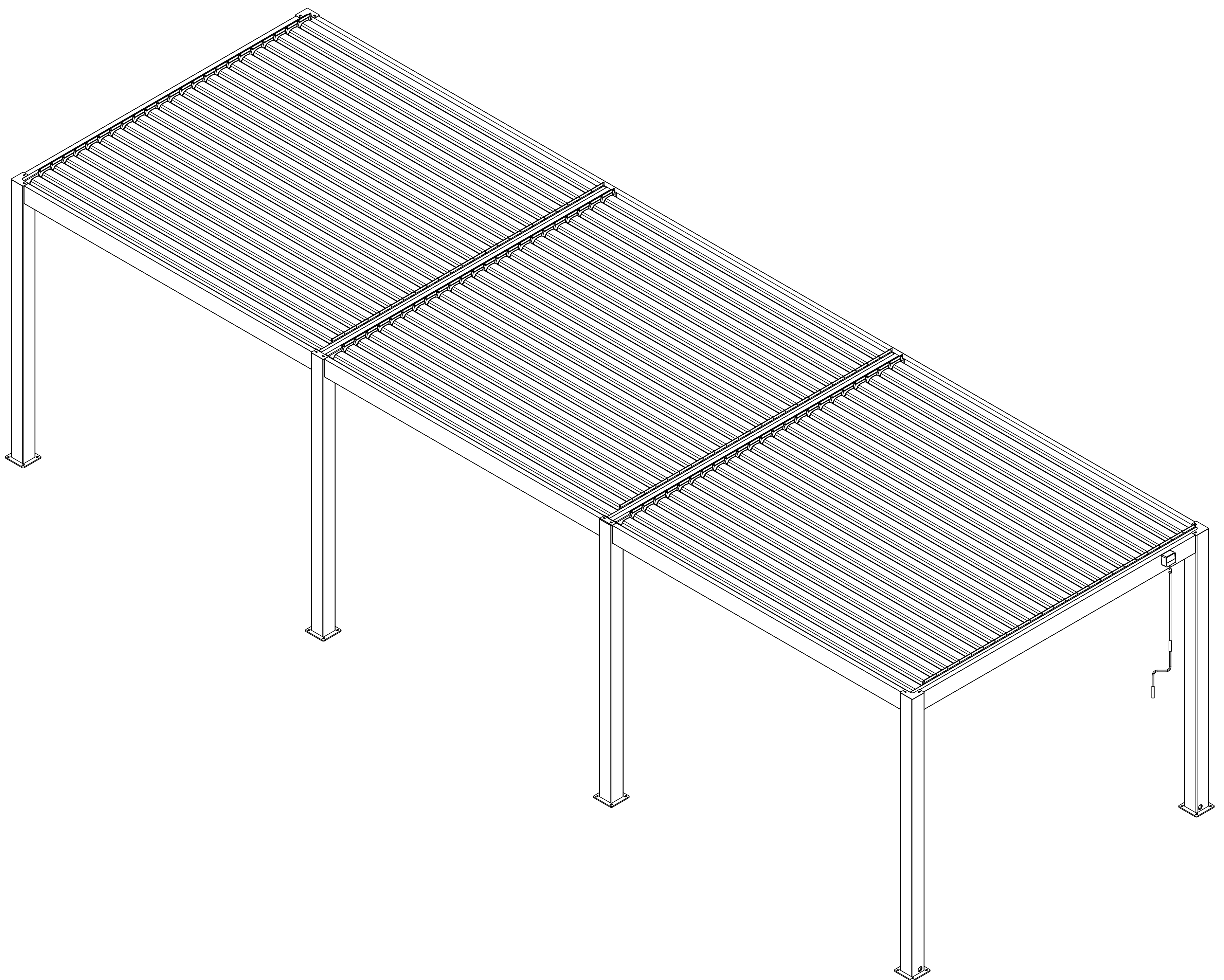


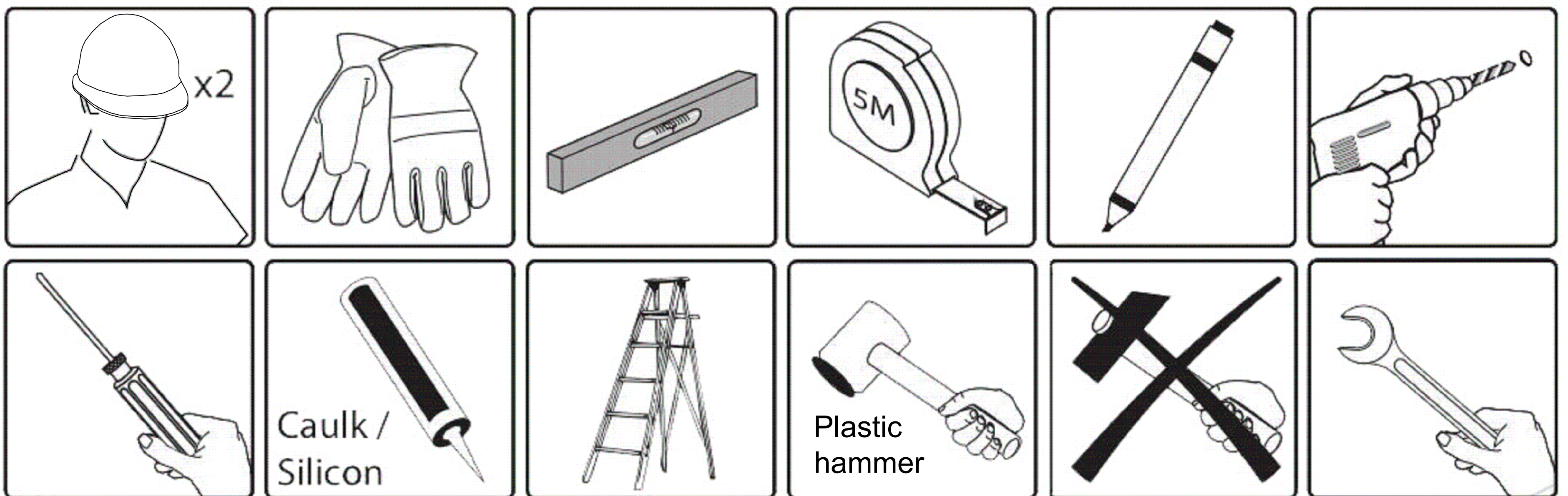
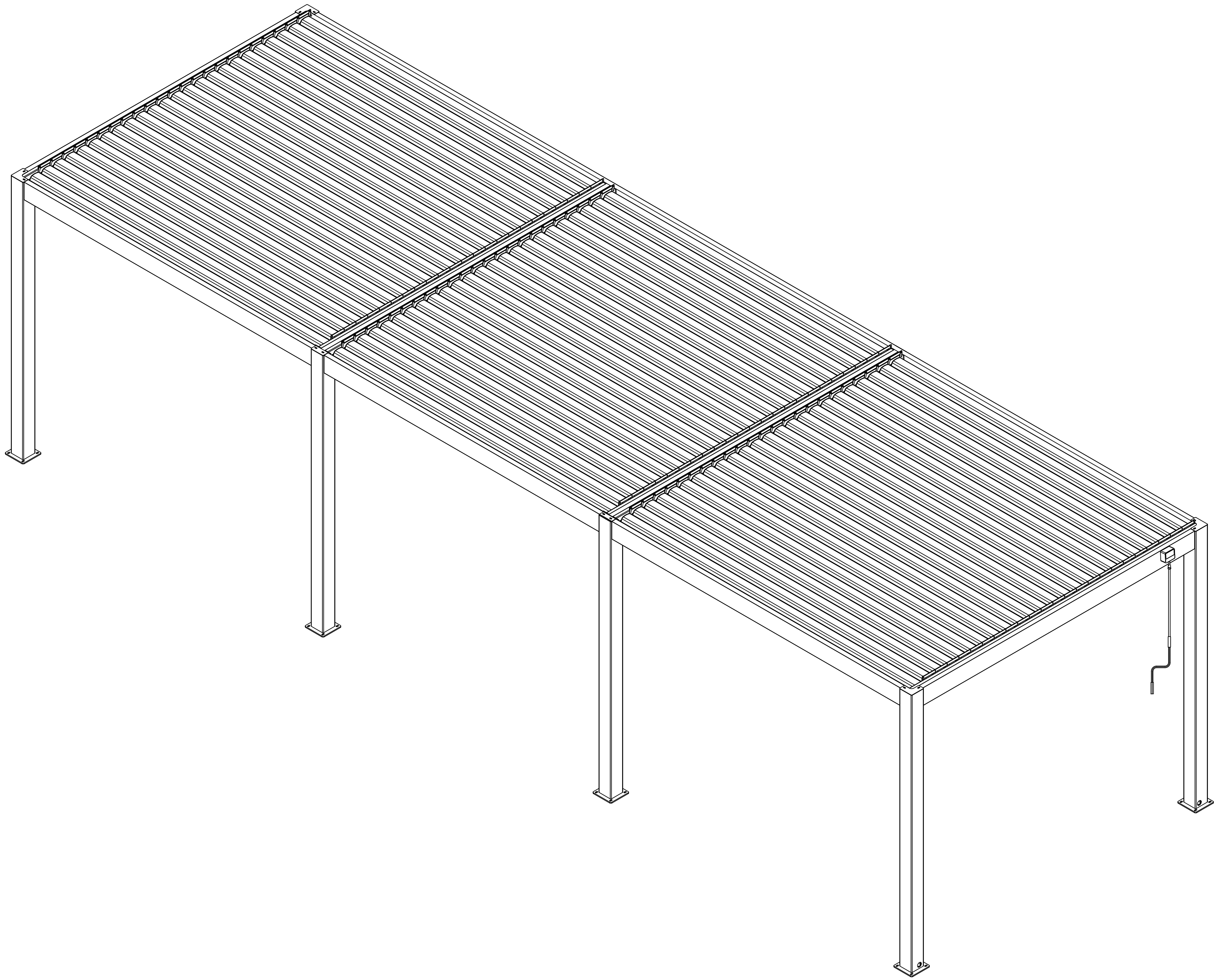


KING ALUMINIUM PERGOLA GAZEBO FREE STANDING 8 POSTS

4×8m

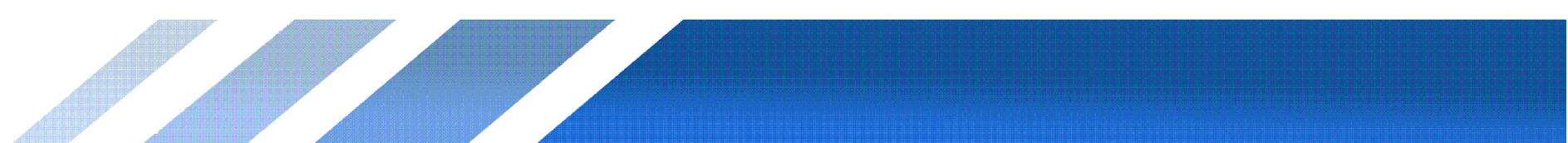


4×8m

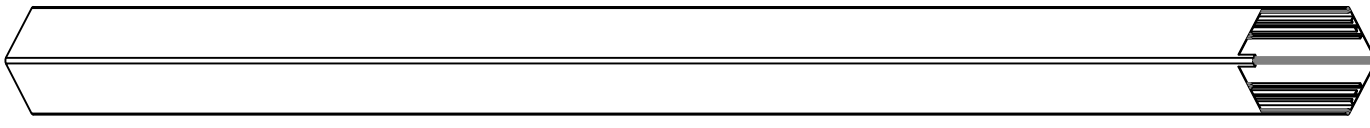
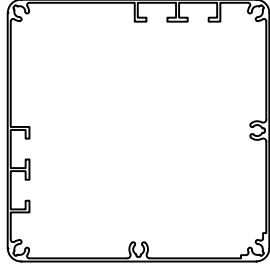
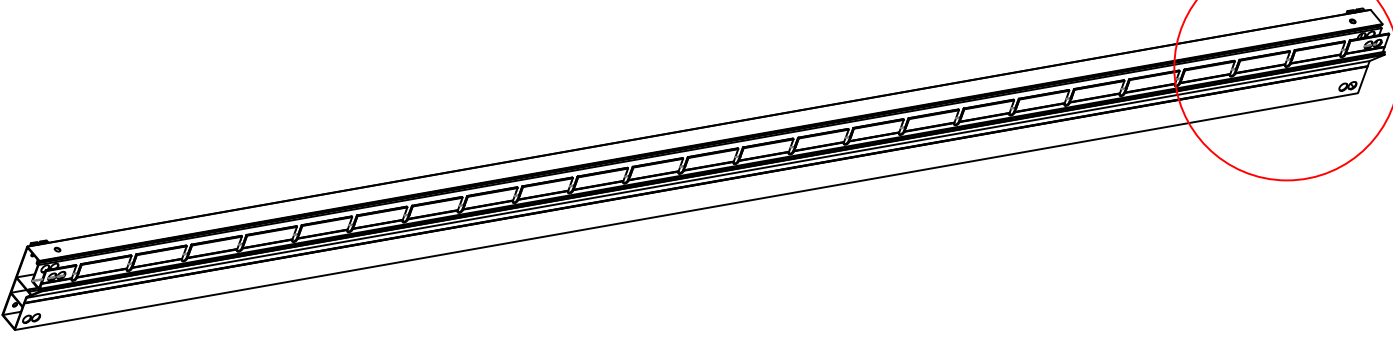
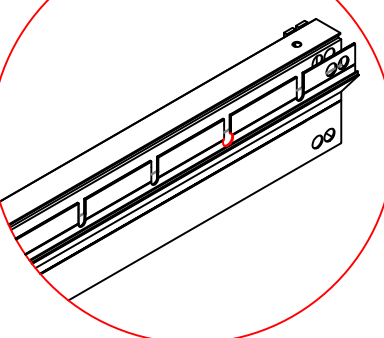
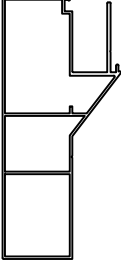
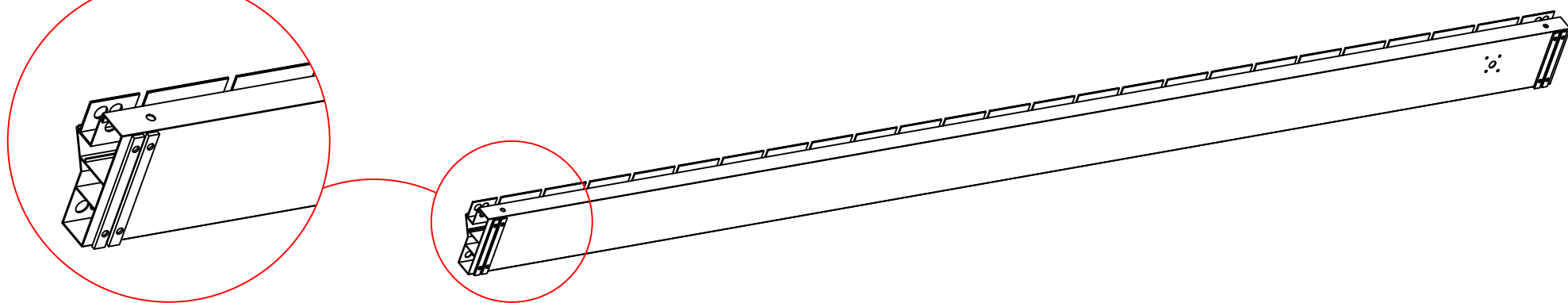
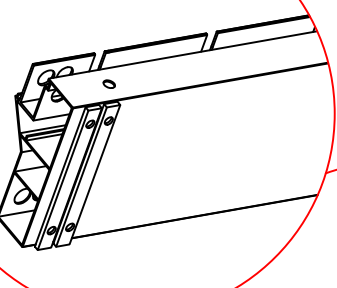
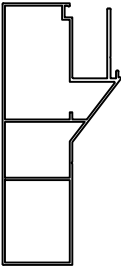
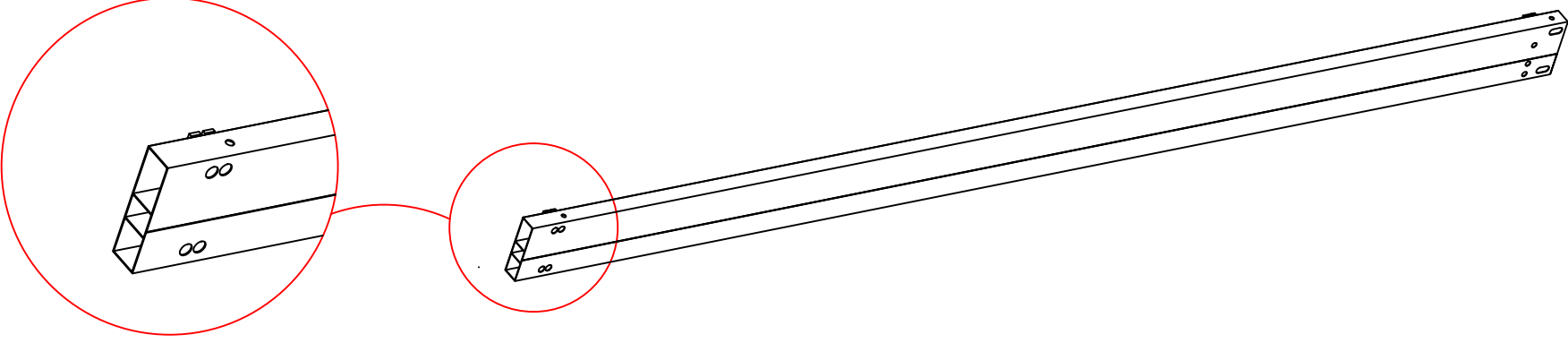
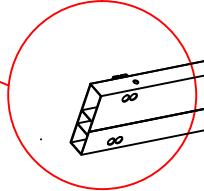
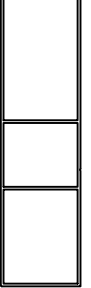
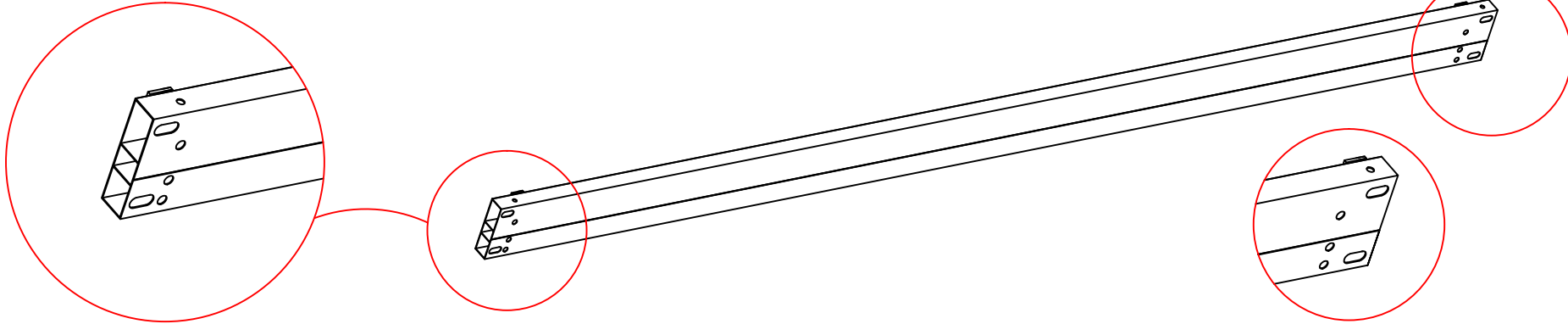
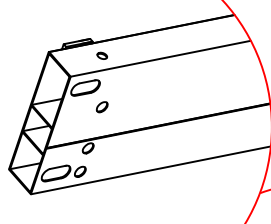
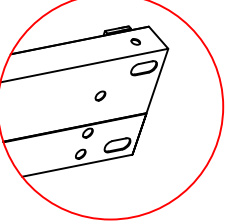
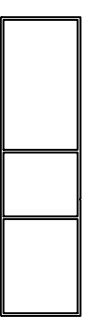
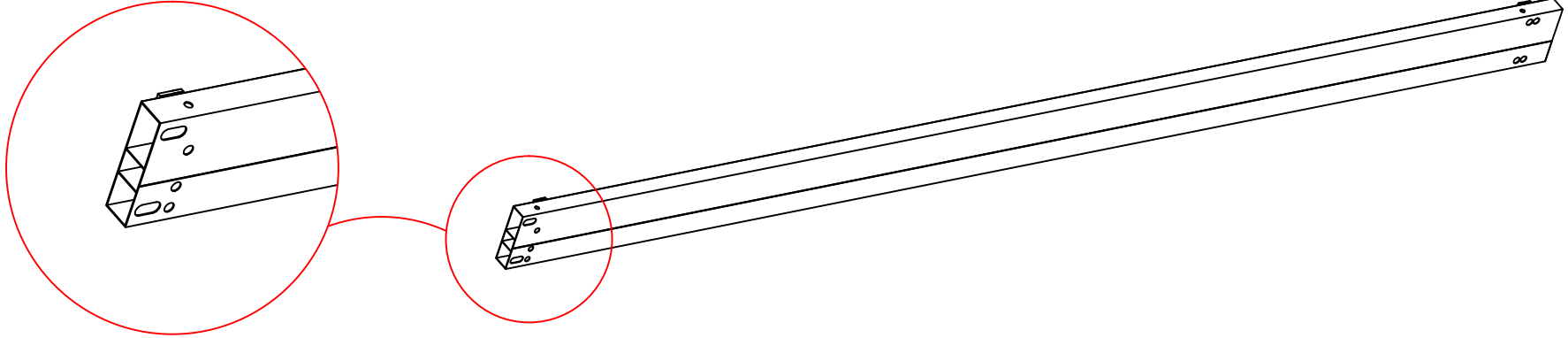
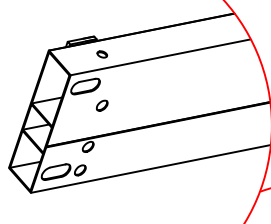
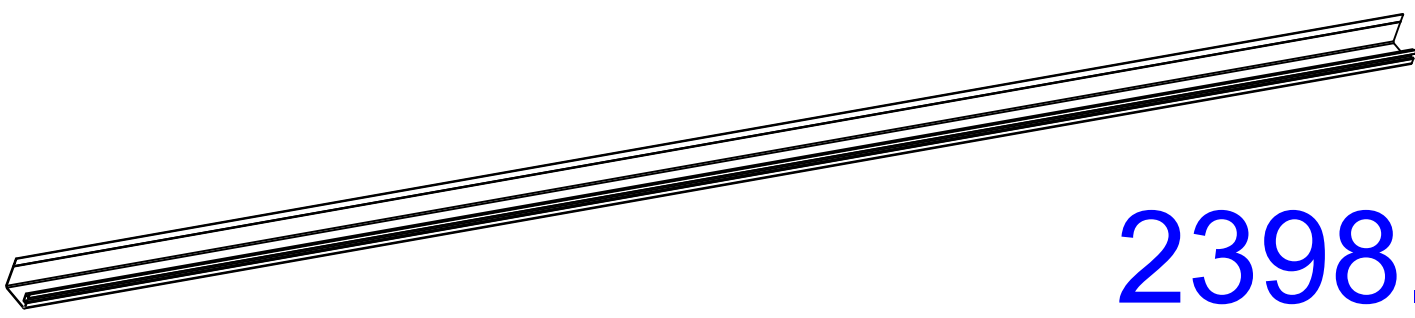
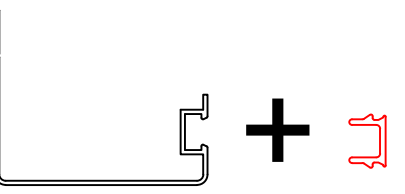
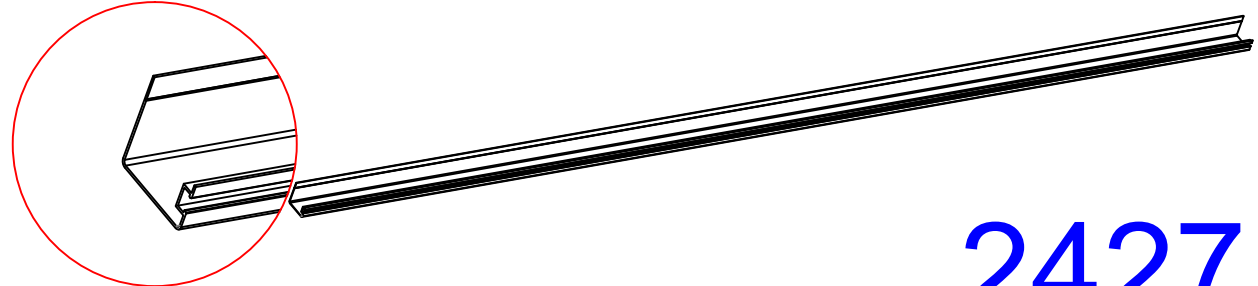
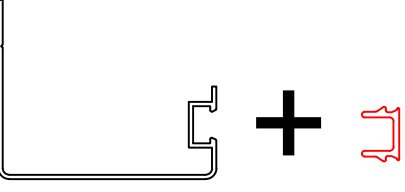
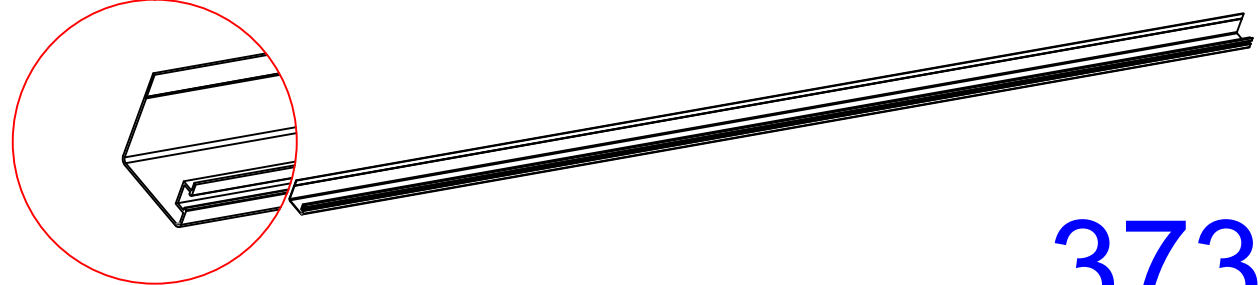
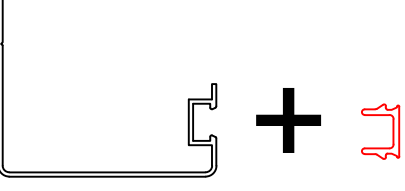
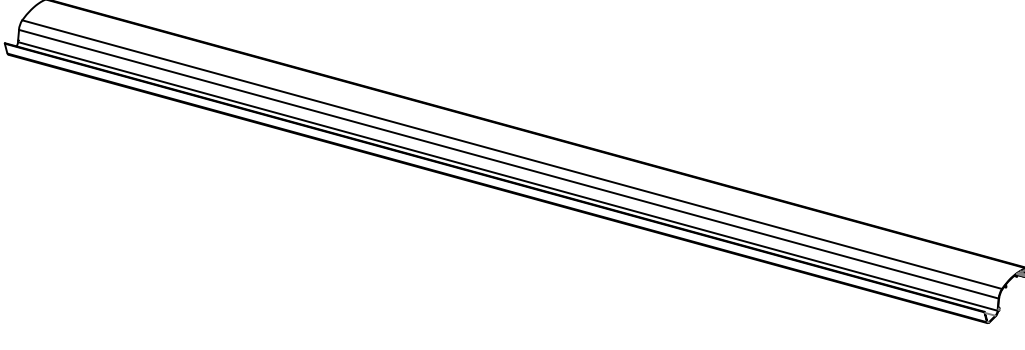
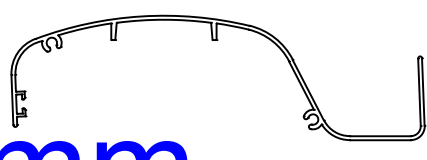
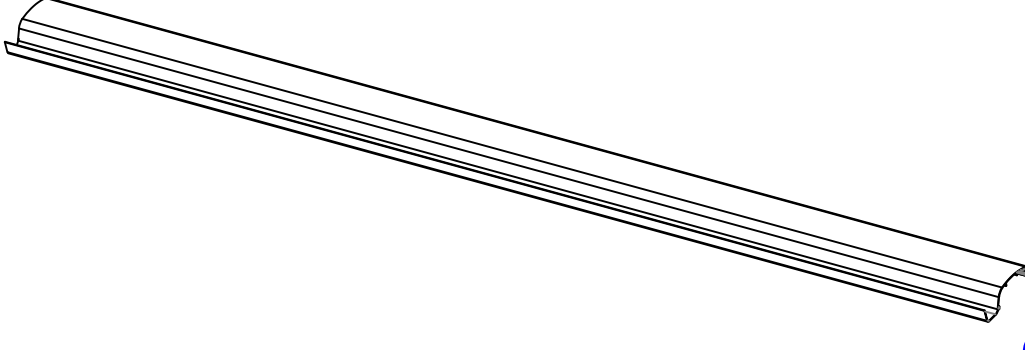
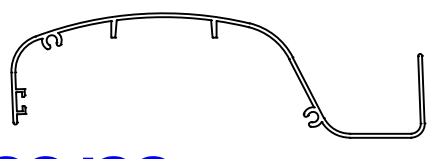
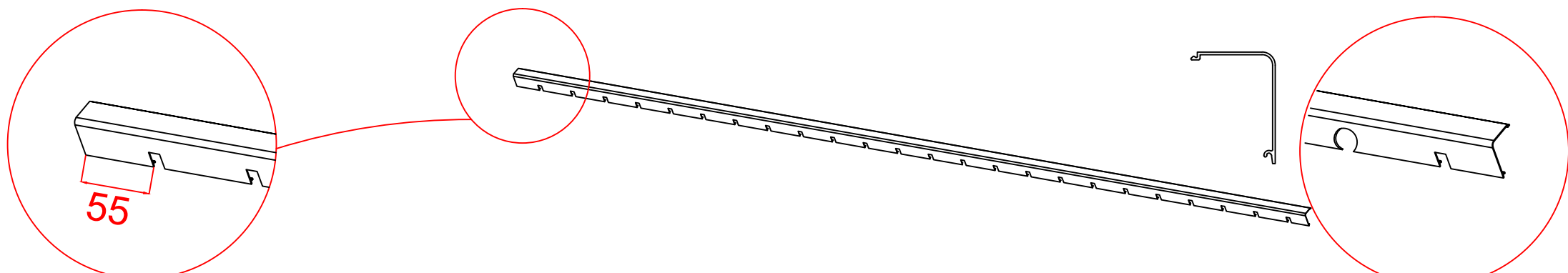
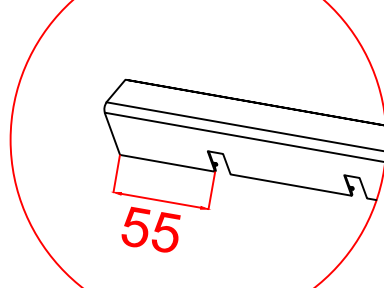
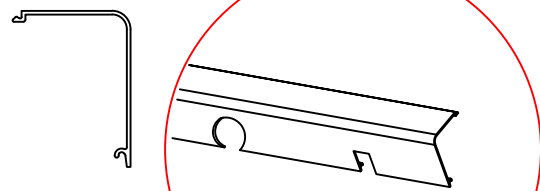


