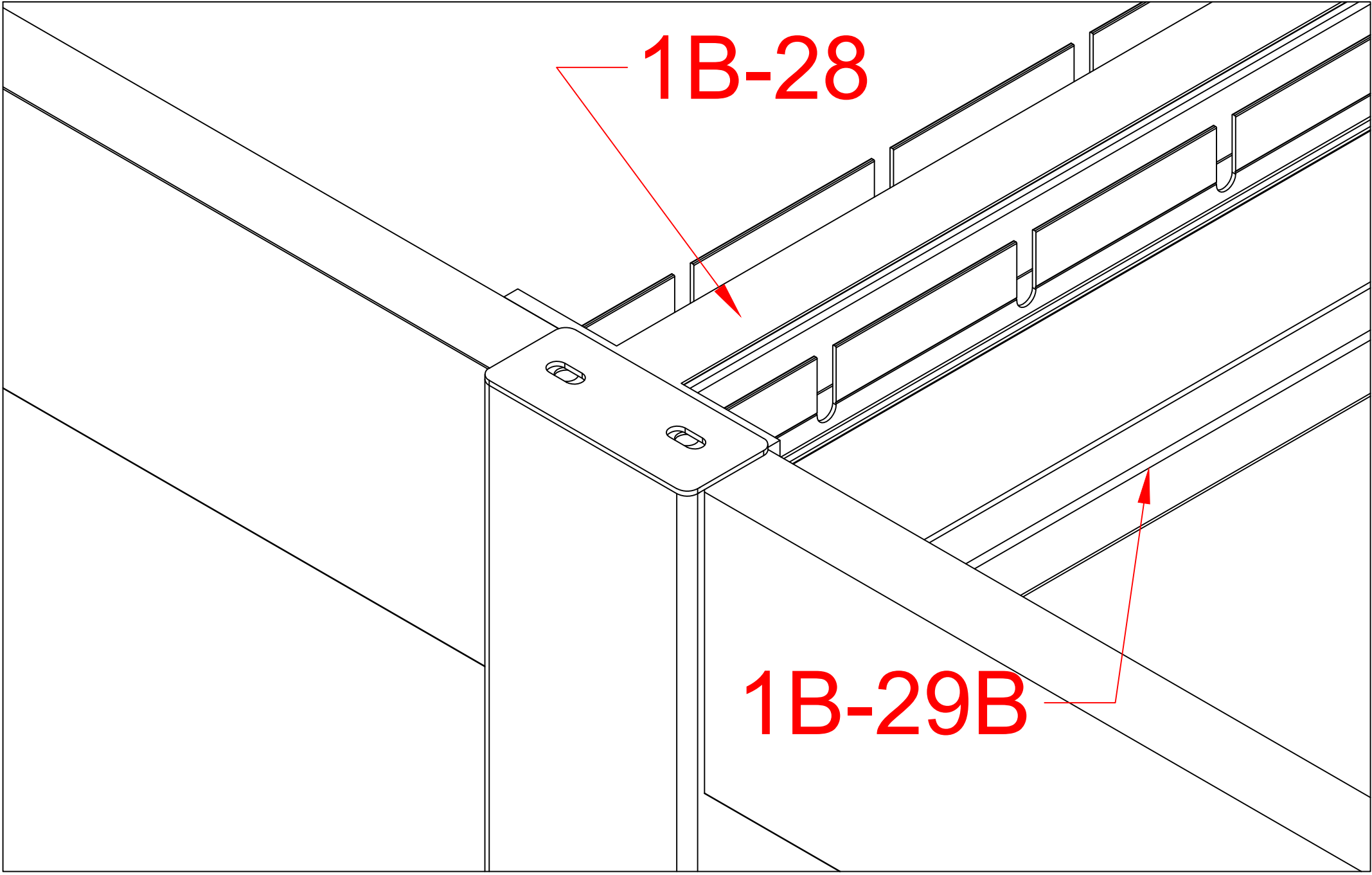
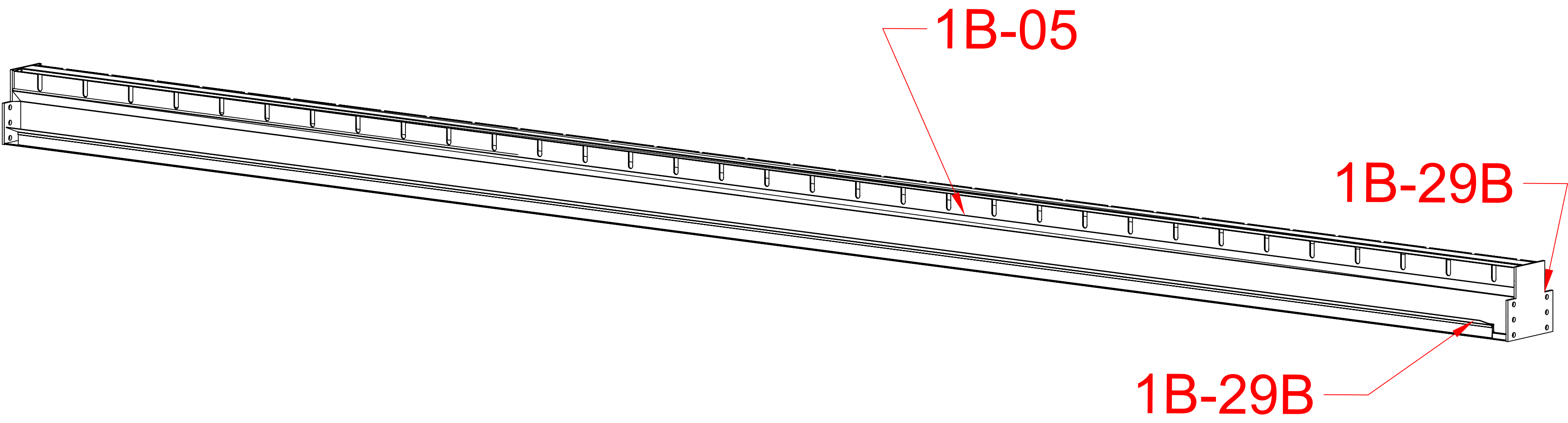
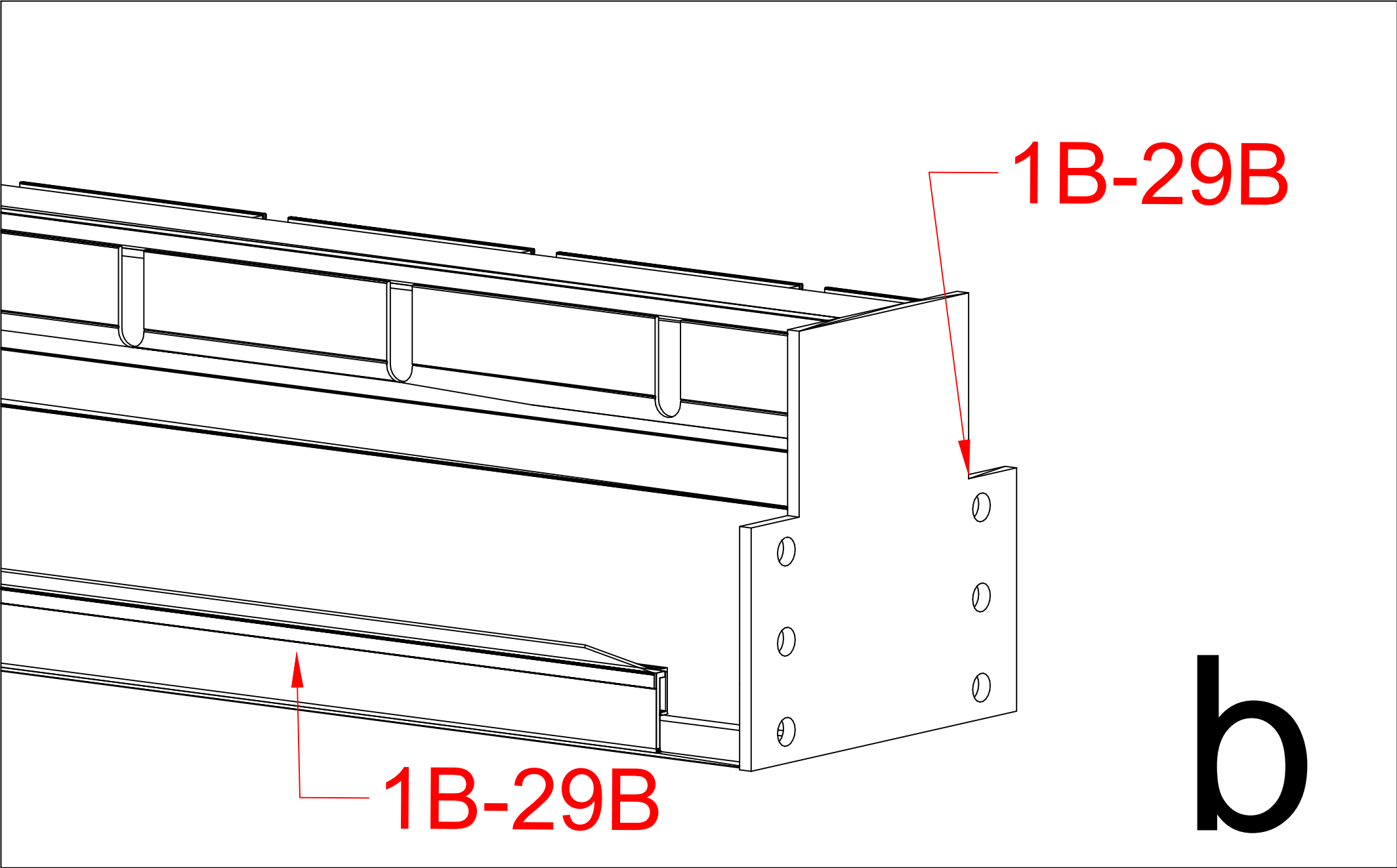
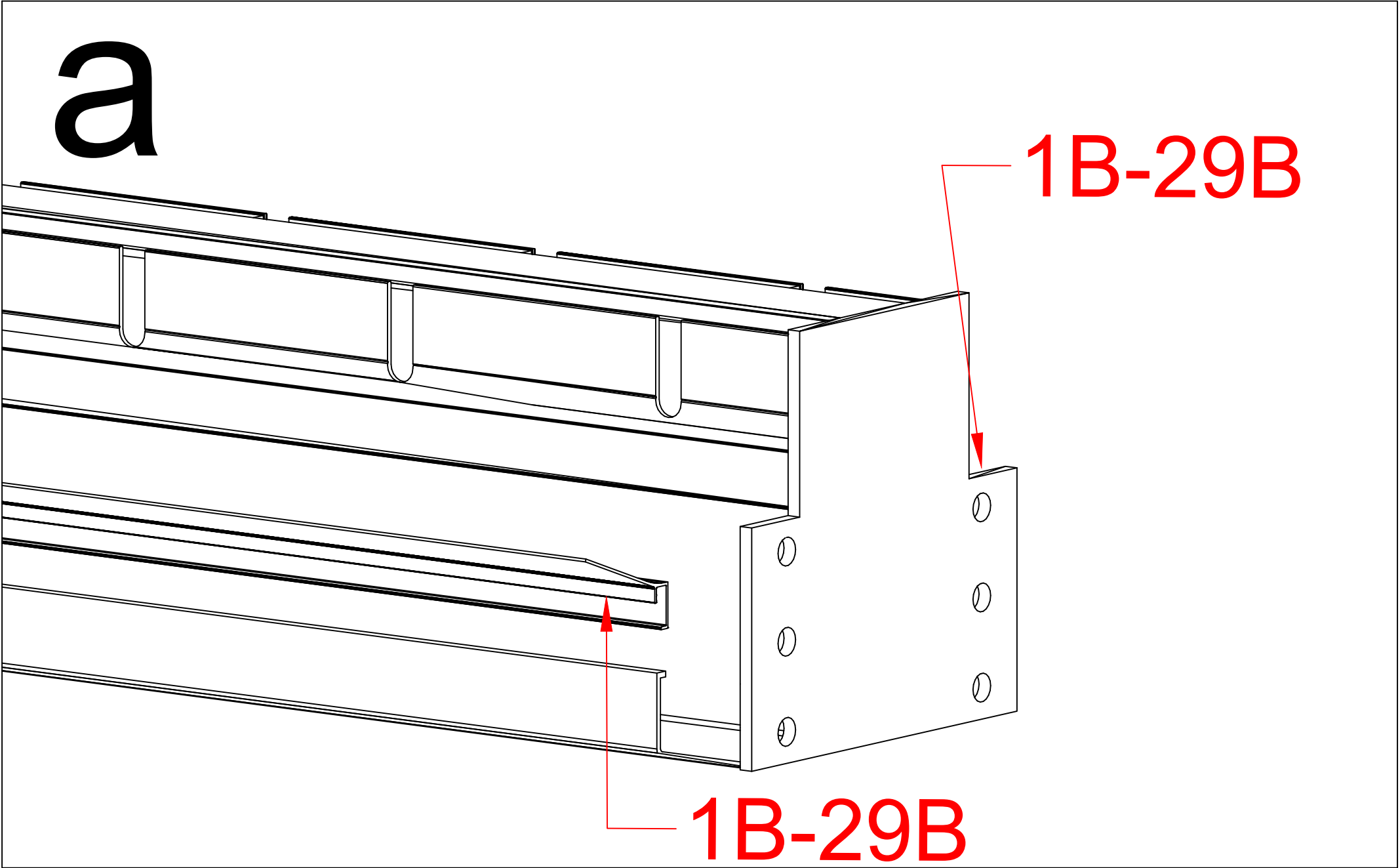
1B-26		2
1B-11		4
1B-19		12



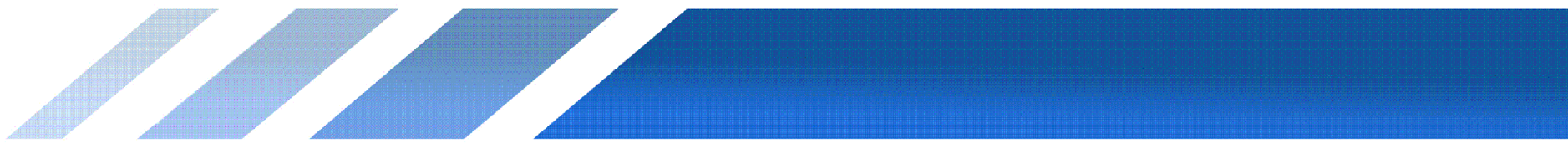


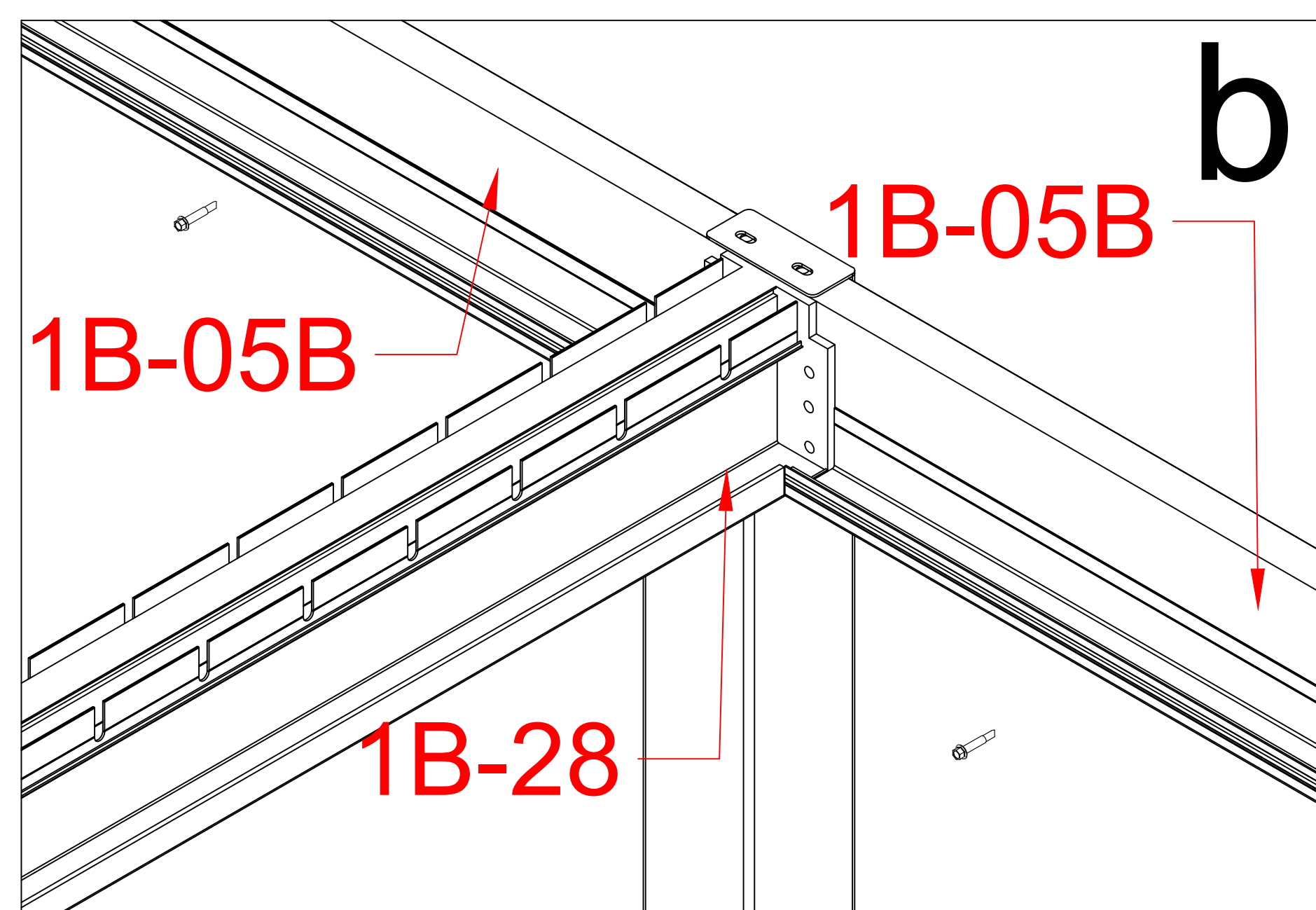
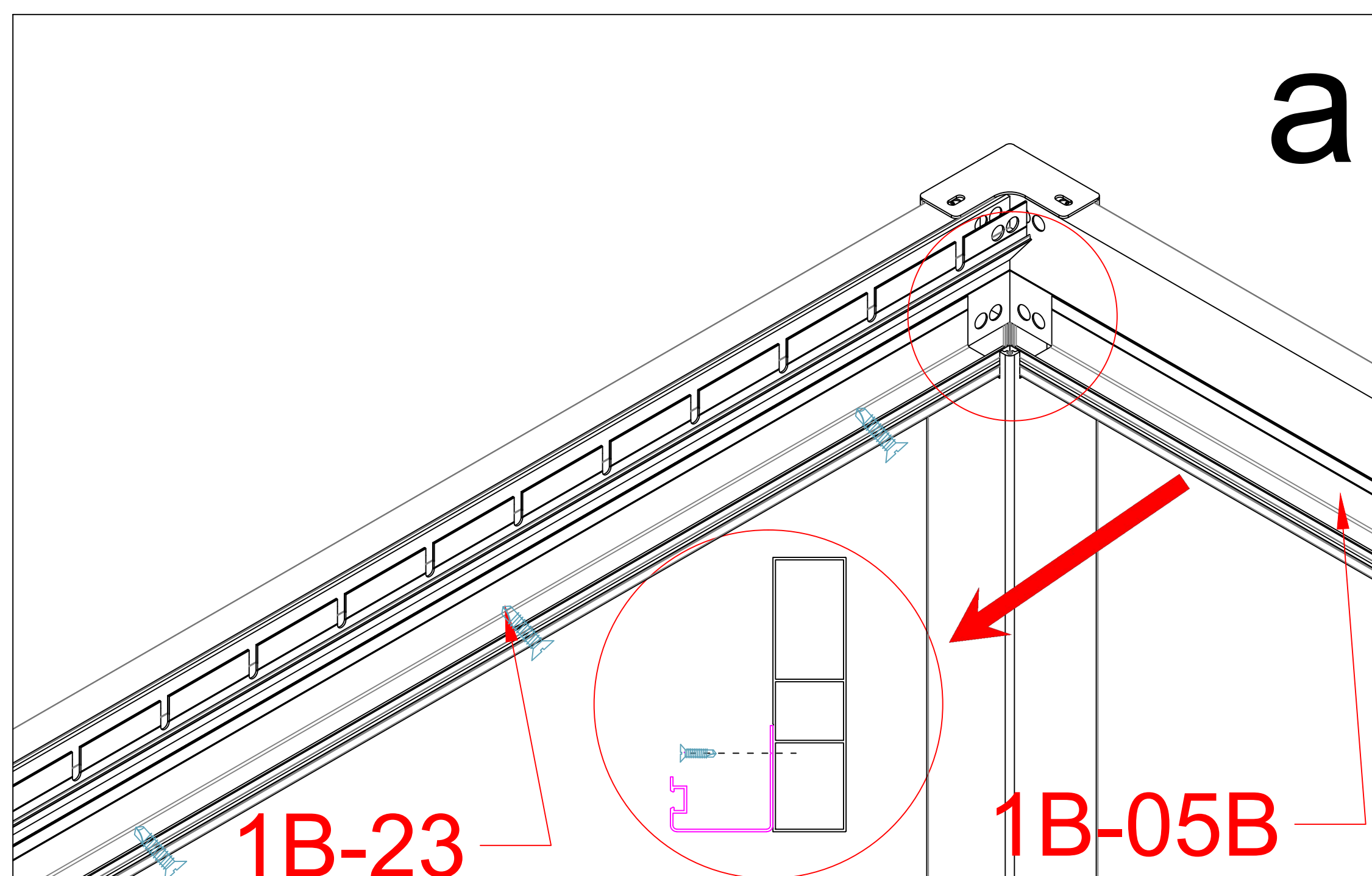
1B-23		10
1B-05A	 	2
1B-29A		2



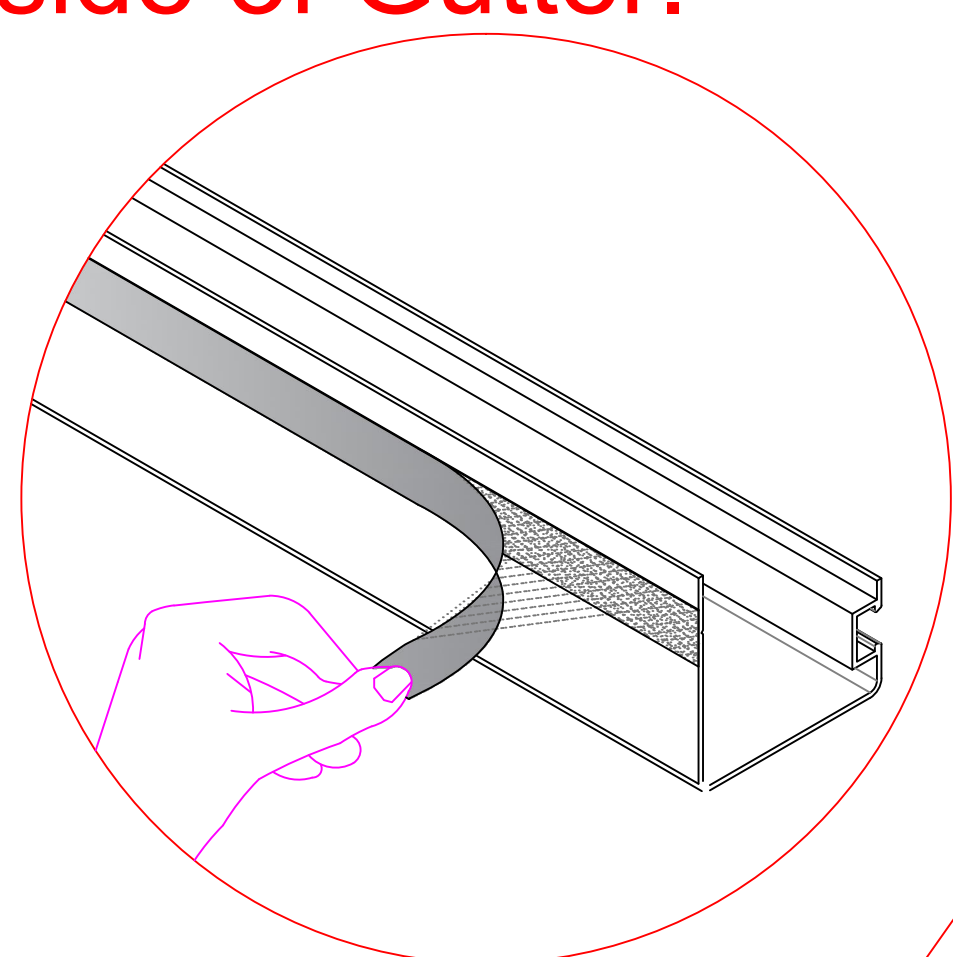


1B-29B		2
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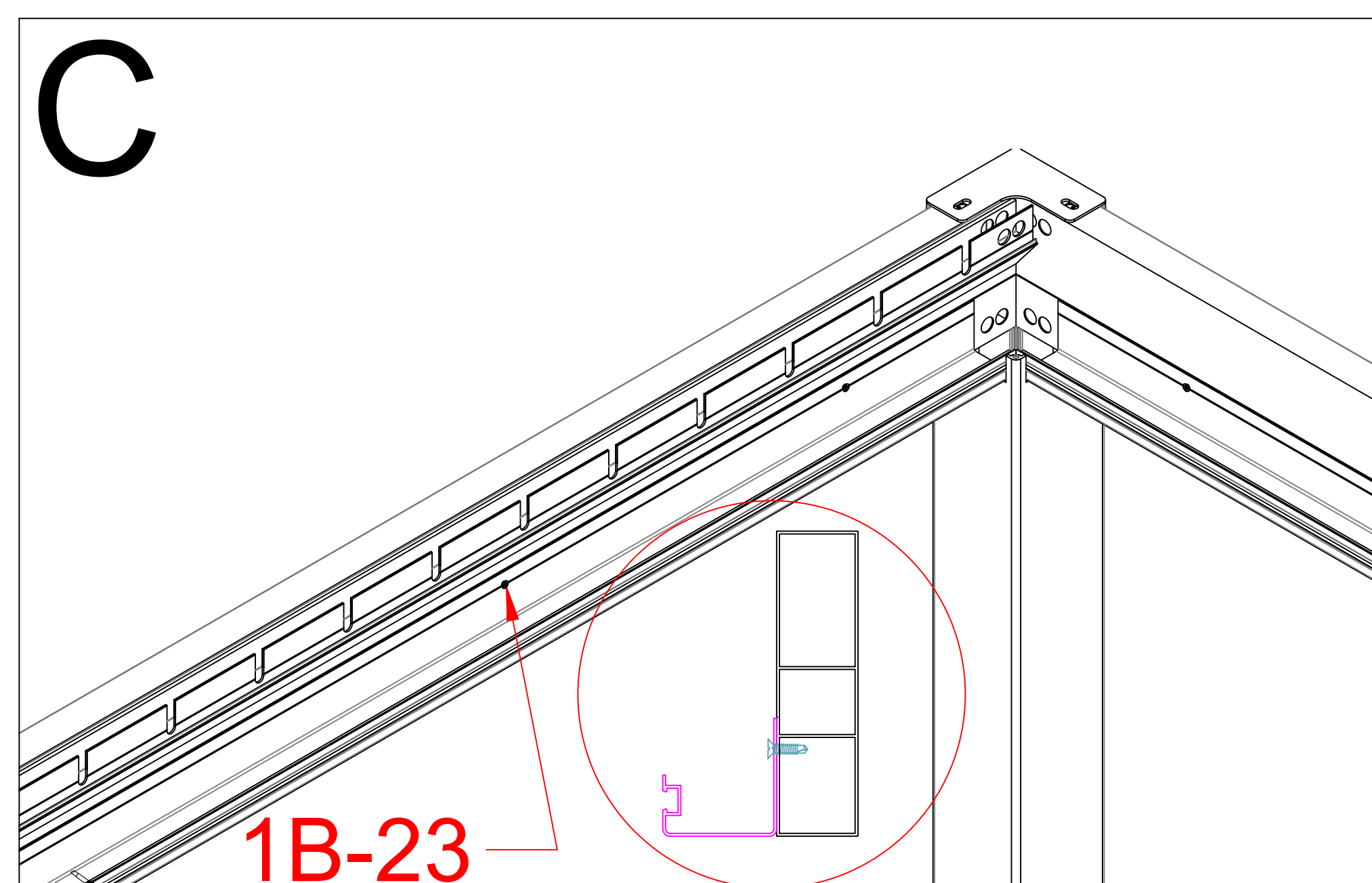




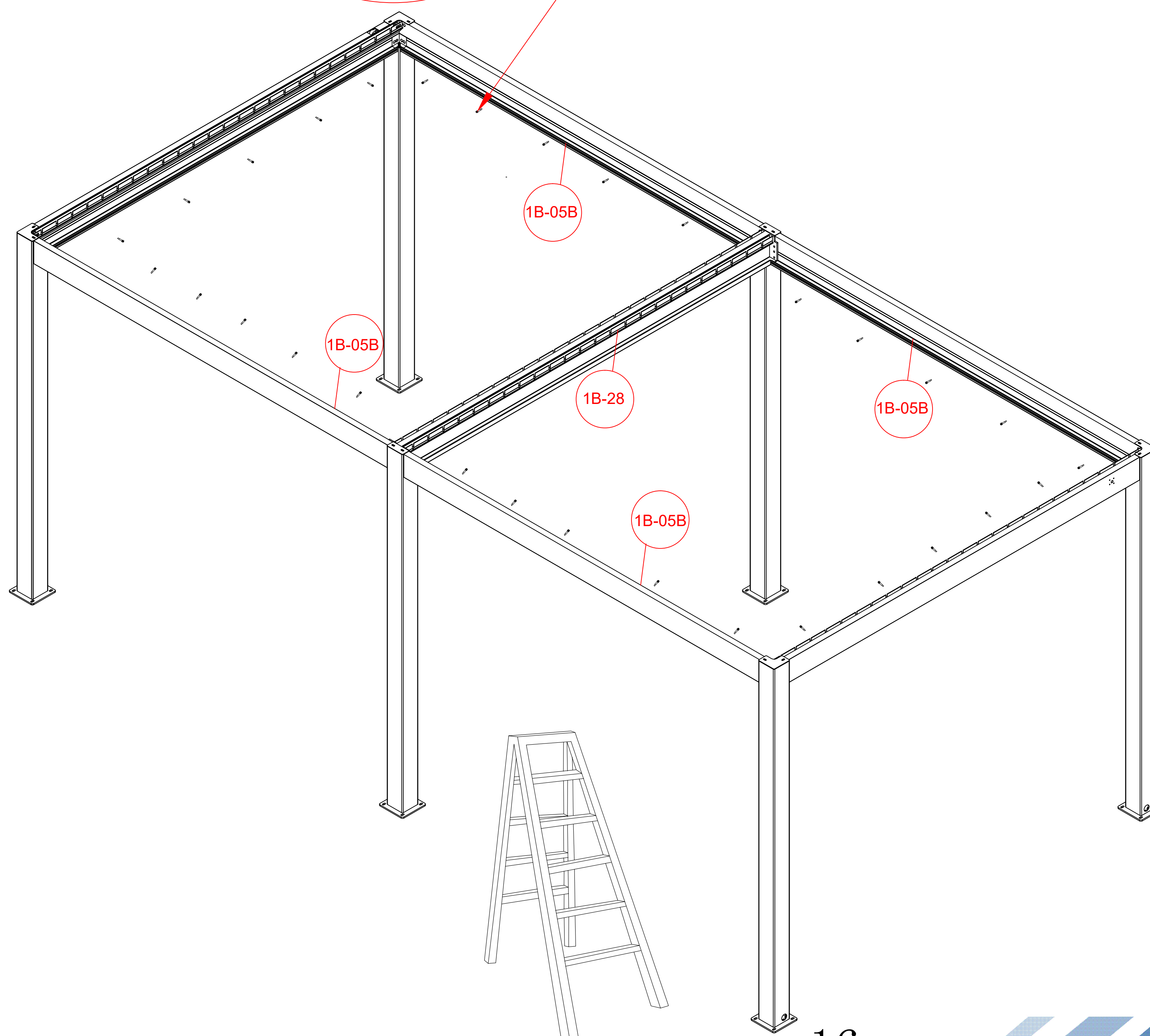
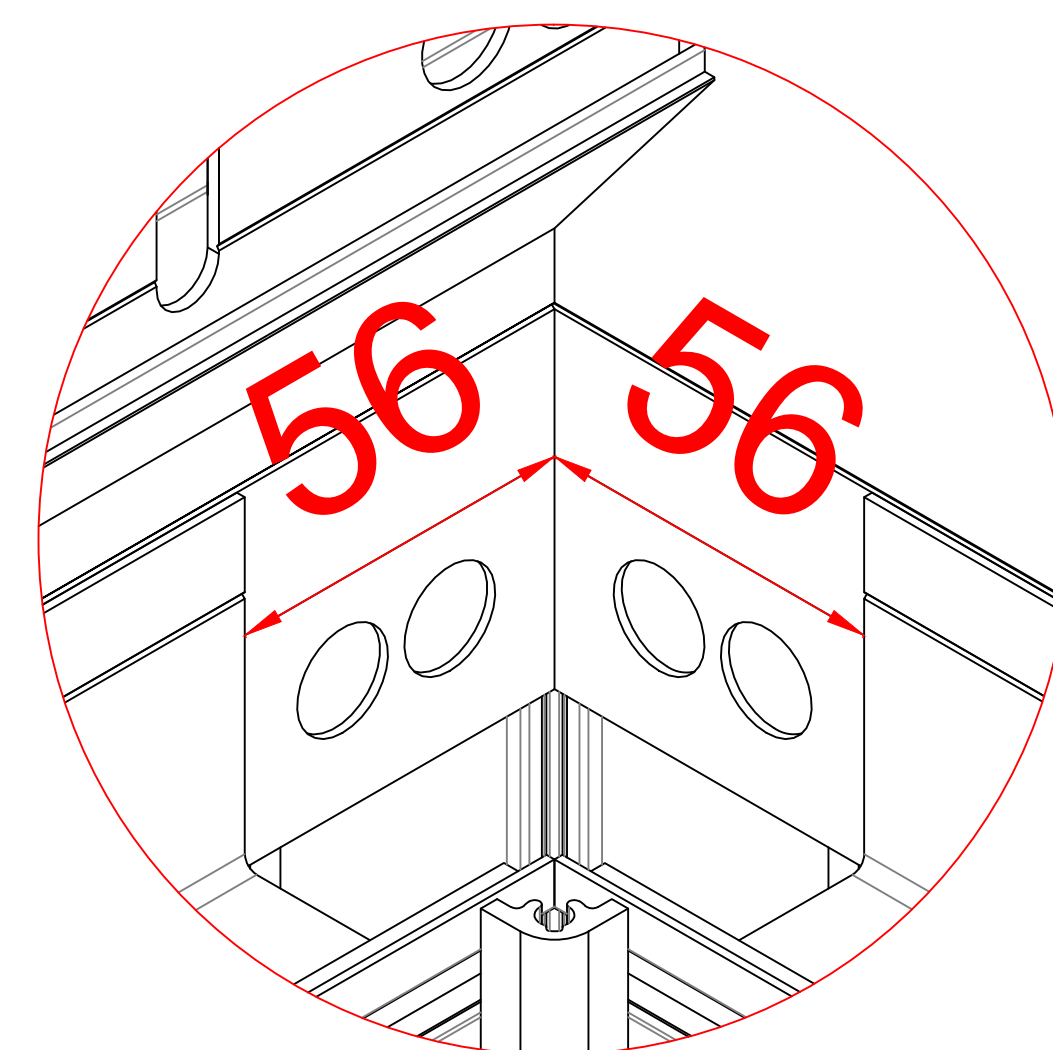
Warning:
Before installation, tear off the protective film of the tape on the back side of Gutter.



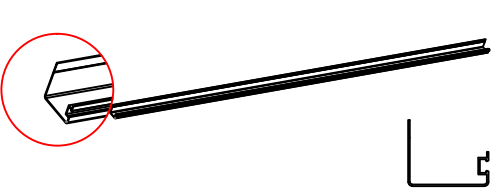
1B-23



1B-23

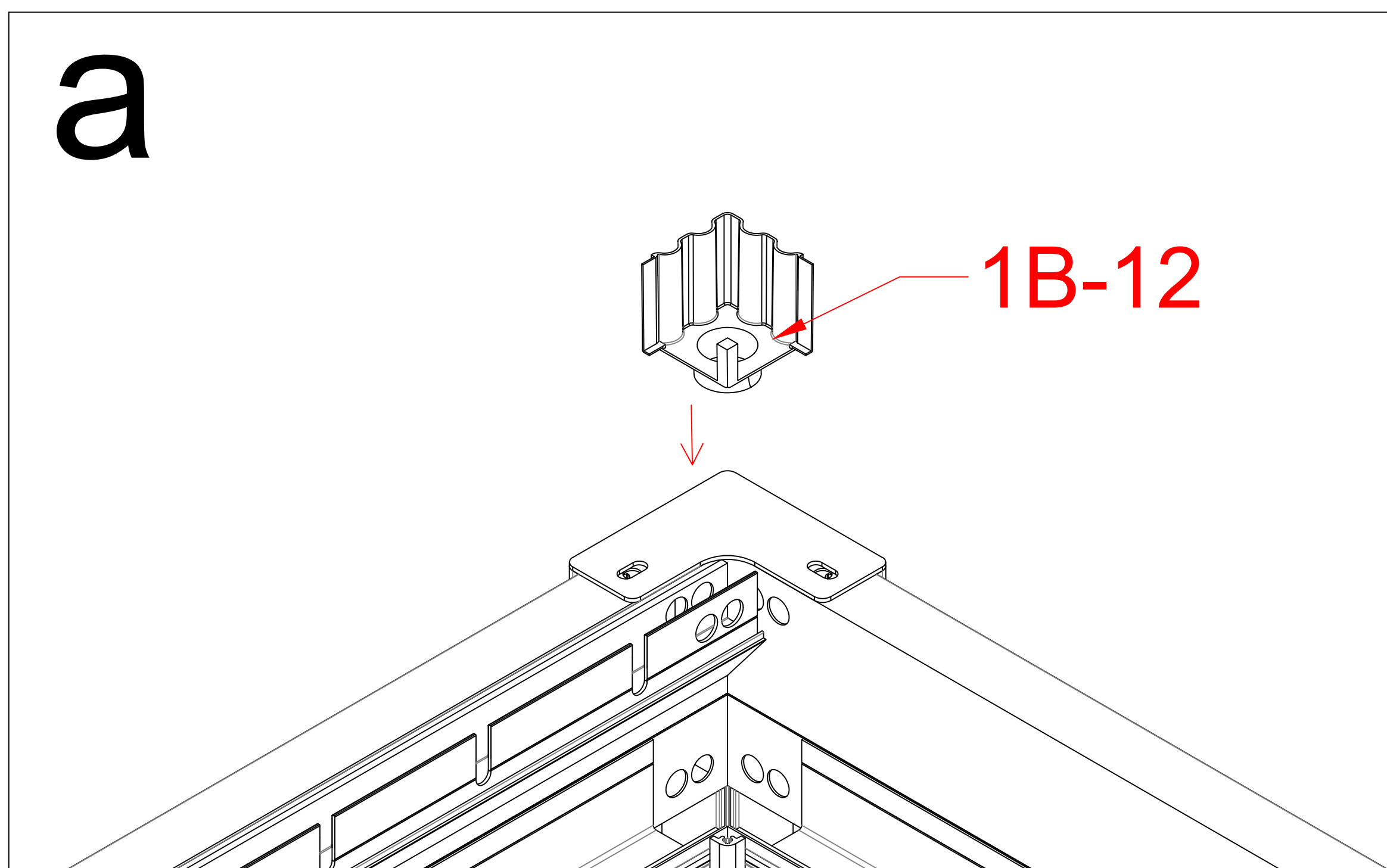


16

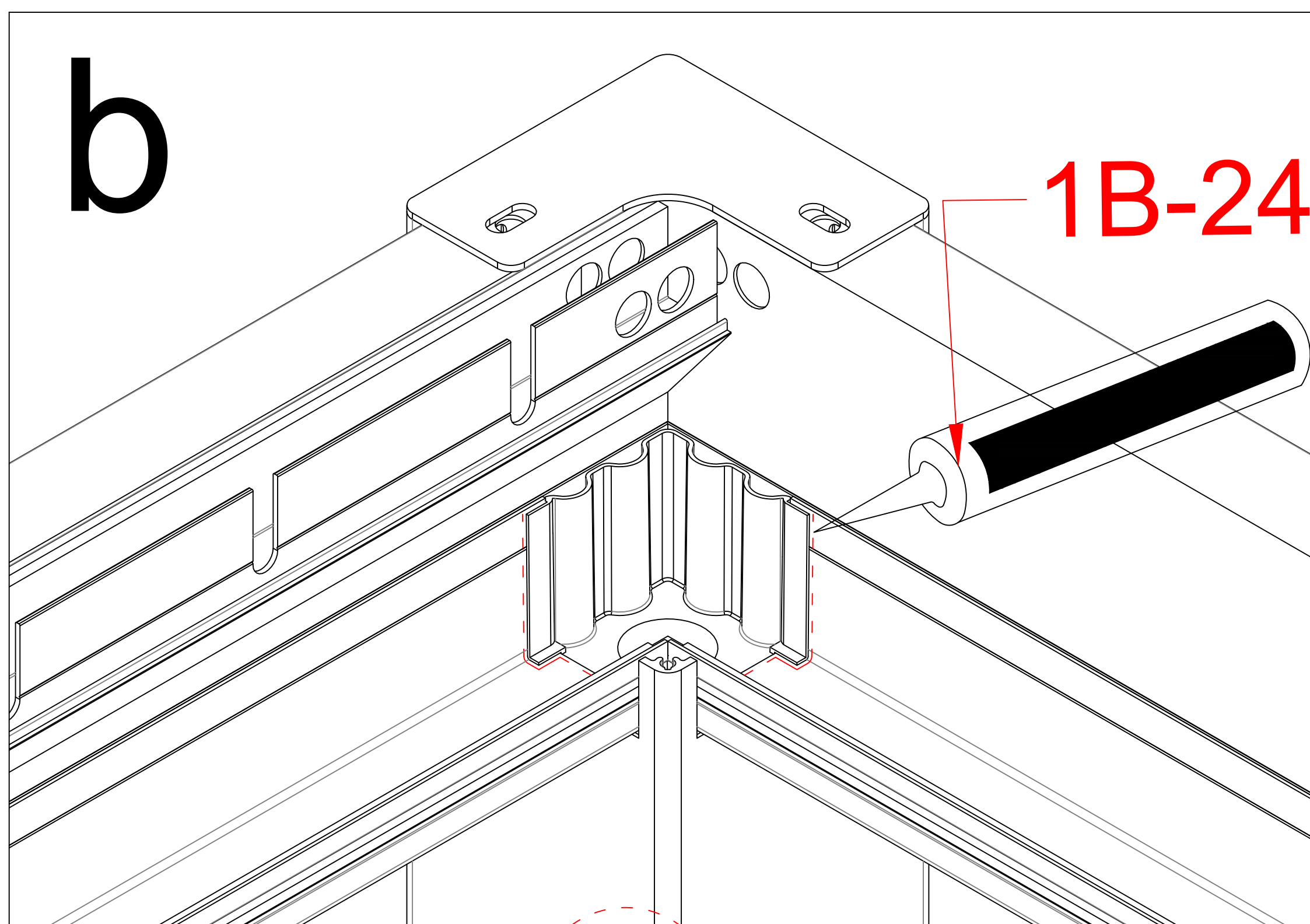
1B-05B		4
1B-23		16



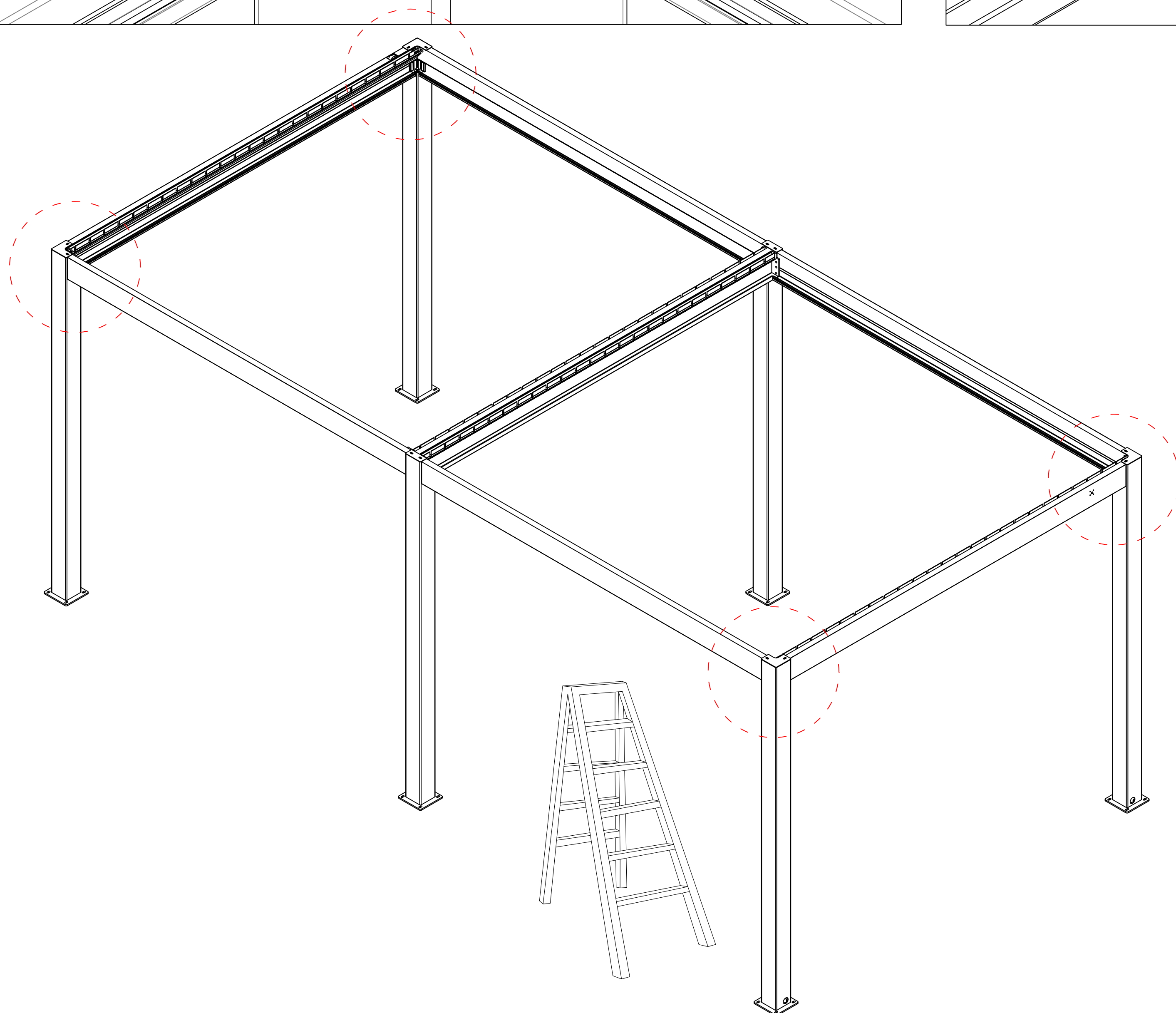
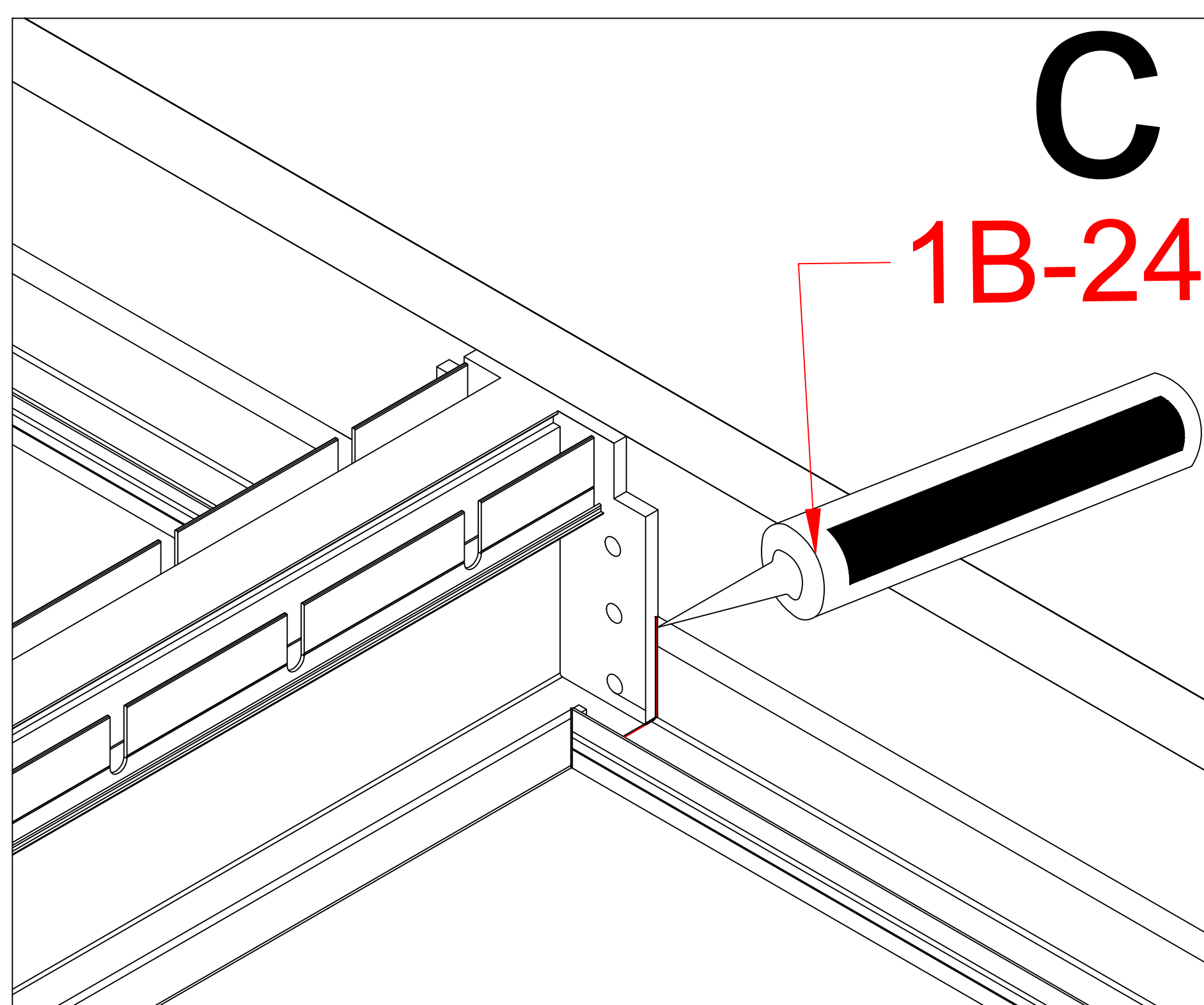
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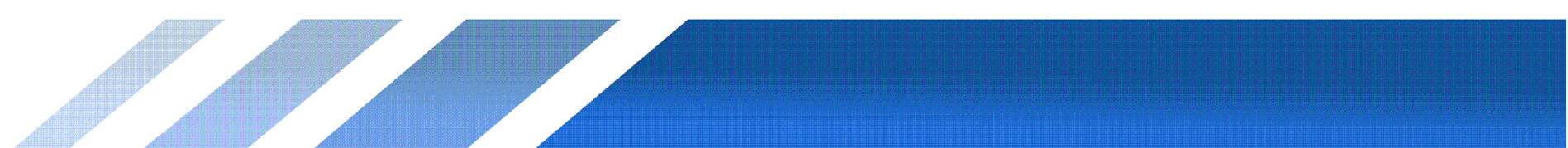
b