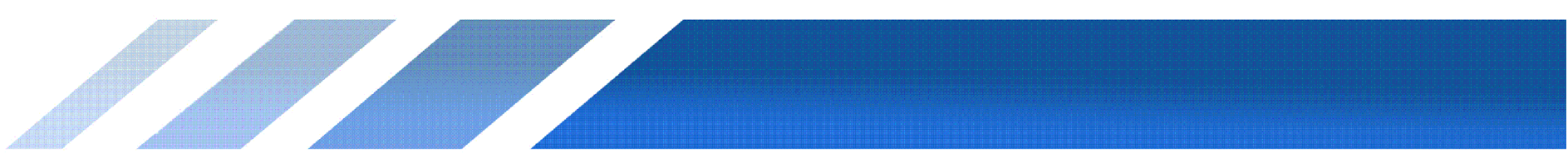


	Item	Qty		Item	Qty		Item	Qty
Carton 1/9	1B-01	4		1B-11	4		1B-12	4
	1B-13B	4		1B-14	2		1B-14B	1
	1B-18	1		1B-19	16+		1B-20	198+
	1B-22	36+		1B-23	34+		1B-24	1
	1B-26	4		1B-48	98+		1B-48B	1
	1B-50	1		1B-50B	1		1B-51	396+
	1B-16	2		1B-17	1			
Carton 2/9	1B-27	4						
Carton 3/9	1B-28A	1		1B-28B	1			
Carton 4/9	1B-02	1		1B-03	1		1B-04A	2
	1B-09	6		1B-05A	2		1B-29/B	6
Carton 5/9	1B-04B	2		1B-04C	2		1B-05B	4
Carton 6/9	1B-06	25						
Carton 7/9	1B-06	25						
Carton 8/9	1B-06	16		1B-07	8			
Carton 9/9	1B-07	25						

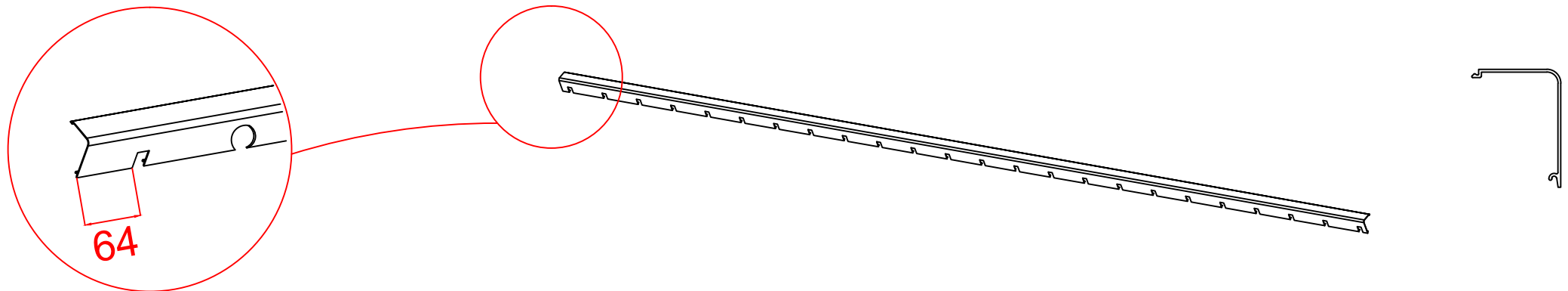
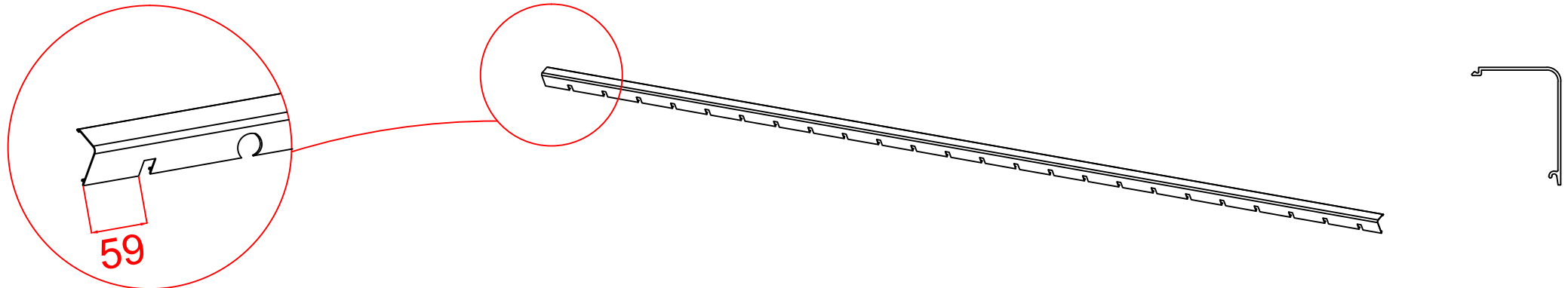
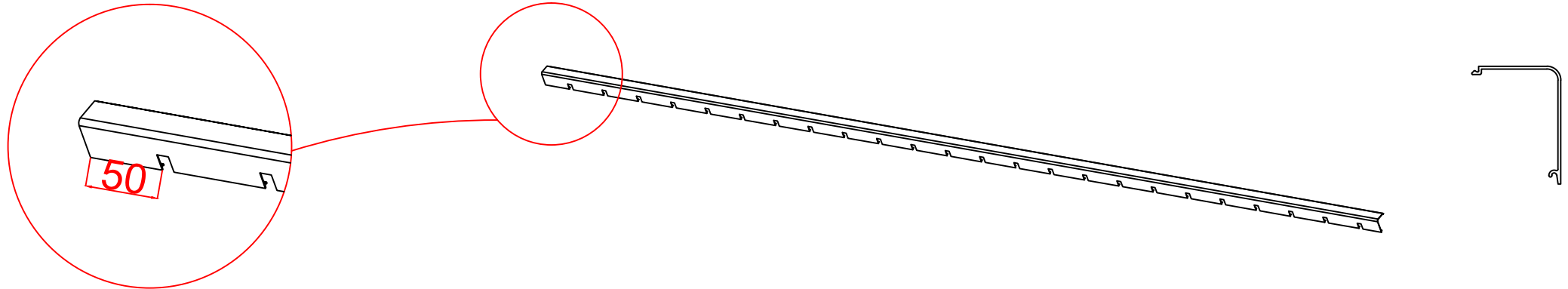
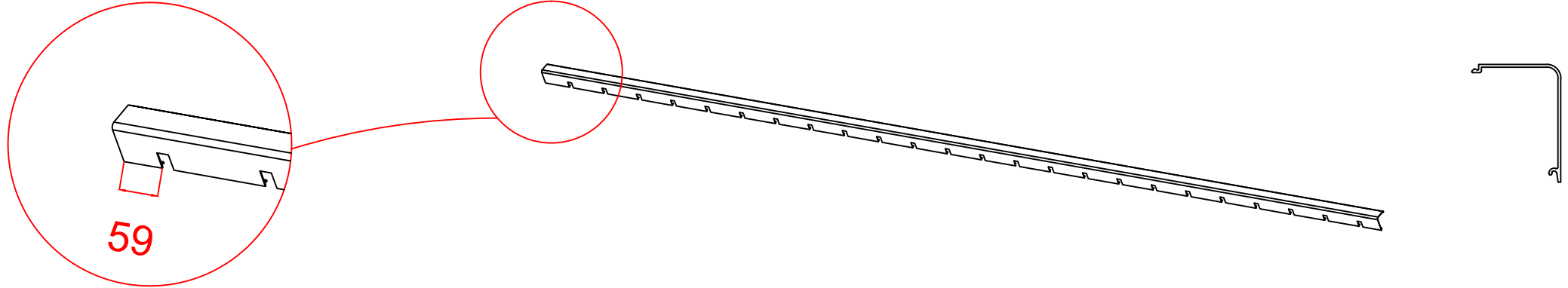
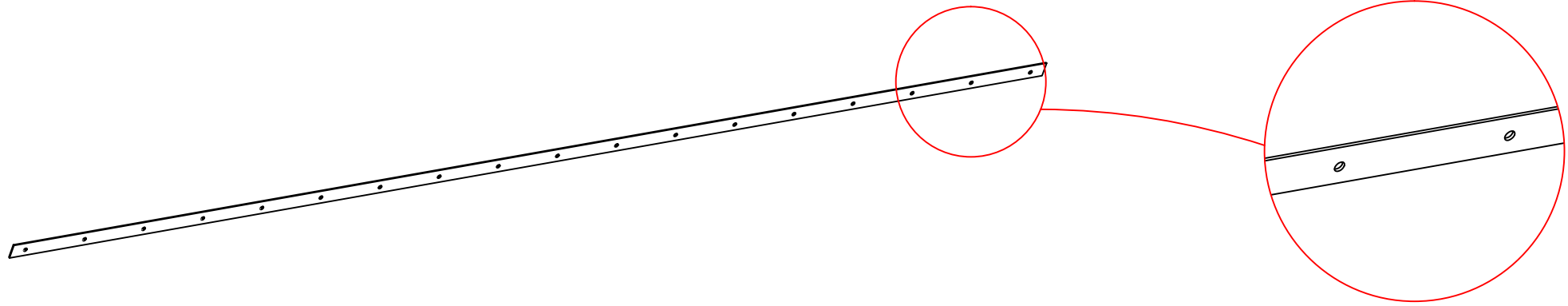
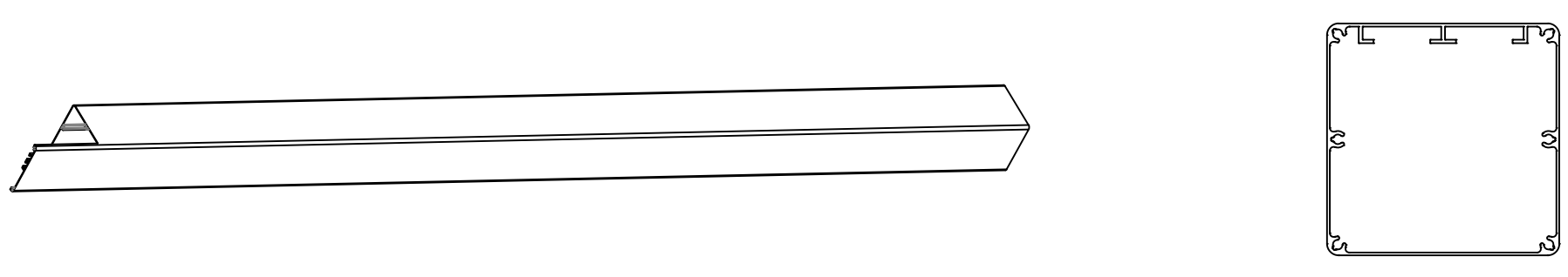
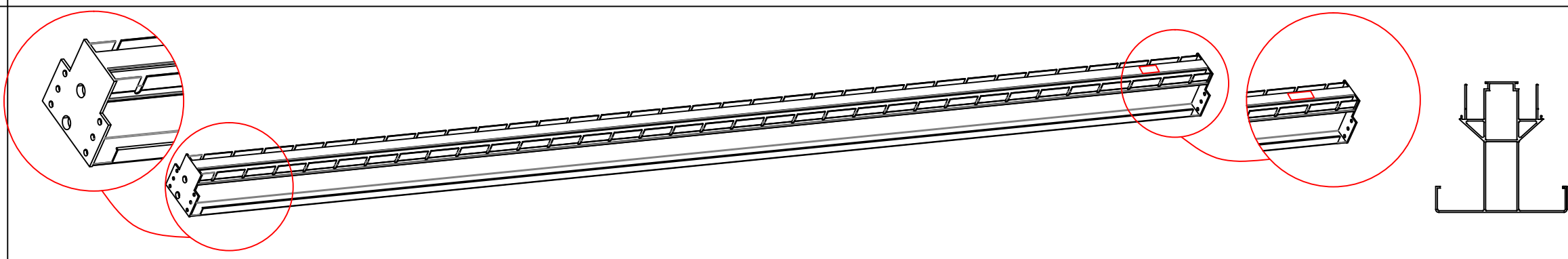
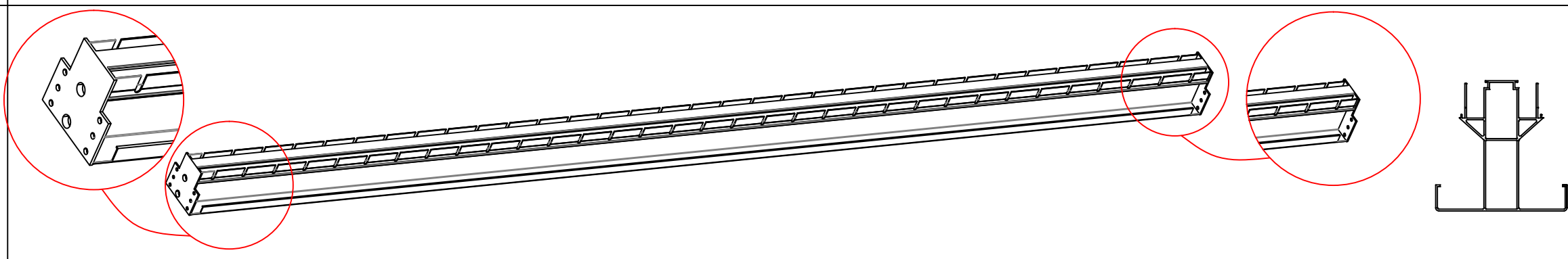
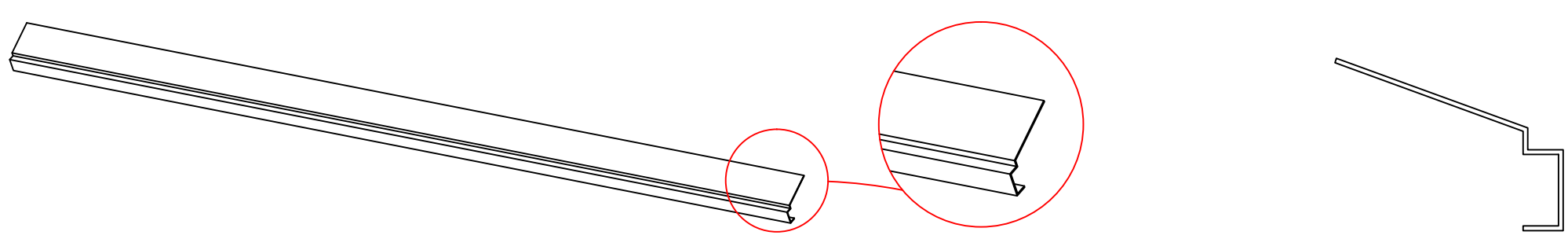
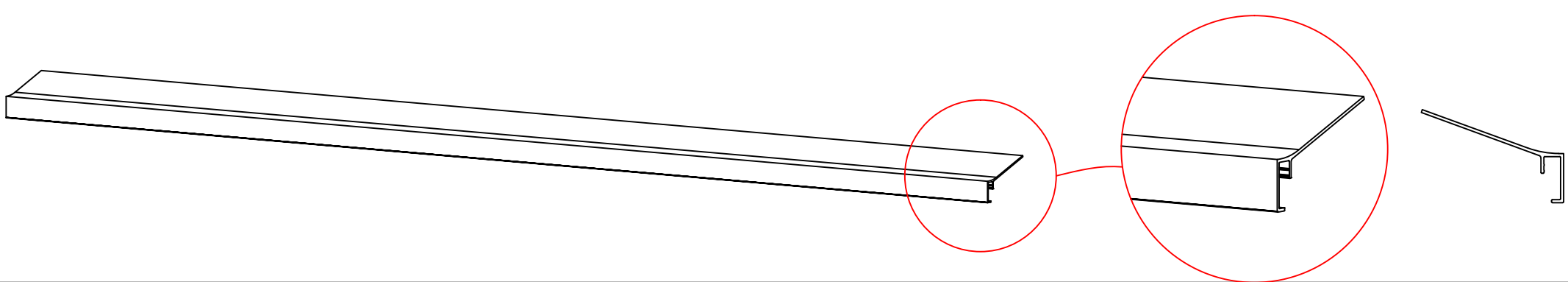


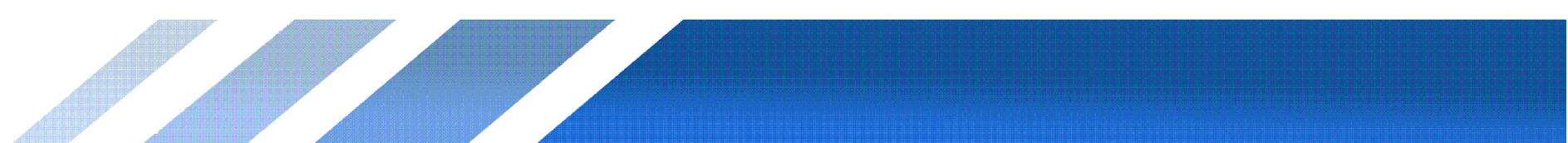


Item	Drawings	Qty
1B-01	 	4
1B-02	  	1
1B-03	  	1
1B-04A	  	2
1B-04B	   	2
1B-04C	  	2
1B-05A	 2398.33 	2
1B-05B	 	4
1B-05C	 	2
1B-06	 2466.94mm 	66
1B-07	 2436.94mm 	33
1B-08A	  	1

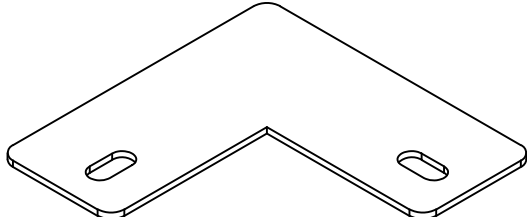
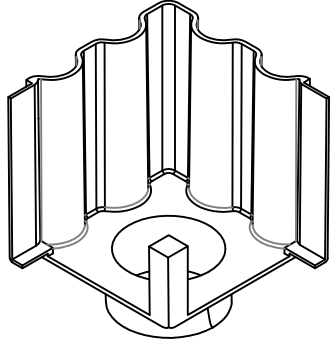
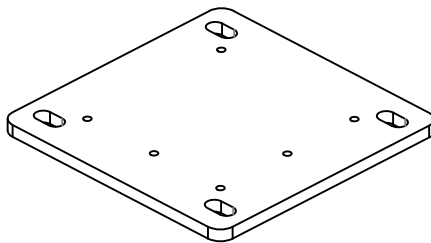
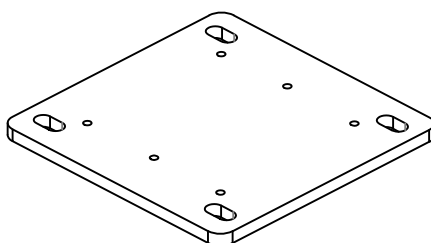
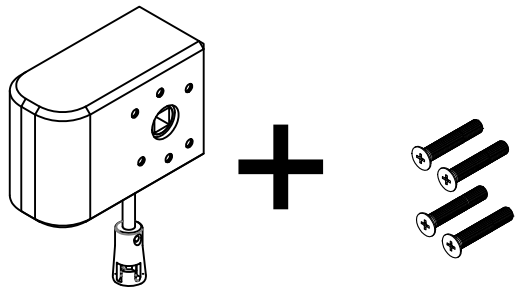
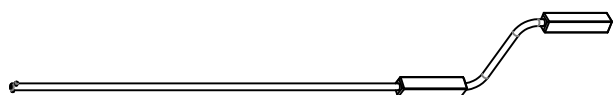
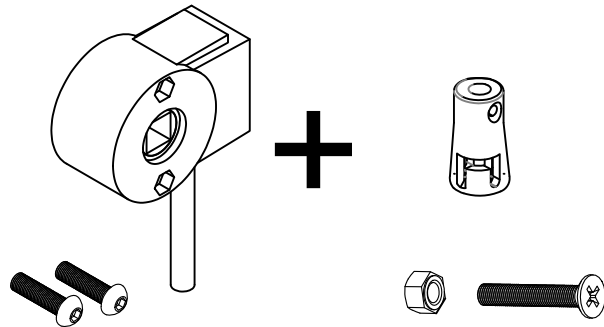
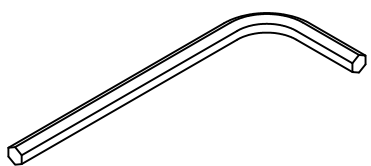
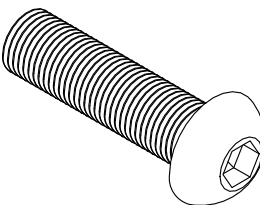
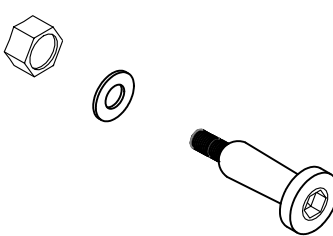
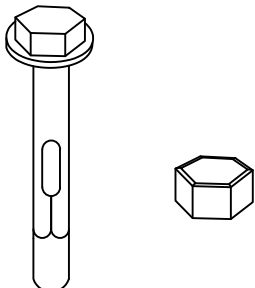
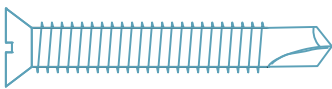
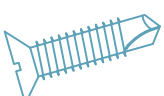


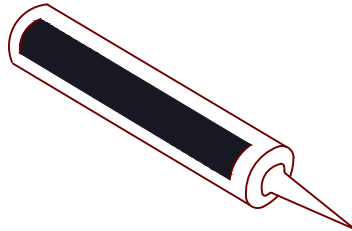
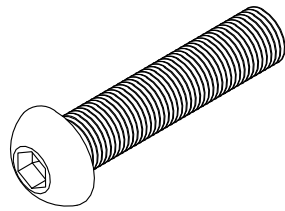
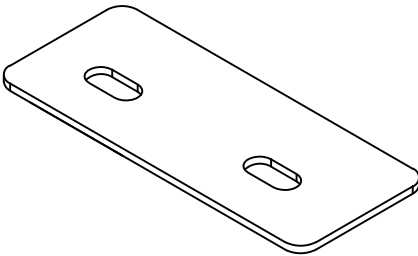
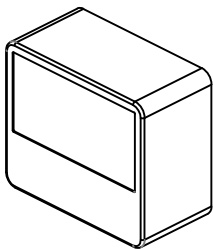
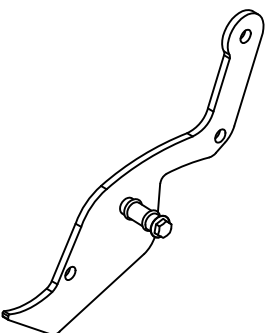
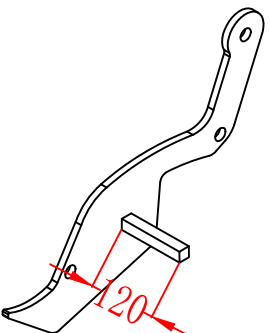
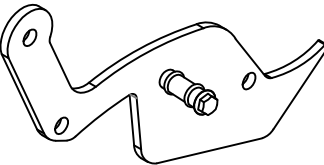
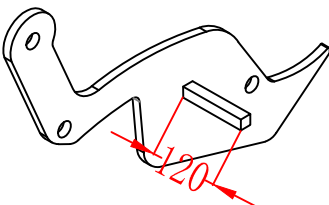
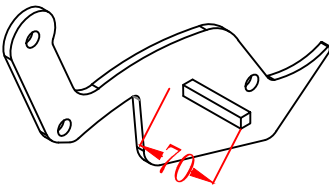
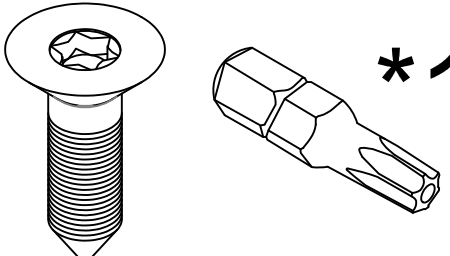
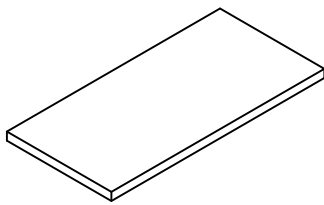


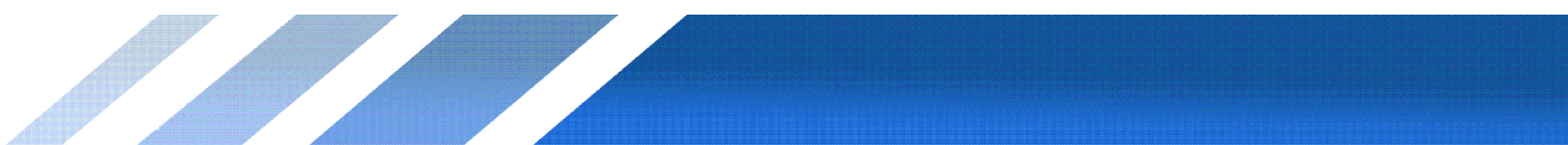
Item	Drawings	Qty
1B-08B		1
1B-08C		1
1B-08D		2
1B-08E		1
1B-09		6
1B-27		4
1B-28A		1
1B-28B		1
1B-29		2
1B-29B		4