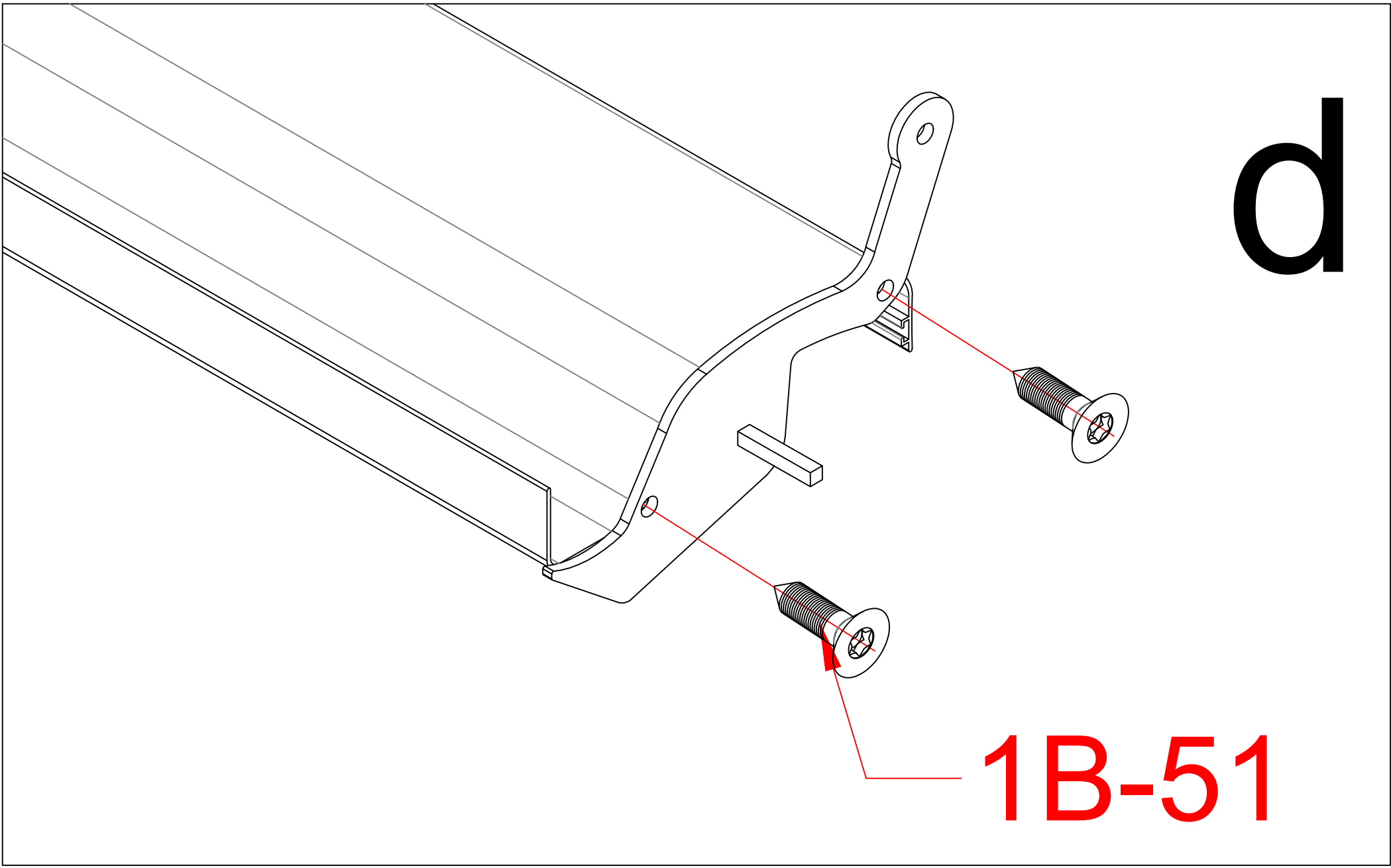
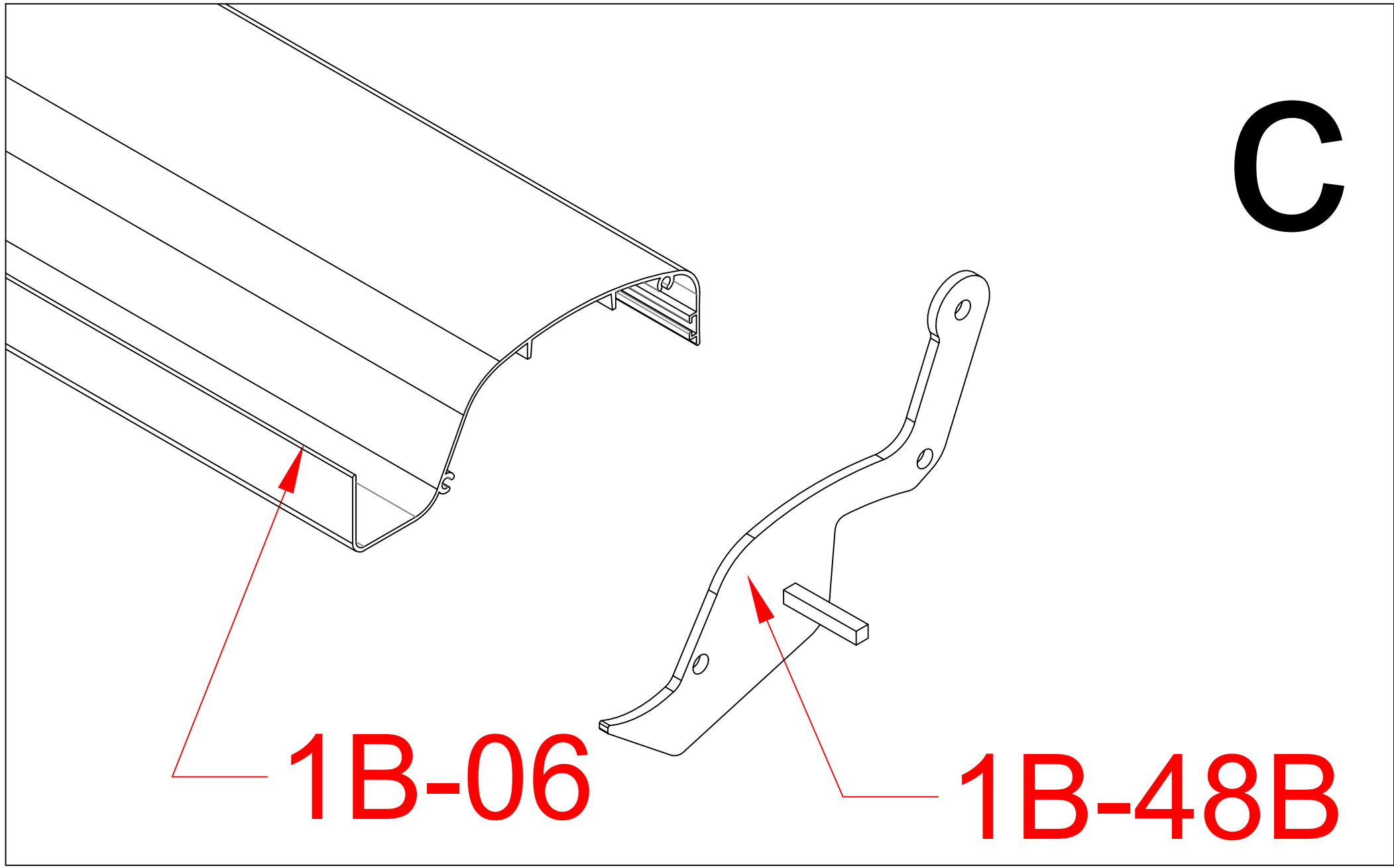
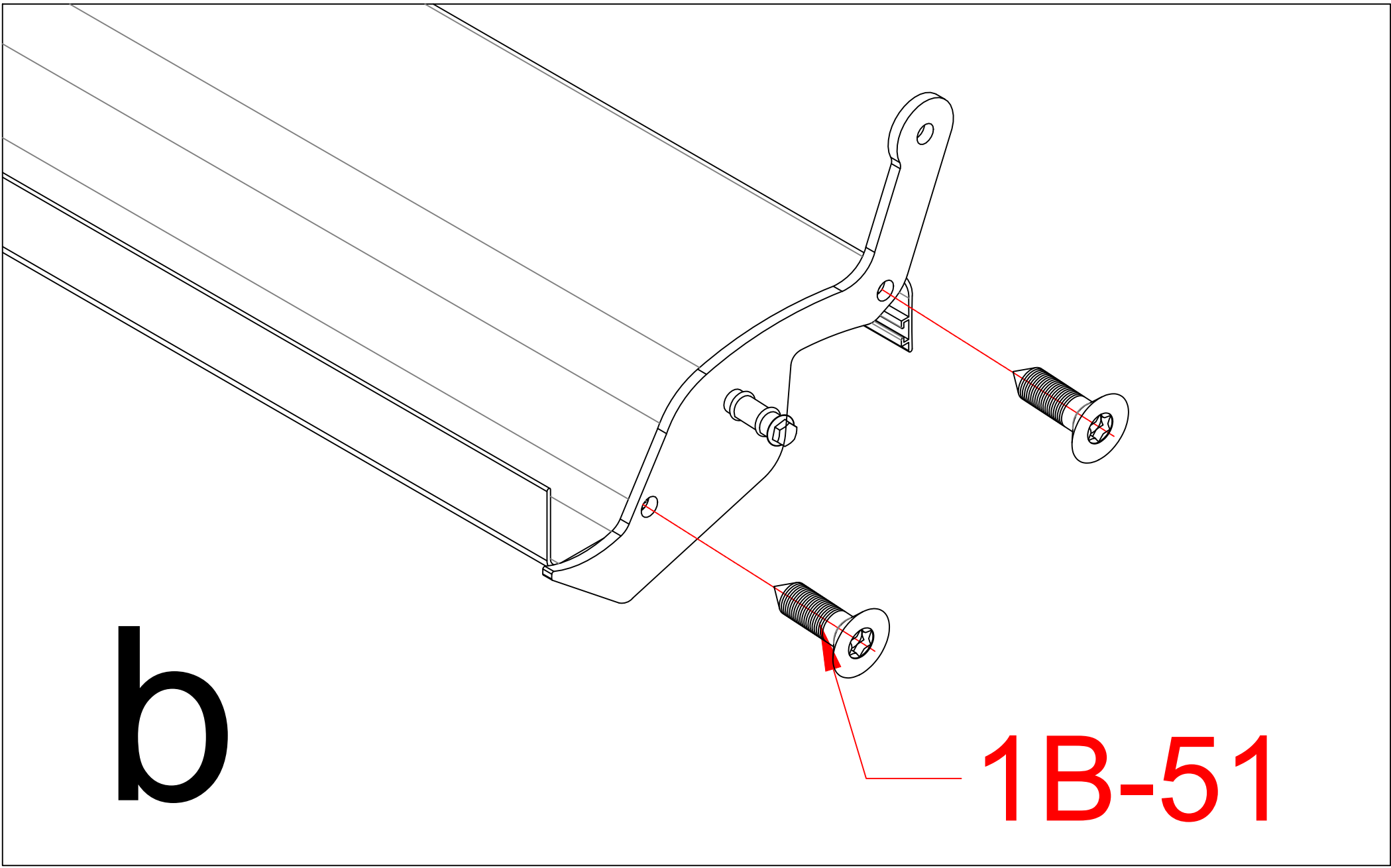
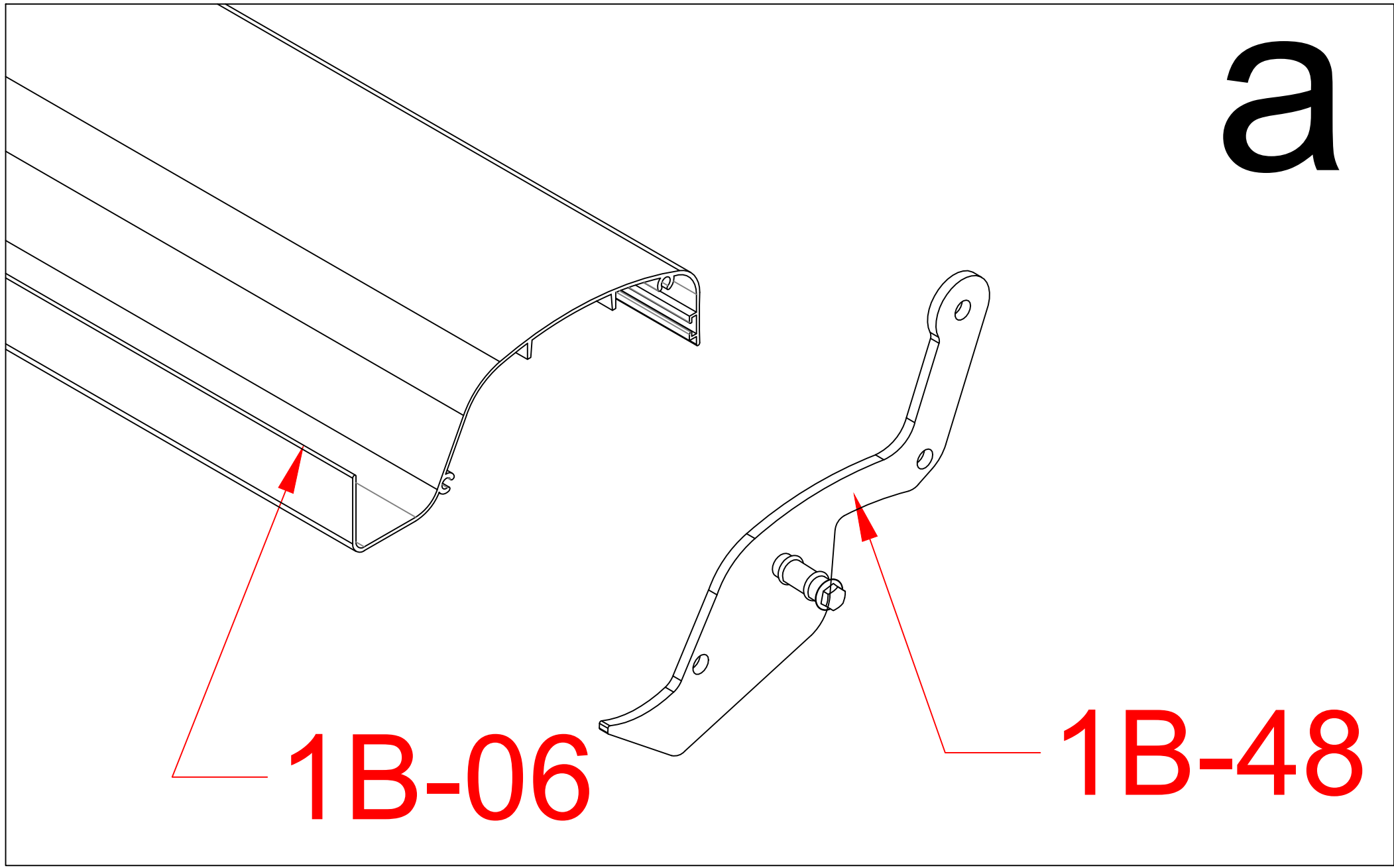


c

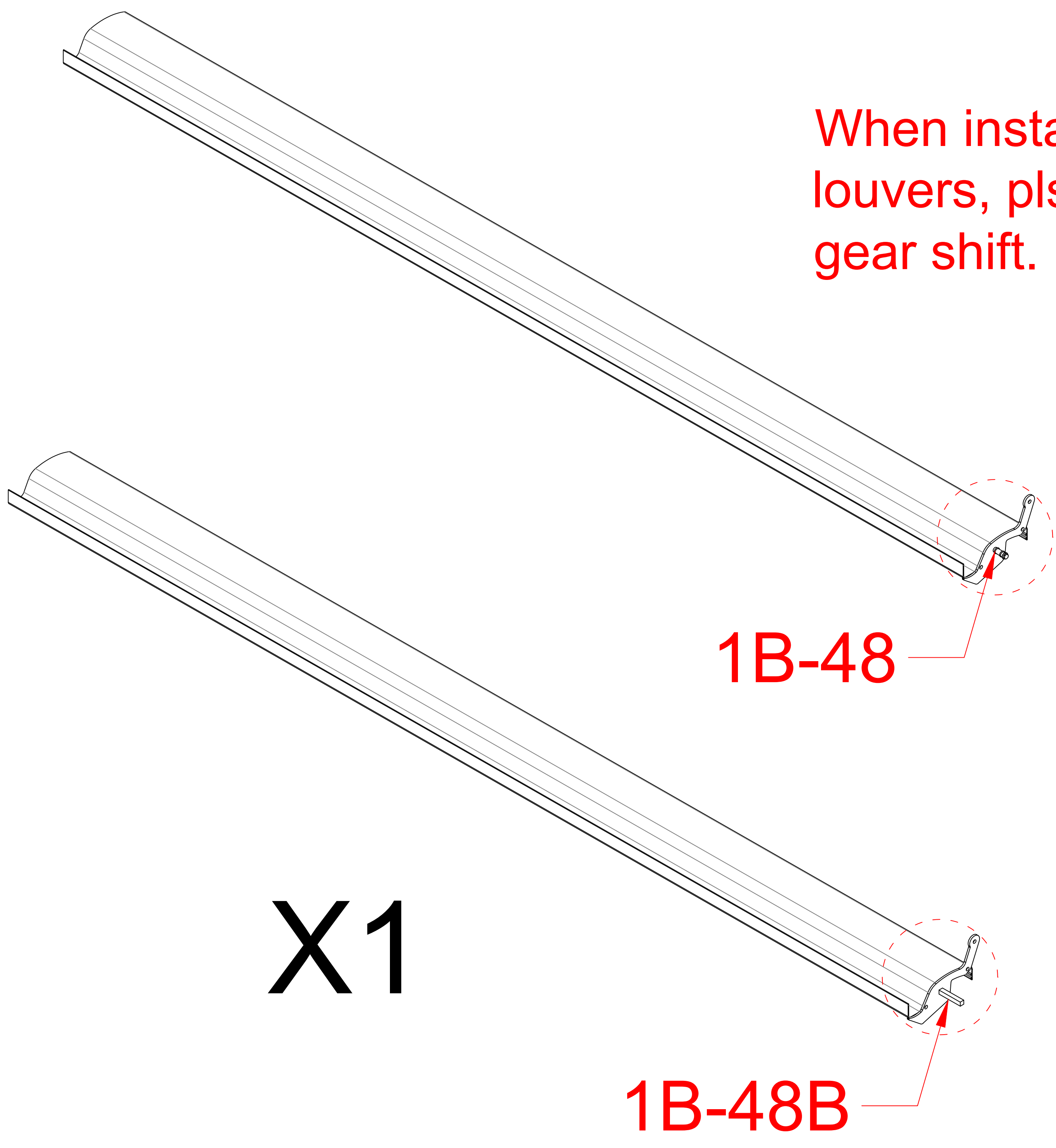


1B-24		1
1B-12		4

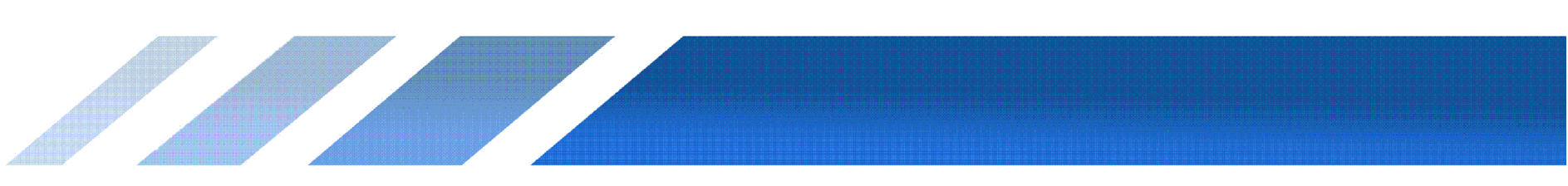


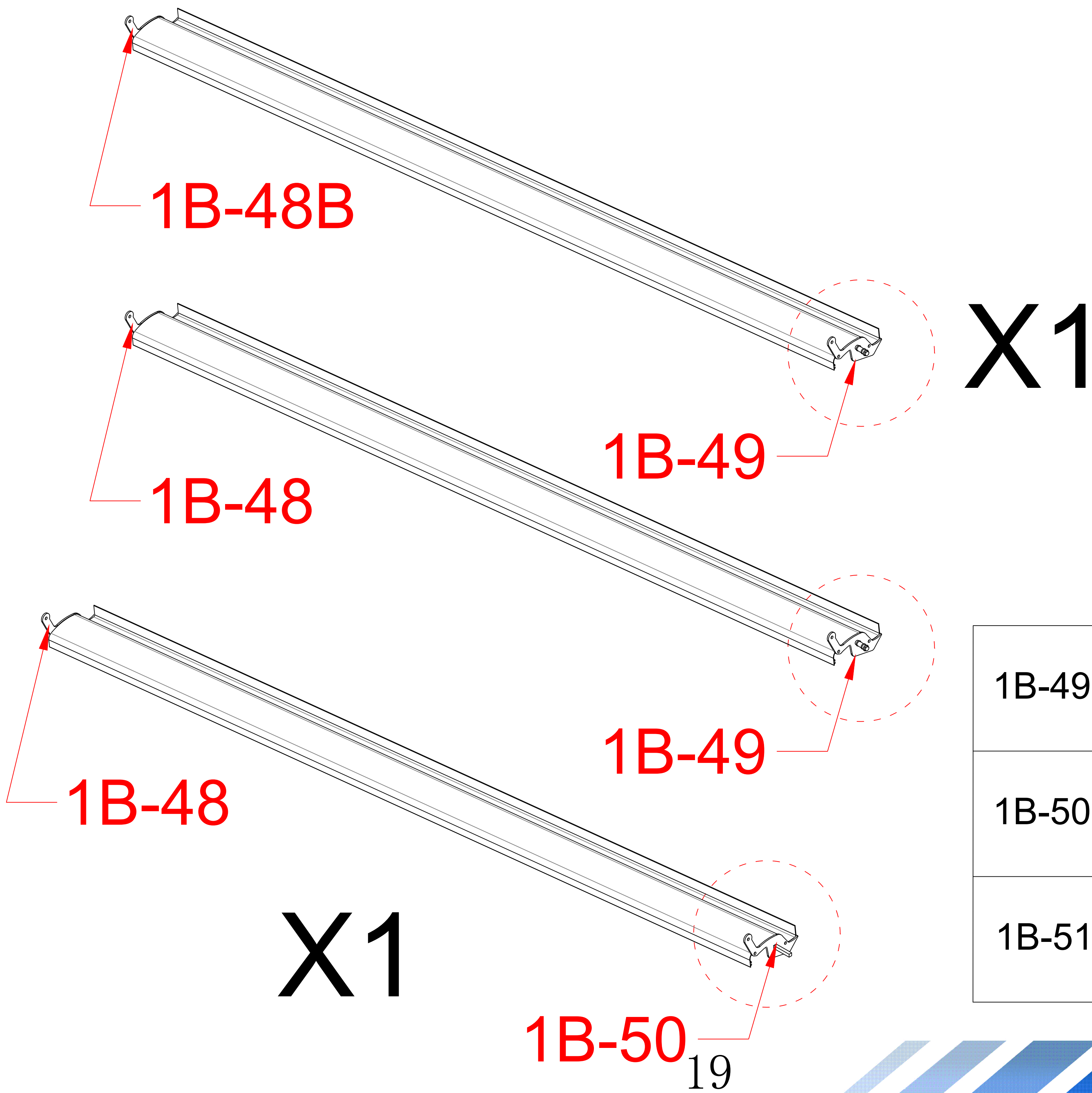
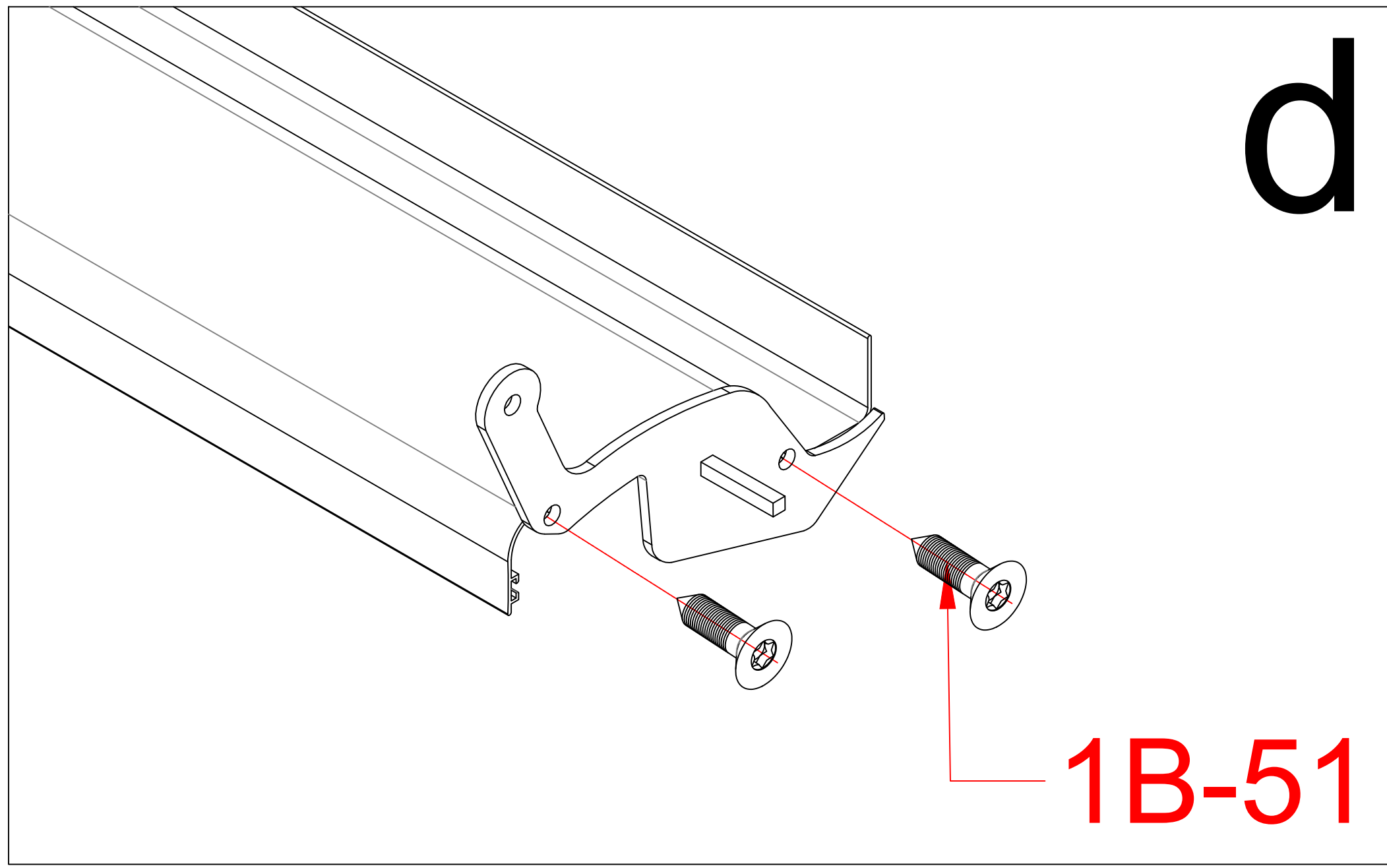
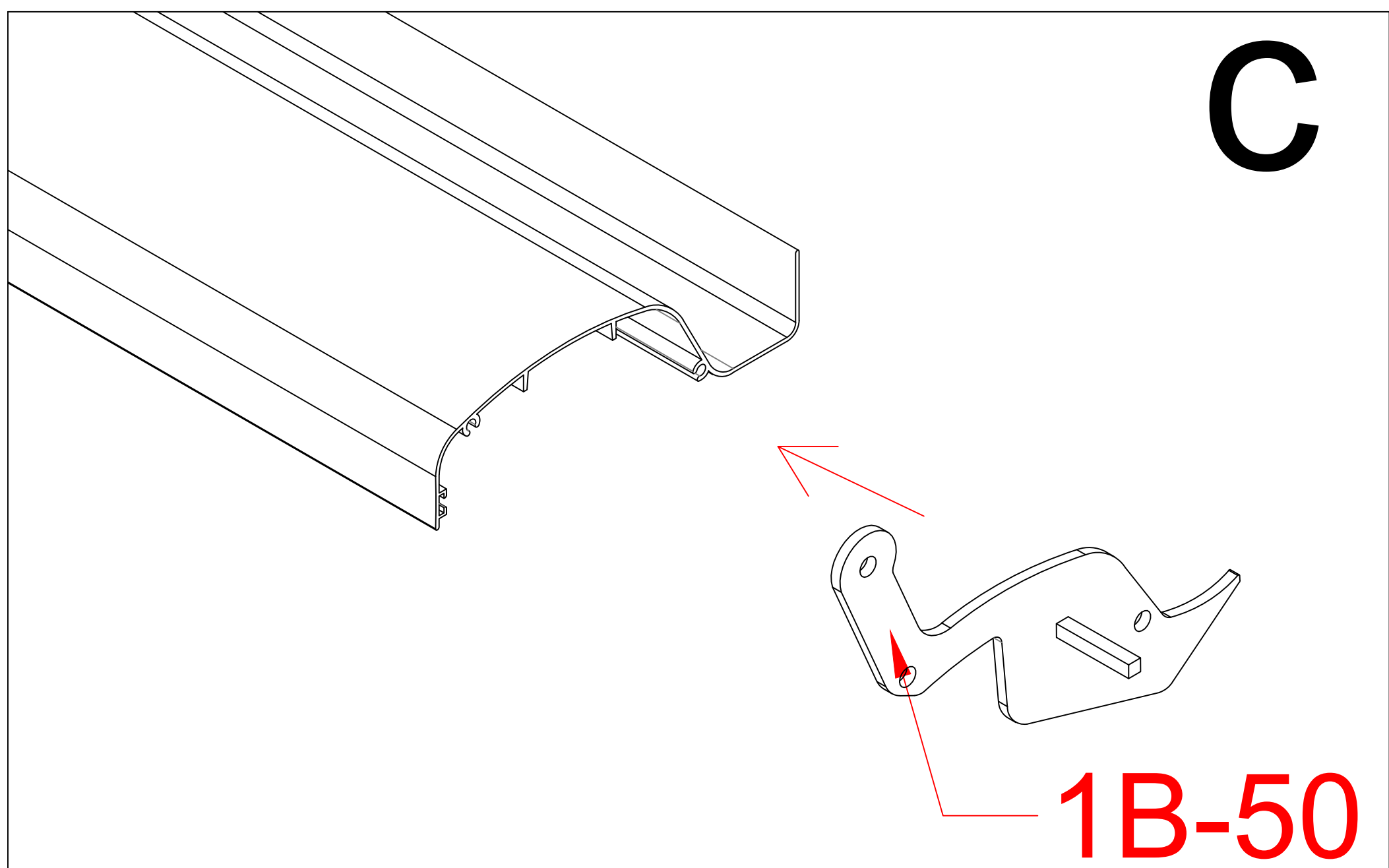
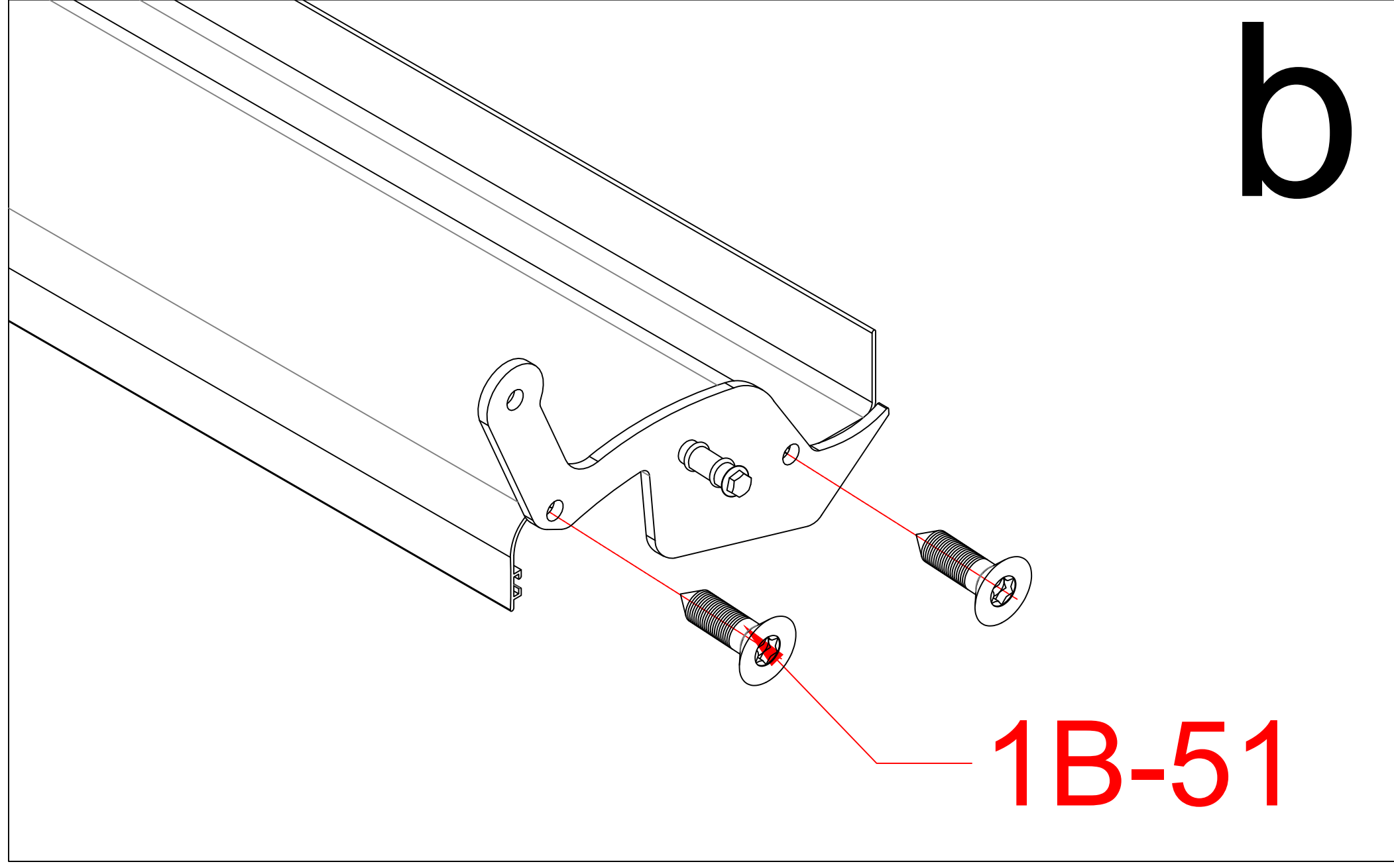
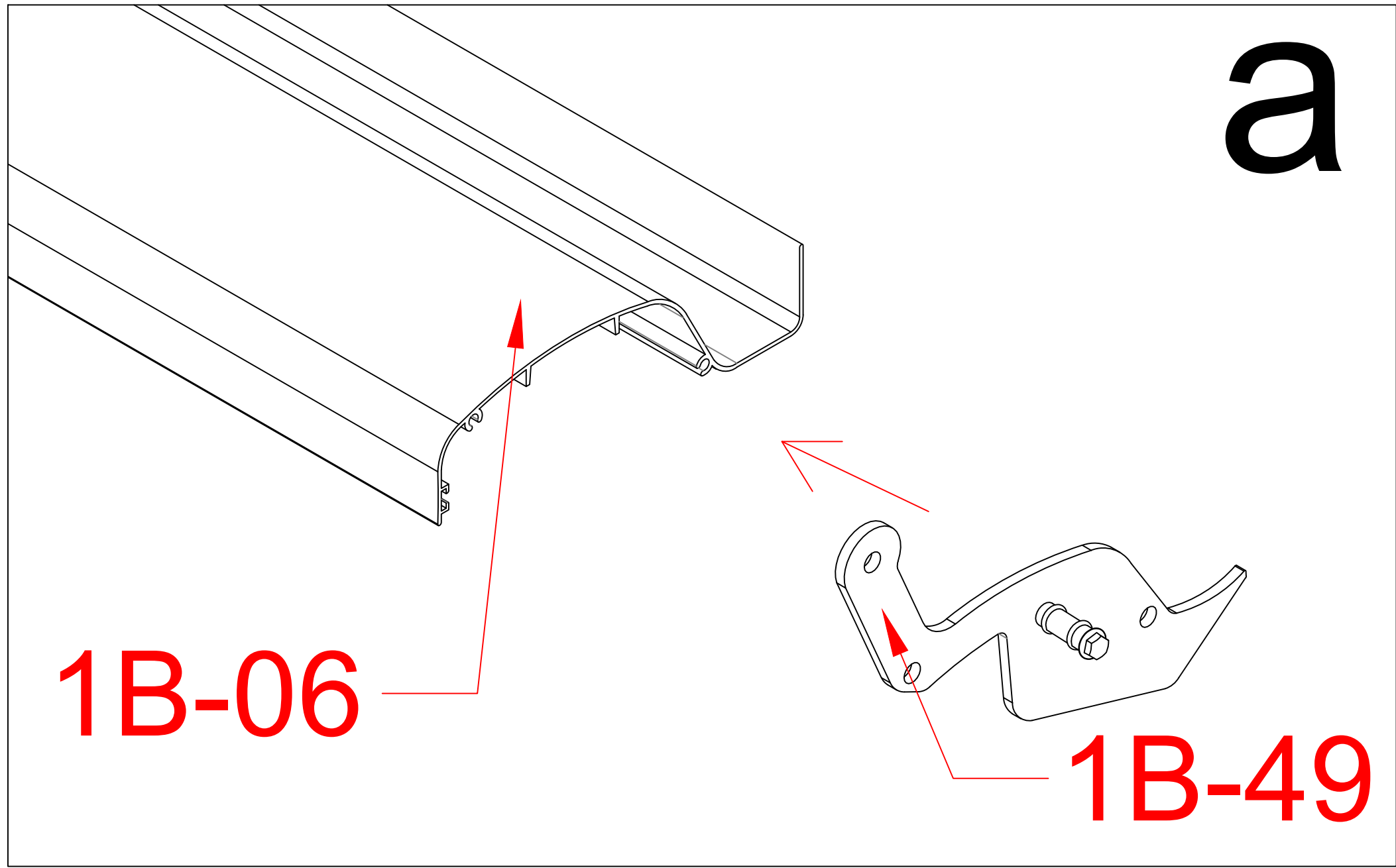


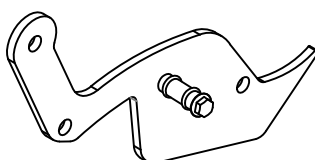
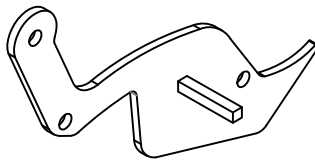
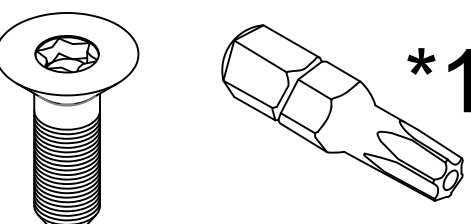
When installing the end cap for louvers, pls don't use the highest gear shift.