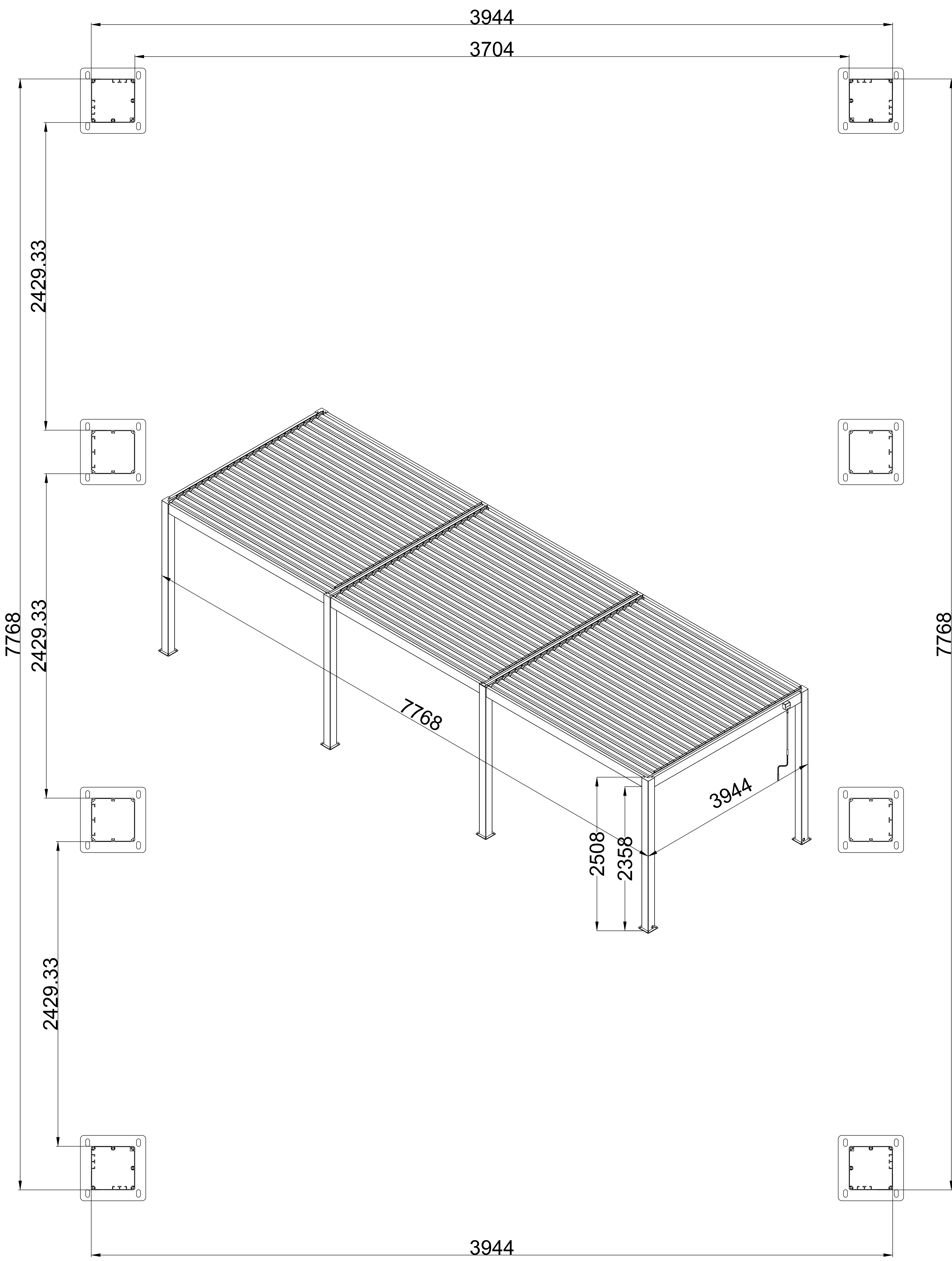




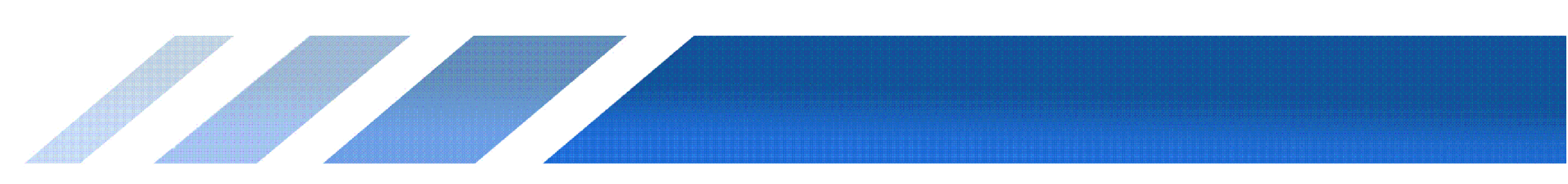
Item	Drawings	Qty
1B-11	 120*120*2.5mm	4
1B-12		4
1B-13		4
1B-13B	 180*180*8mm	4
1B-14		2
1B-15		3
1B-14B		1
1B-18		1
1B-19	 M8*20	16+
1B-20		198+
1B-21	 M10*80	32+
1B-22	 M5.5*50	36+
1B-23	 M4.2*19	34+

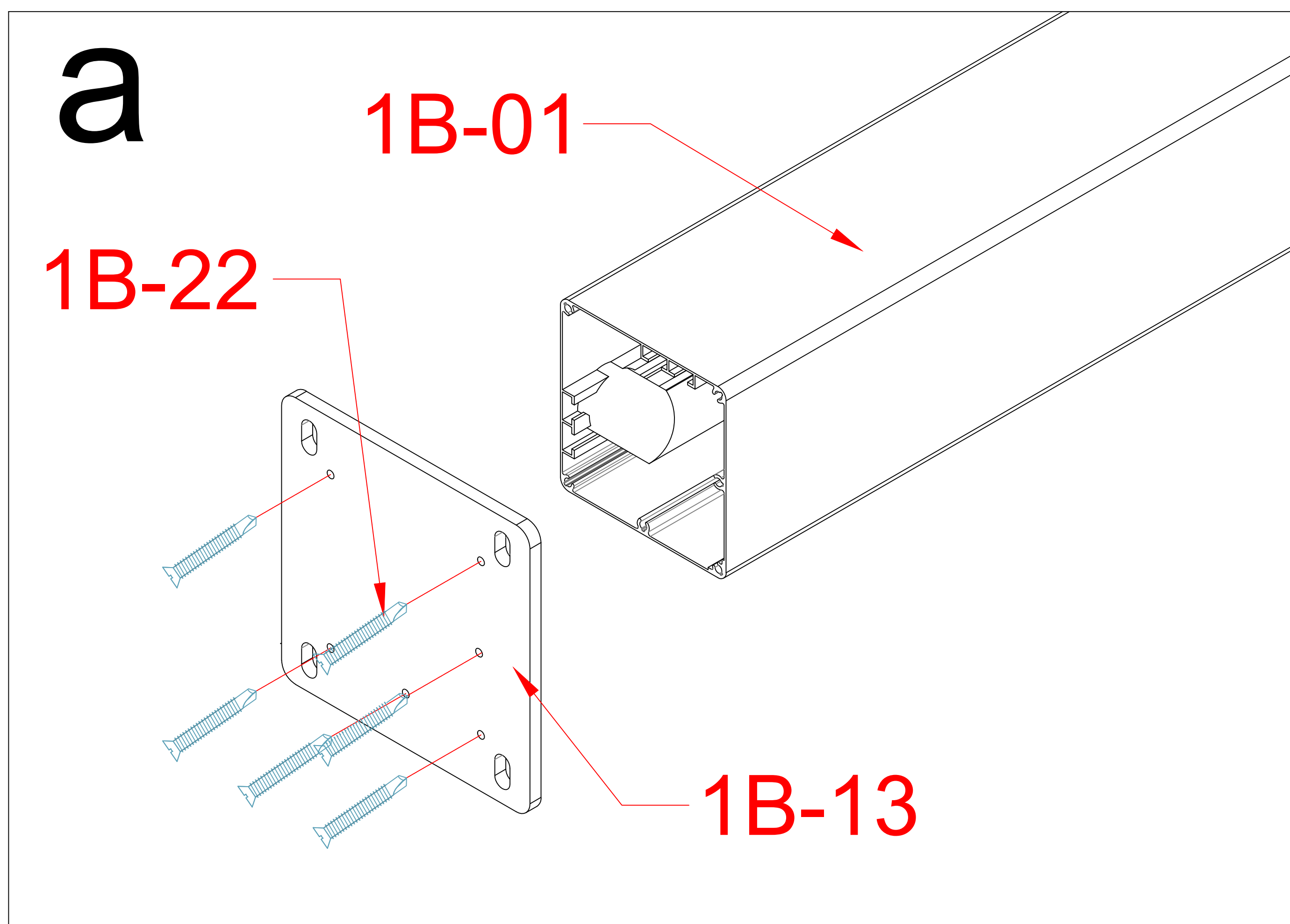
Item	Drawings	Qty
1B-24		1
1B-25	 M8*25	24+
1B-26		4
1B-16		2
1B-48		98+
1B-48B		1
1B-49		97+
1B-50		1
1B-50B		1
1B-51	 M3.5*25	396+
1B-17		1
1B-67	 M4.2*50	42+



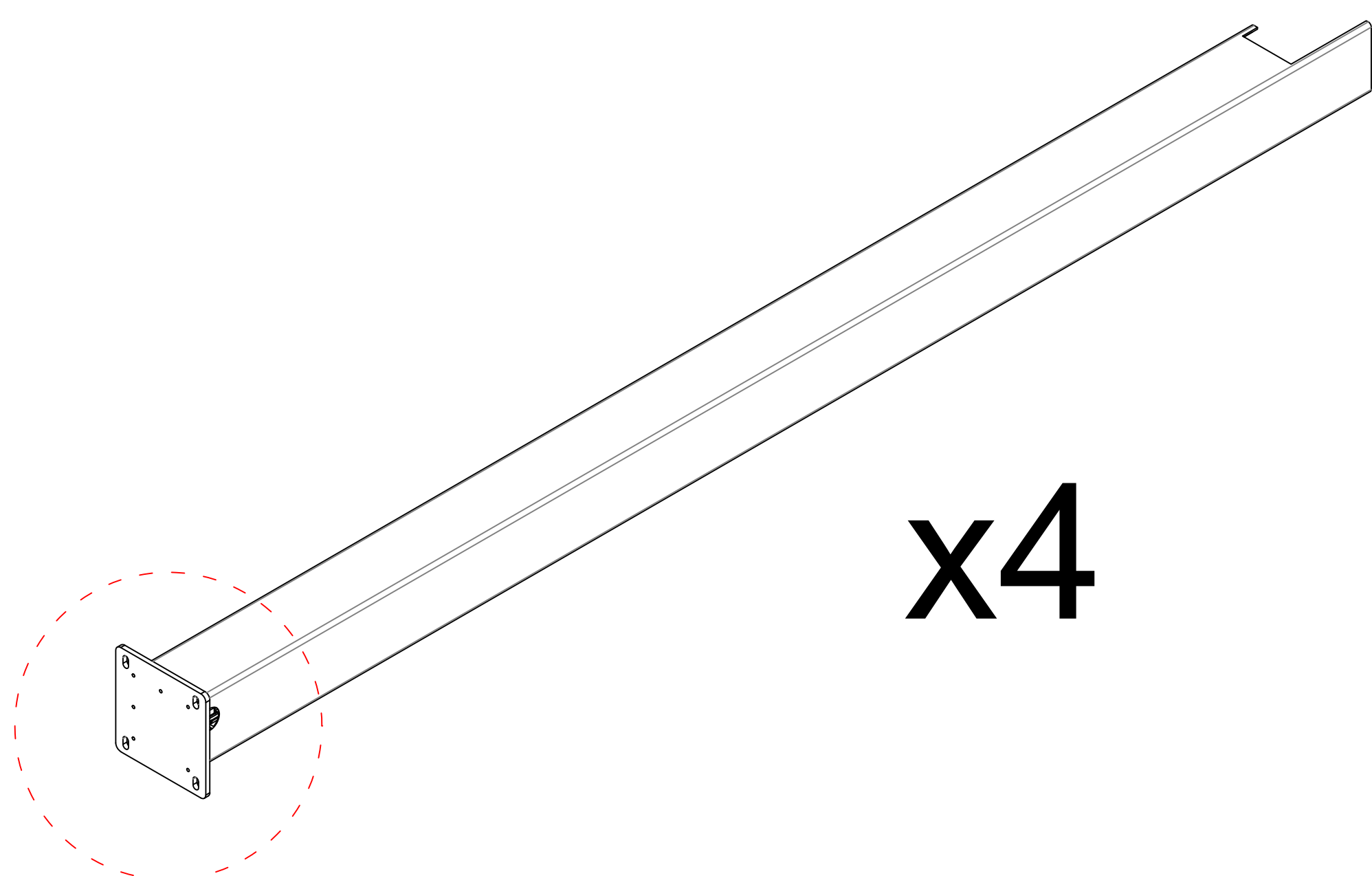
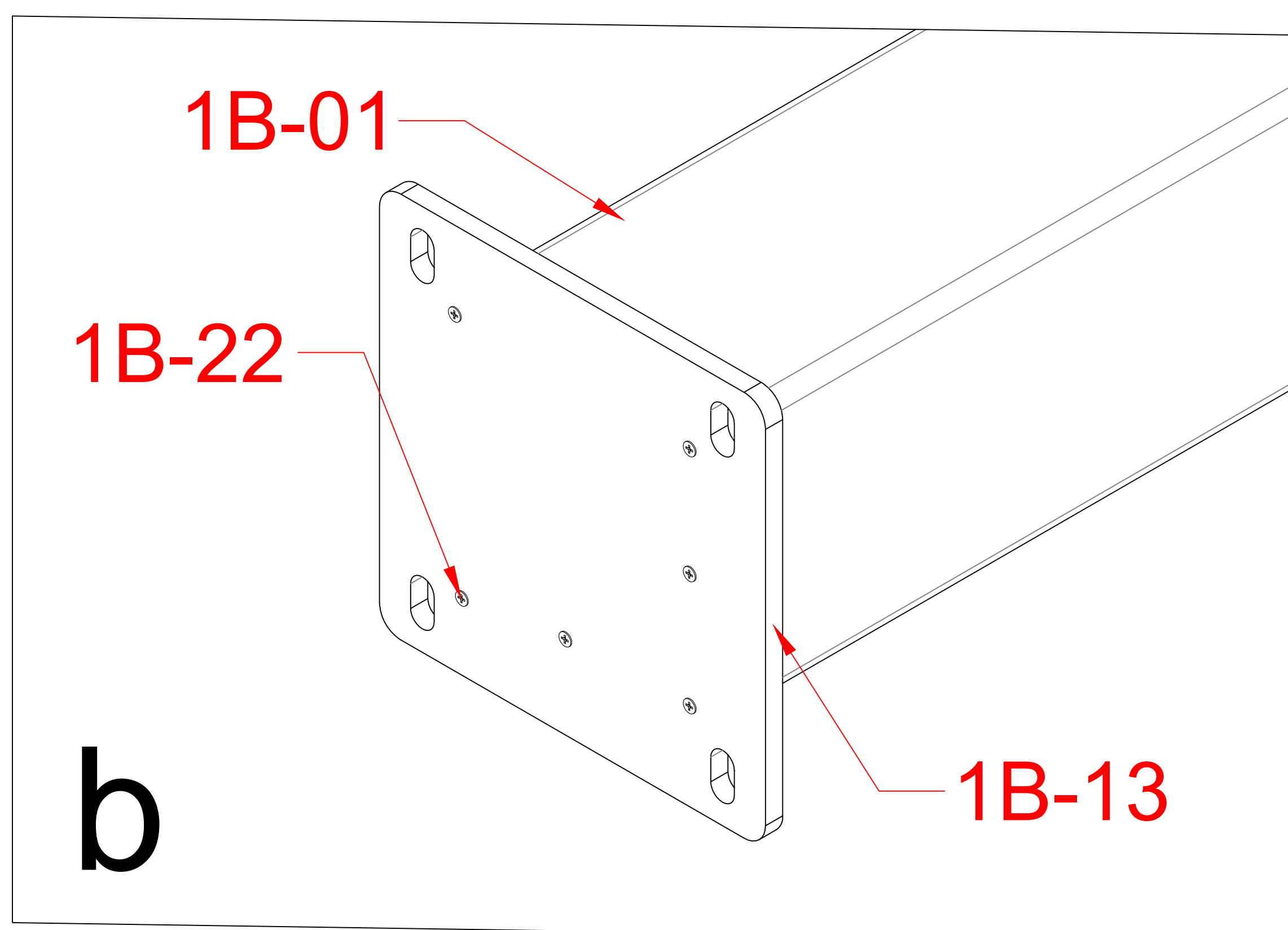


4x8-5

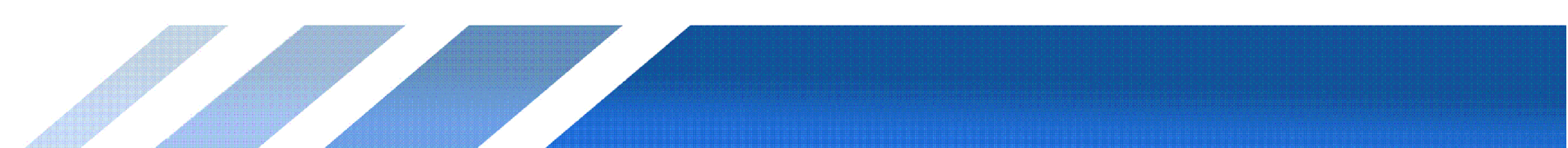


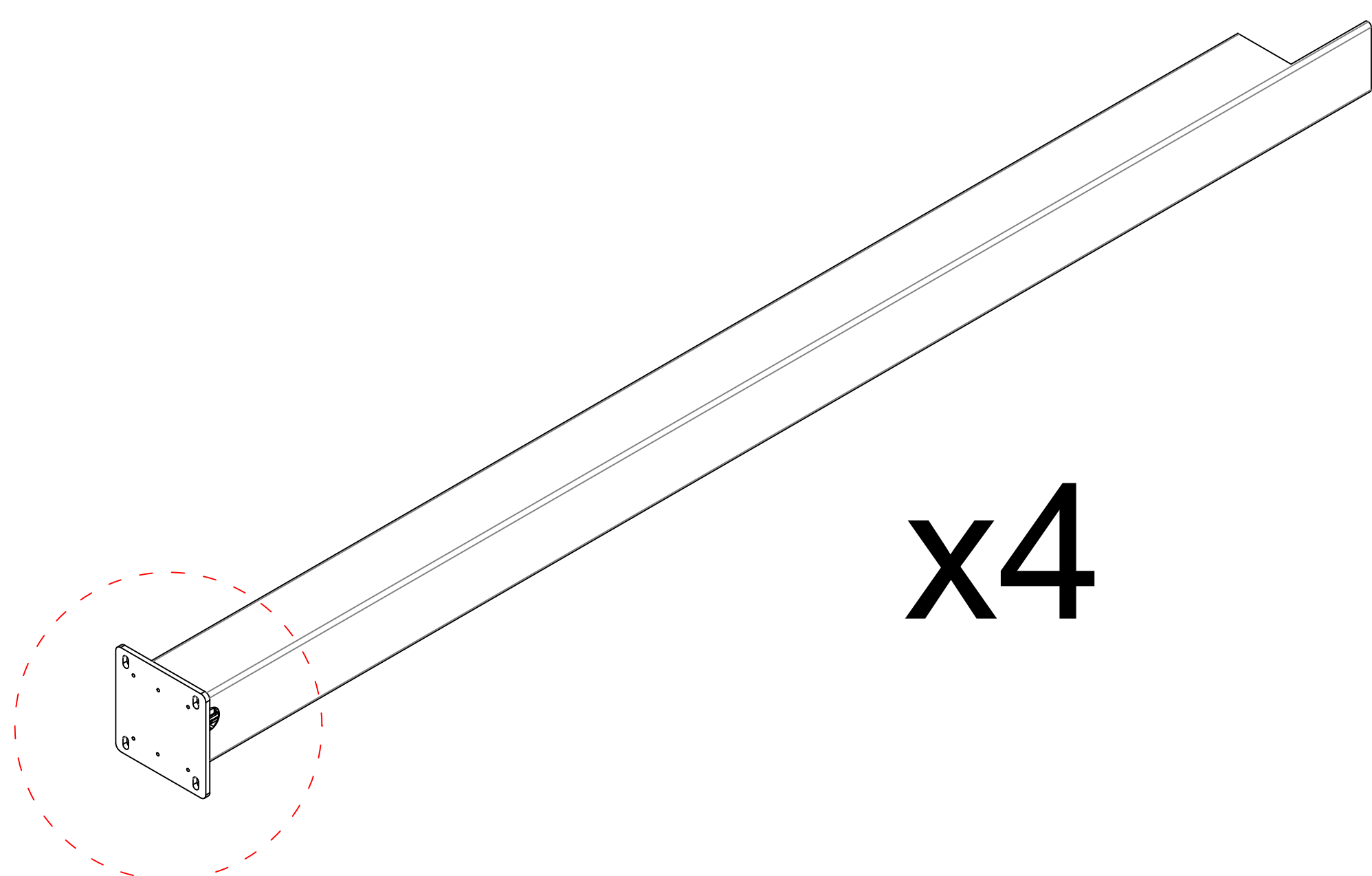
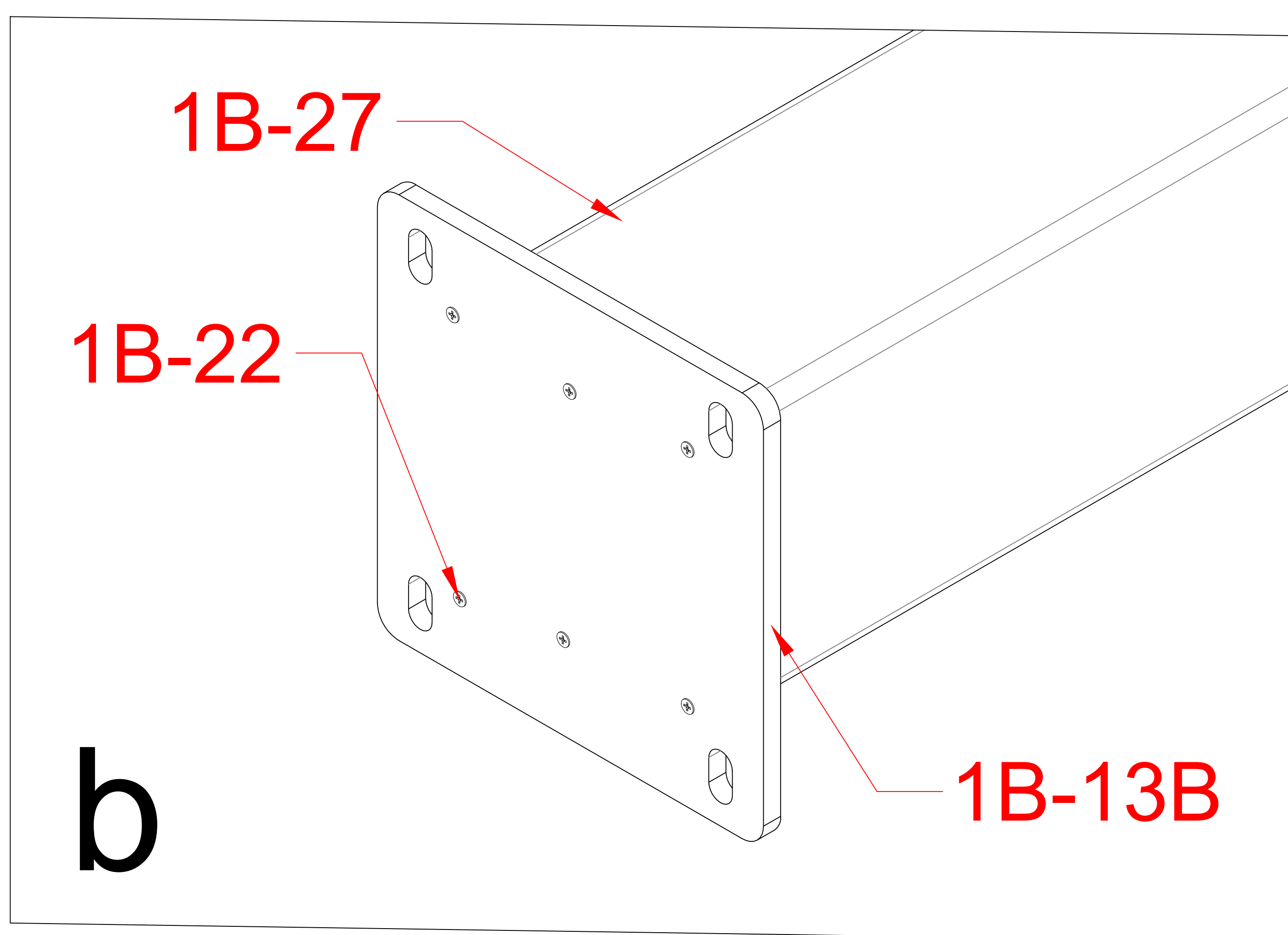
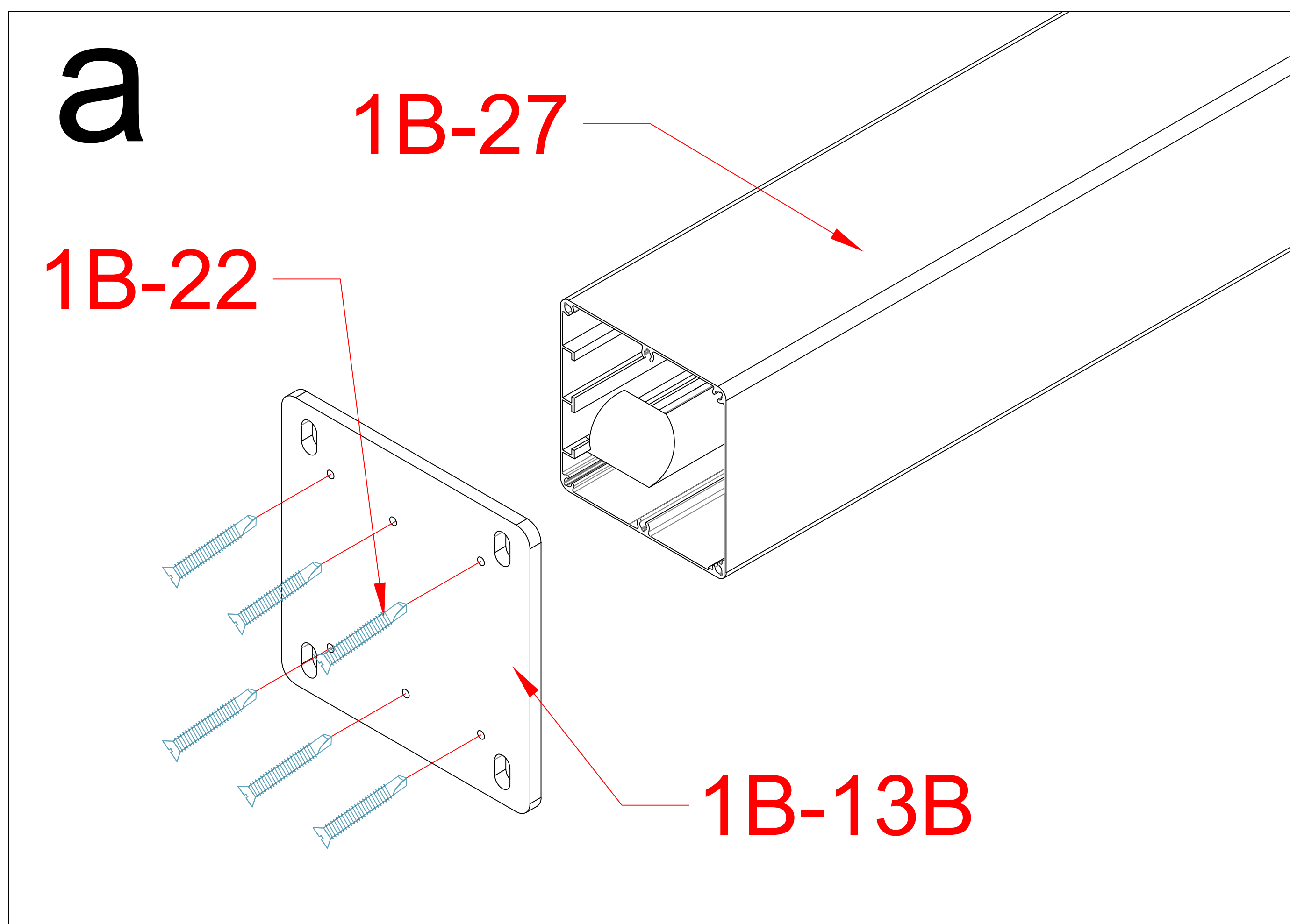


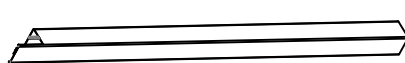
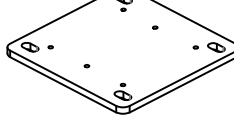
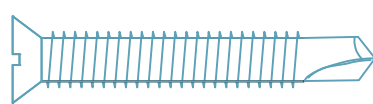
If there are electrical components including motor, blinds or LED light, Set the wire through the post firstly, otherwise it would be very difficult to do so after pergola was assembled.

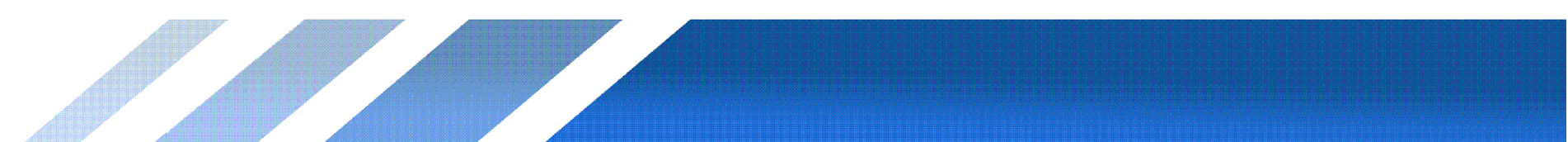


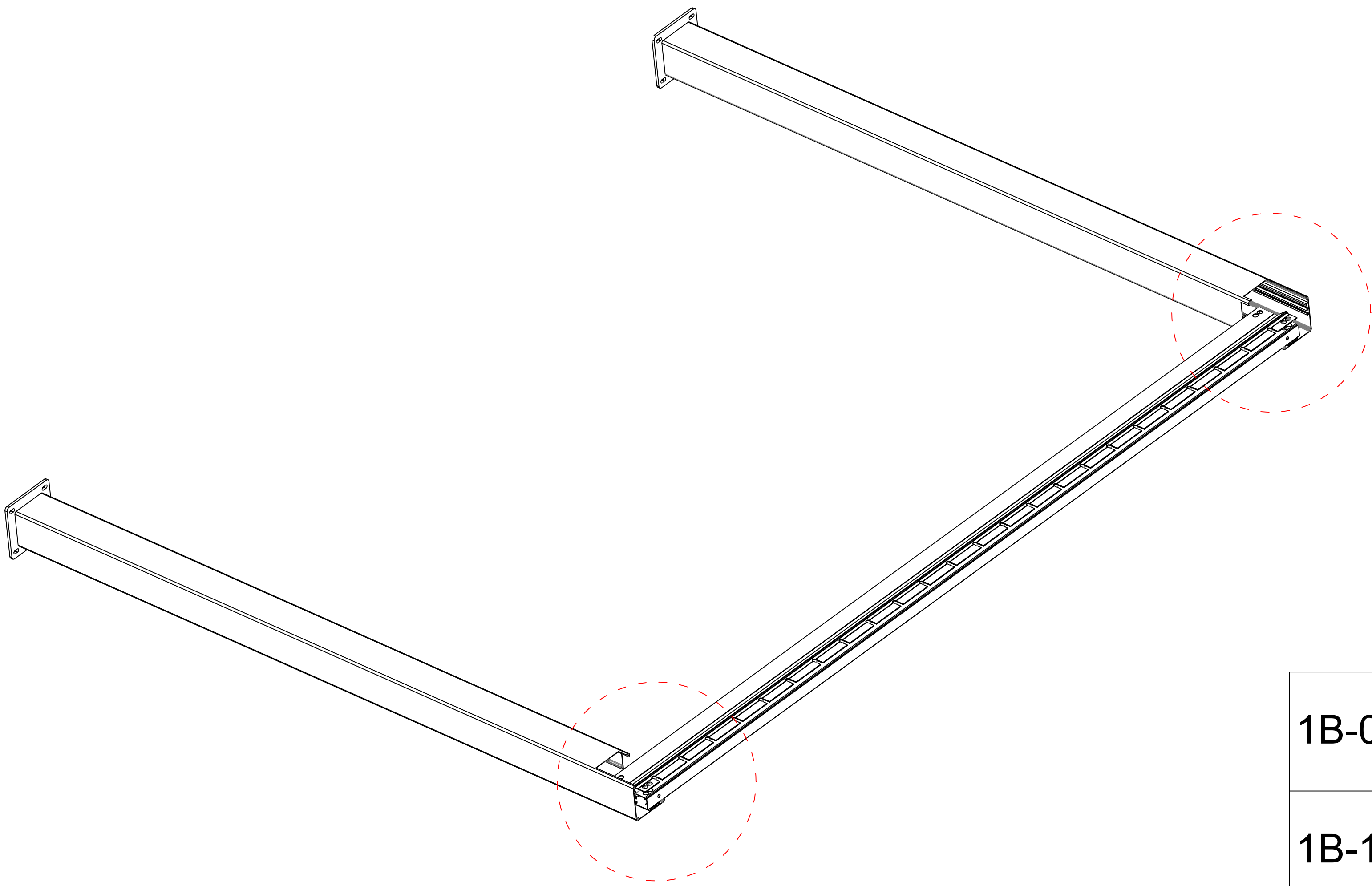
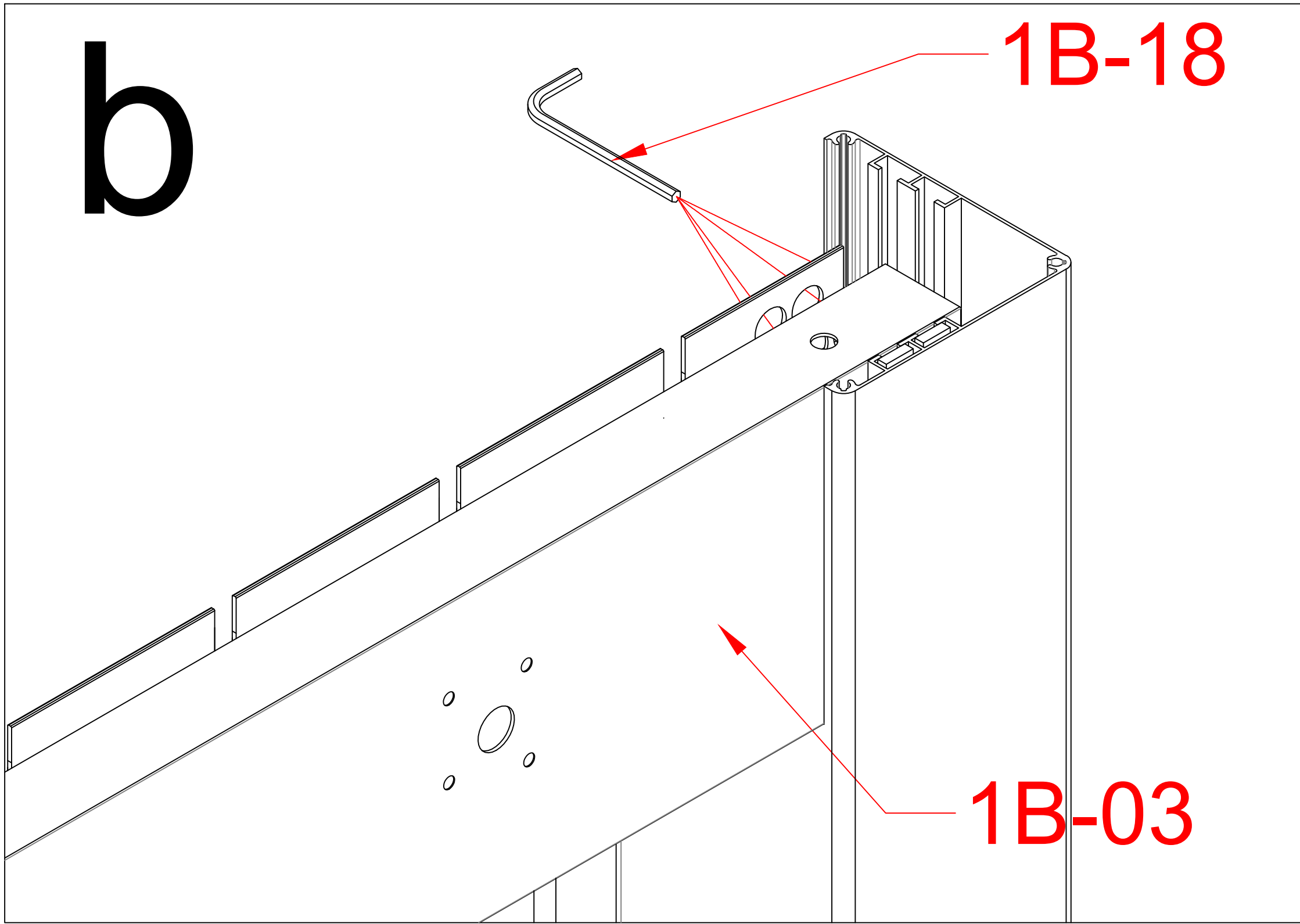
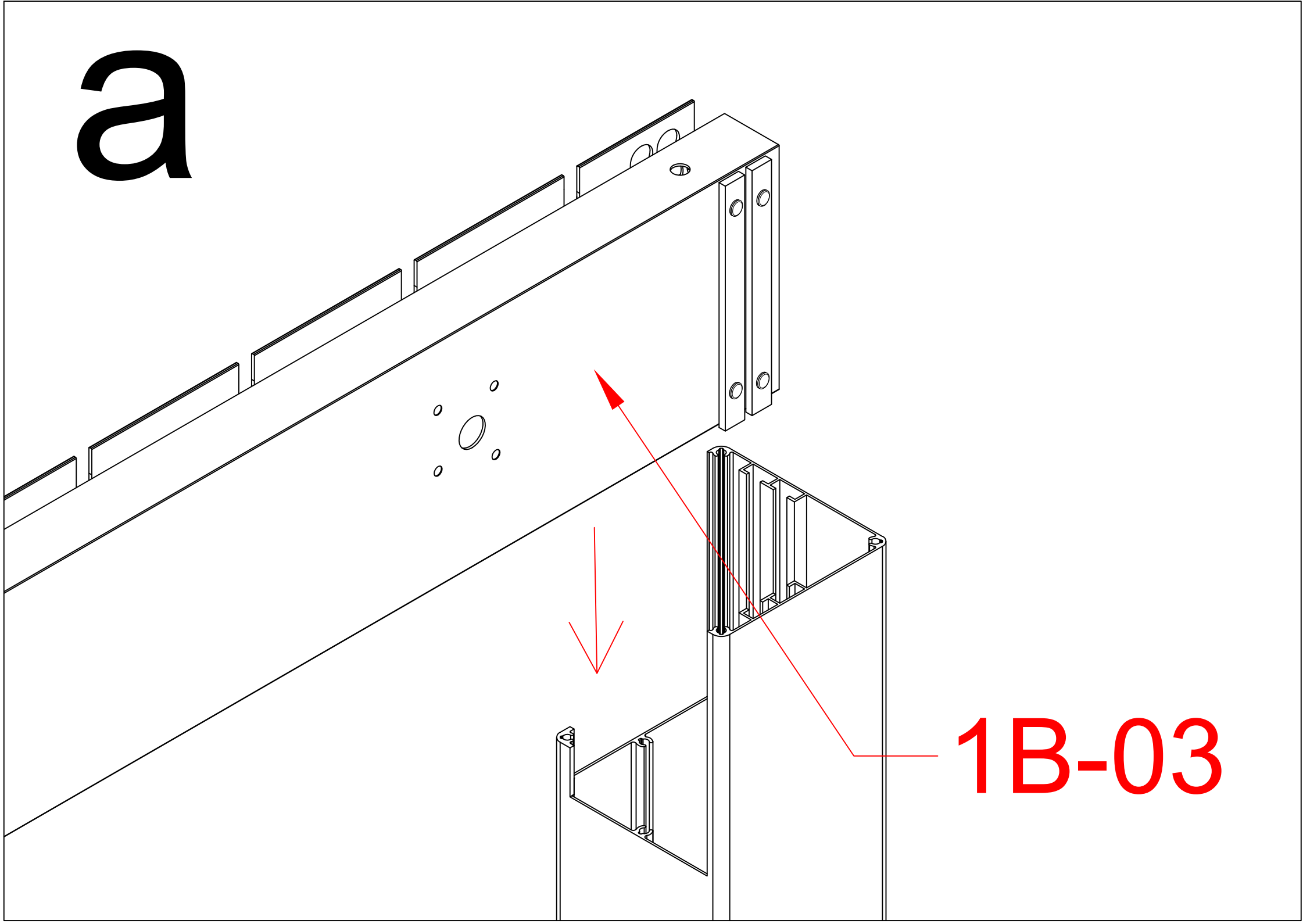
1B-01		4
1B-13		4
1B-22		24



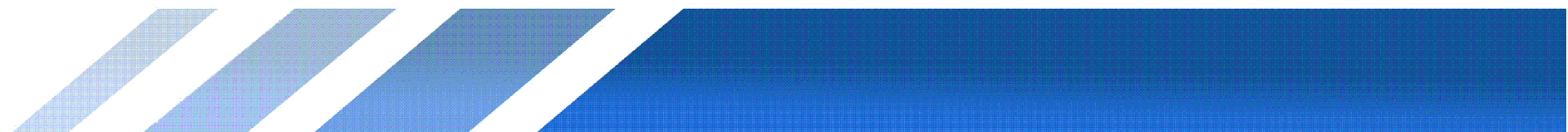


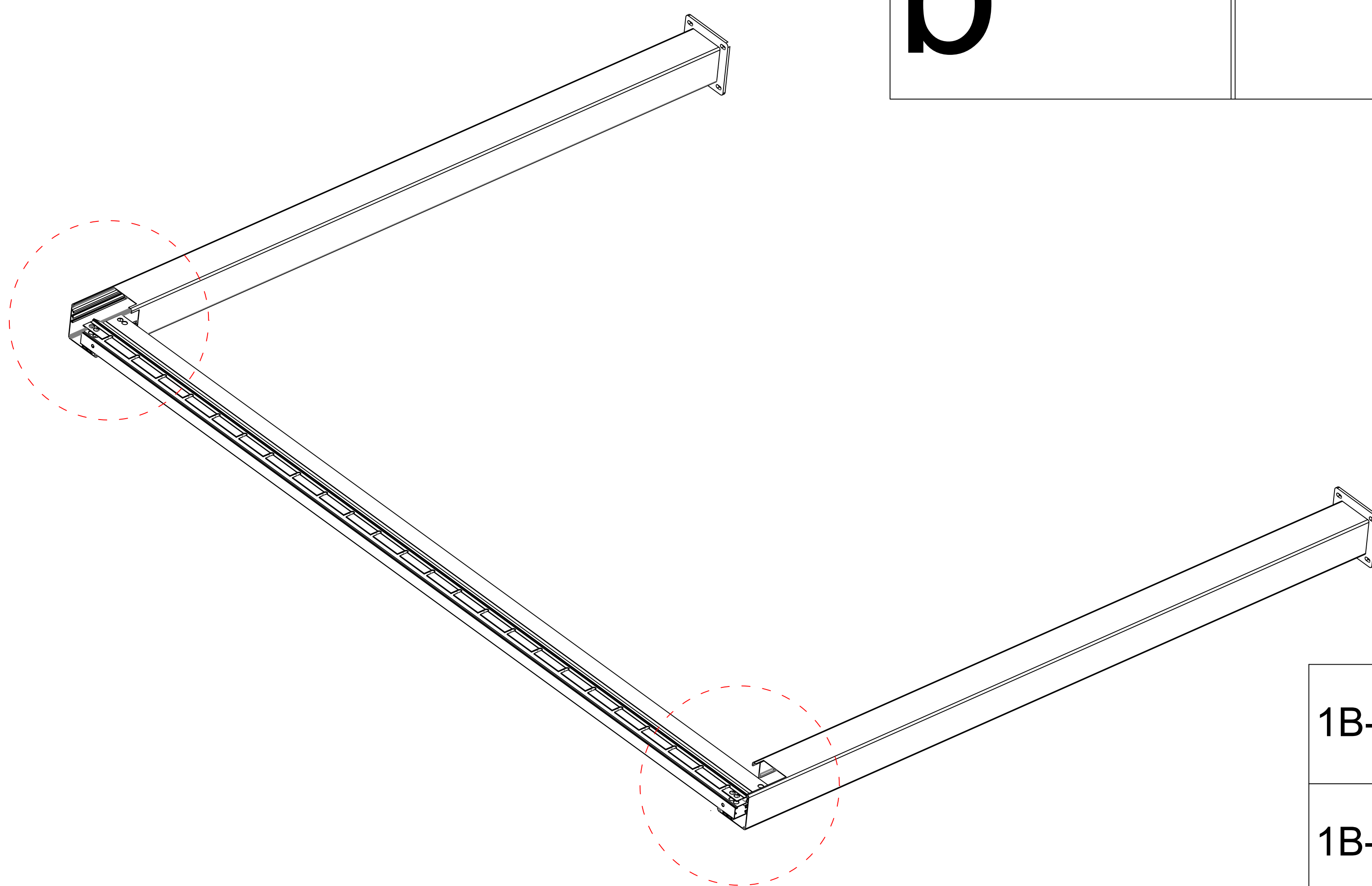
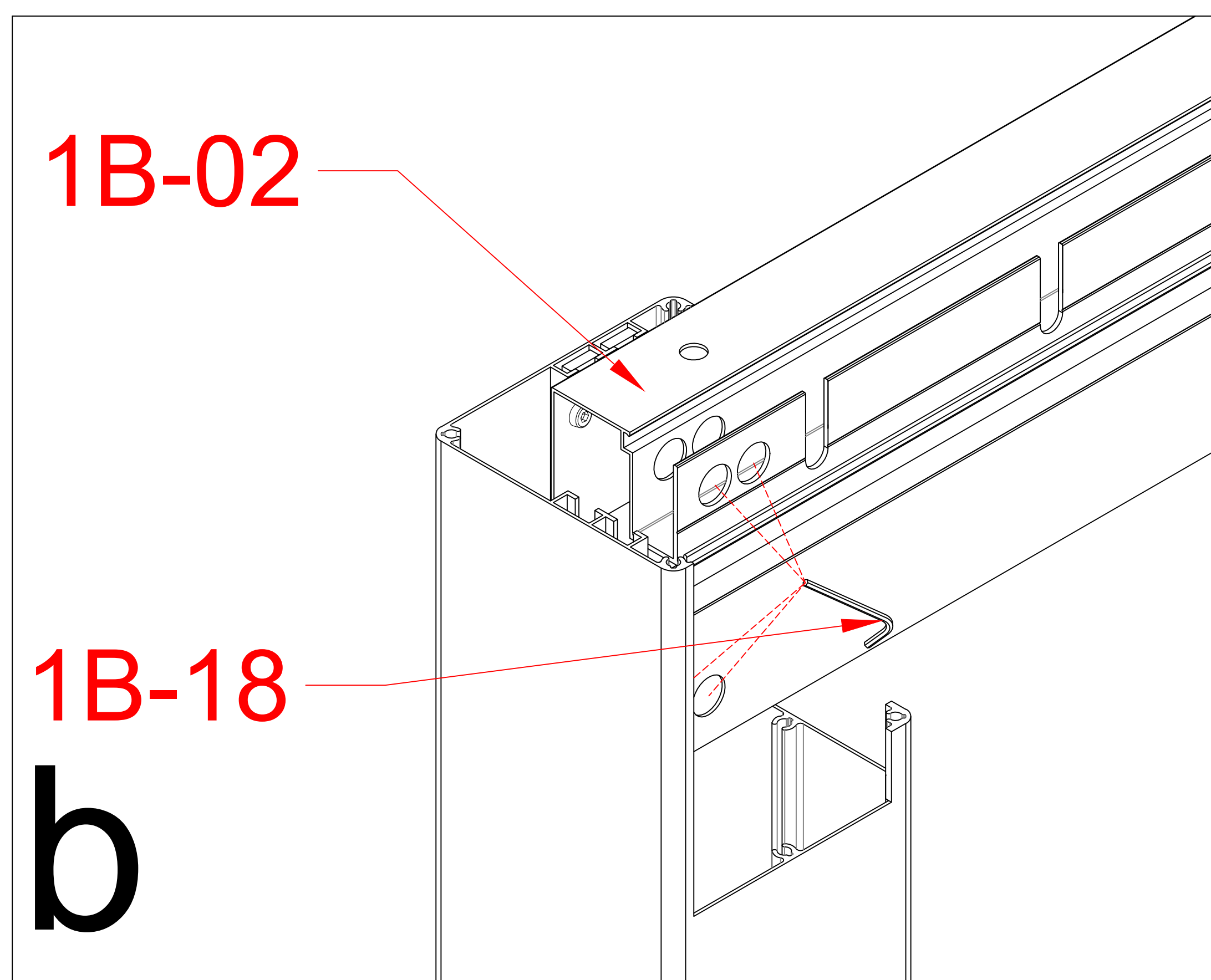
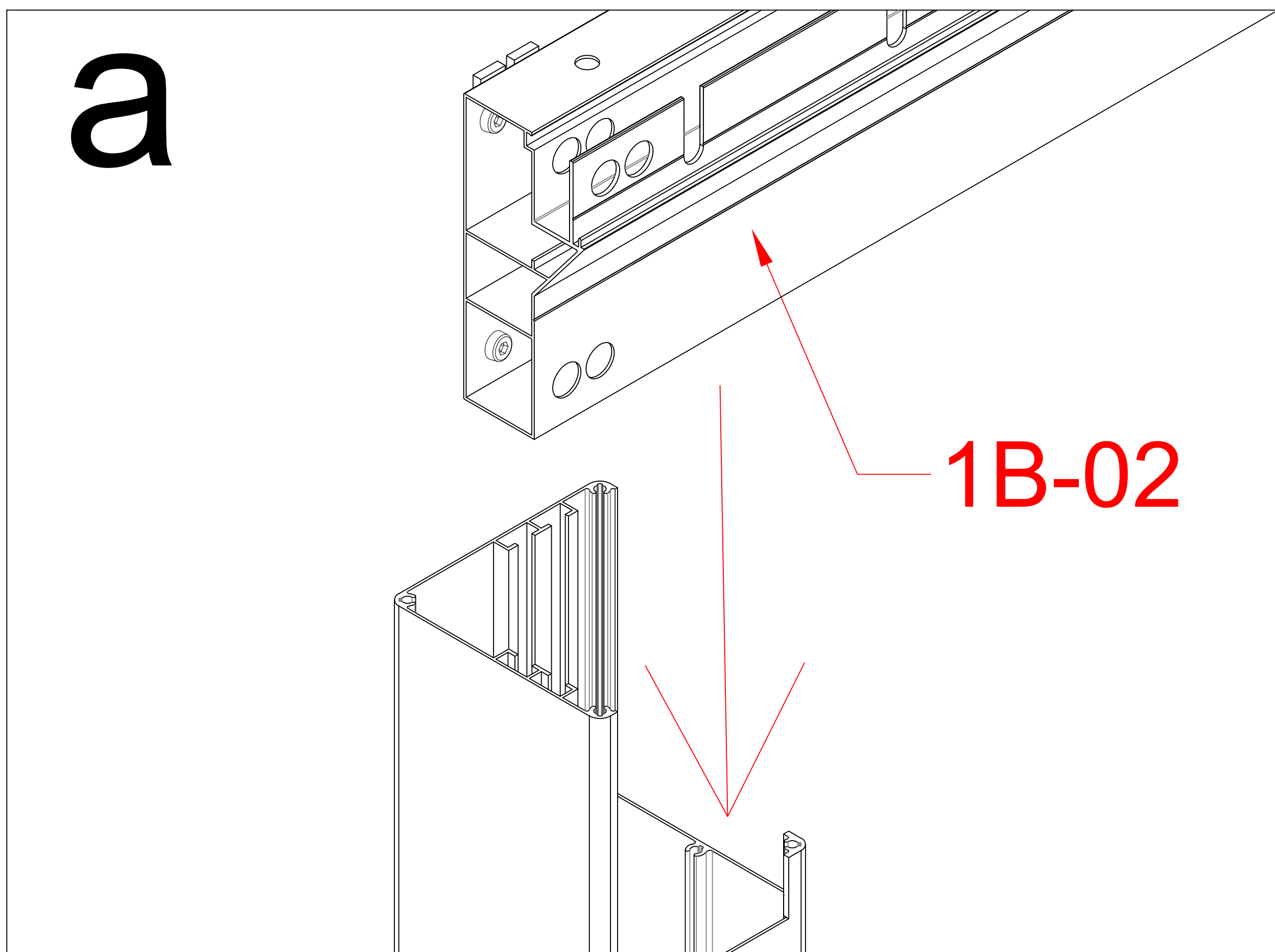
1B-27		4
1B-13B		4
1B-22		24