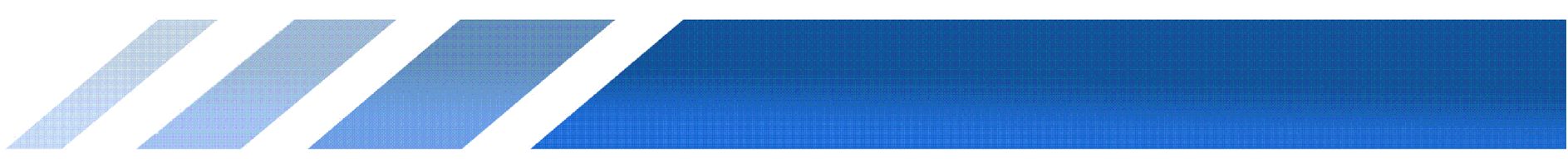


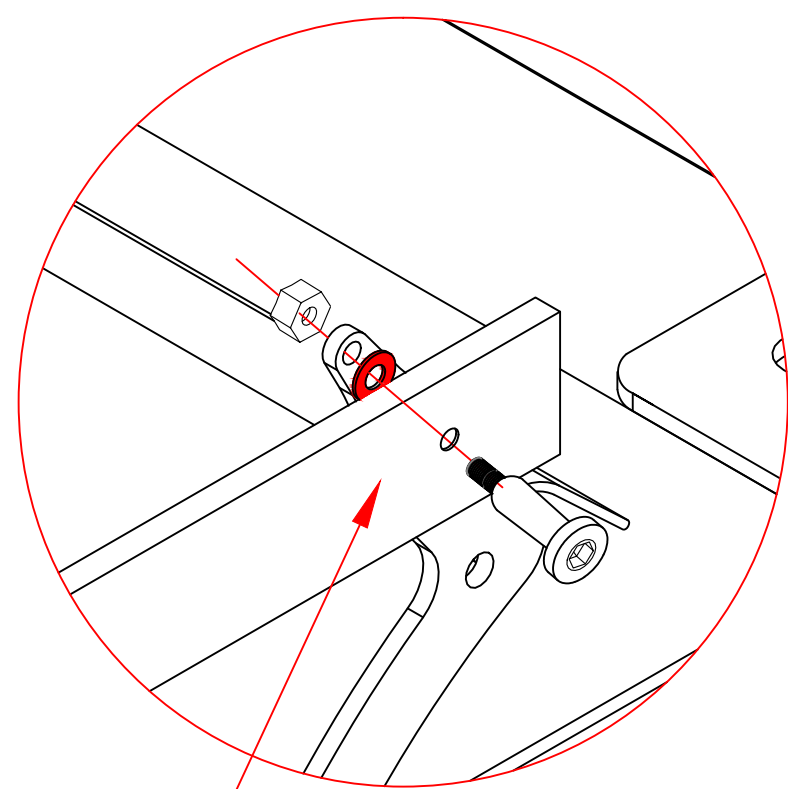
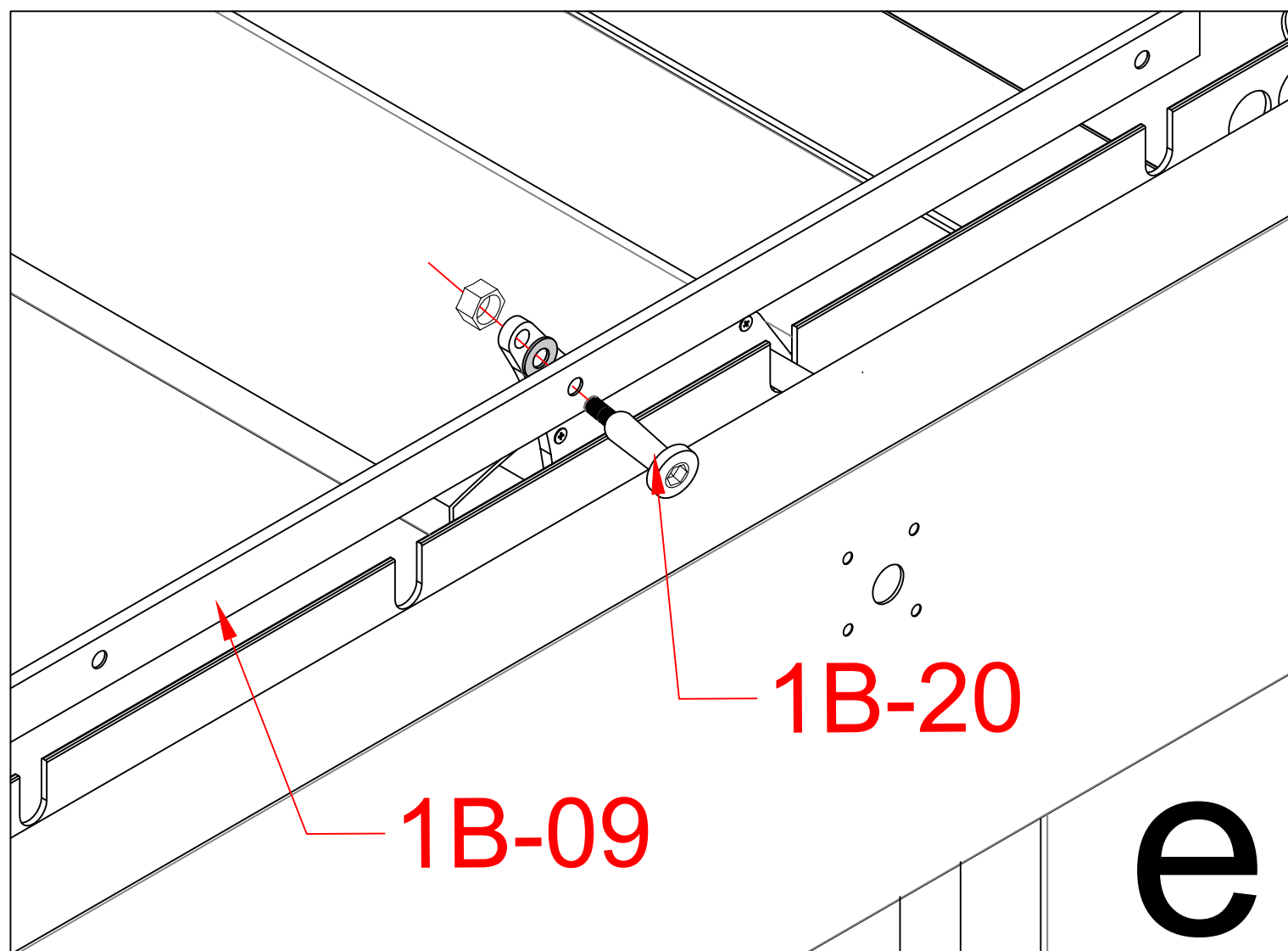
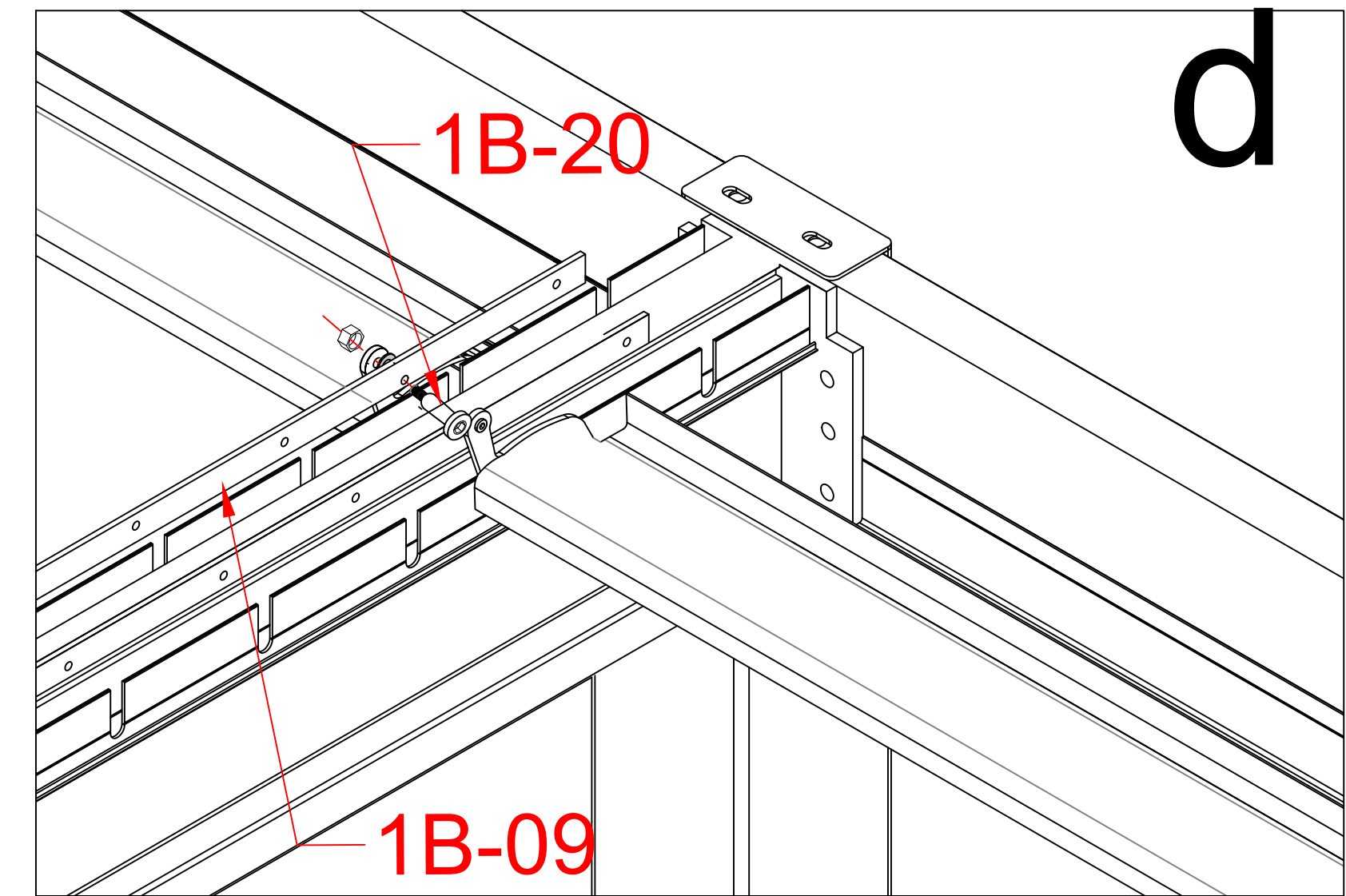
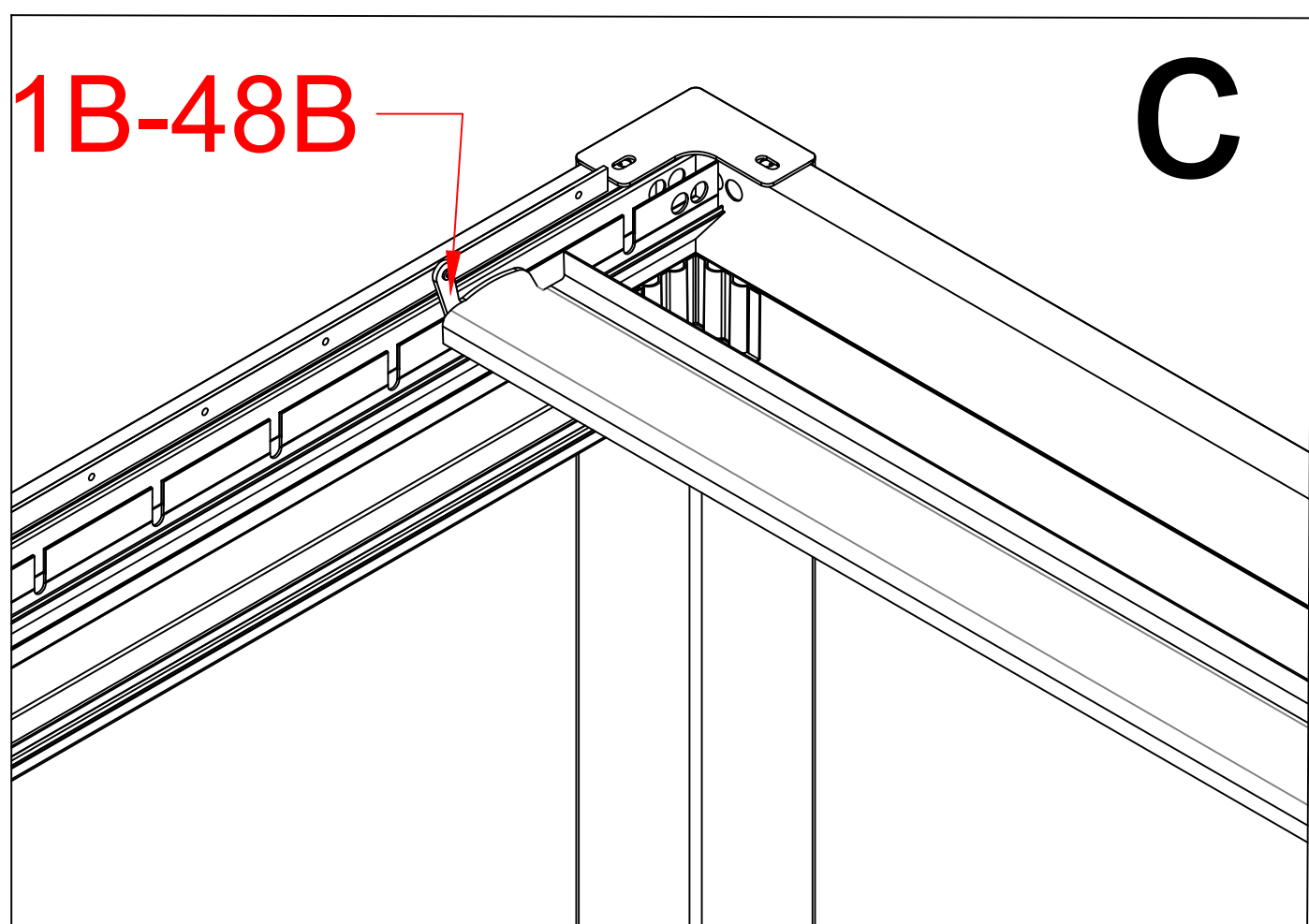
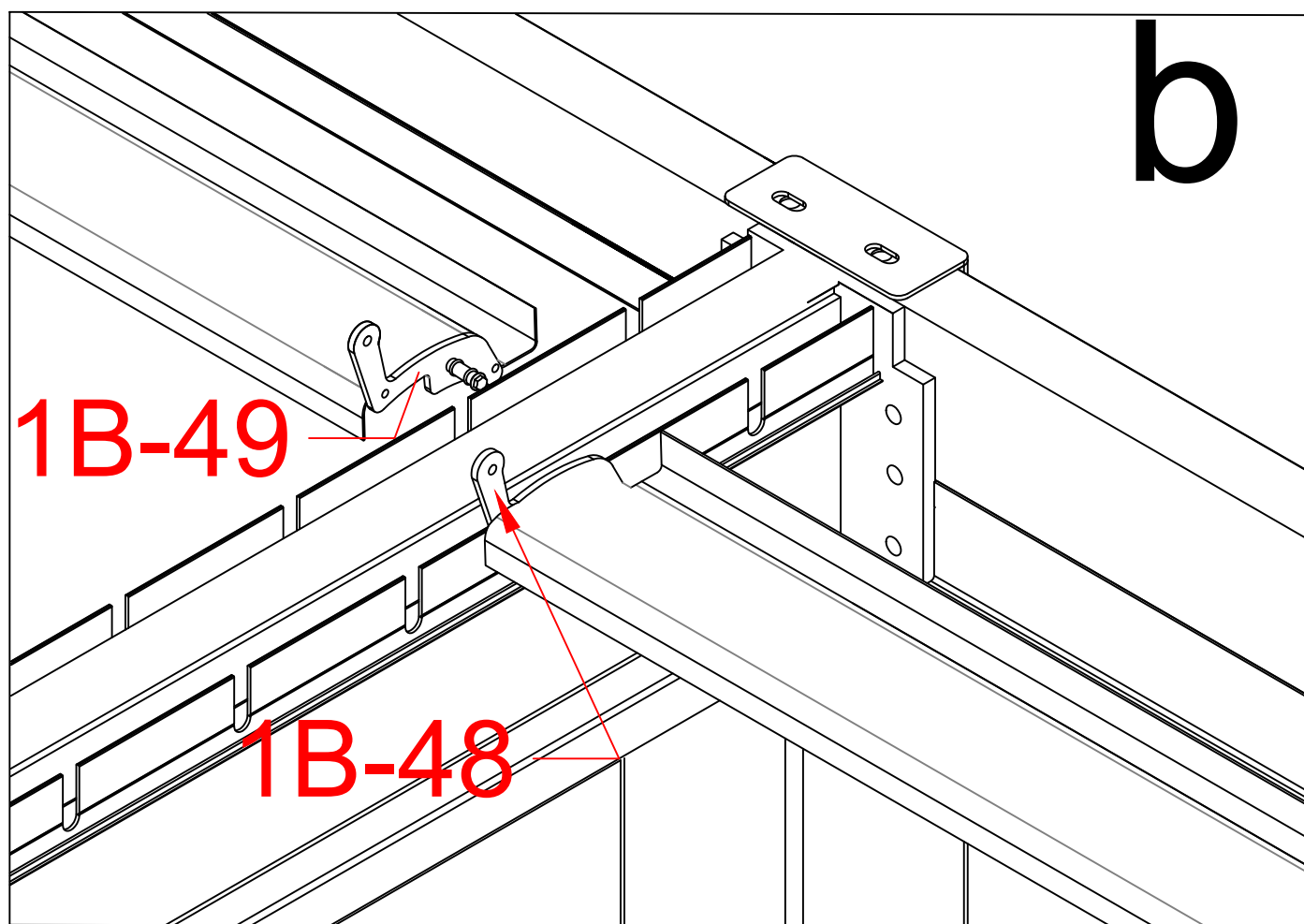
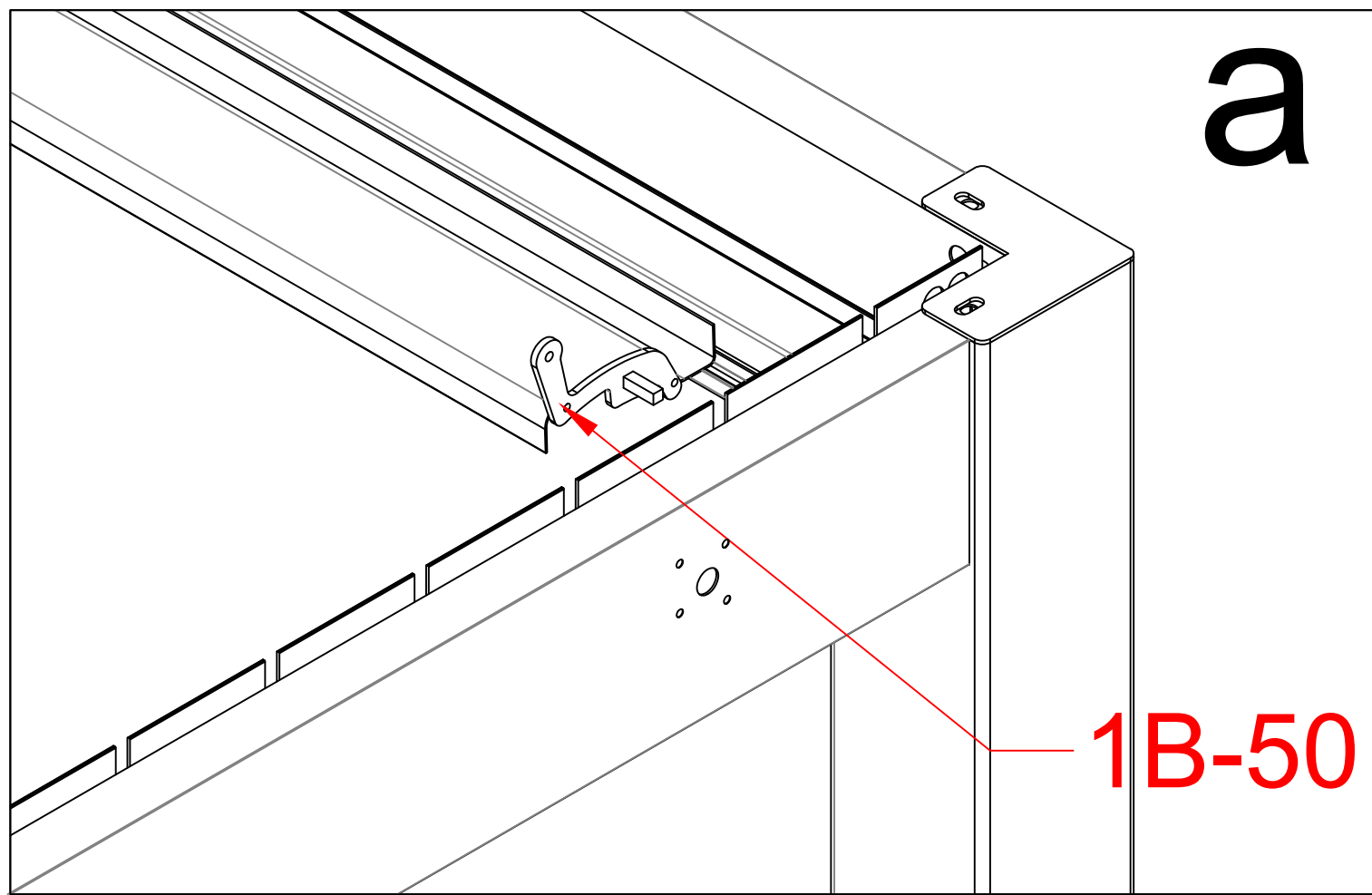
1B-51	 M3.5*25 *1	132
1B-06		66
1B-48B		1
1B-48		65





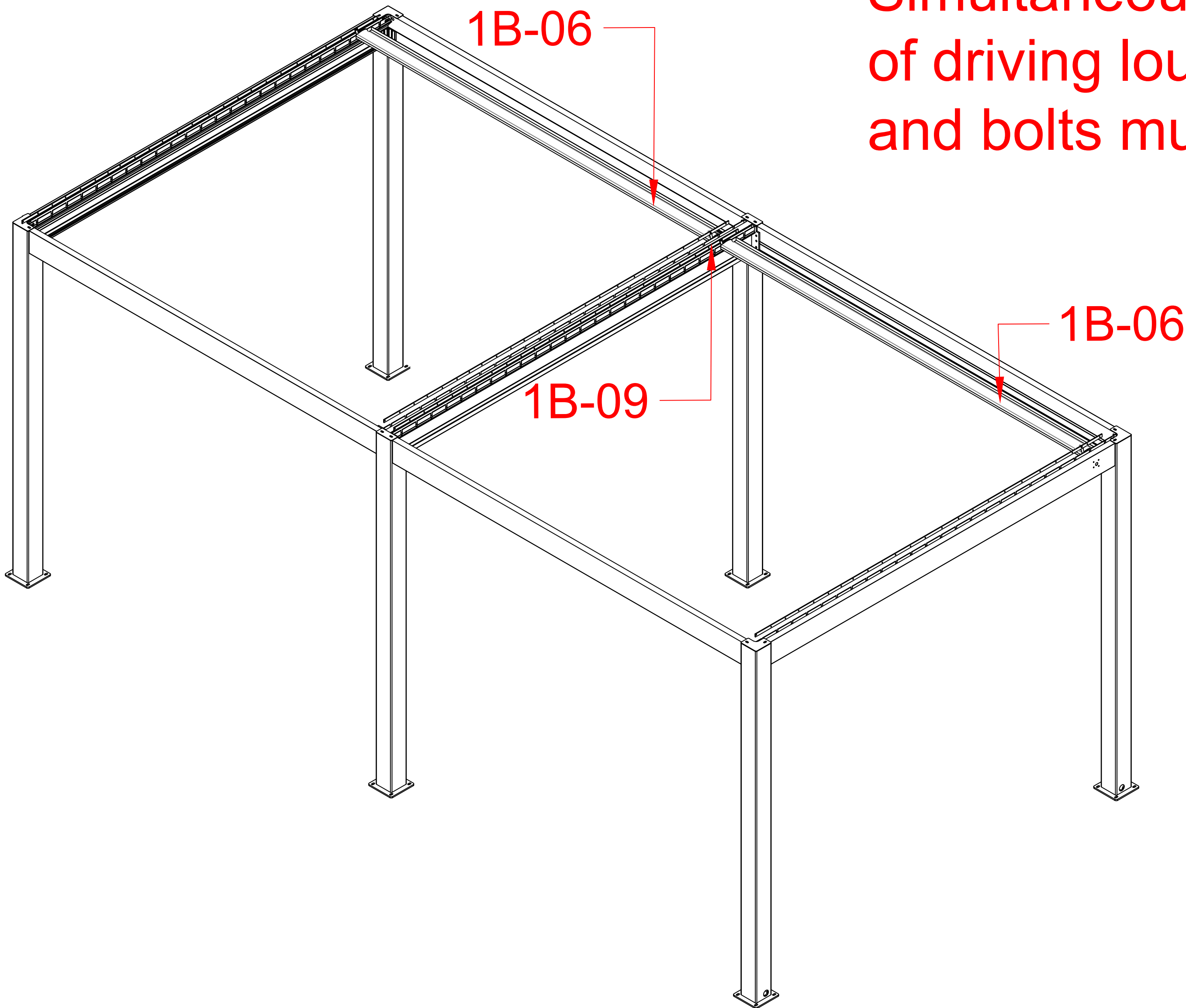
1B-49		65
1B-50		1
1B-51	 M3.5*25	132



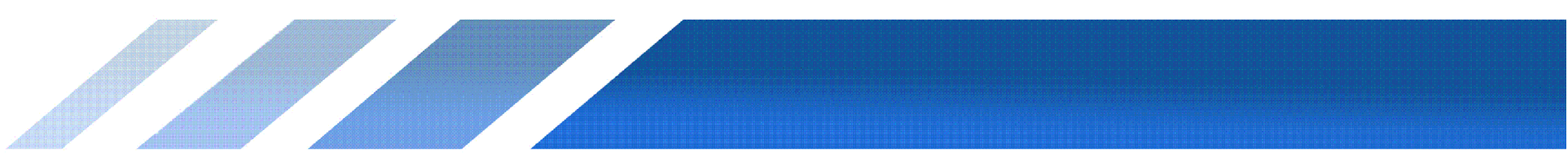


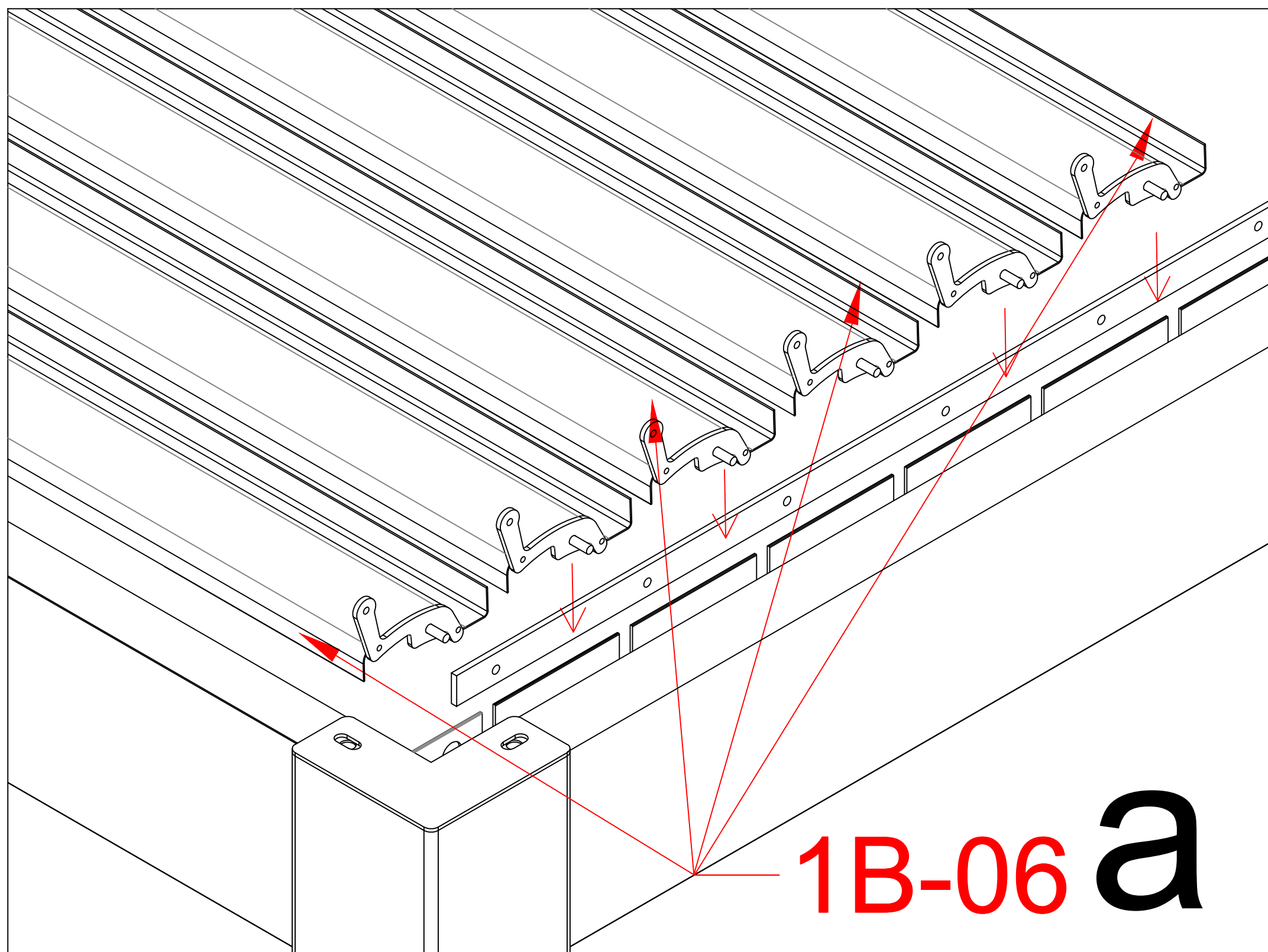
The driving bar shall be always outside of louvre end caps. If inside, louvers could not be opened 100%

Warning:
Simultaneous installation
of driving louvres on both sides,
and bolts must be tightened.

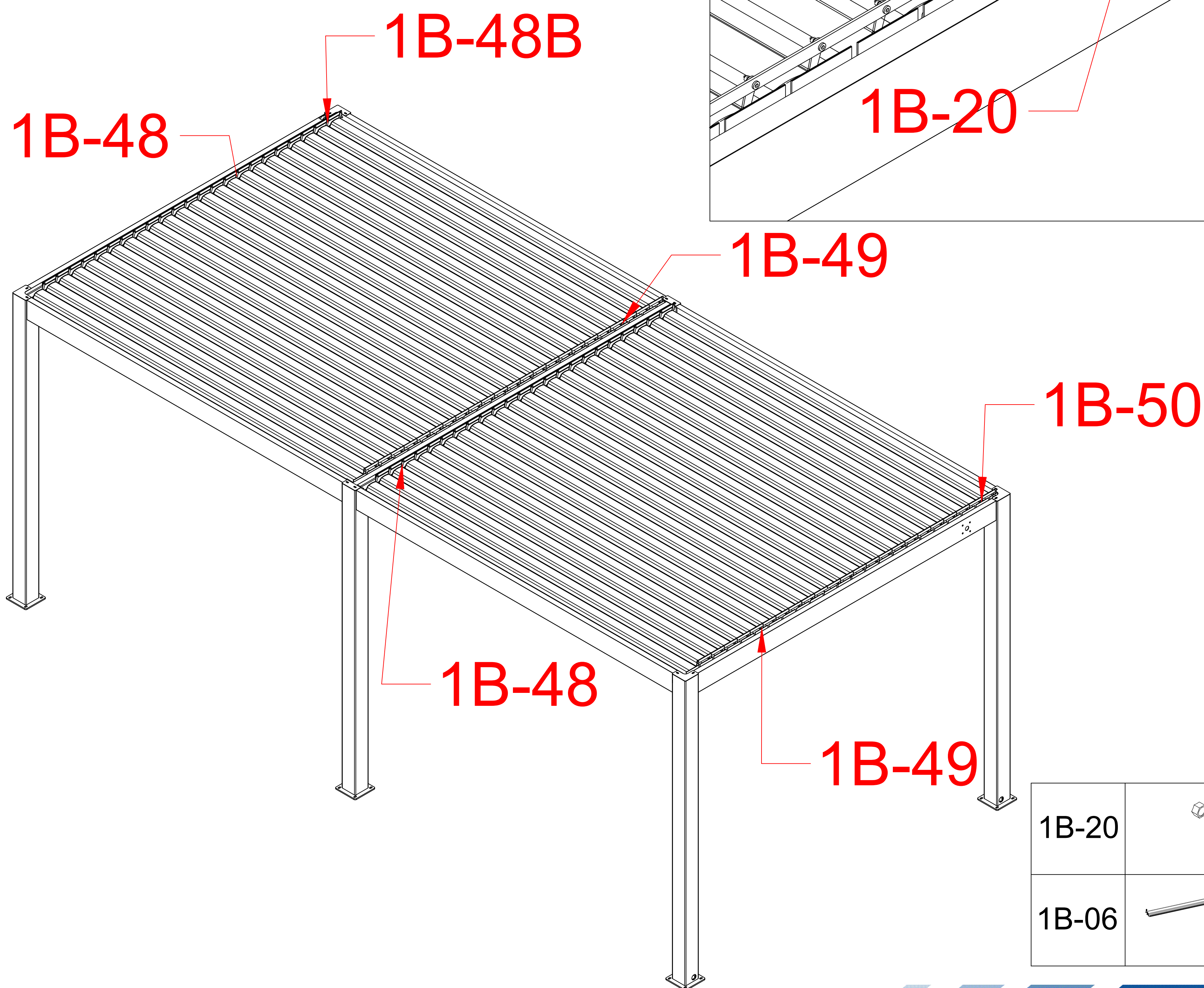
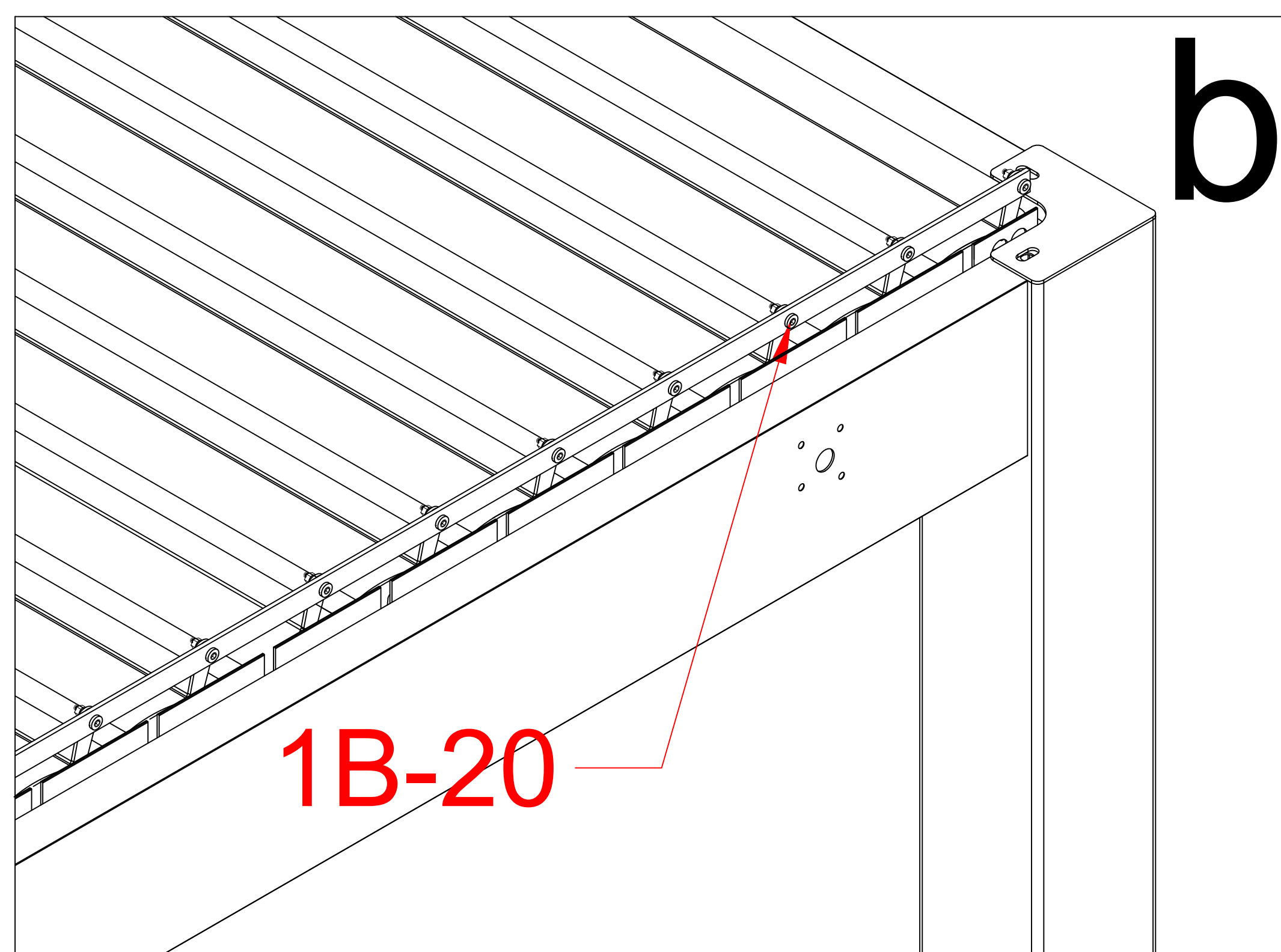
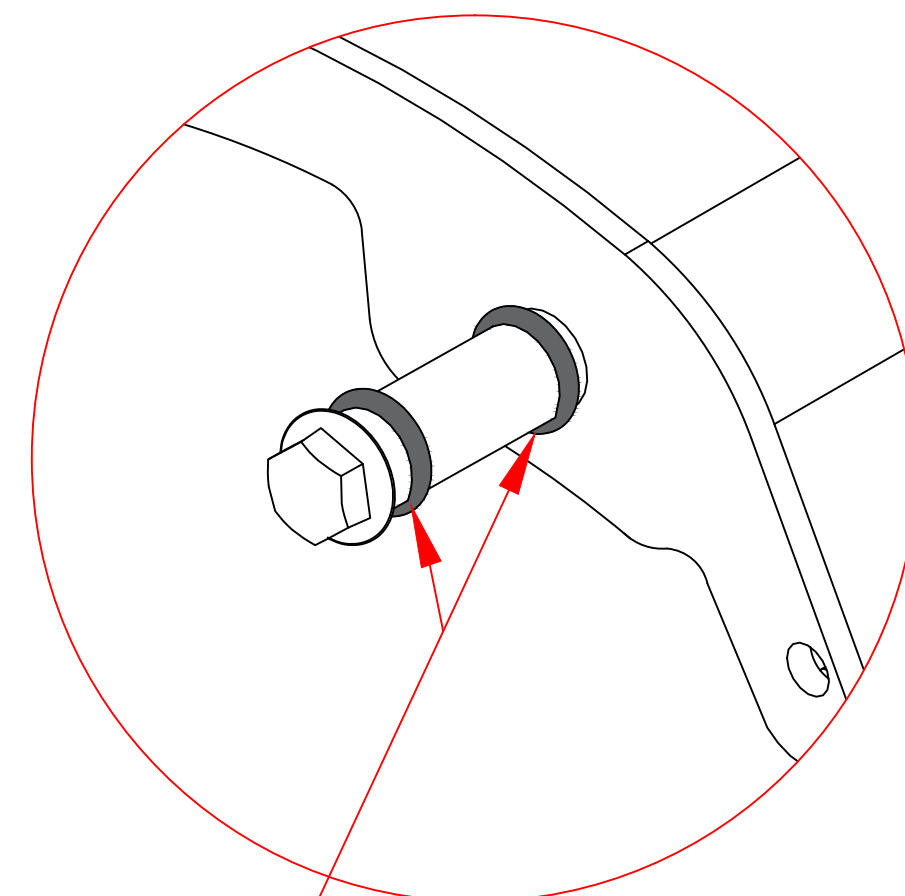


1B-09		4
1B-20		4
1B-06		2

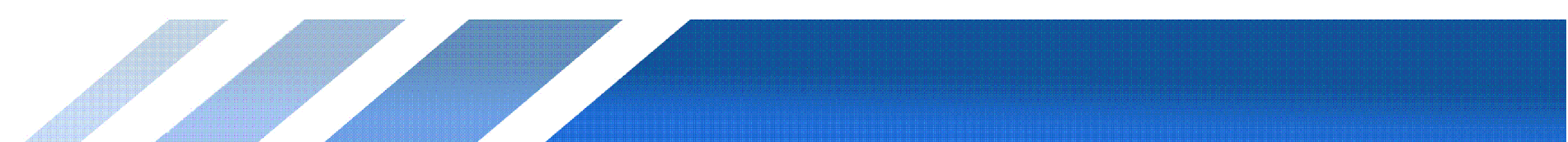


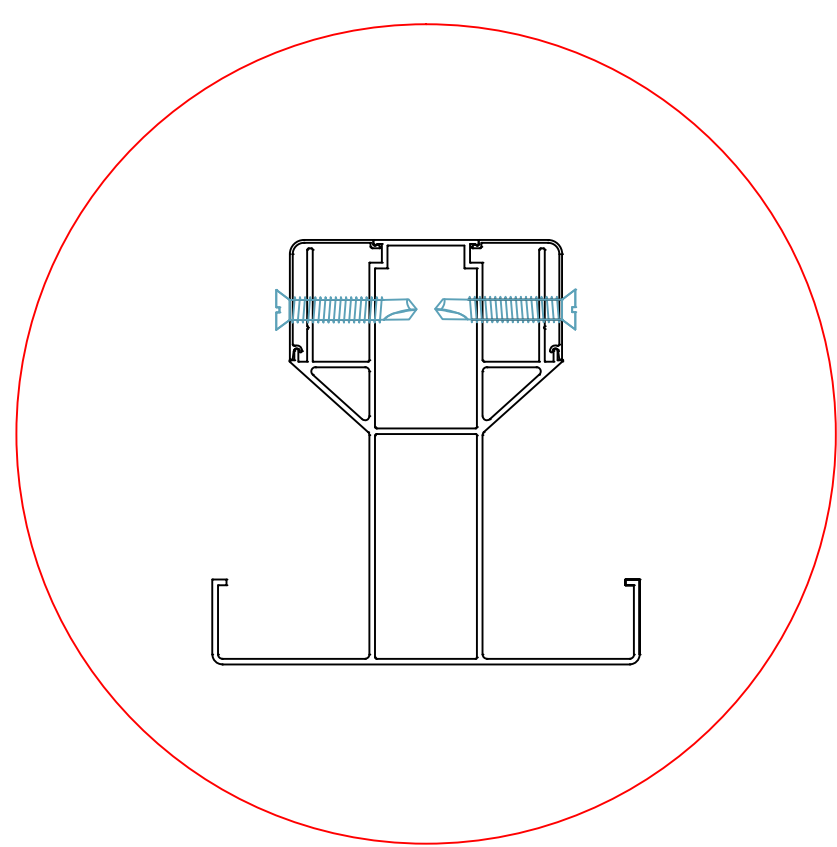
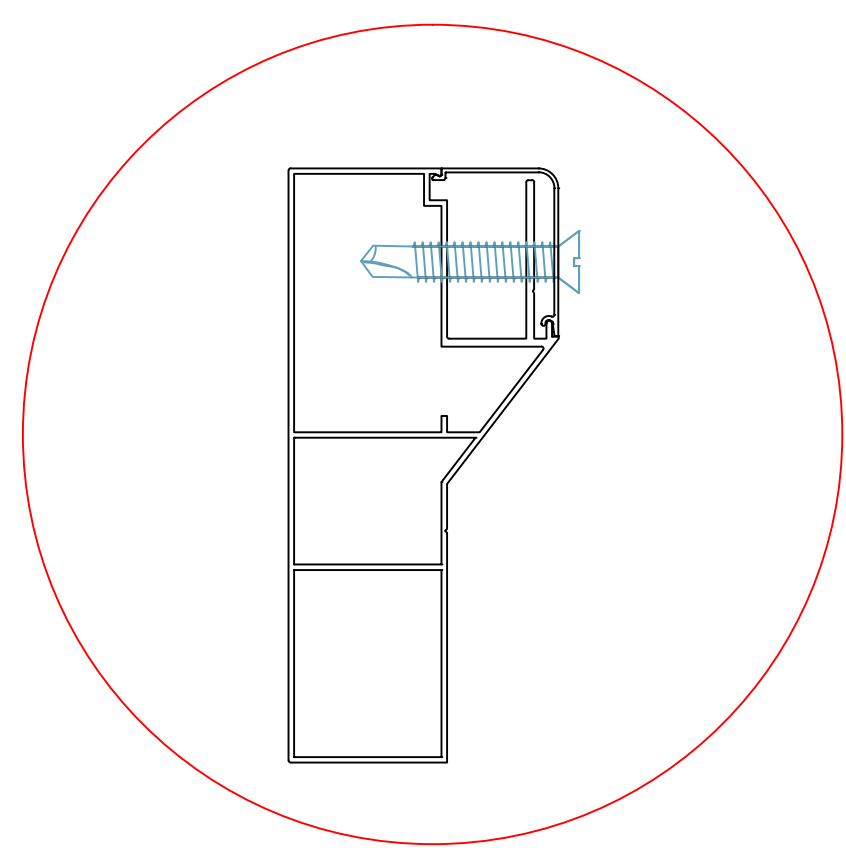


When installing louvers, first separate the two rubber gaskets and slide them to both ends of the circular shaft. Then, please ensure they are closed tightly before proceeding with the next steps of the installation.

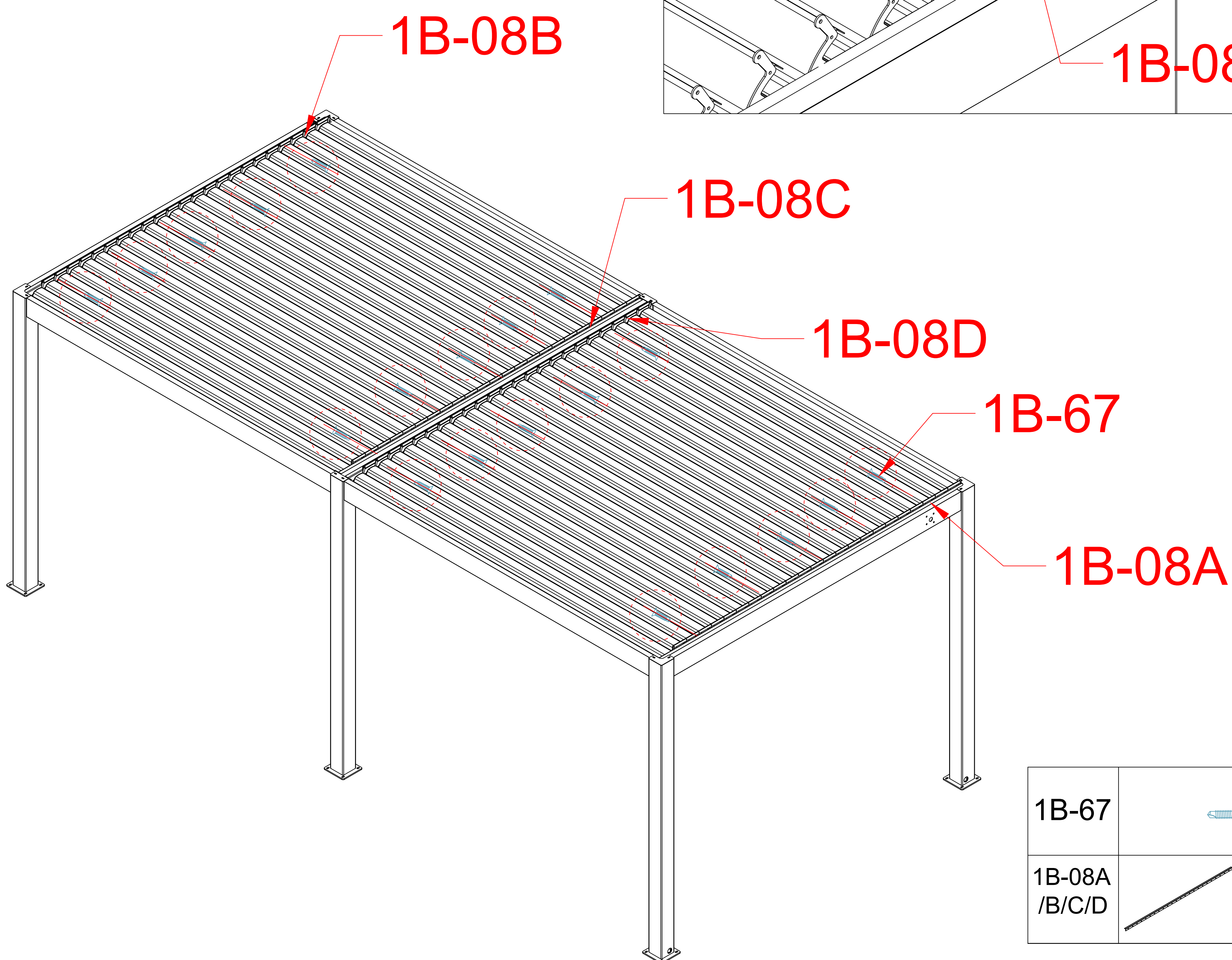
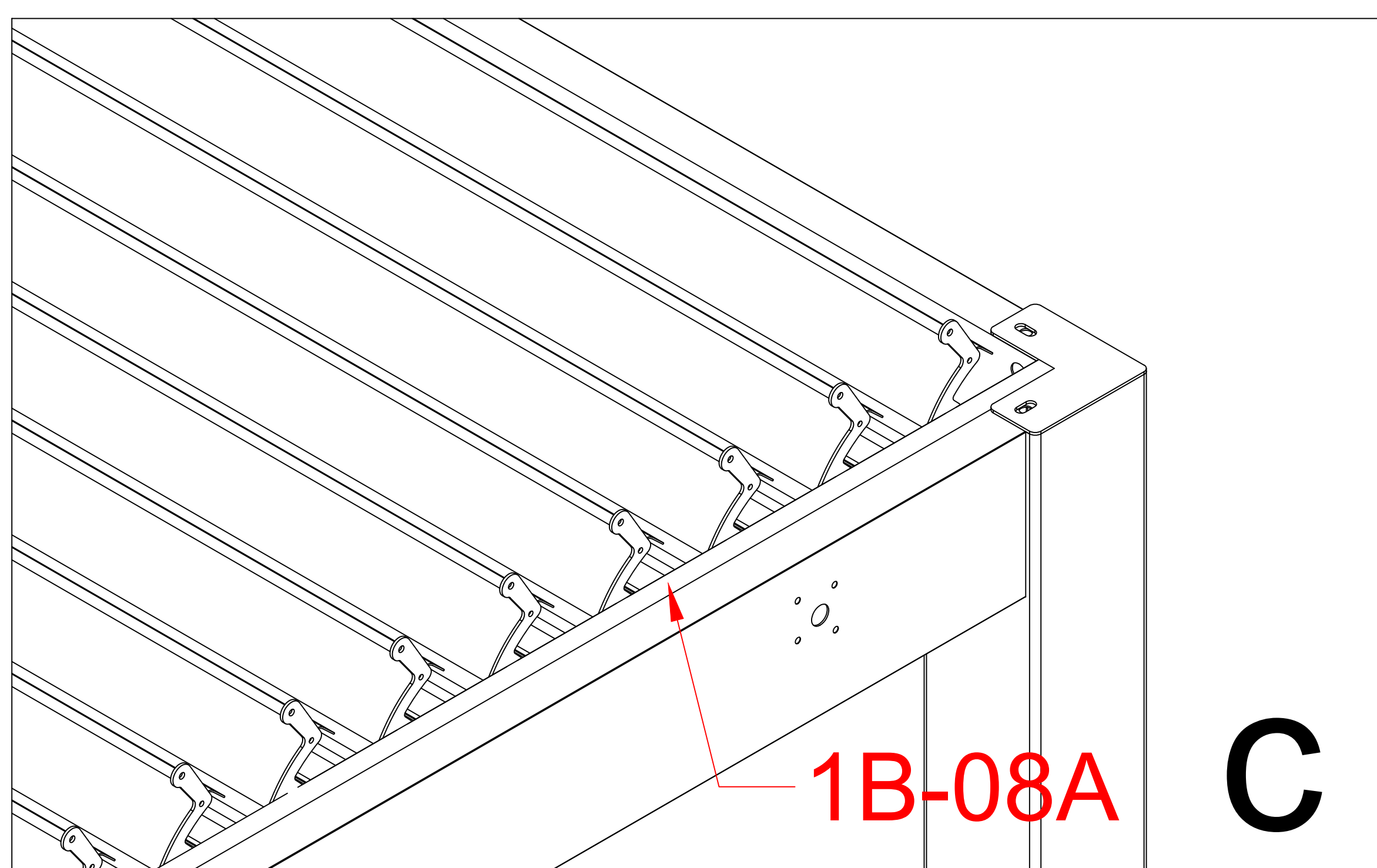
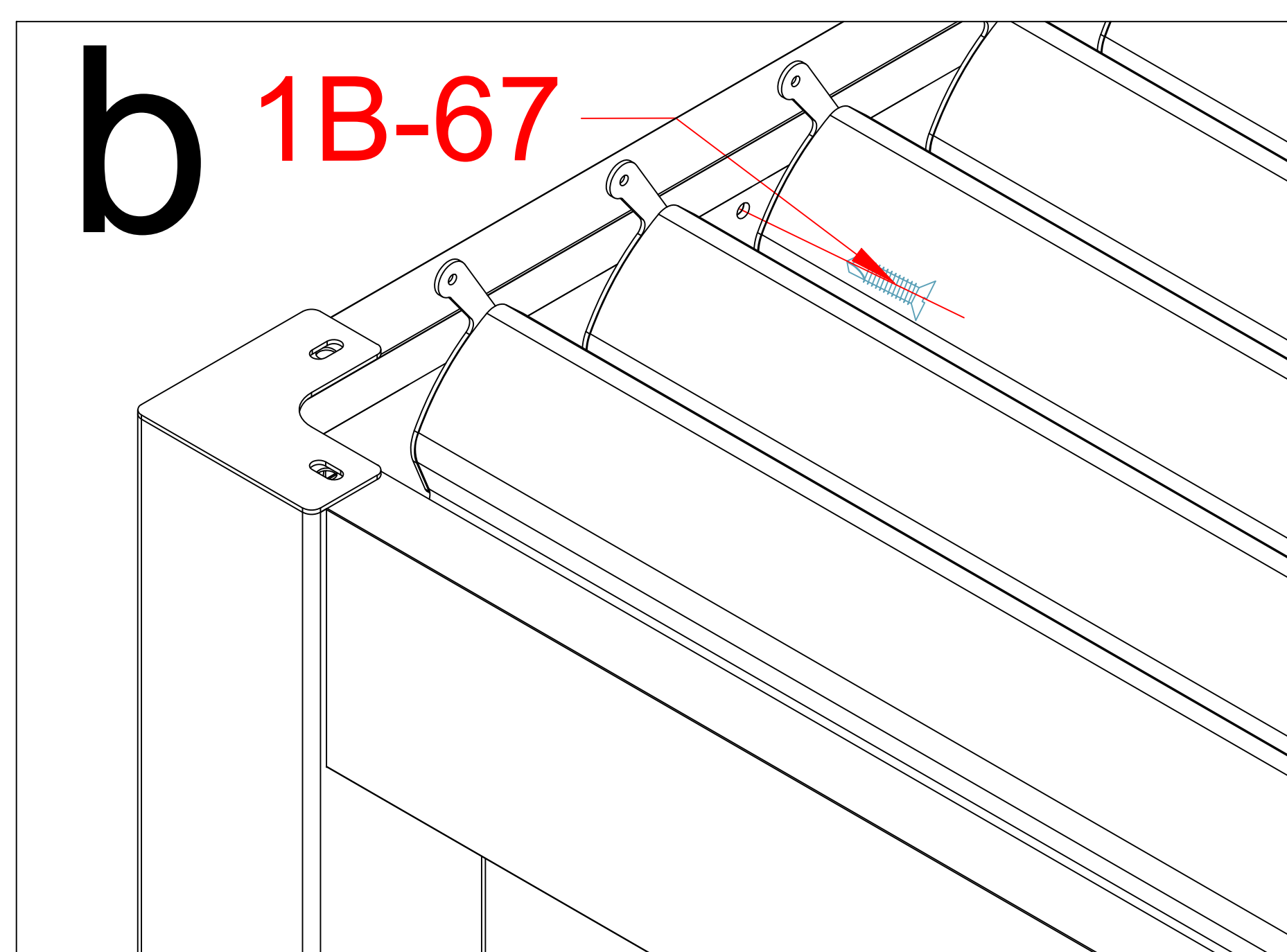
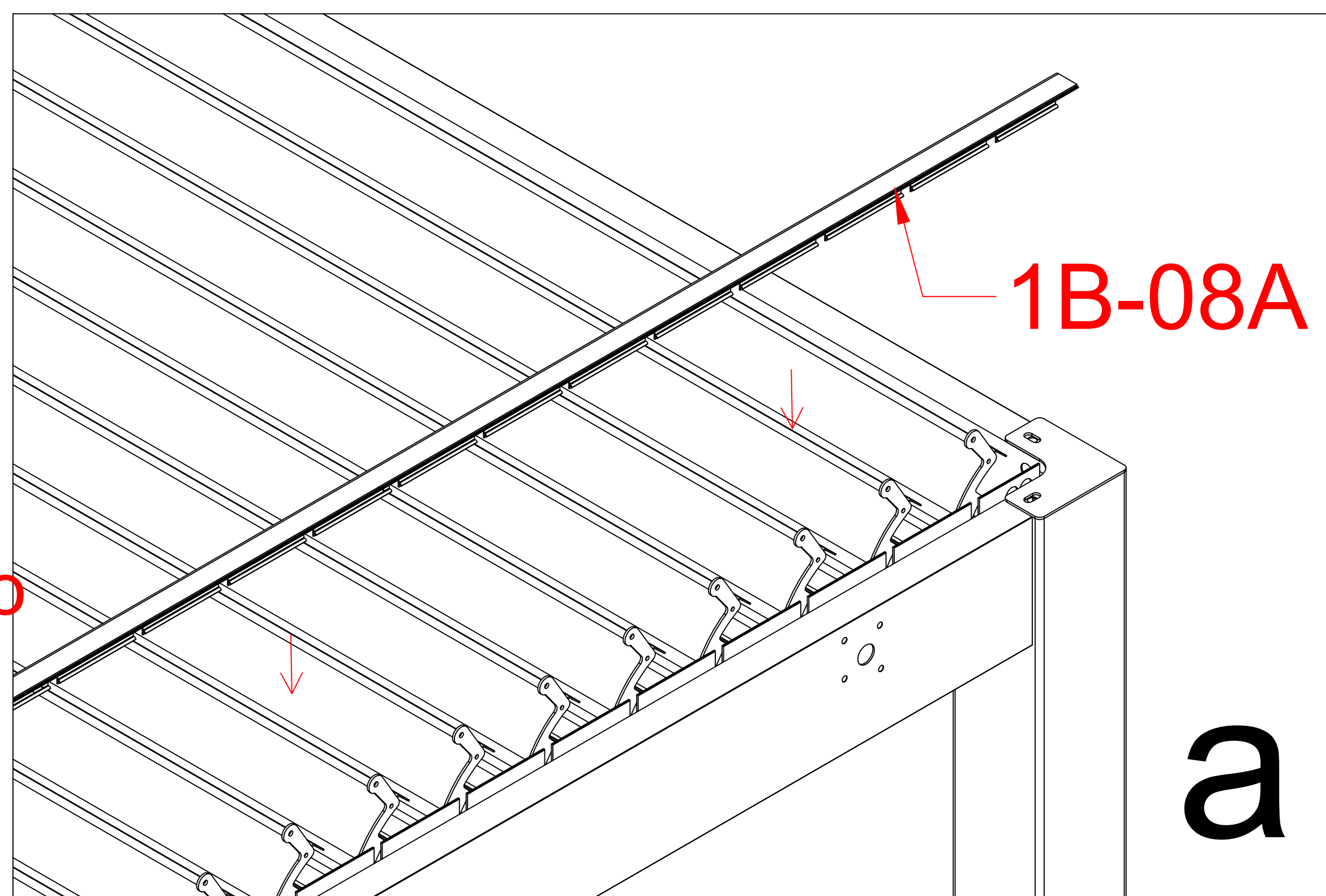