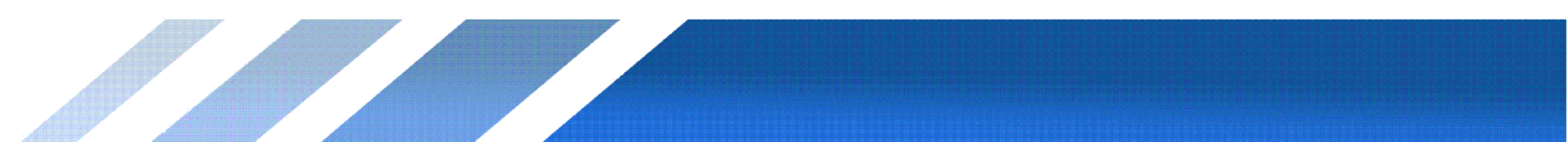


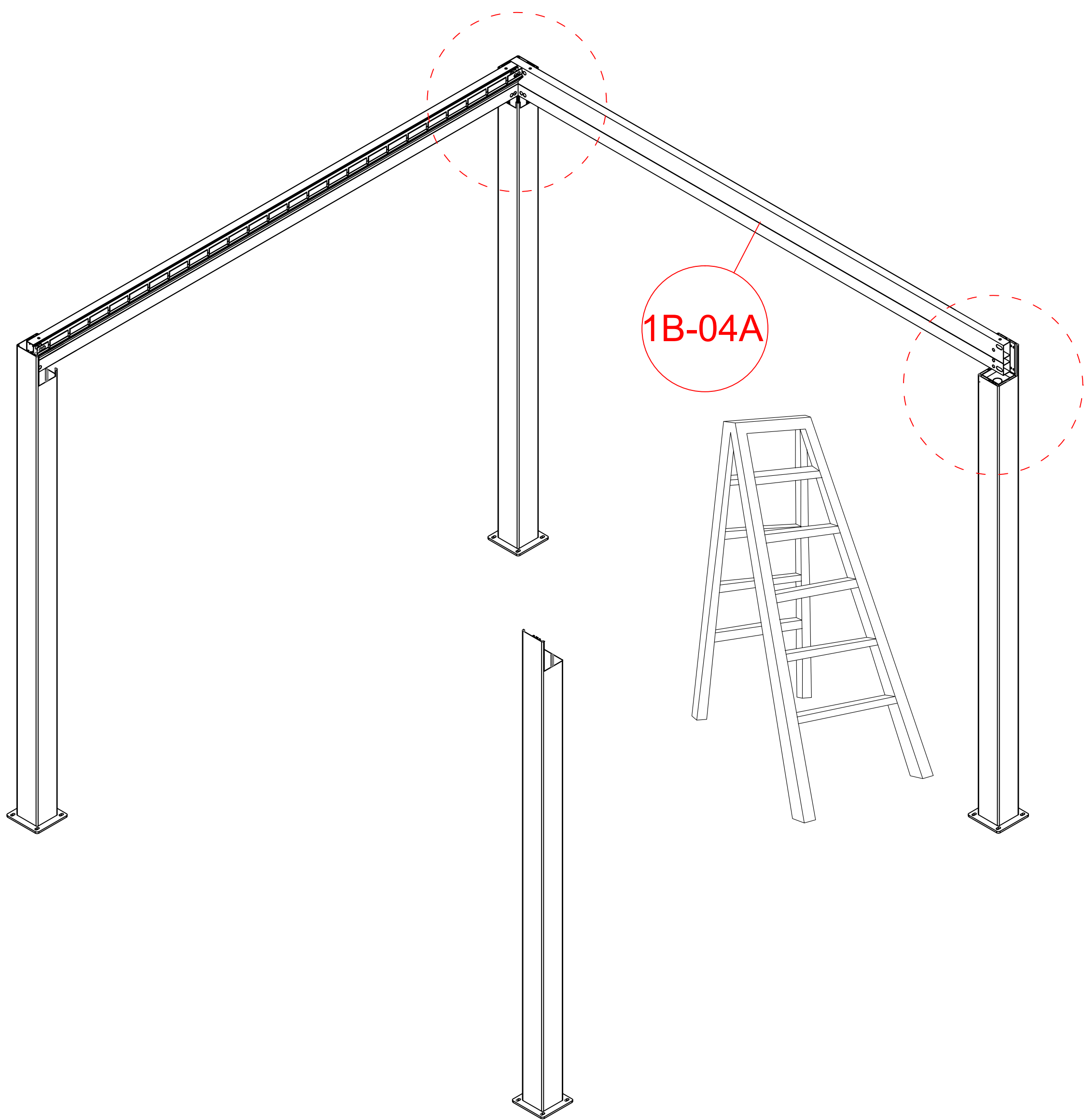
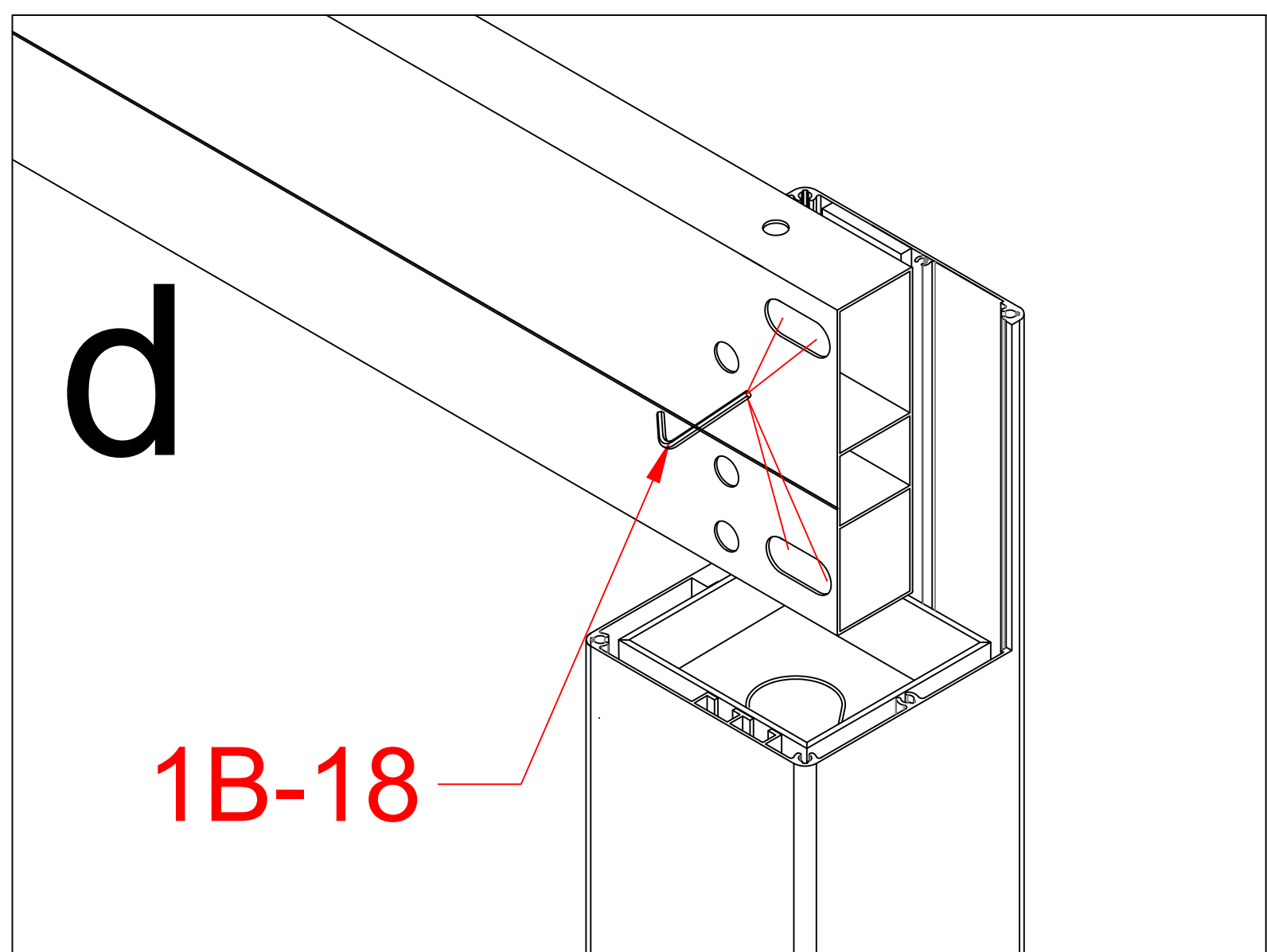
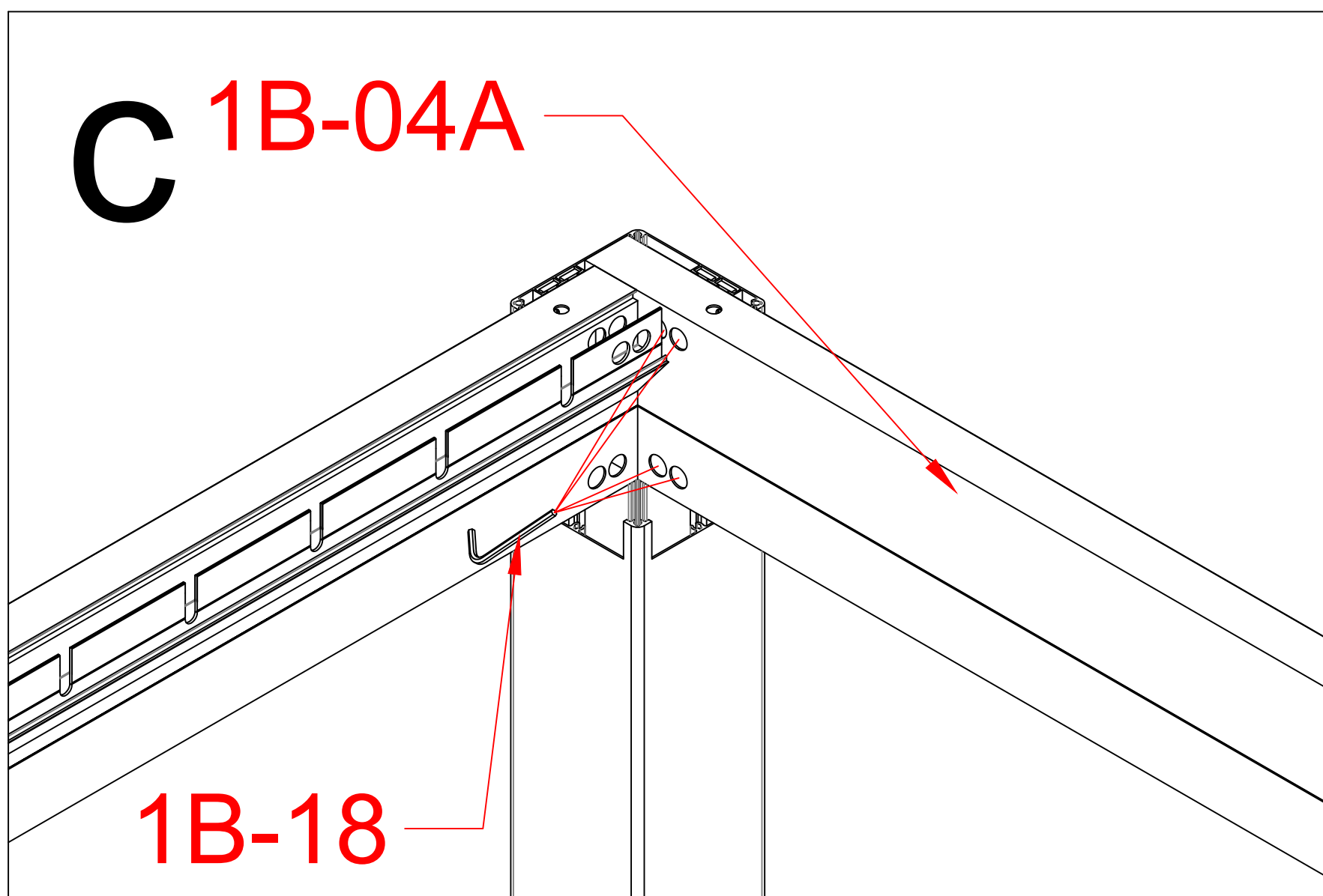
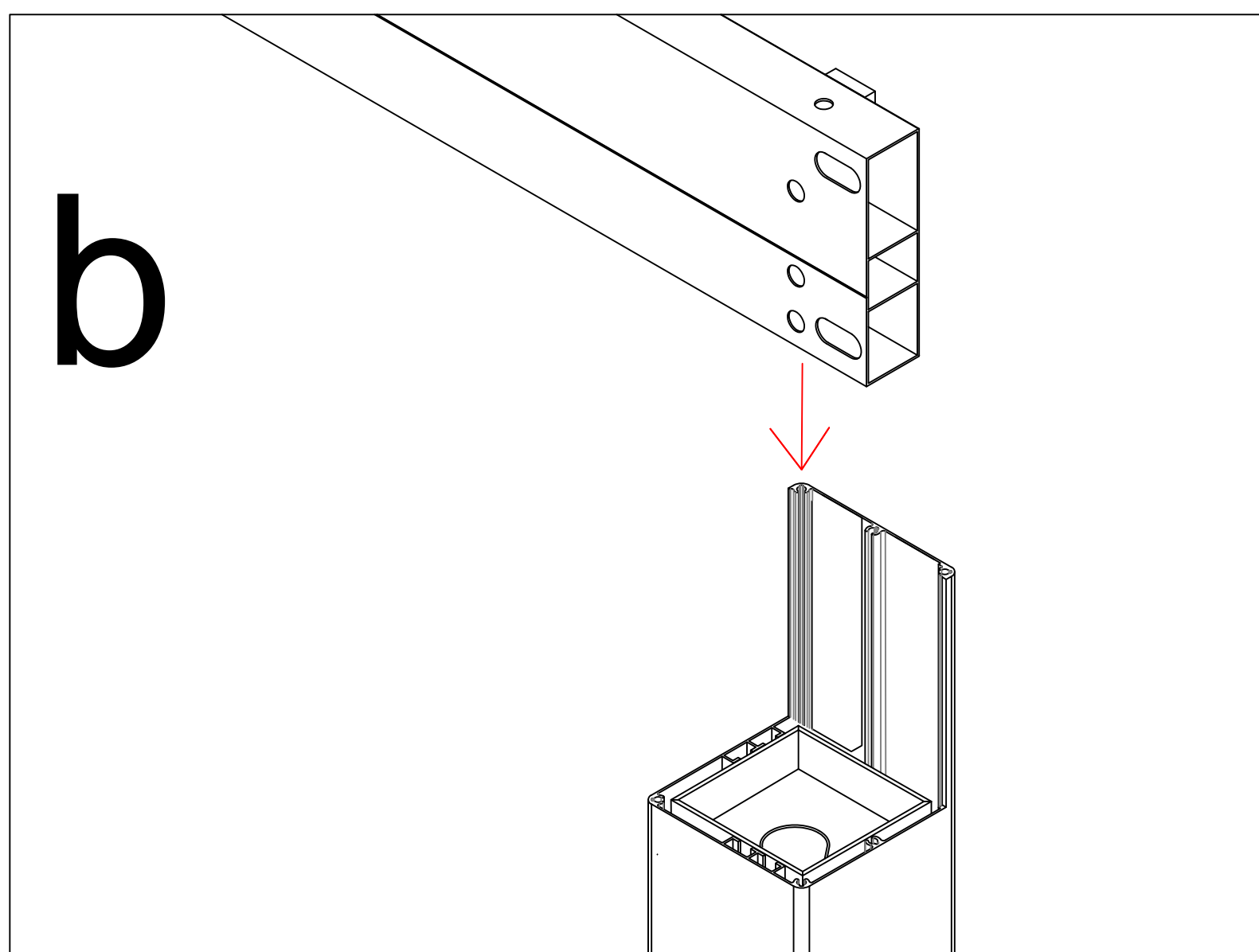
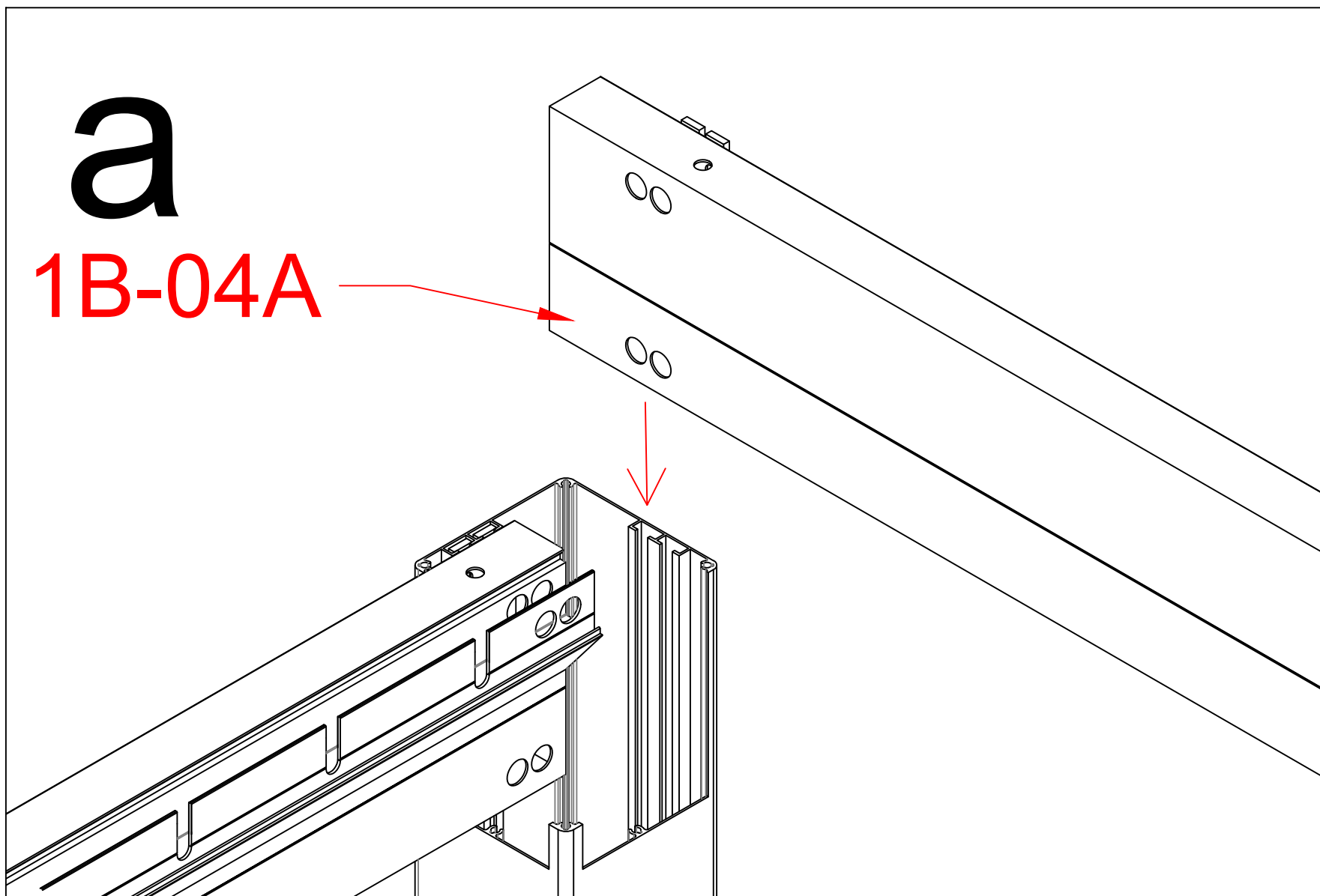
1B-03			1
1B-18			1



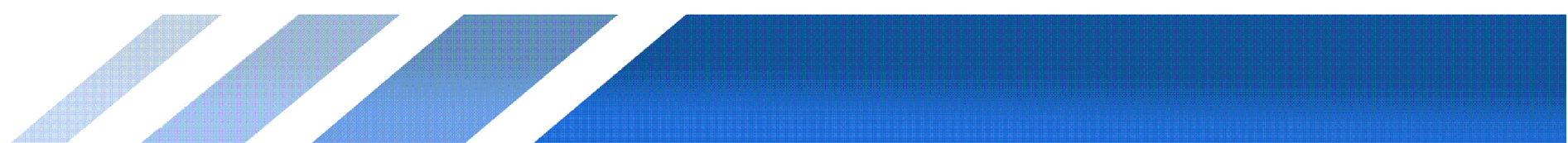


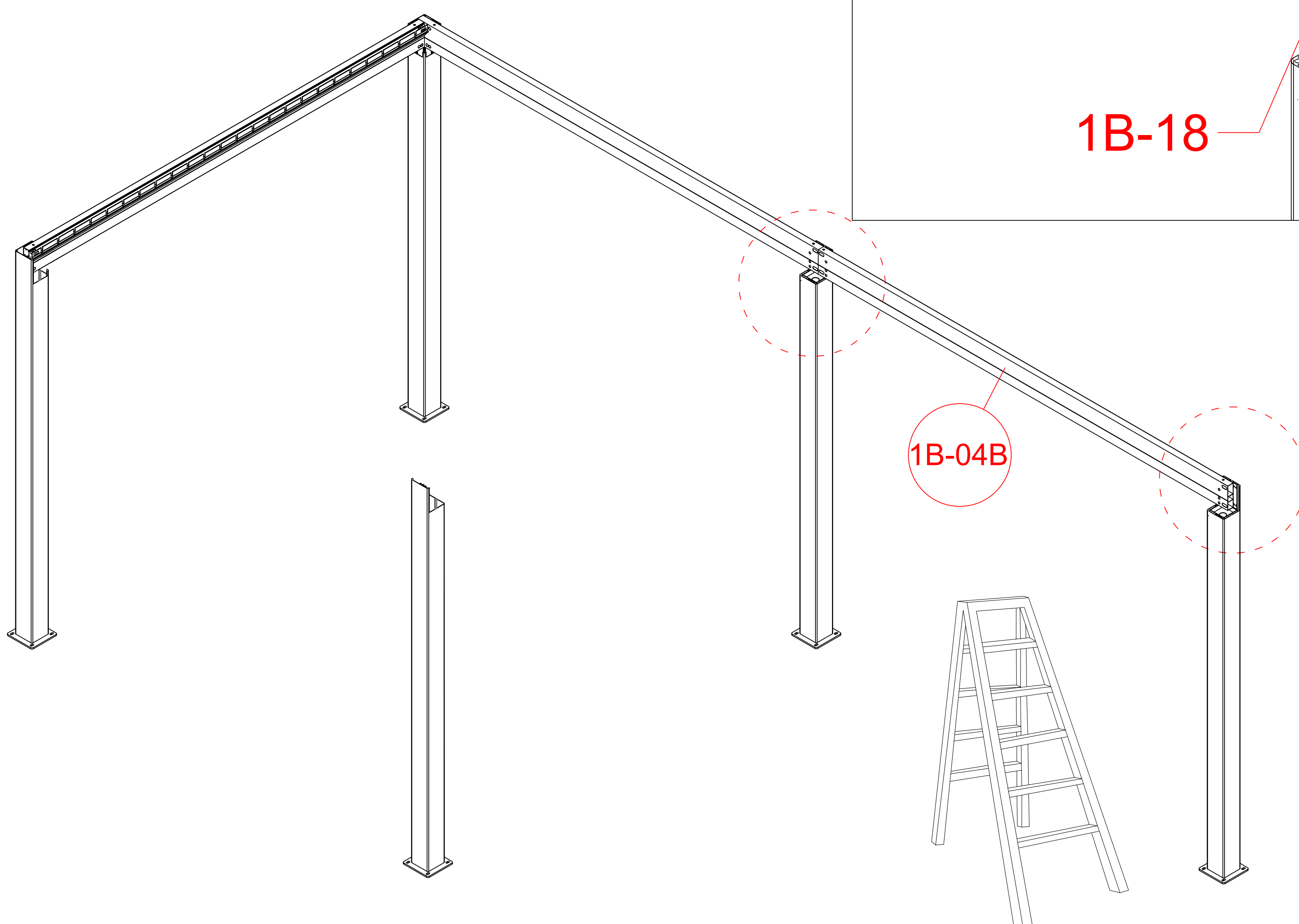
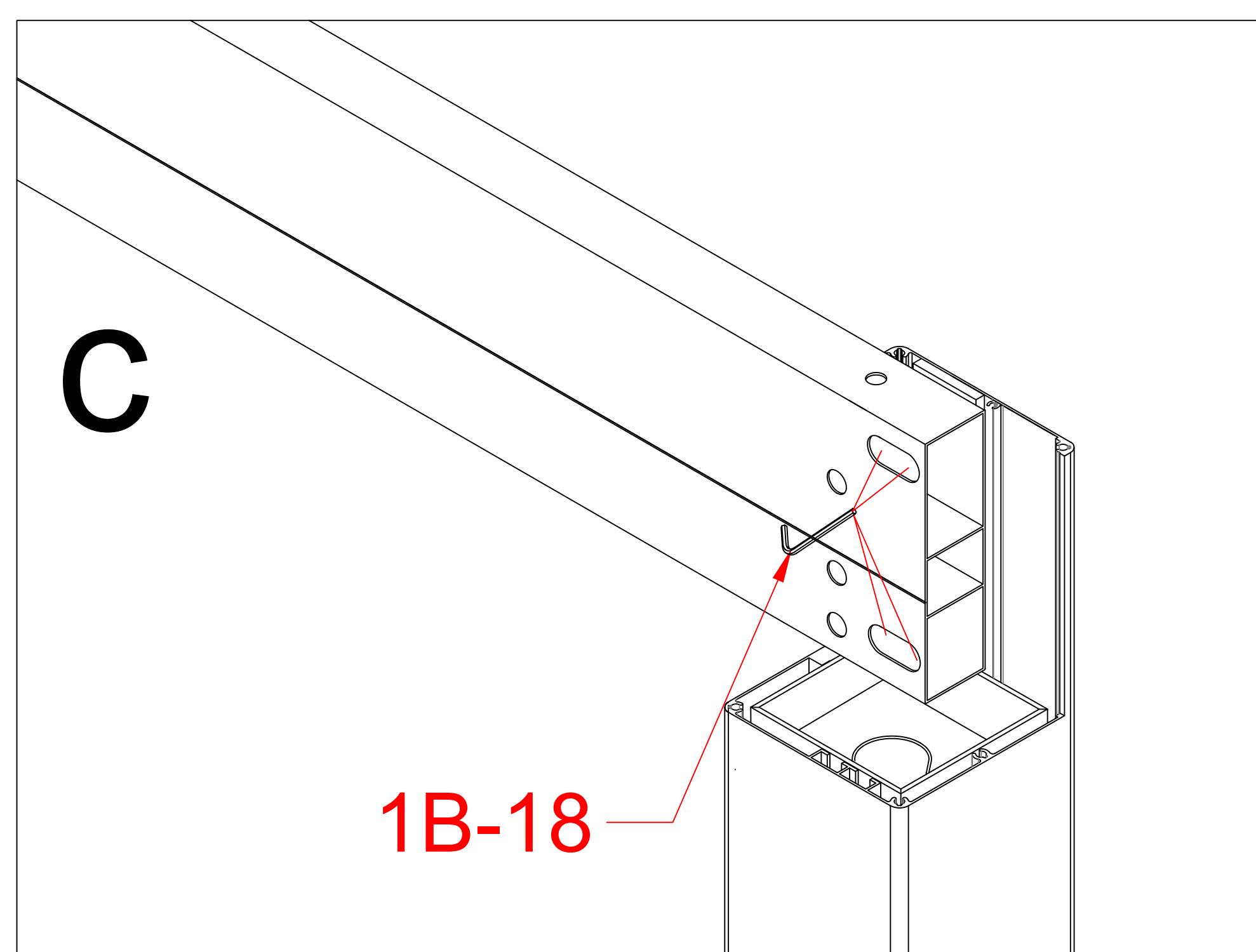
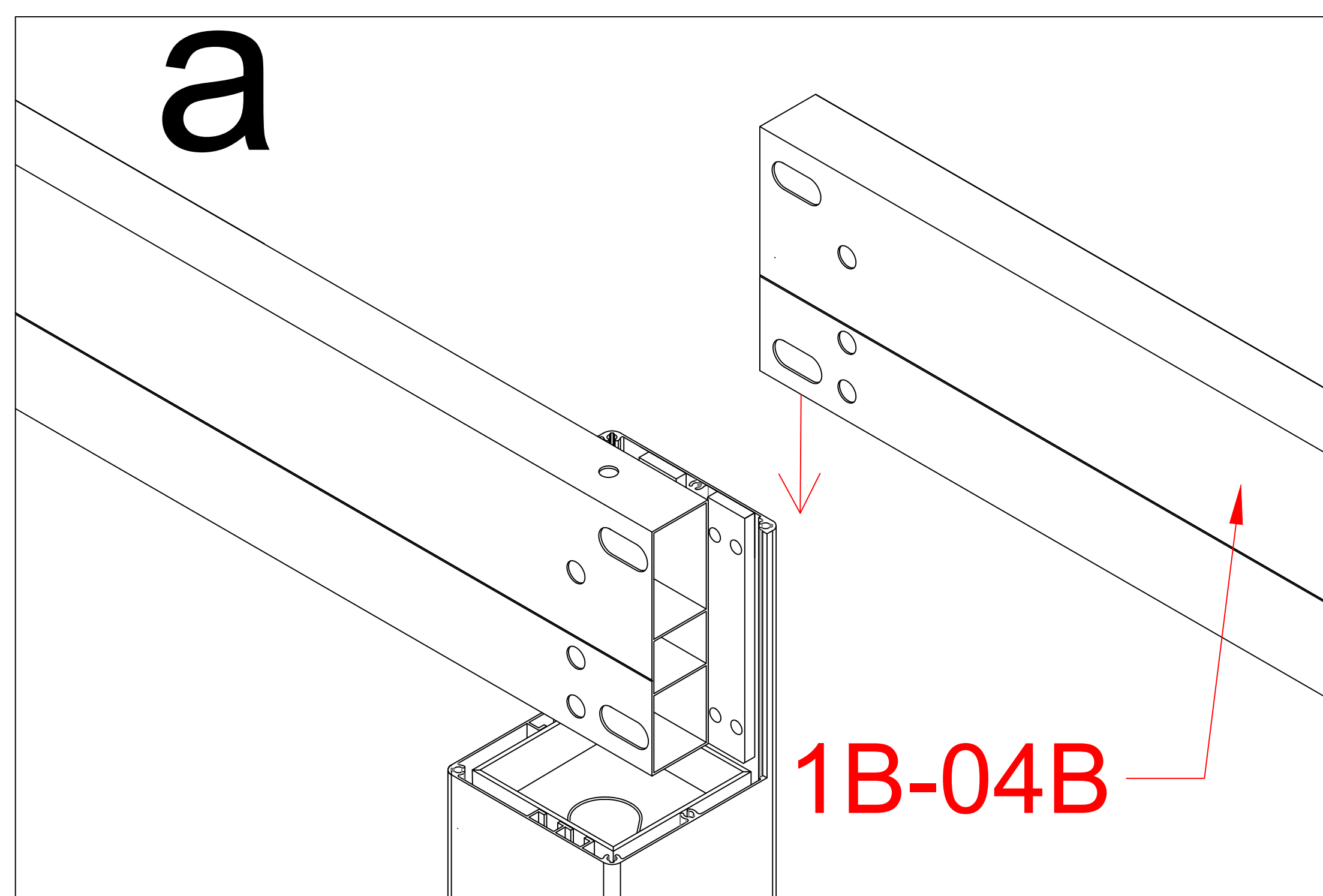
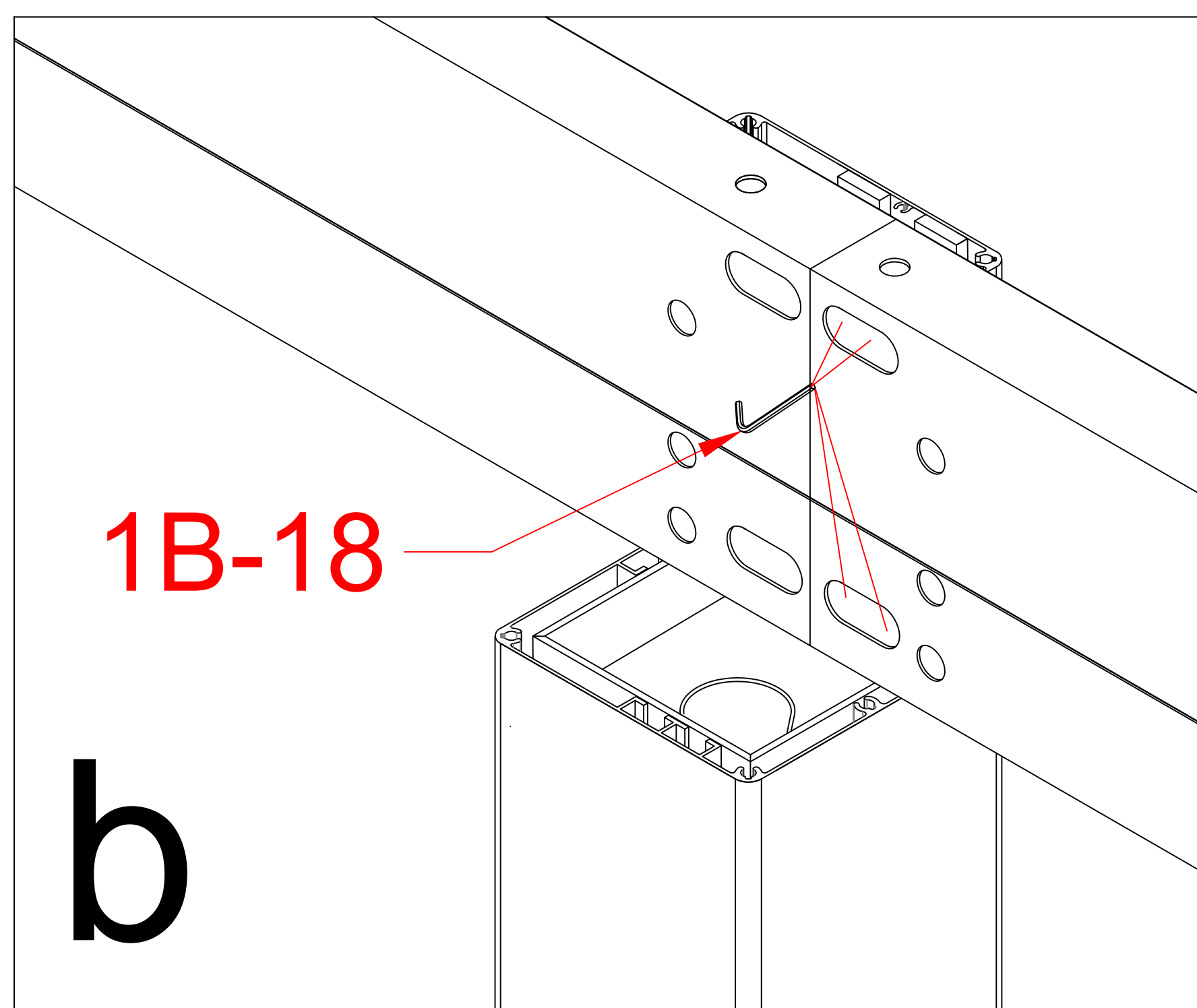
1B-02			1
1B-18			1



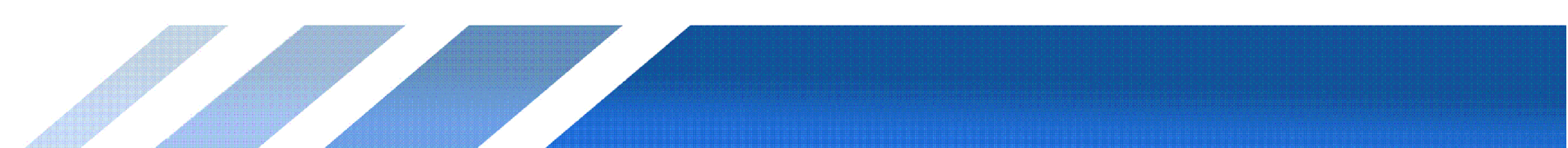


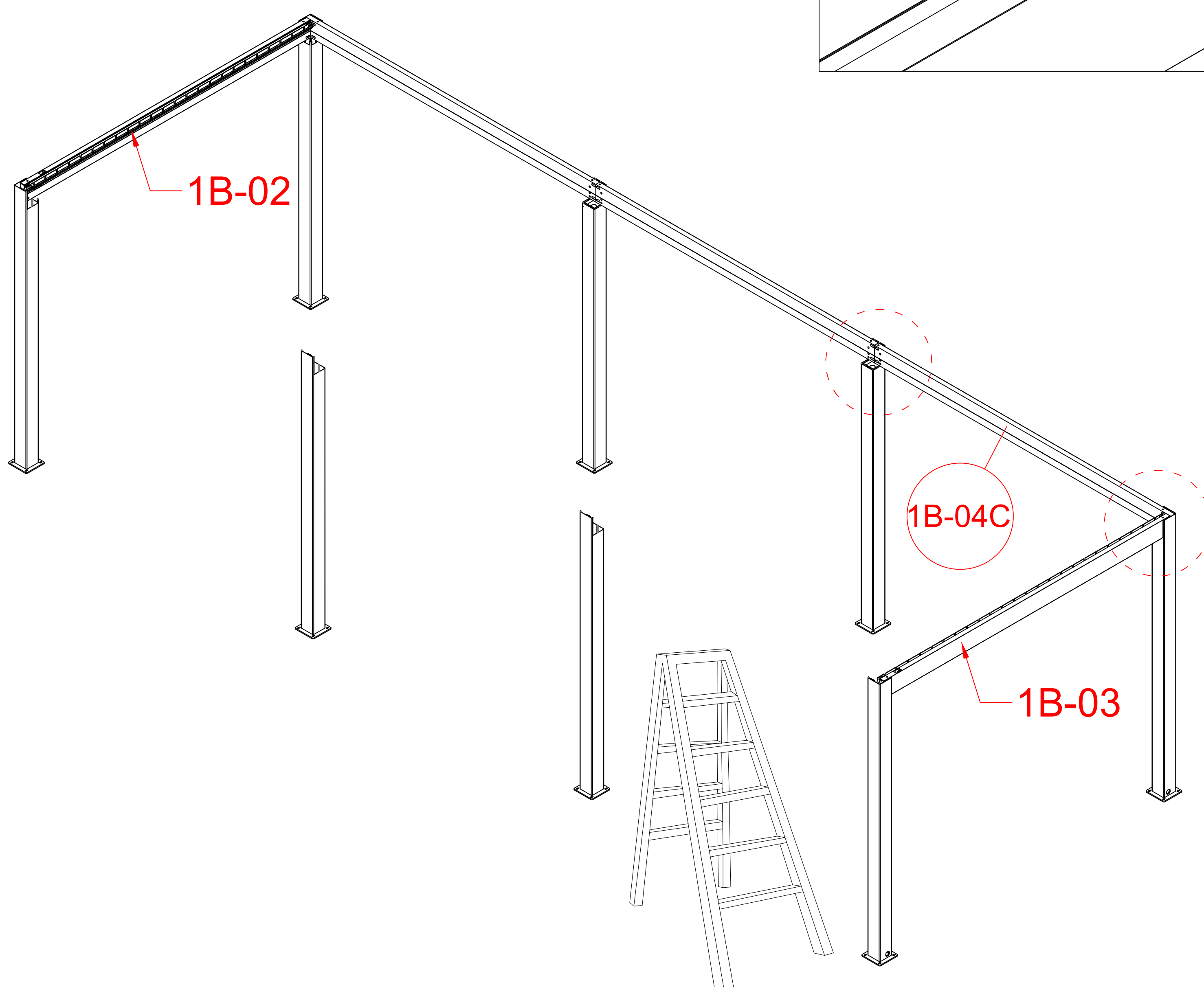
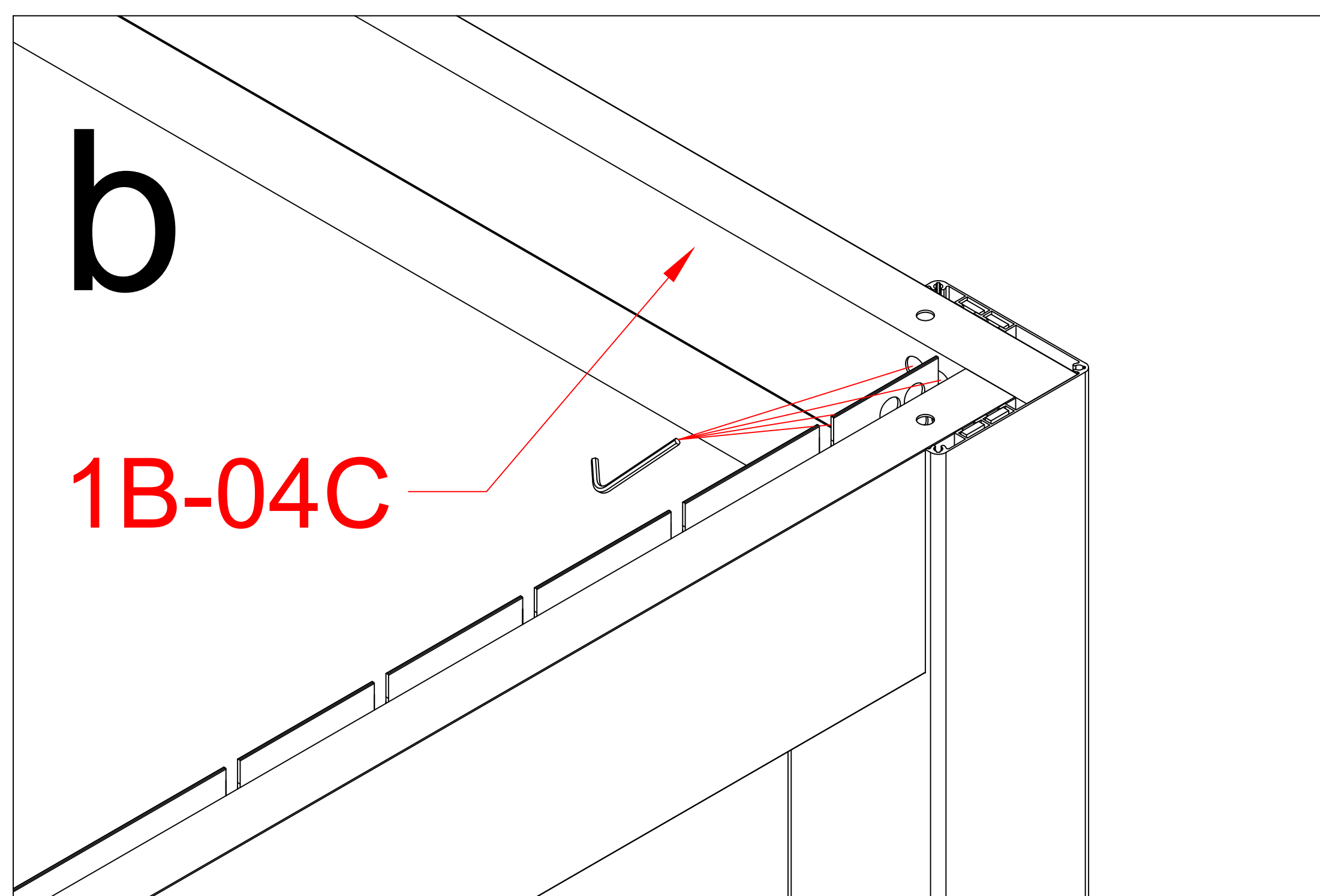
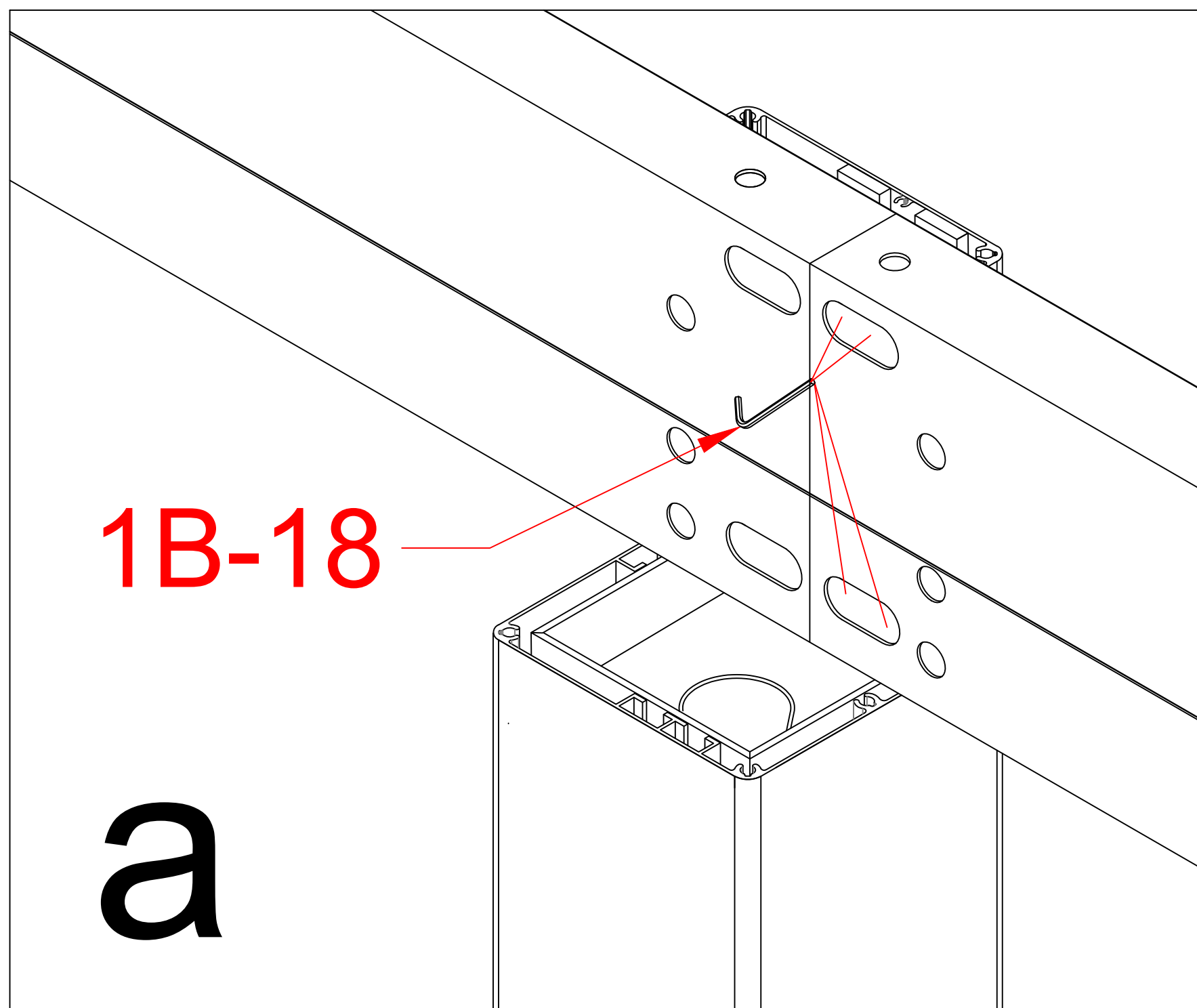
1B-18		1
1B-27		2
1B-04A		1

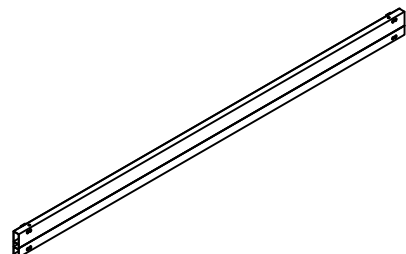


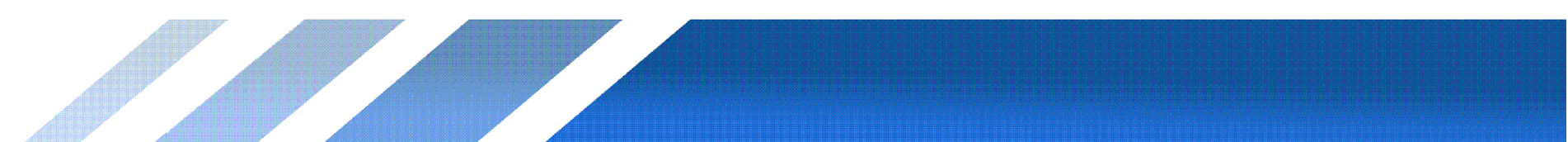


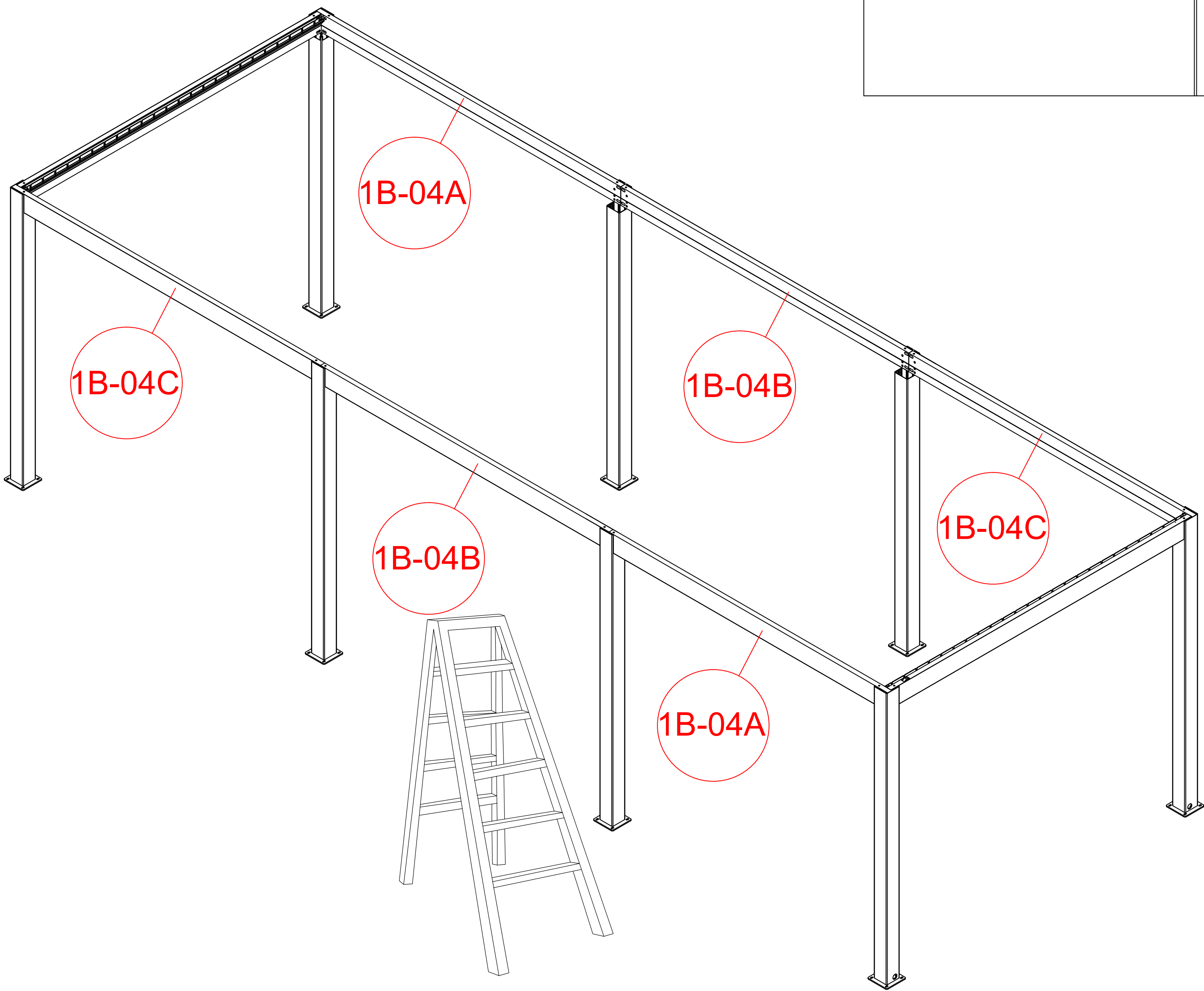
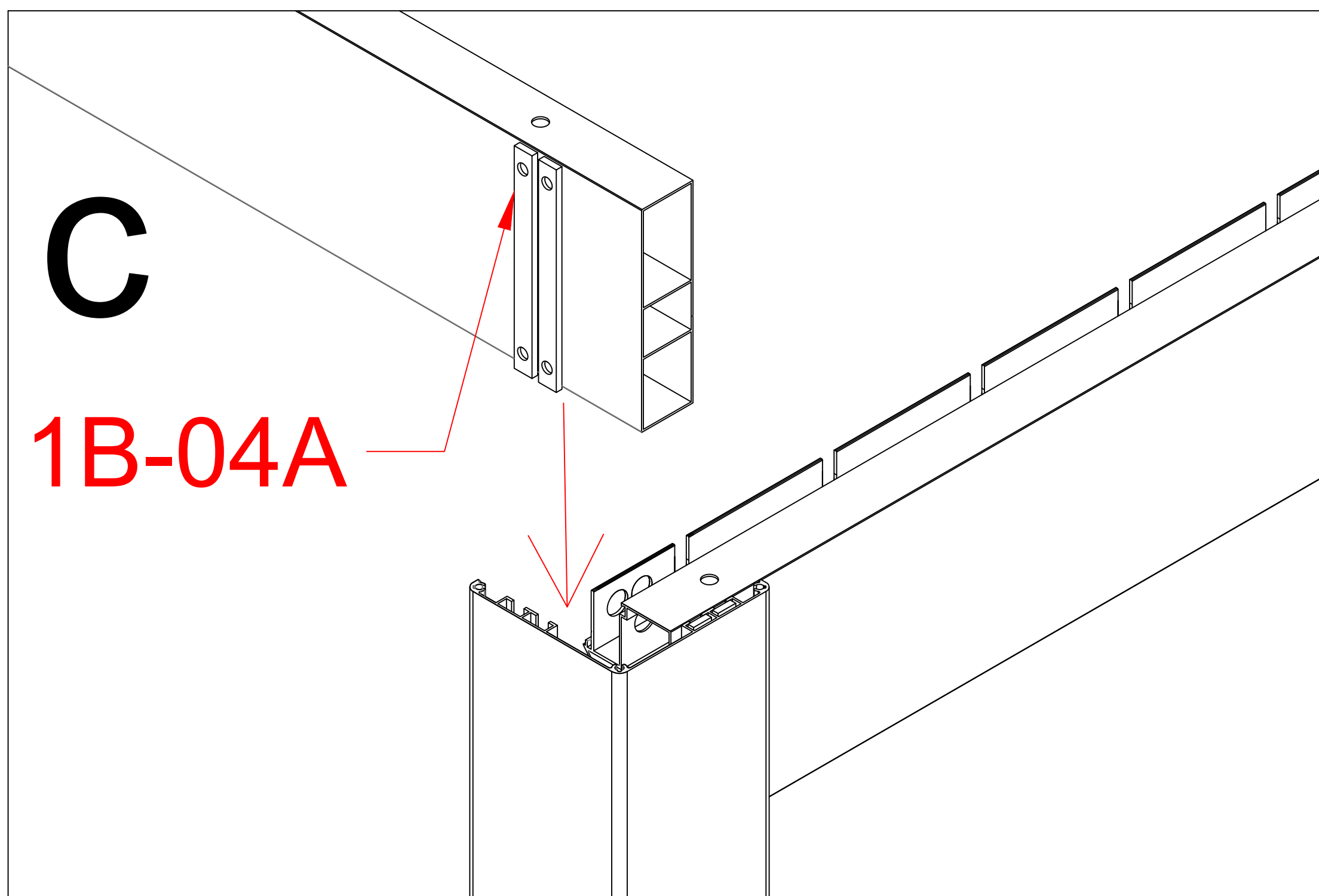
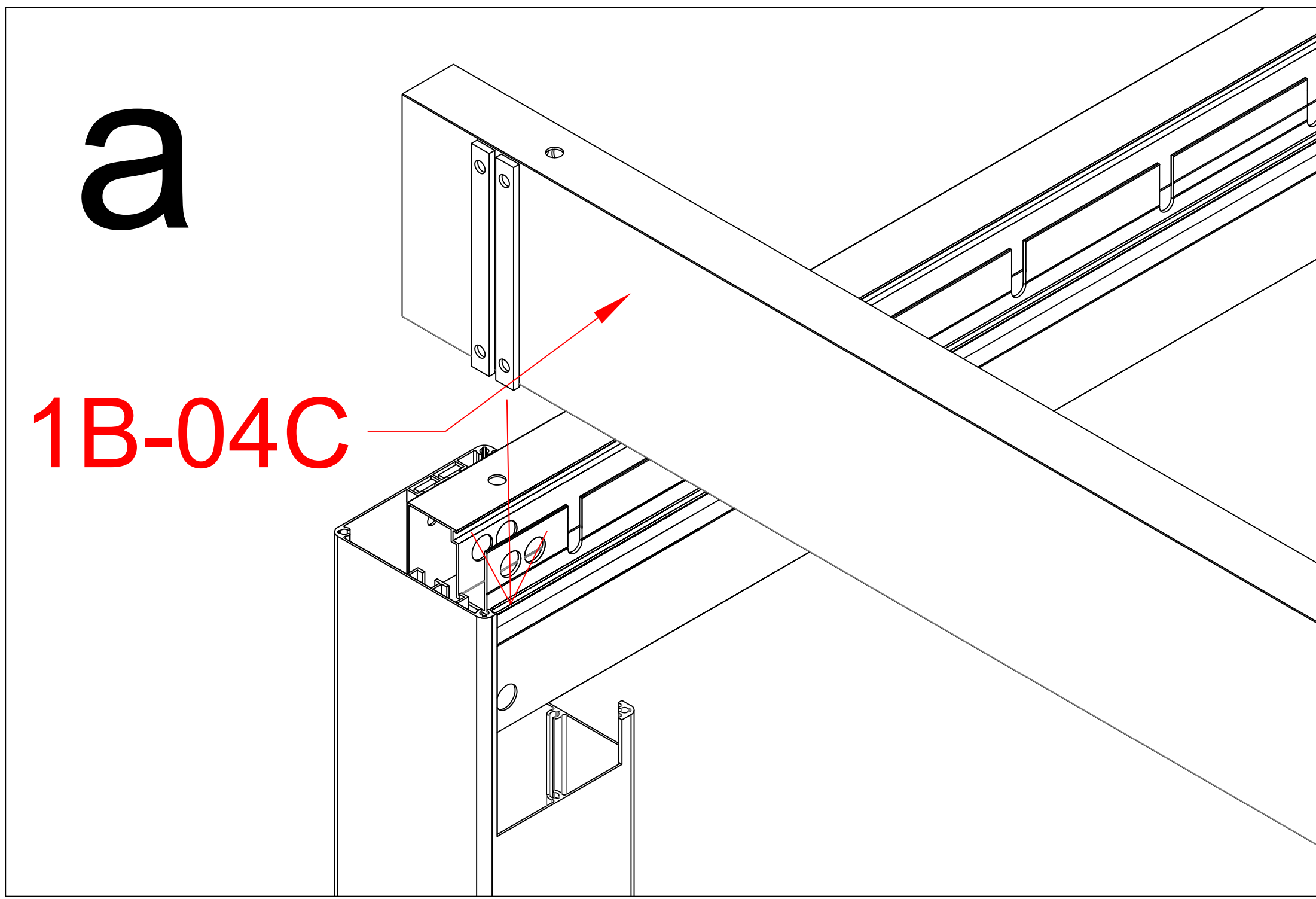
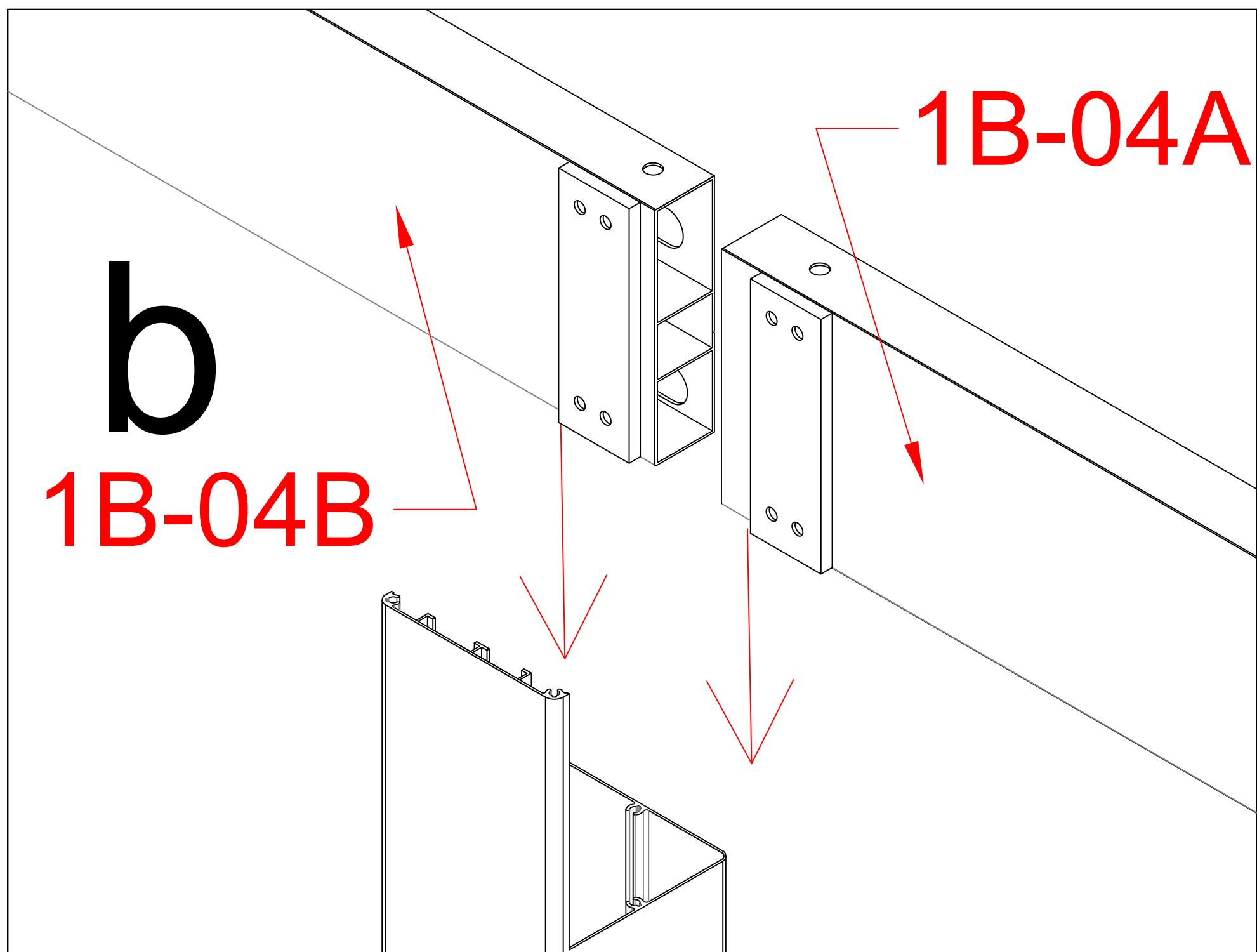
1B-27		2
1B-04B		1