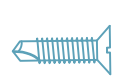
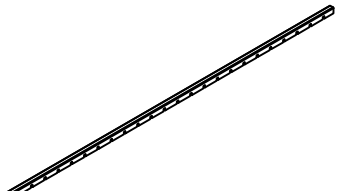
1B-20		128
1B-06		64

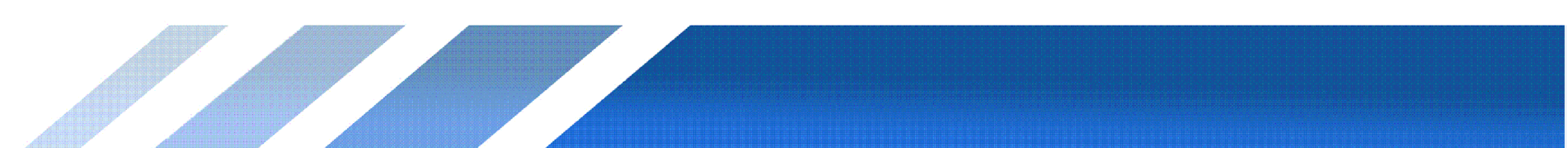


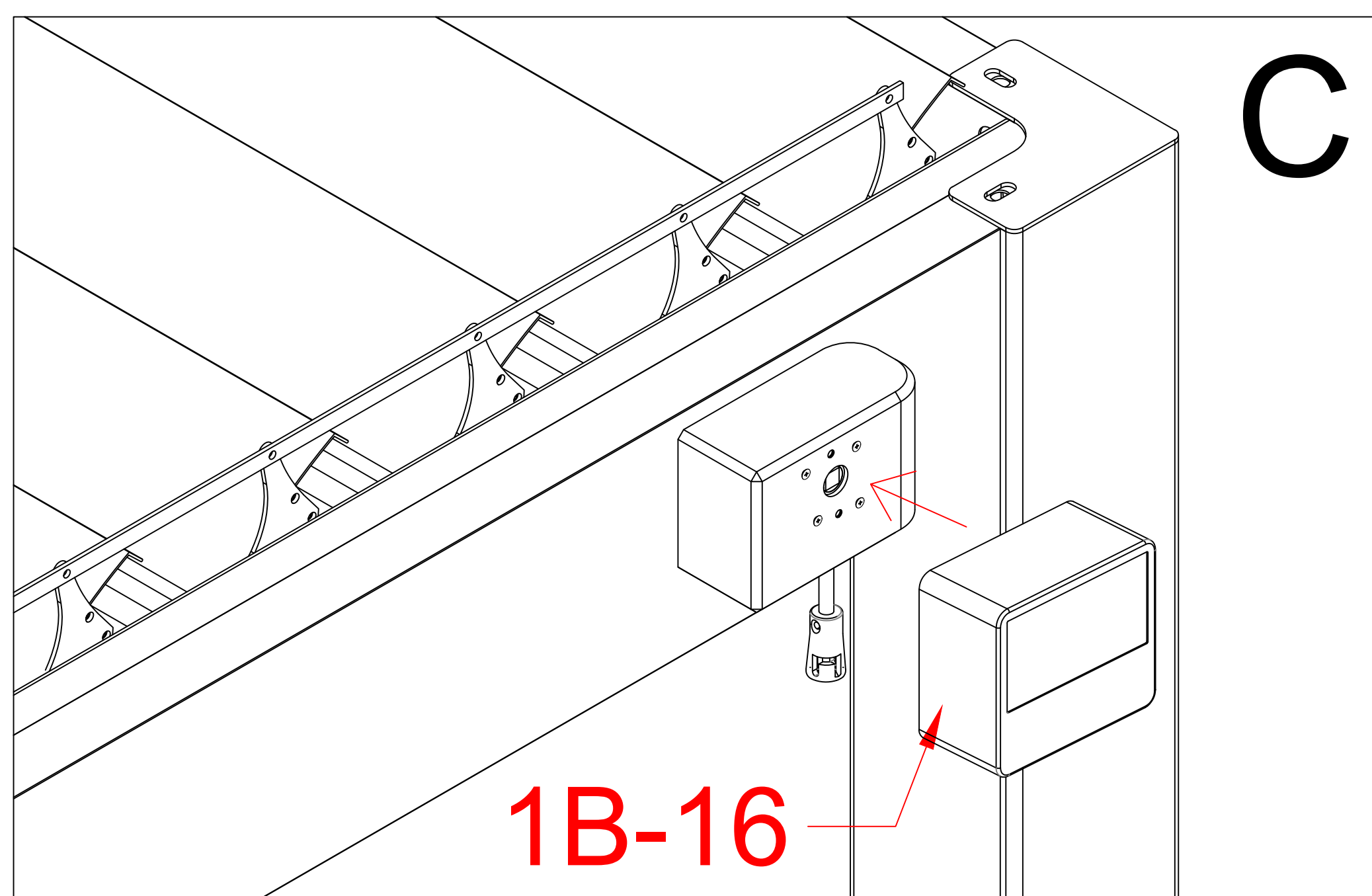
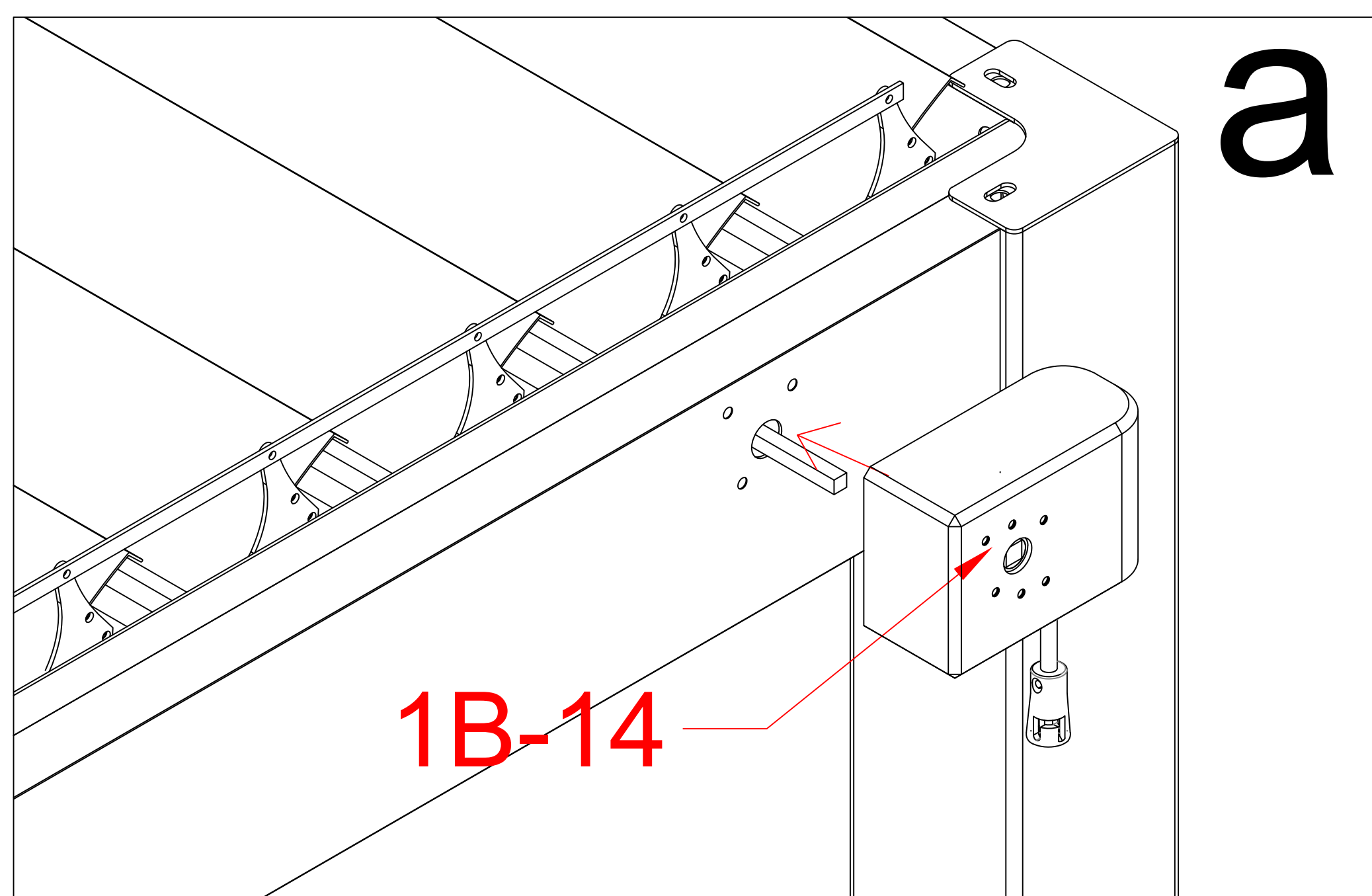
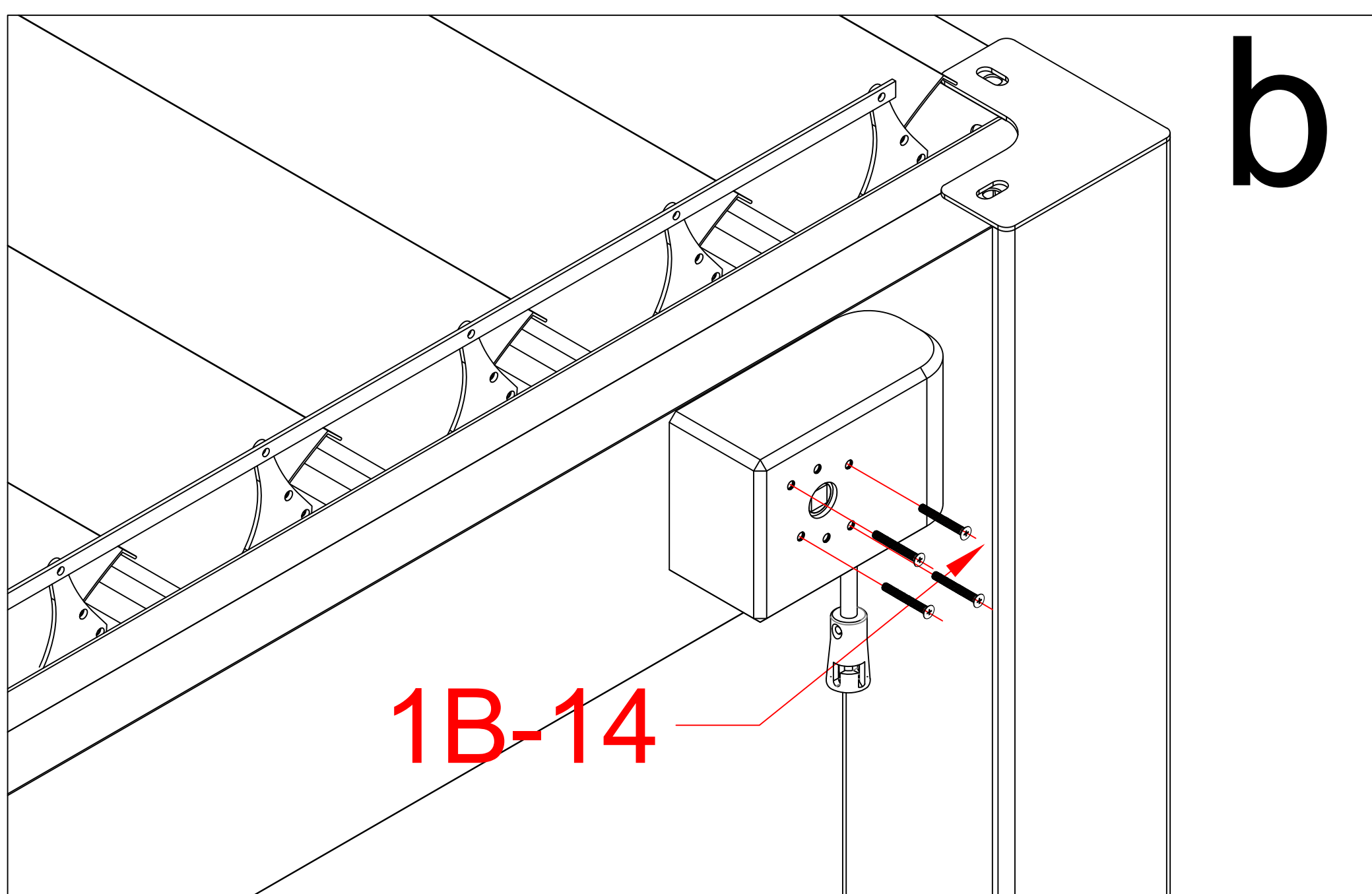


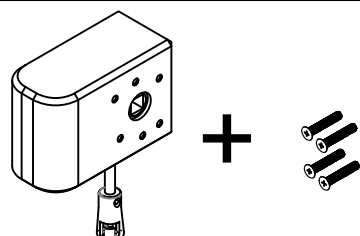
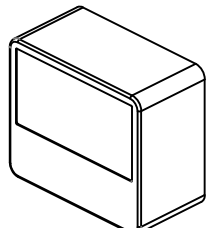
Warning:
Here the screw must be hit, do not miss