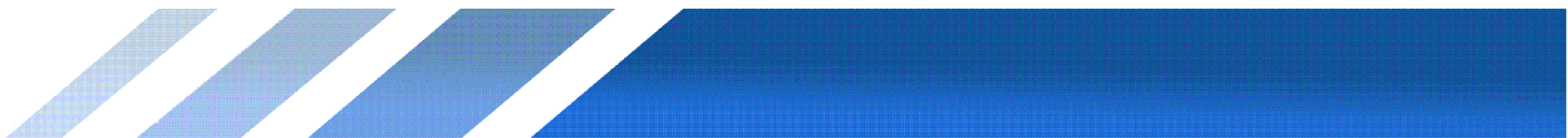


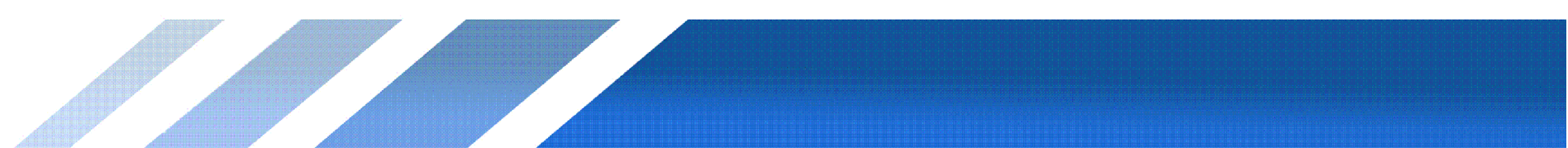
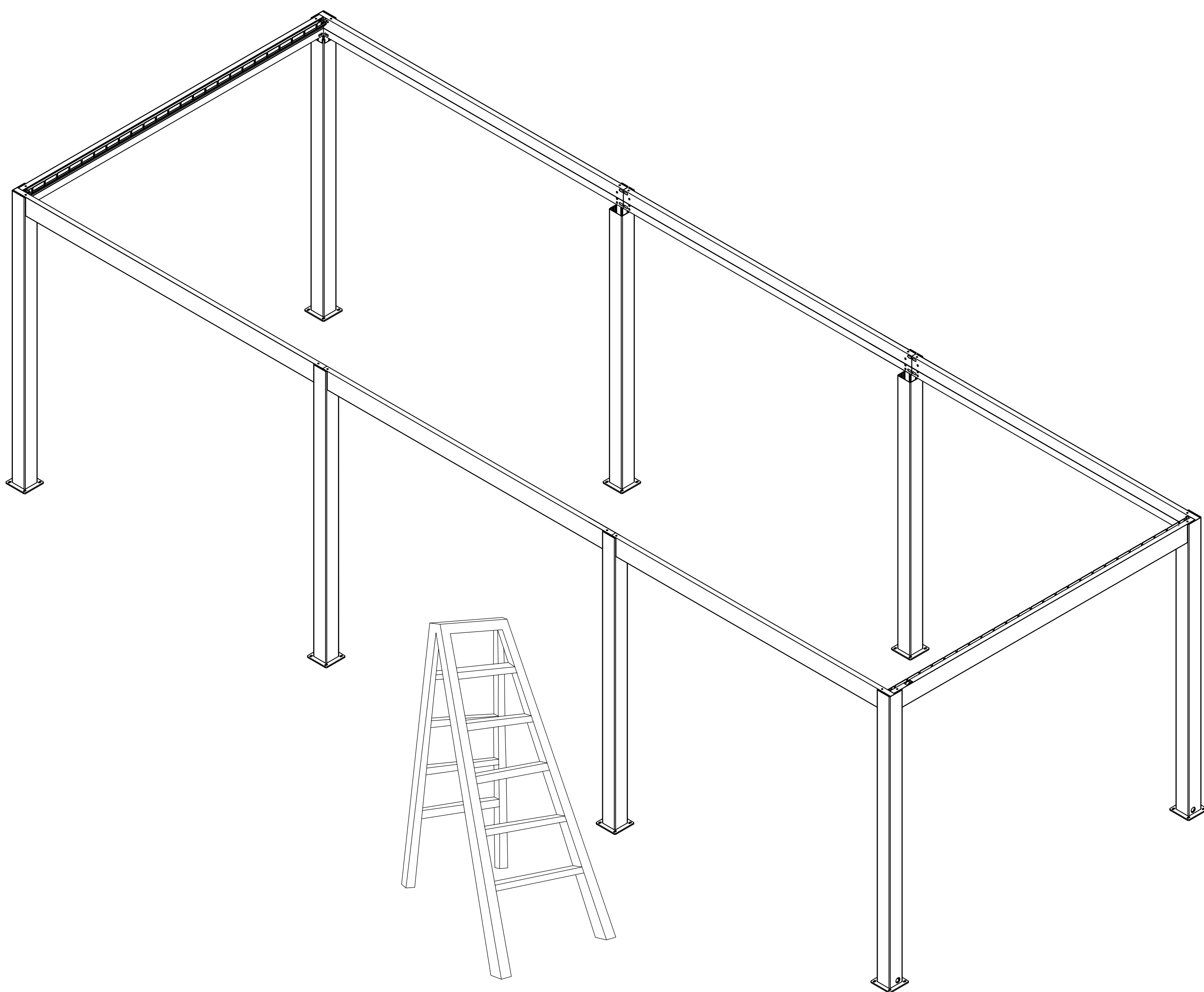
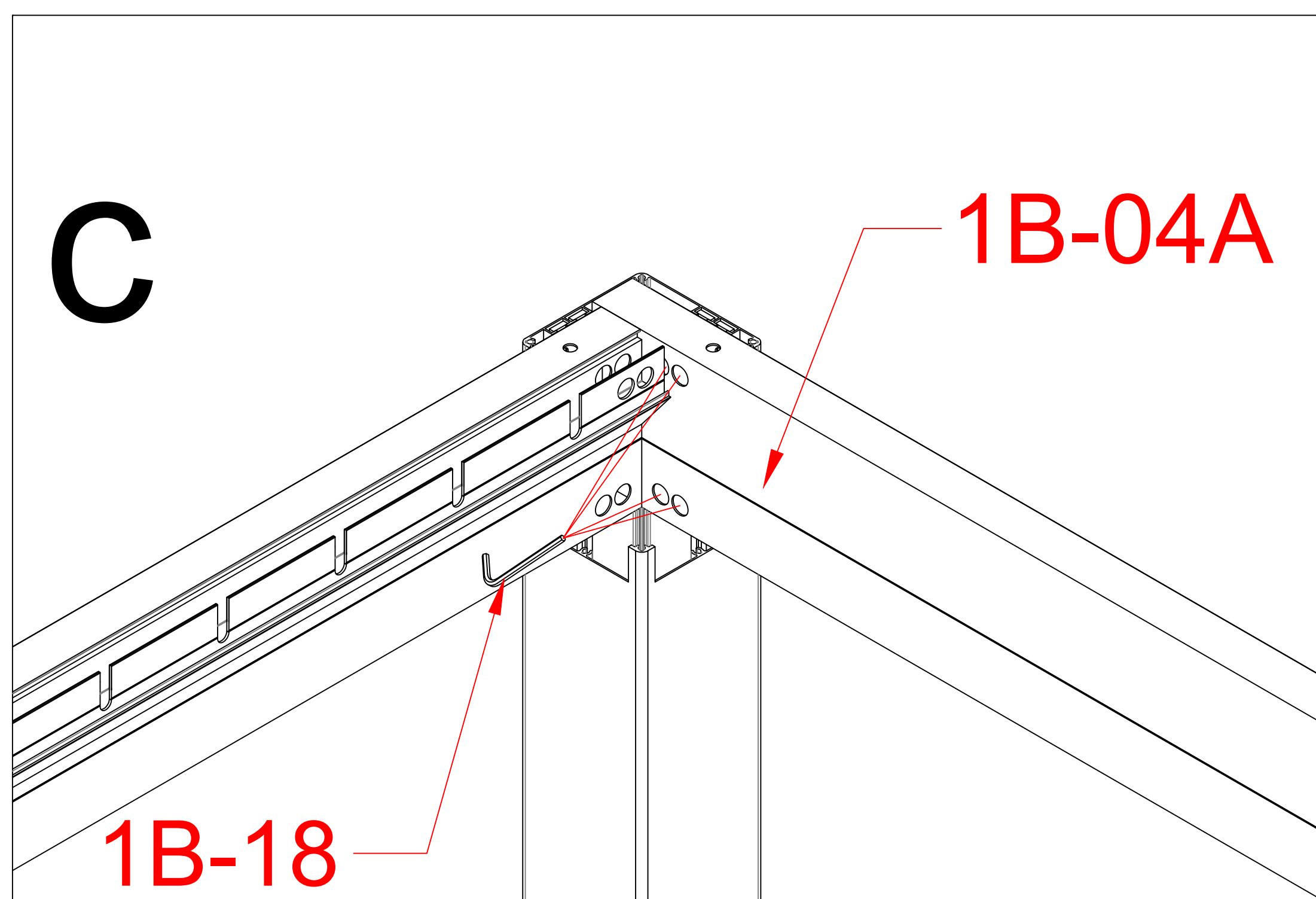
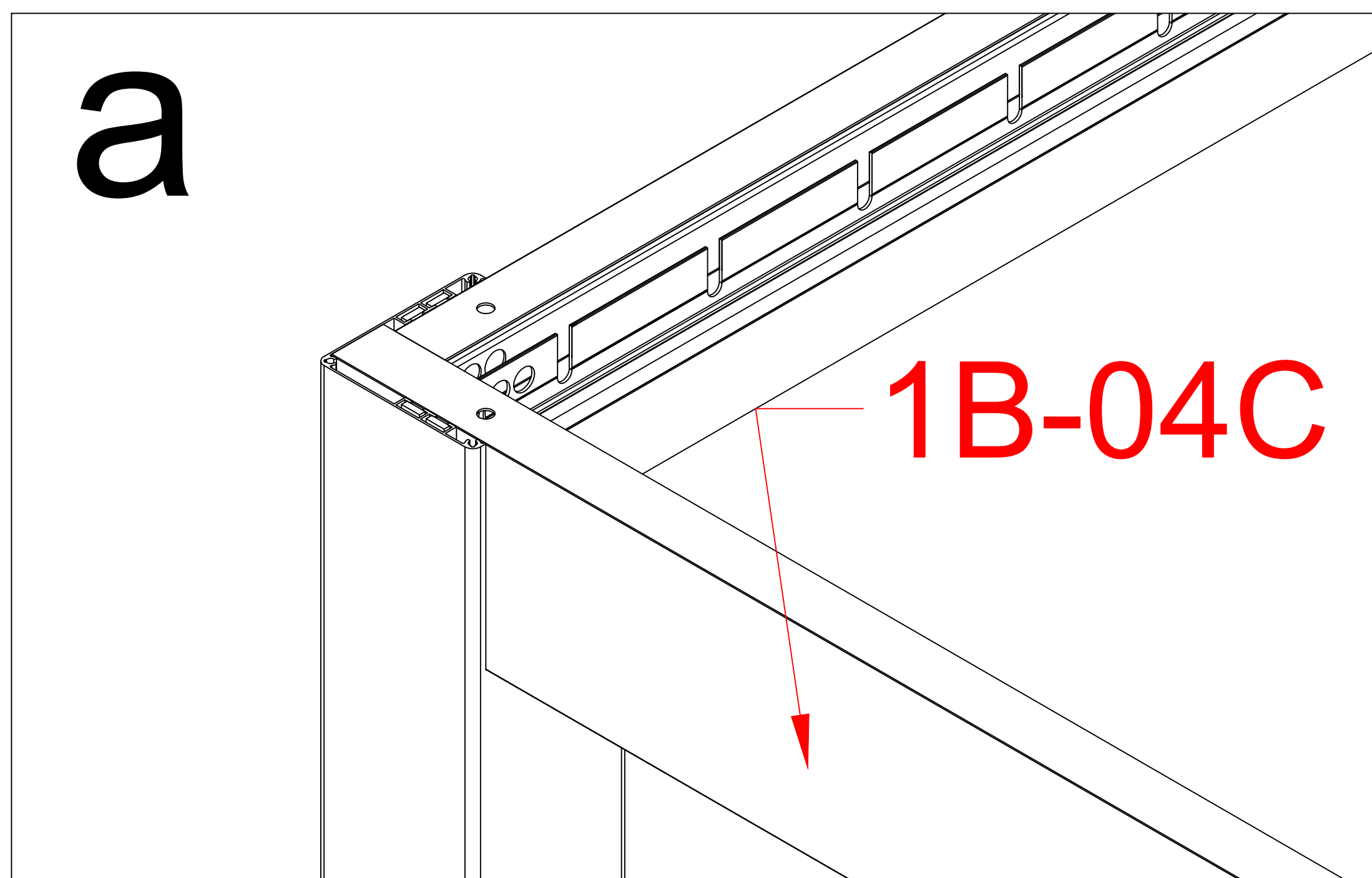
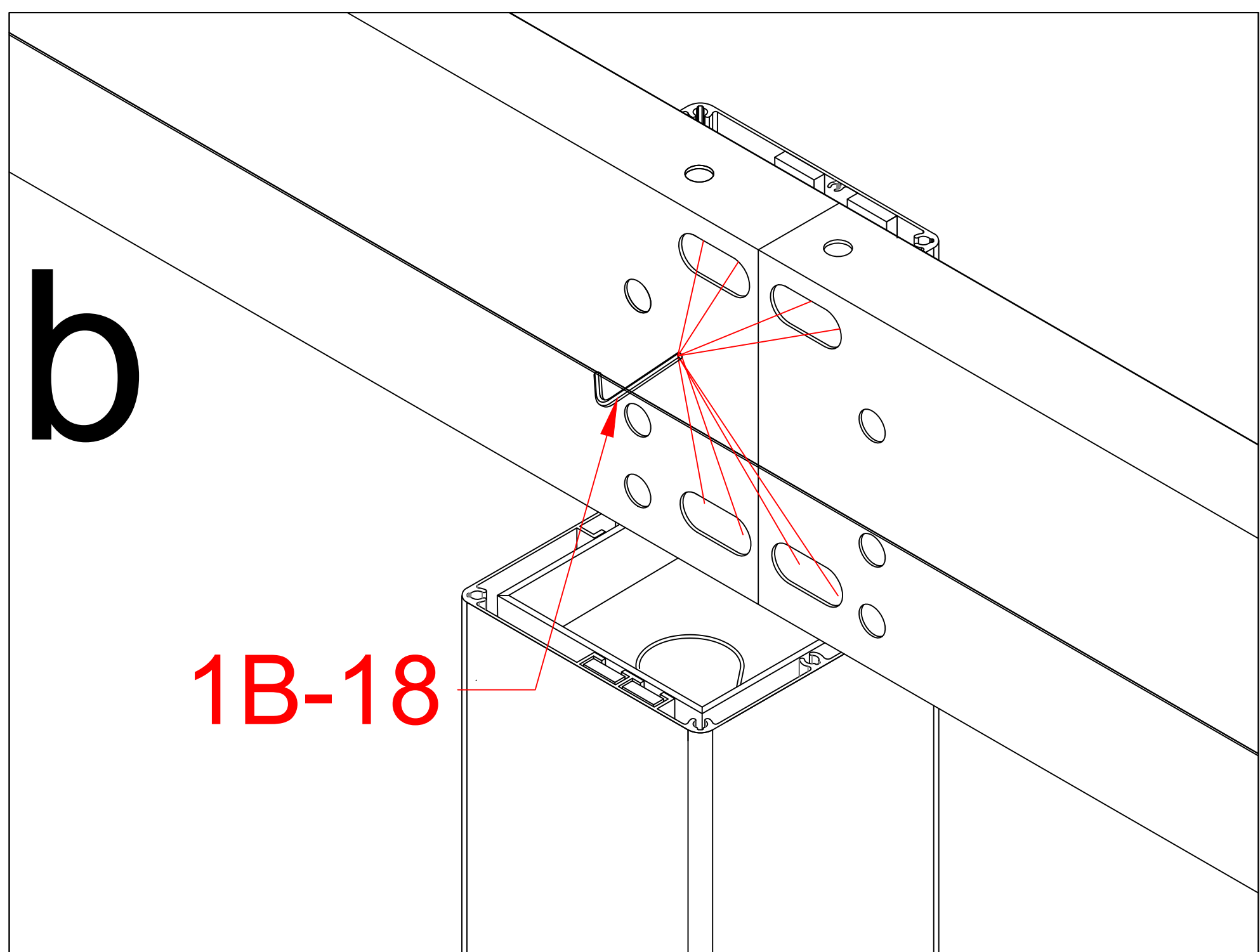
1B-18		1
1B-04c		1