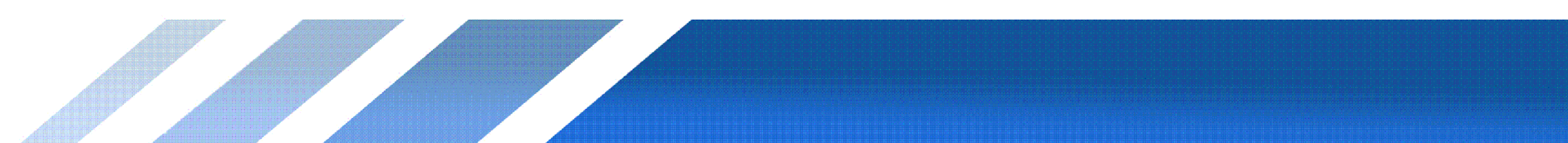


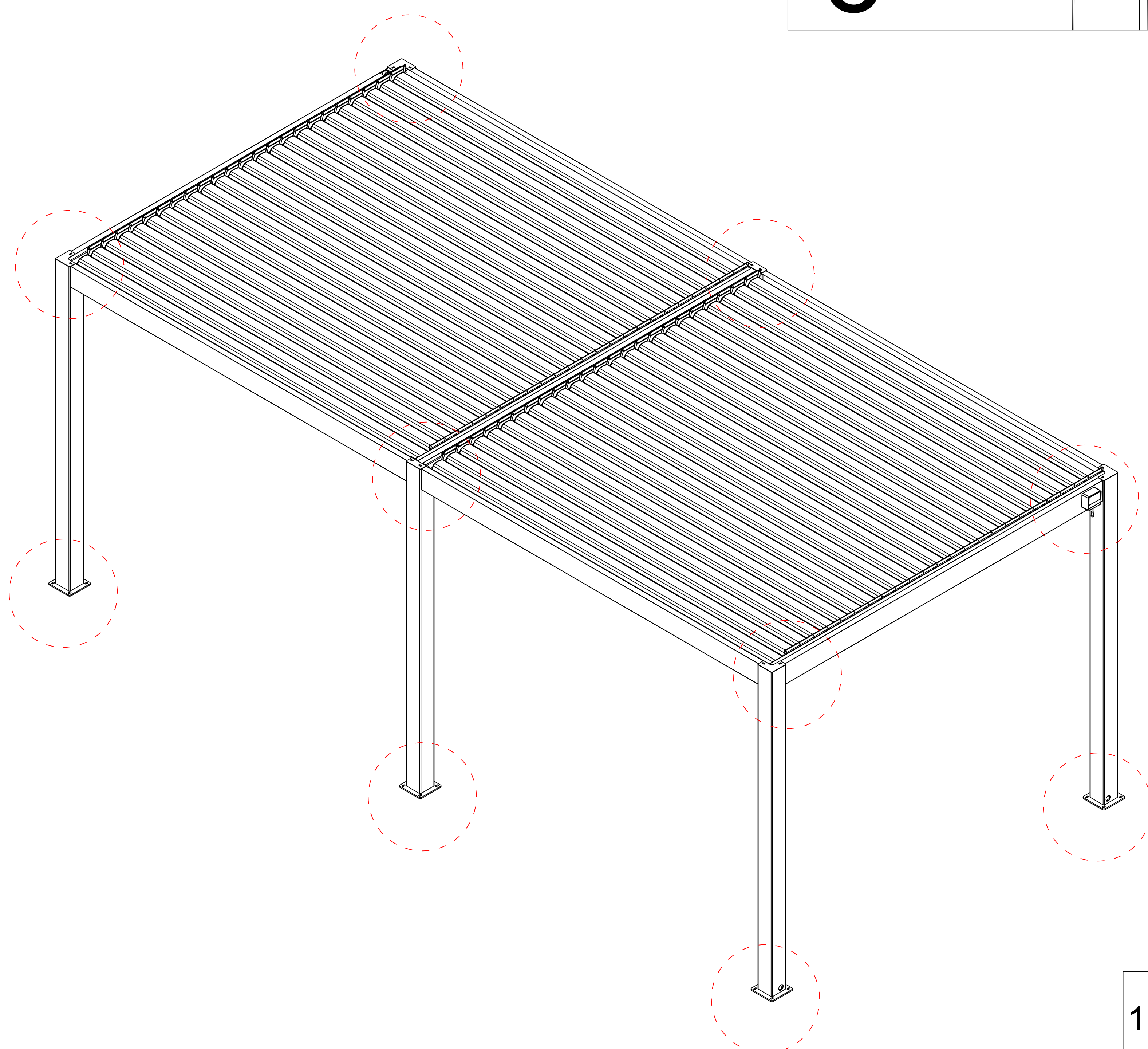
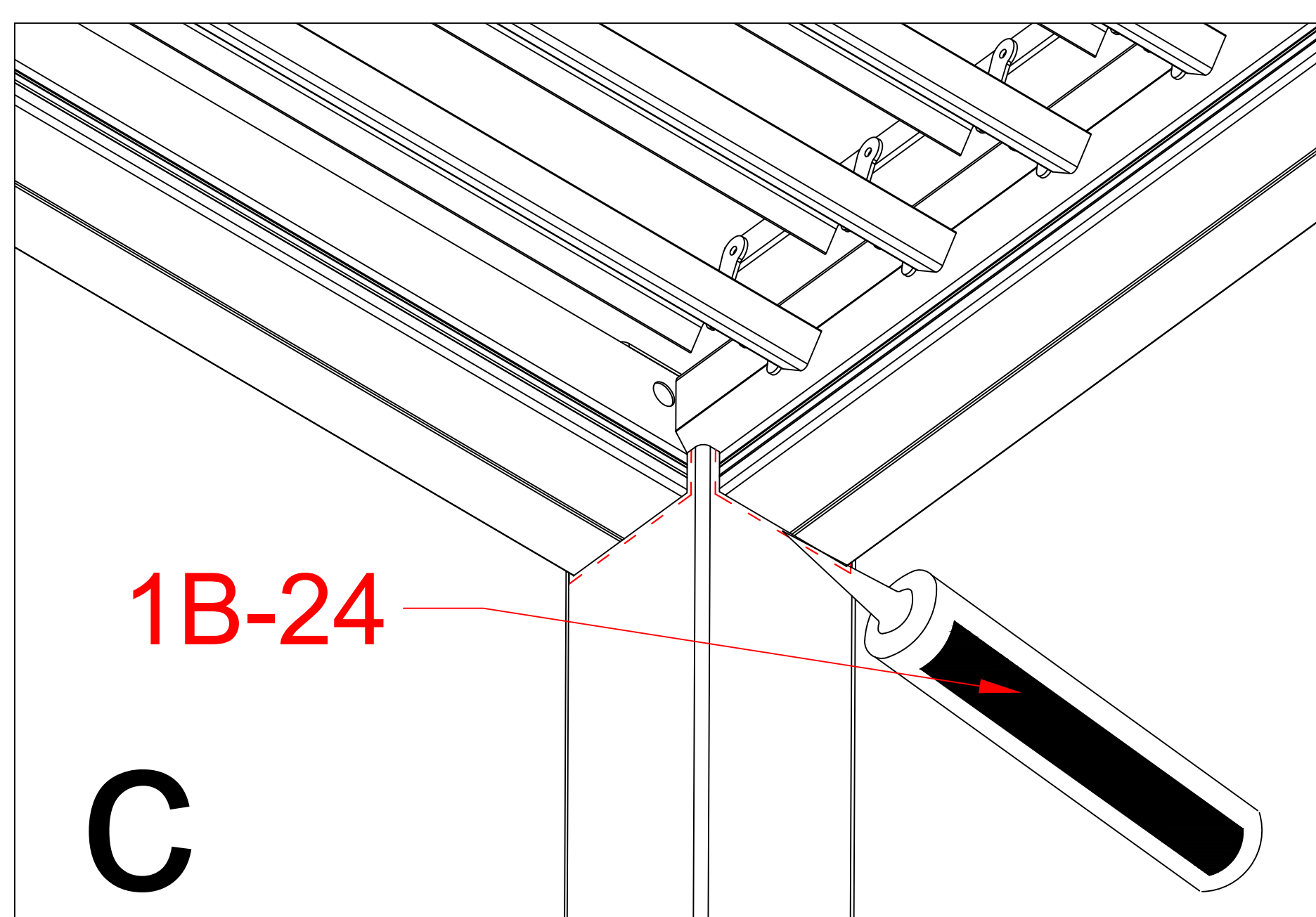
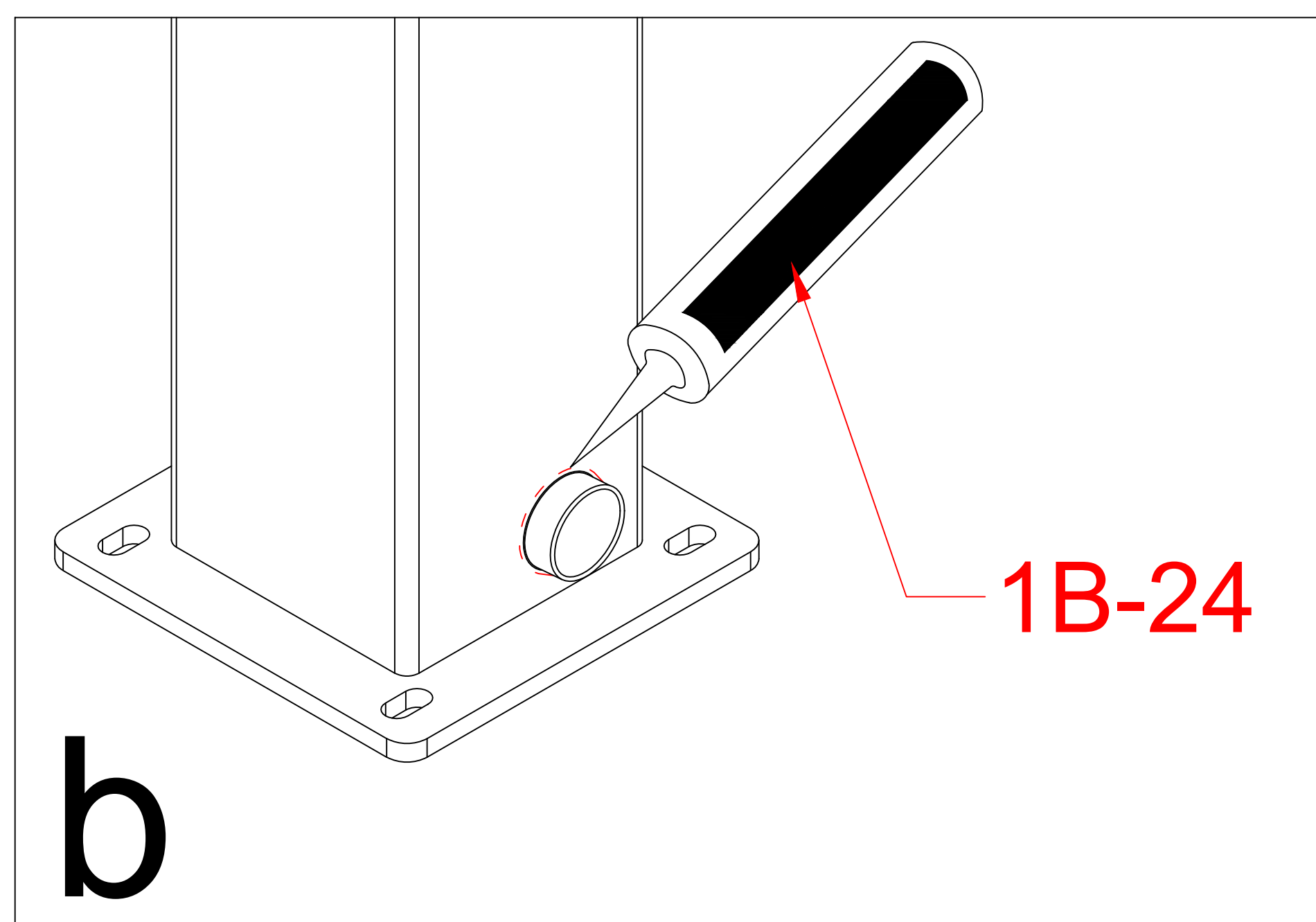
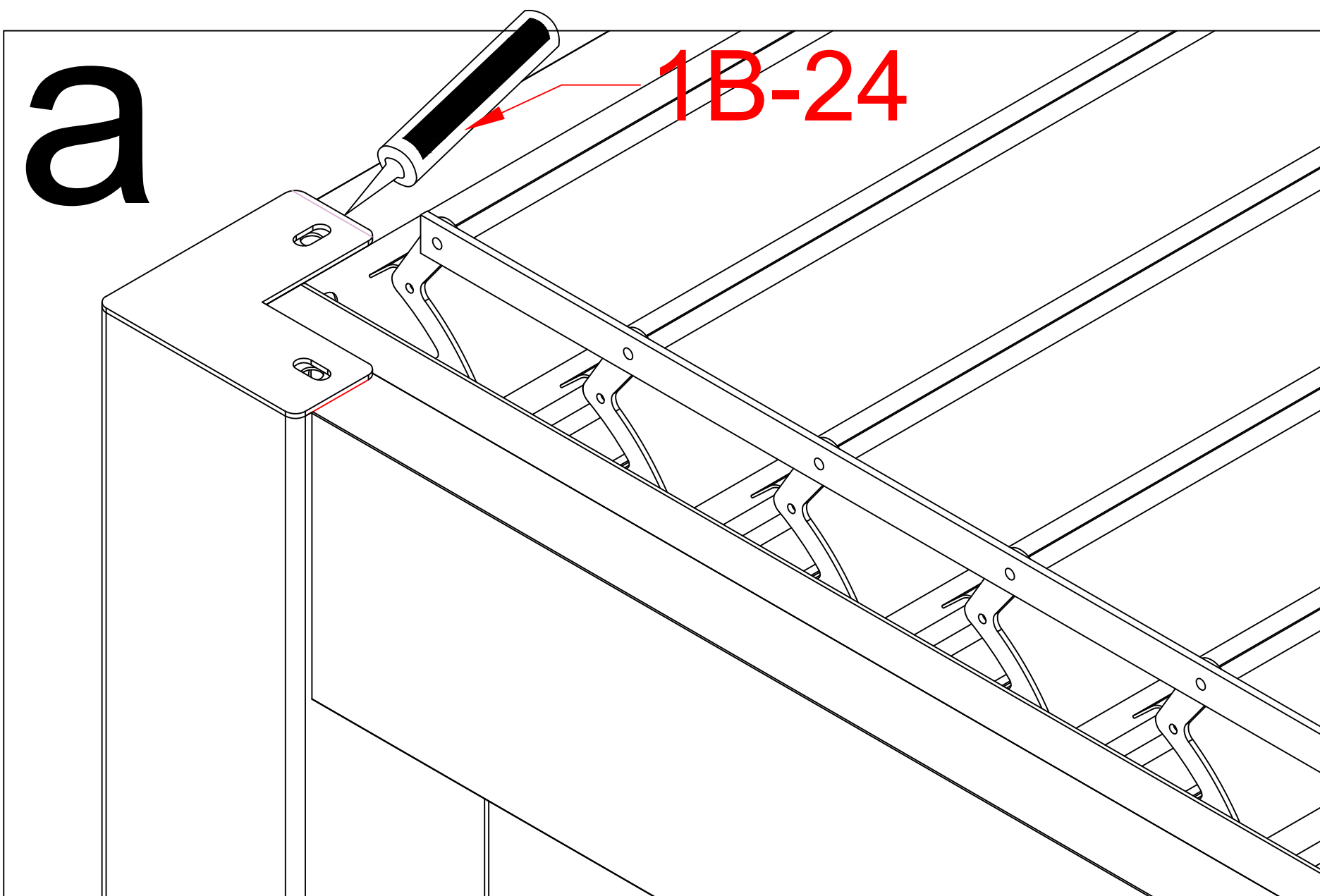
1B-67		20
1B-08A /B/C/D		4



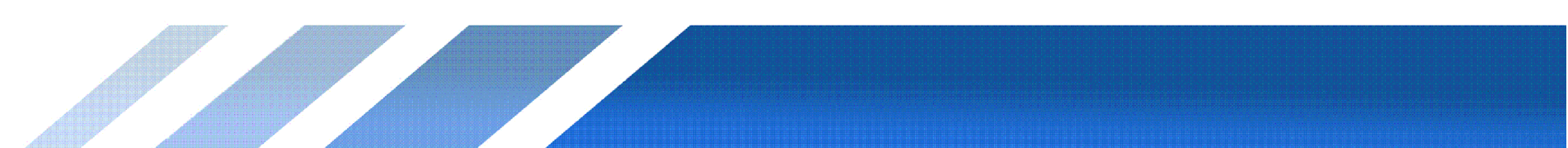


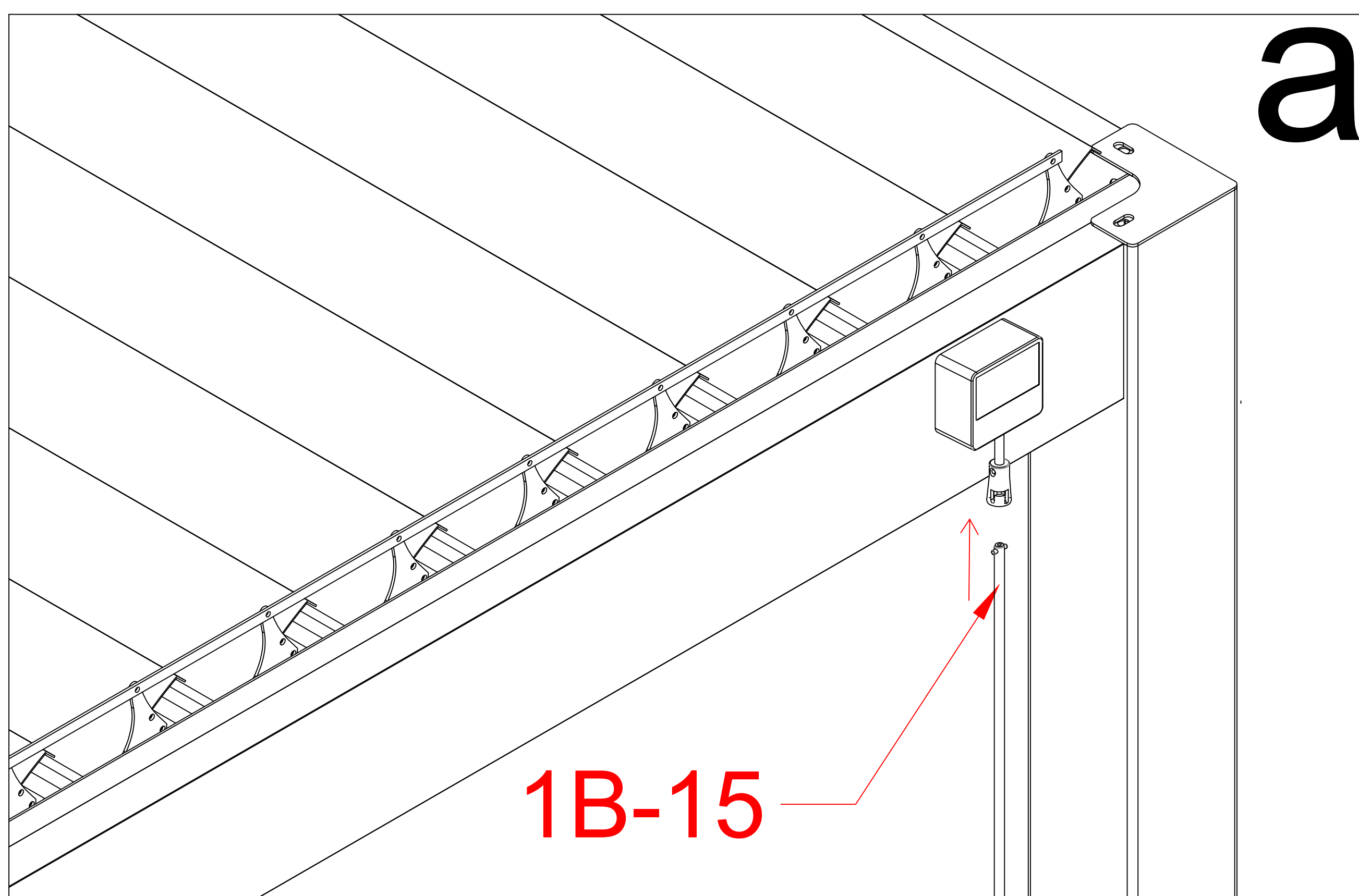
1B-14	 + 	2
1B-16		2



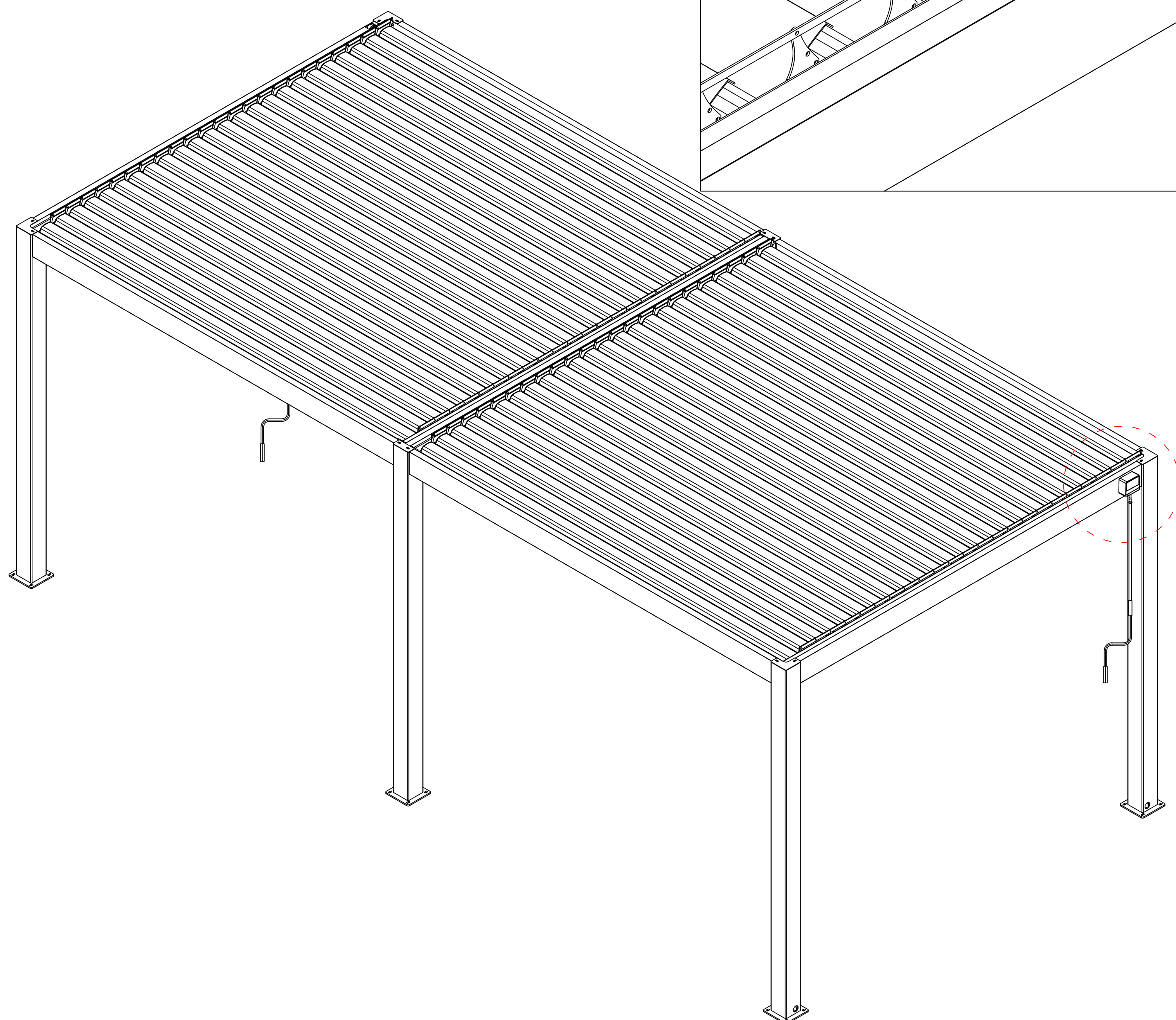
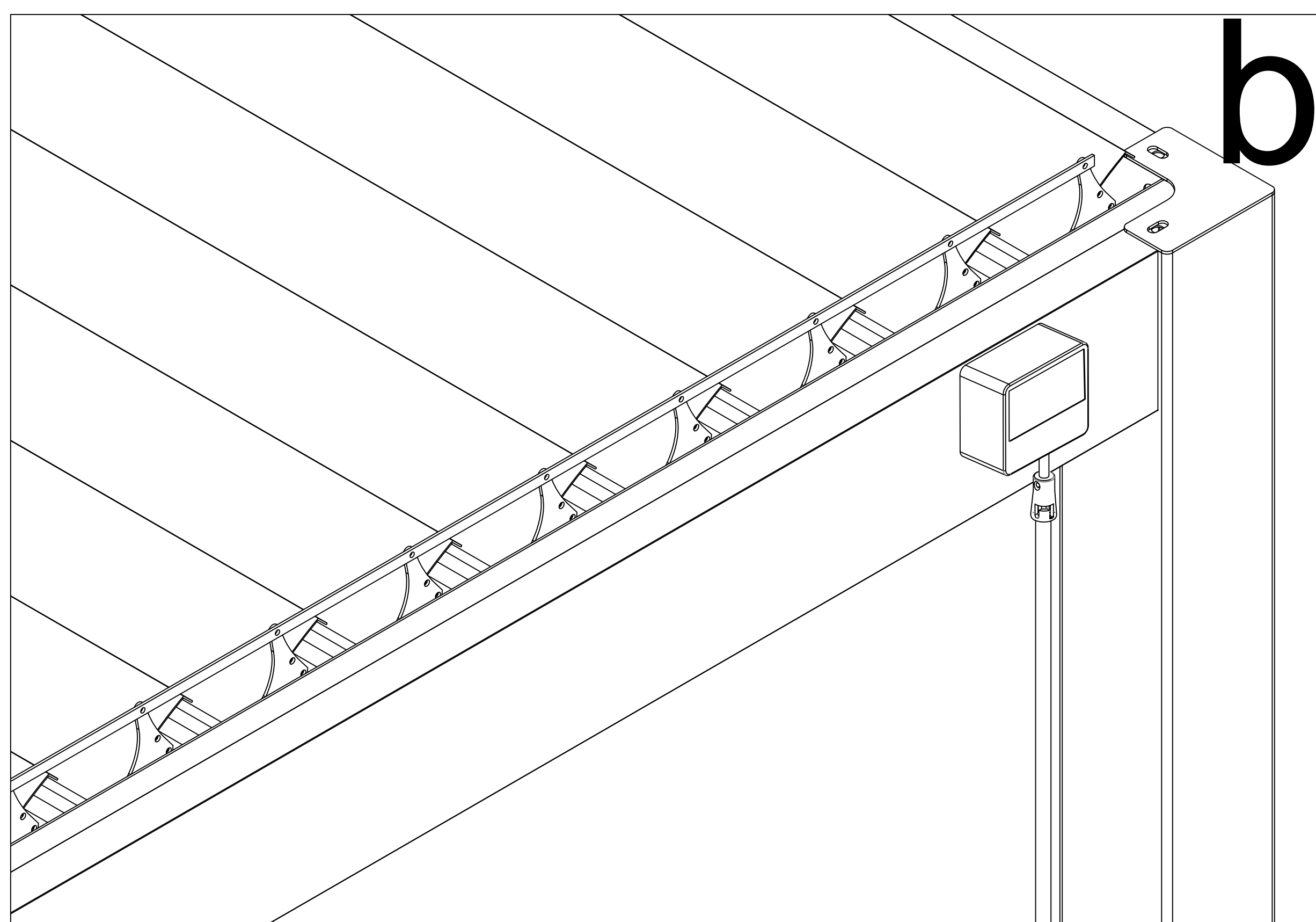


1B-24		1
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Warning
In Snow / Wind season or in case of
snow / wind forecast open up your
shutters in vertical position to avoid
any damaging on your pergola



1B-15		2
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