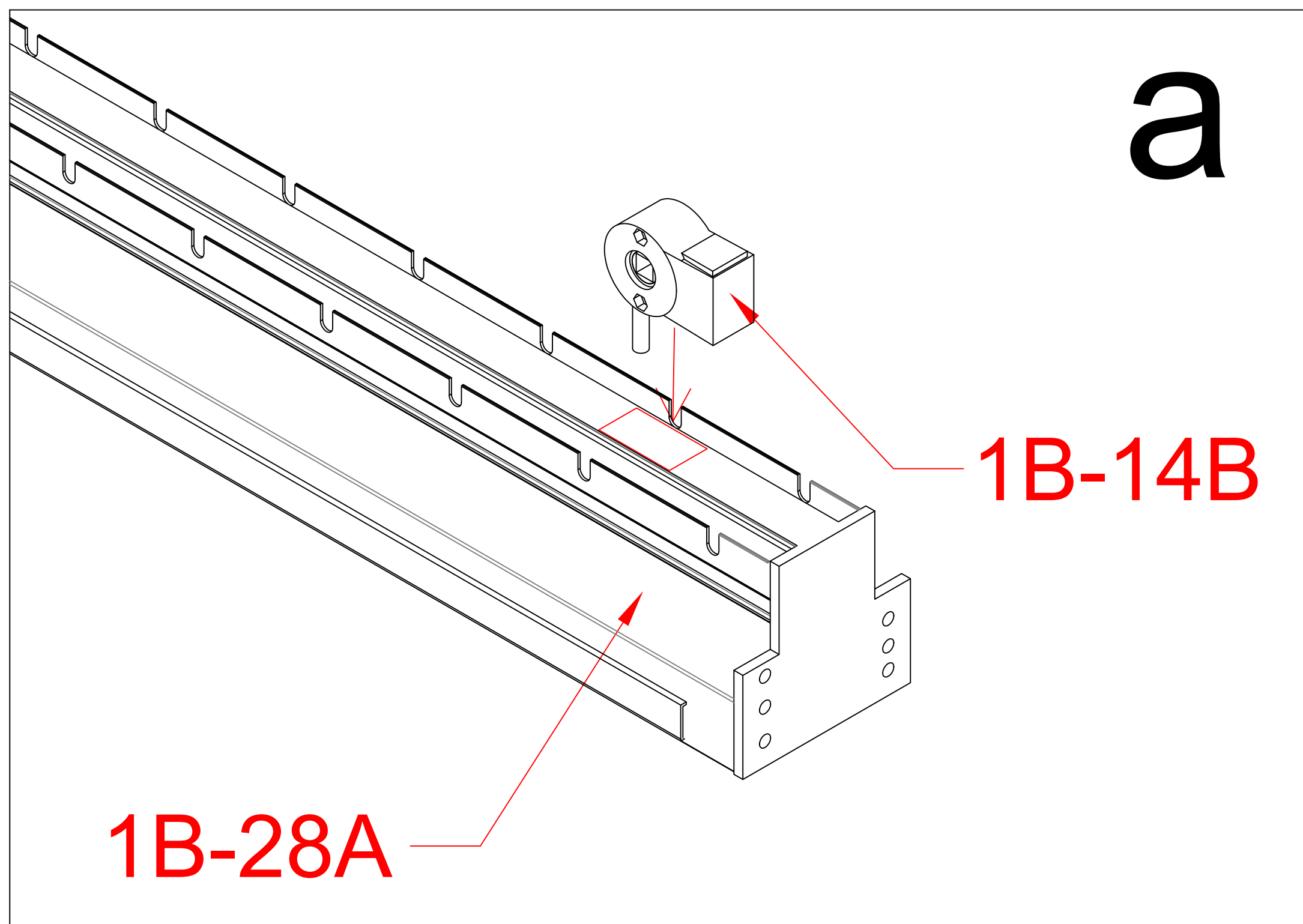




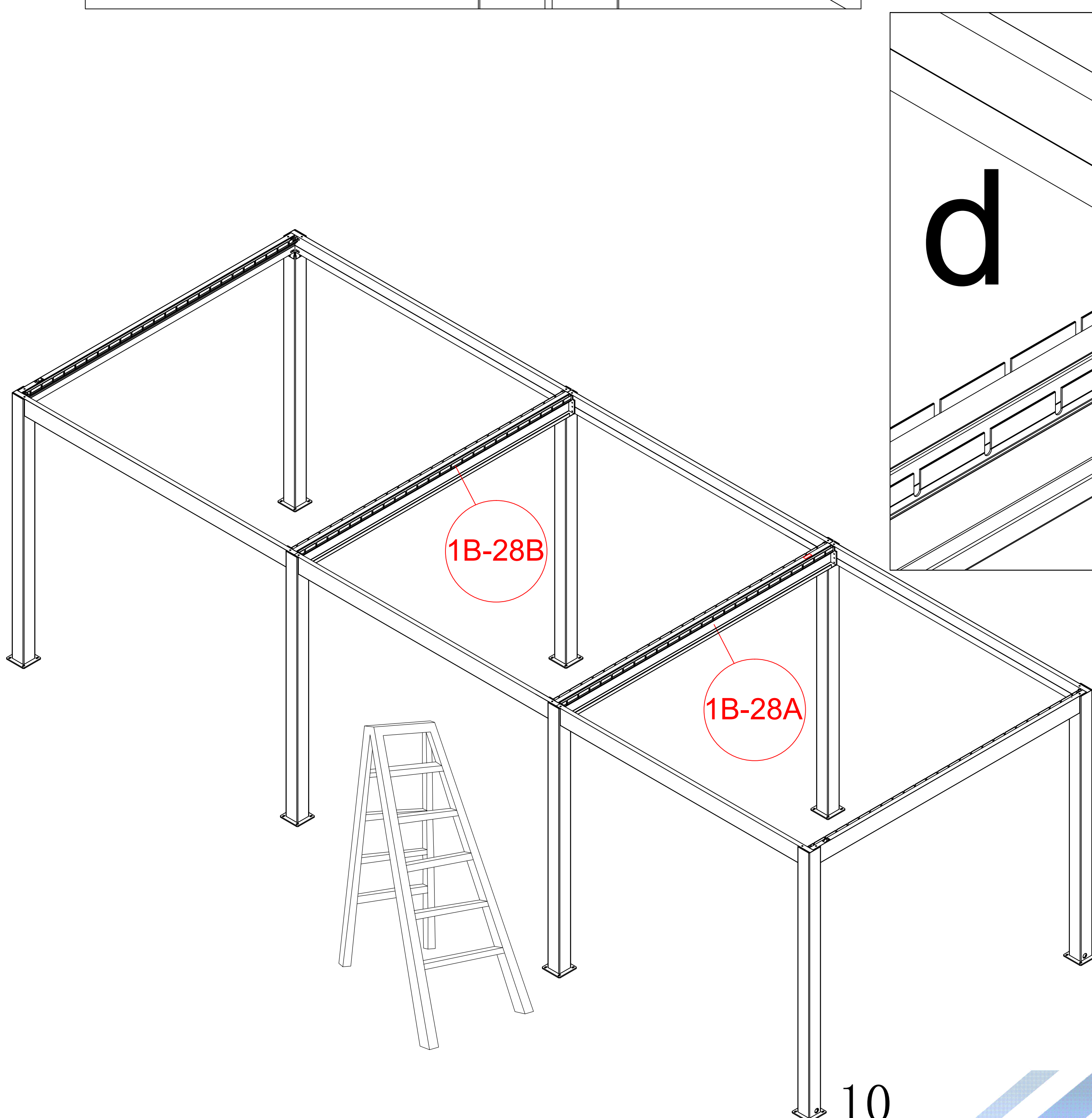
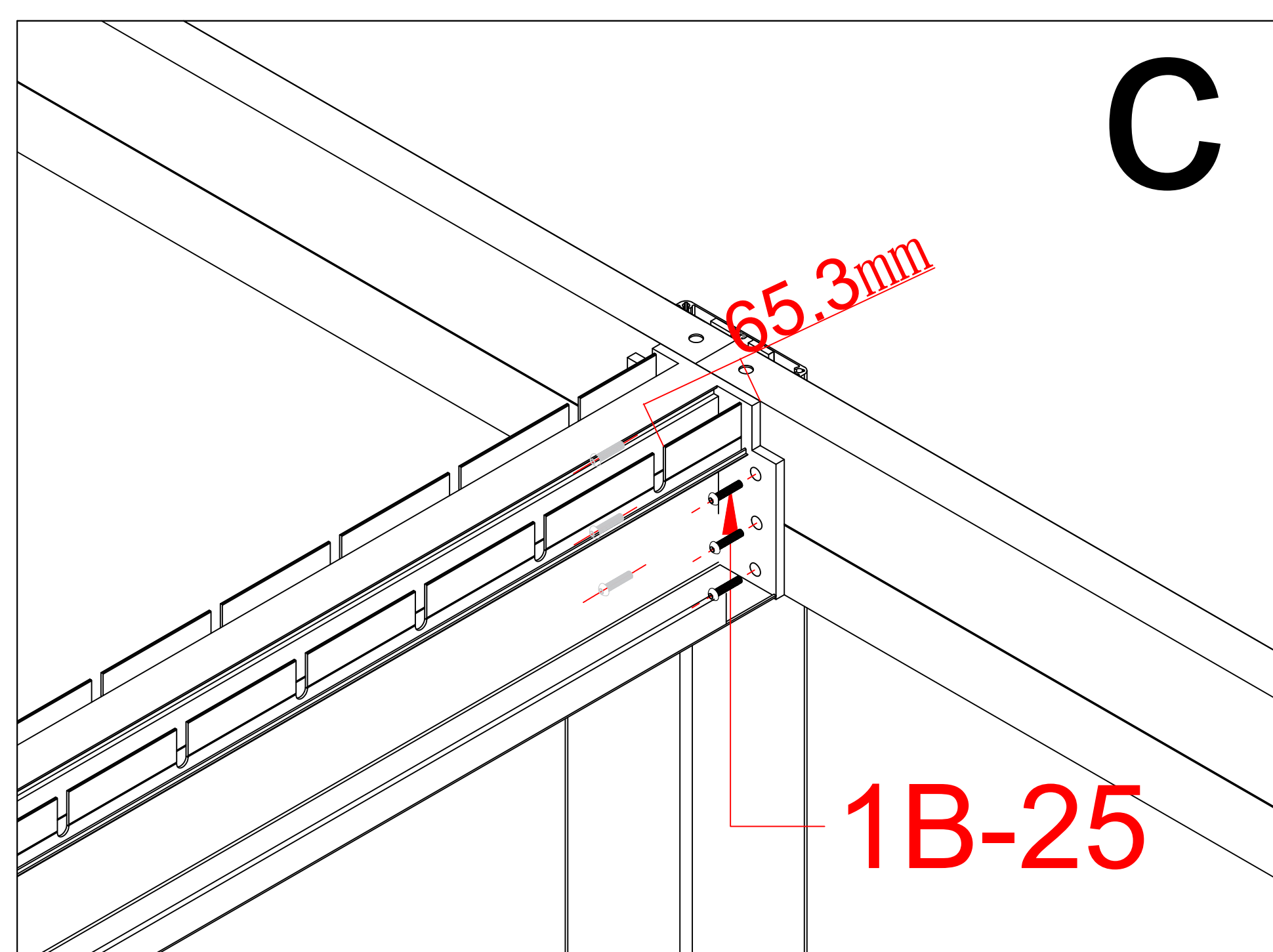
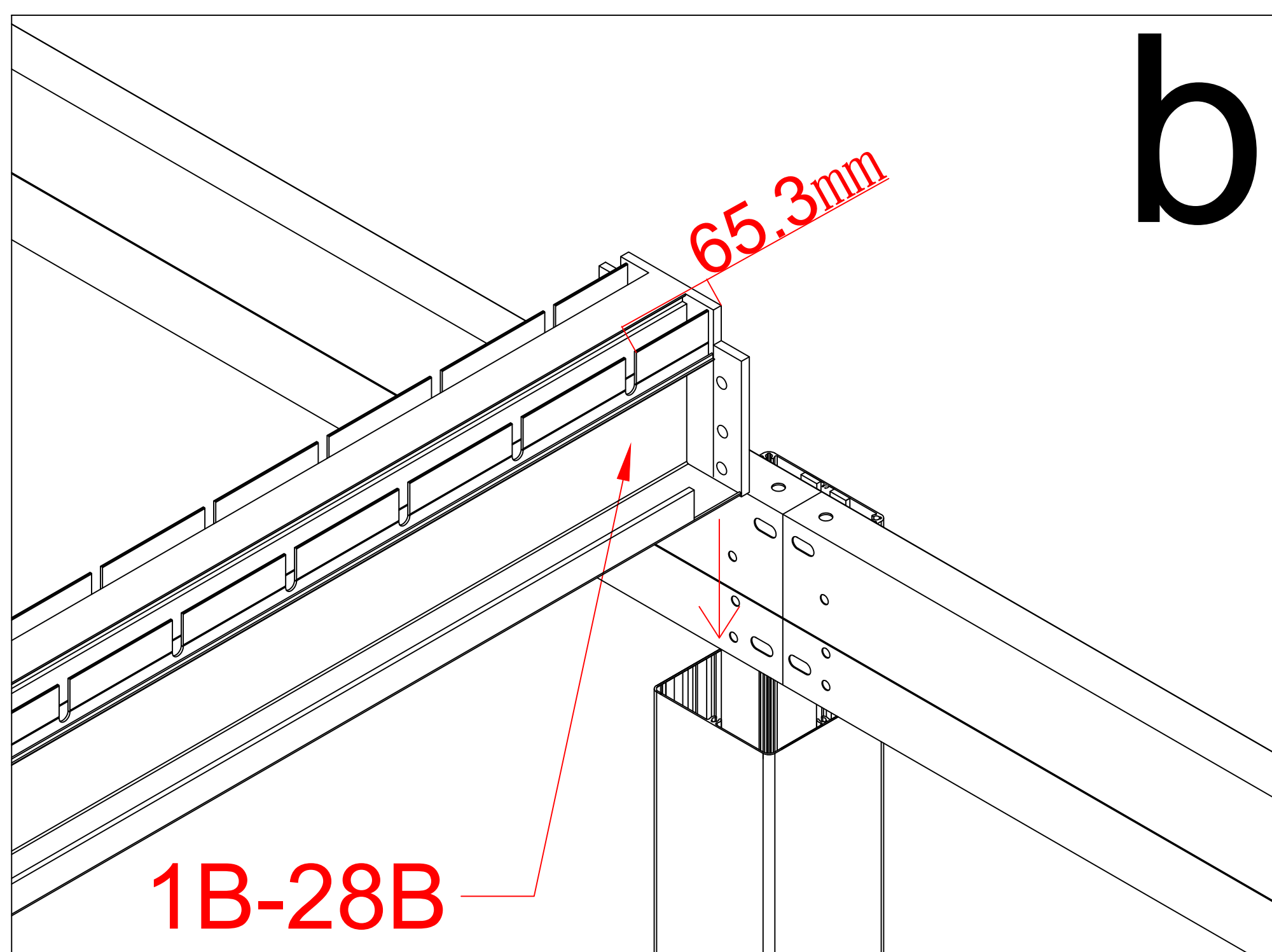
1B-18		1
1B-04A		1
1B-04B		1
1B-04C		1



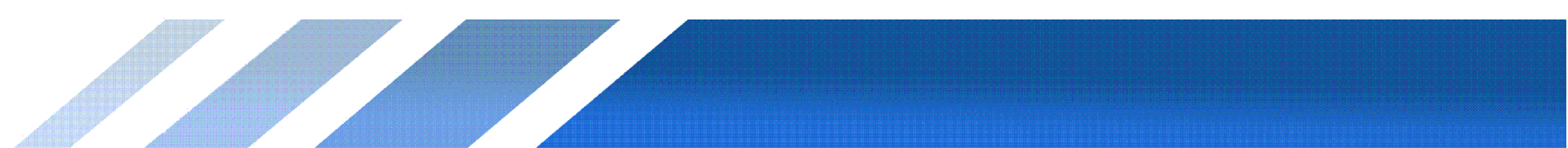




Warning:
The distance here should be the same as the distance between the main frames on both sides



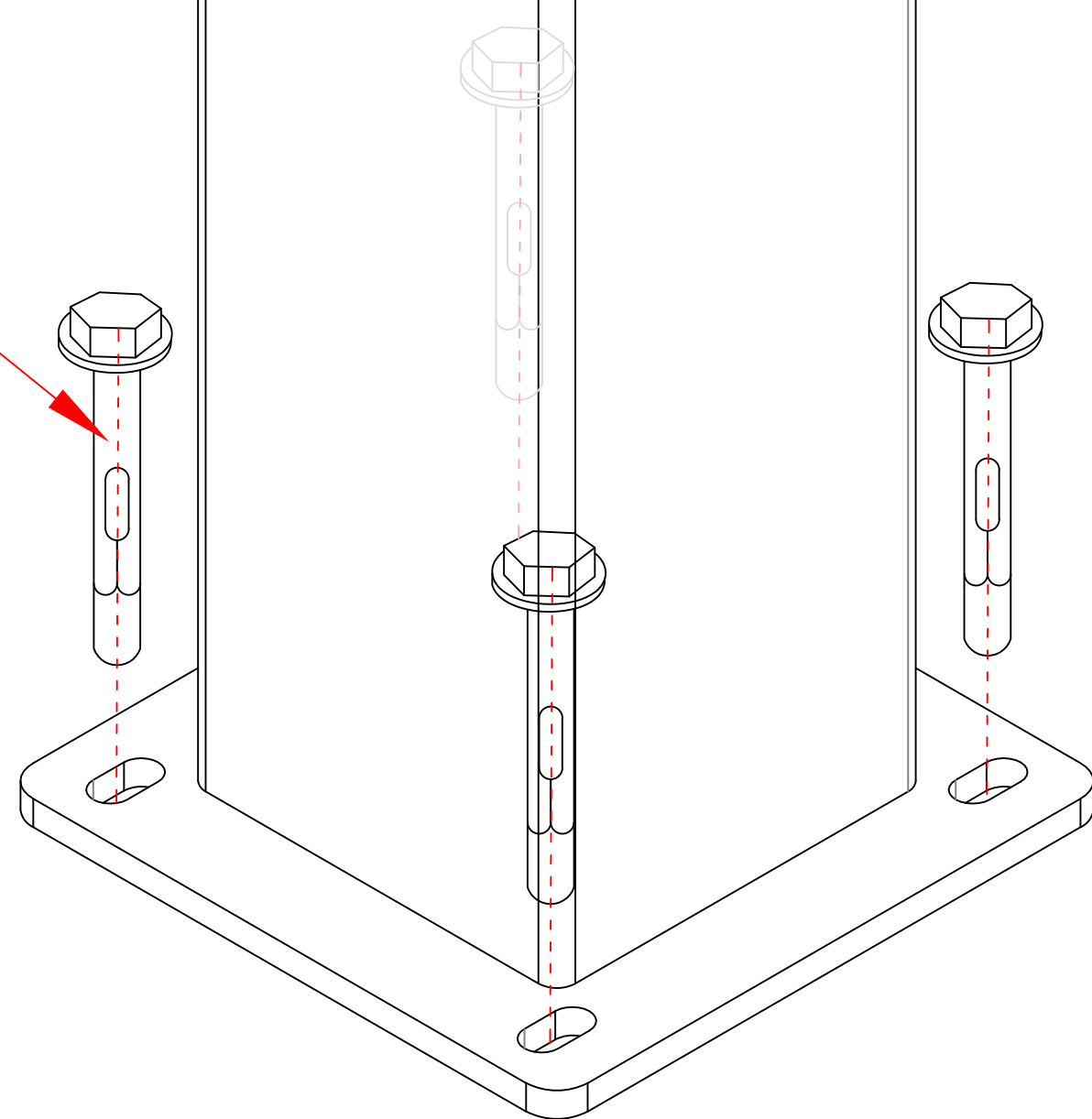
1B-14		1
1B-28A		1
1B-28B		1
1B-25		24





a

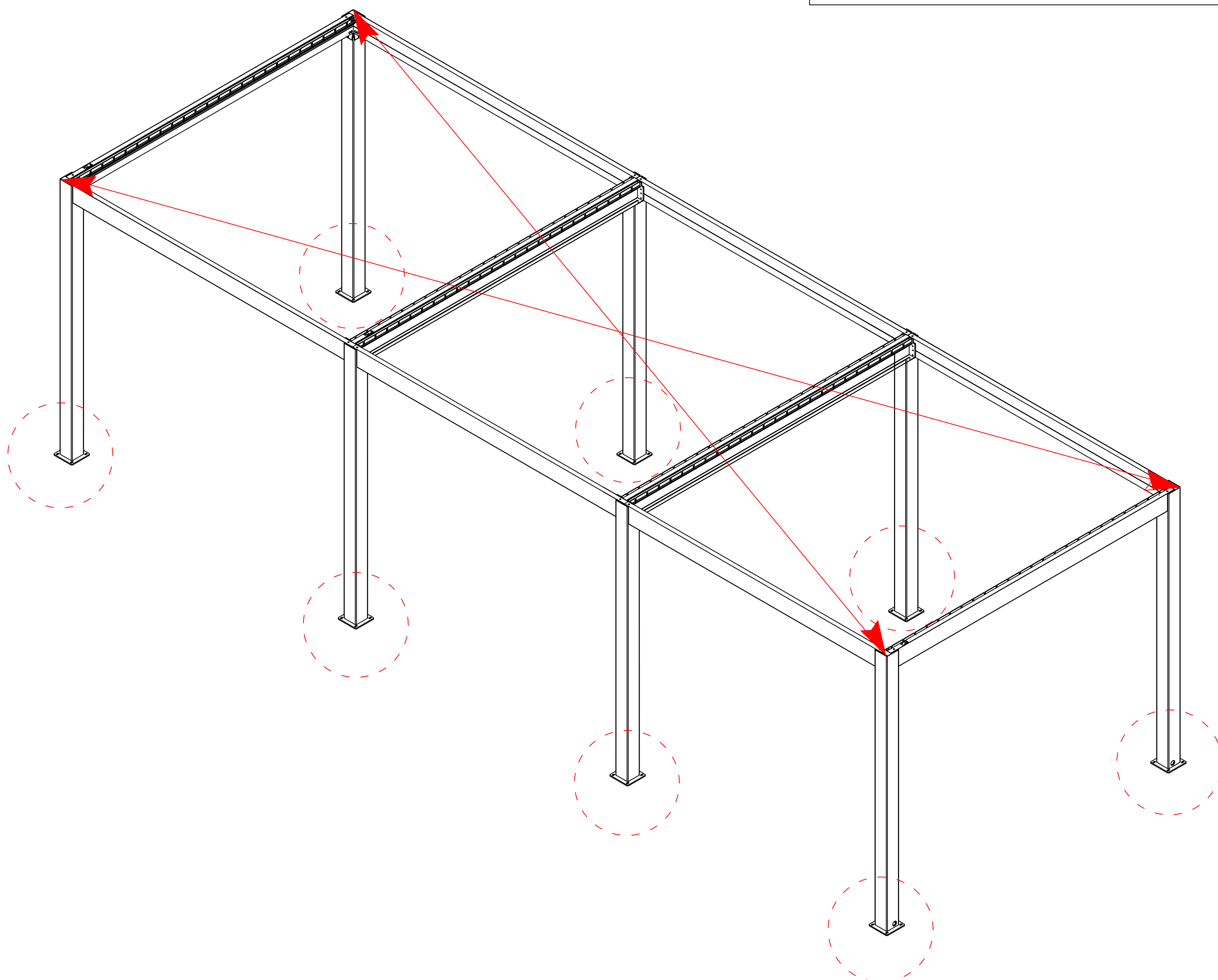
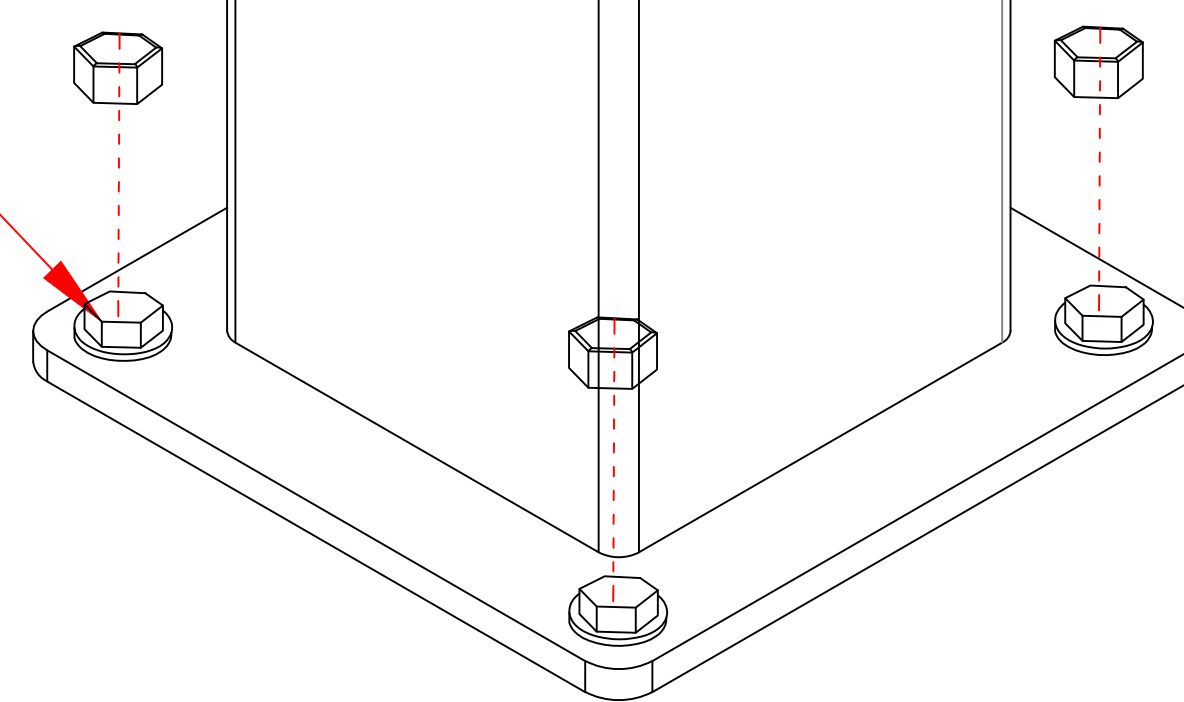
1B-21



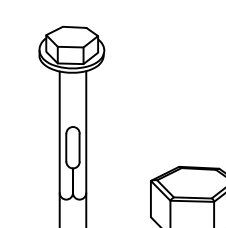
Pls measure the diagonal size and make sure the diagonal size keeps same before screw 1B-21 mounted. If not, pls adjust it to same size.

b

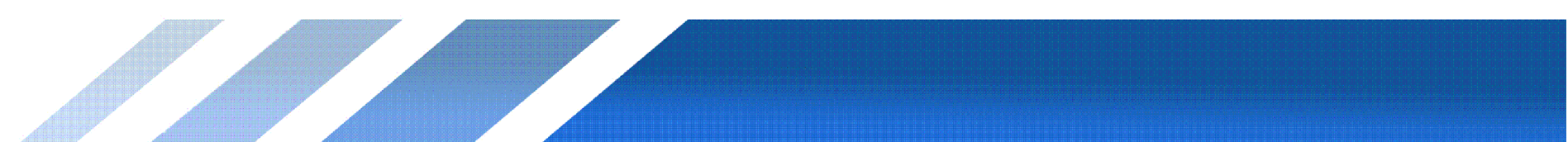
1B-21

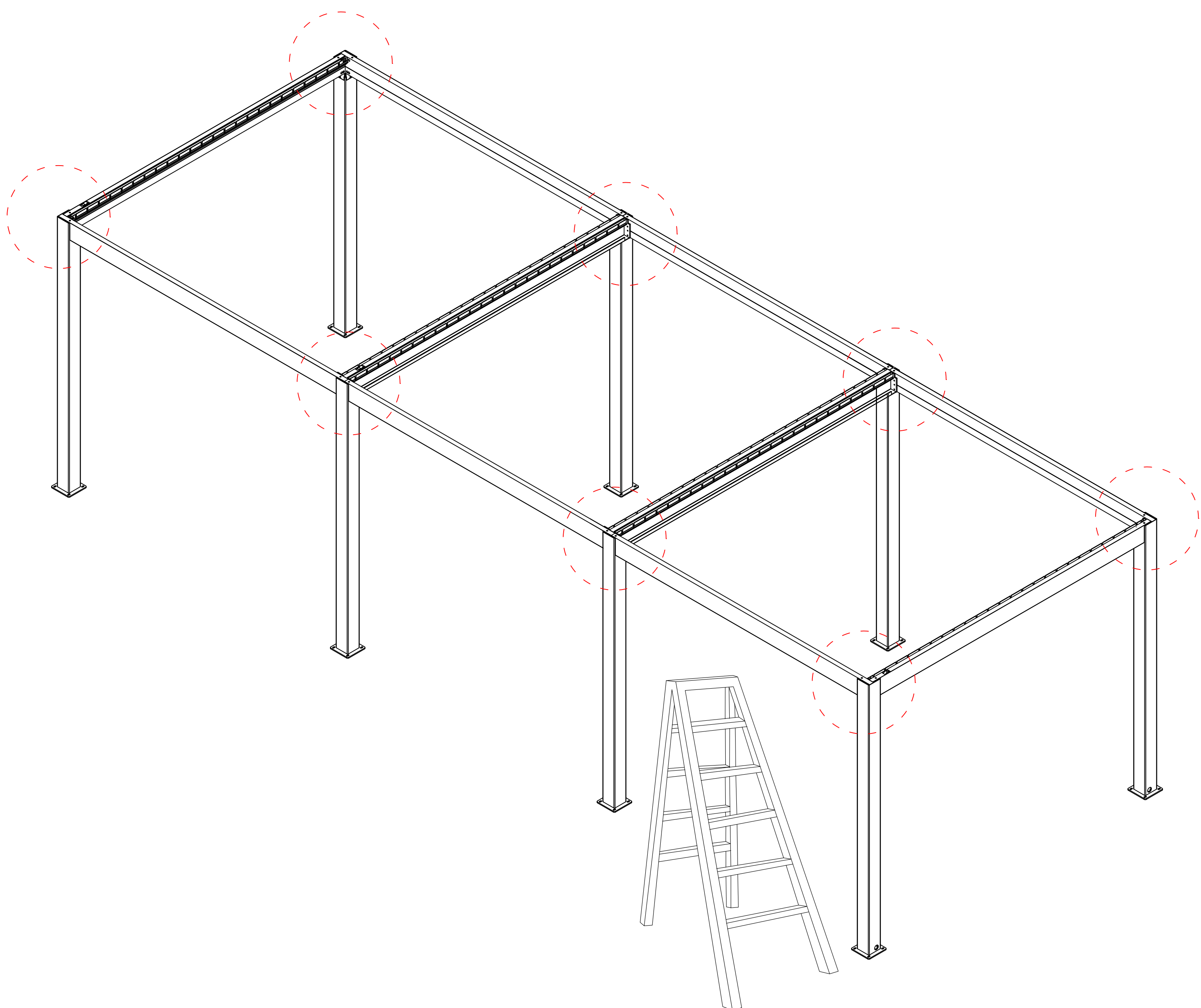
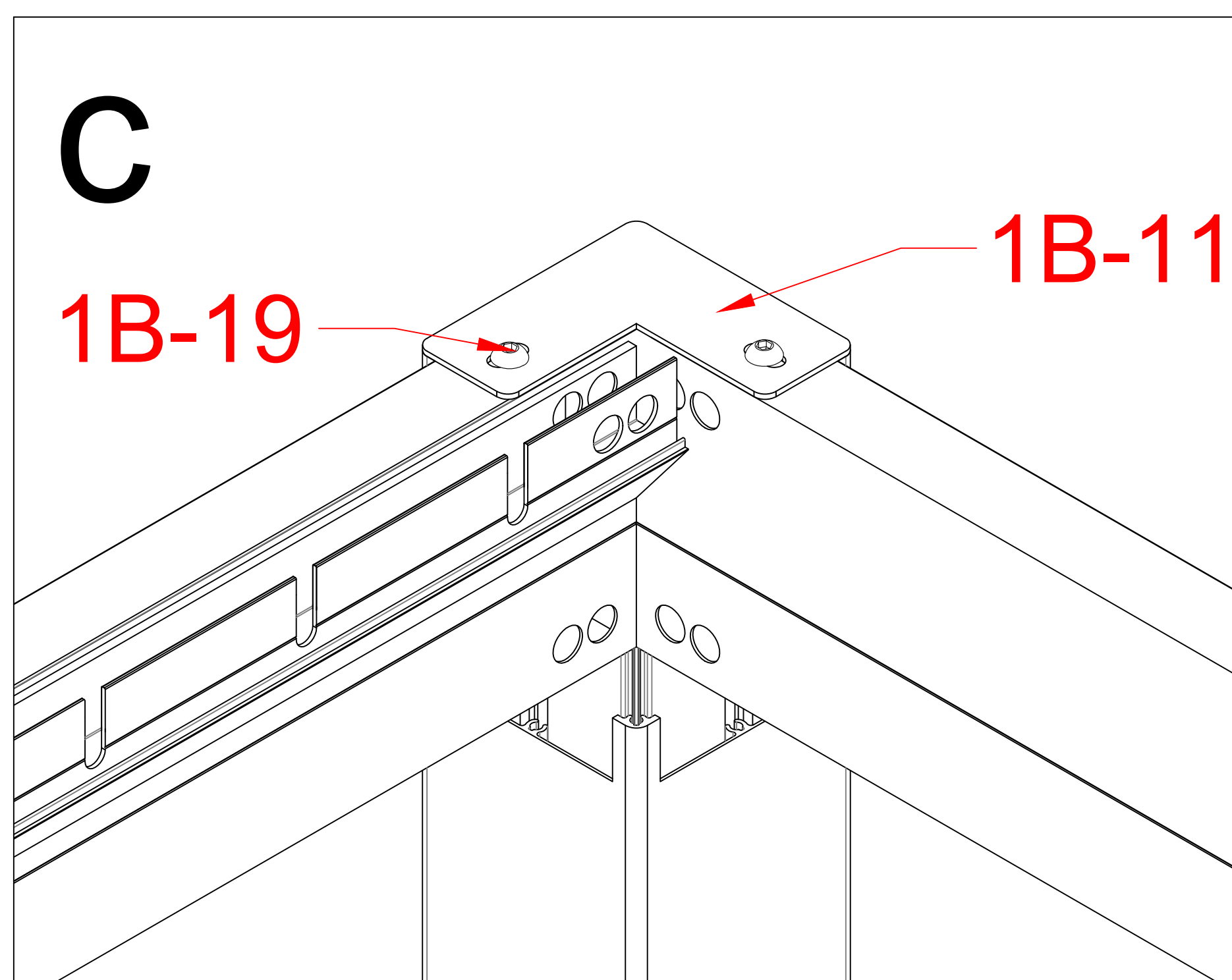
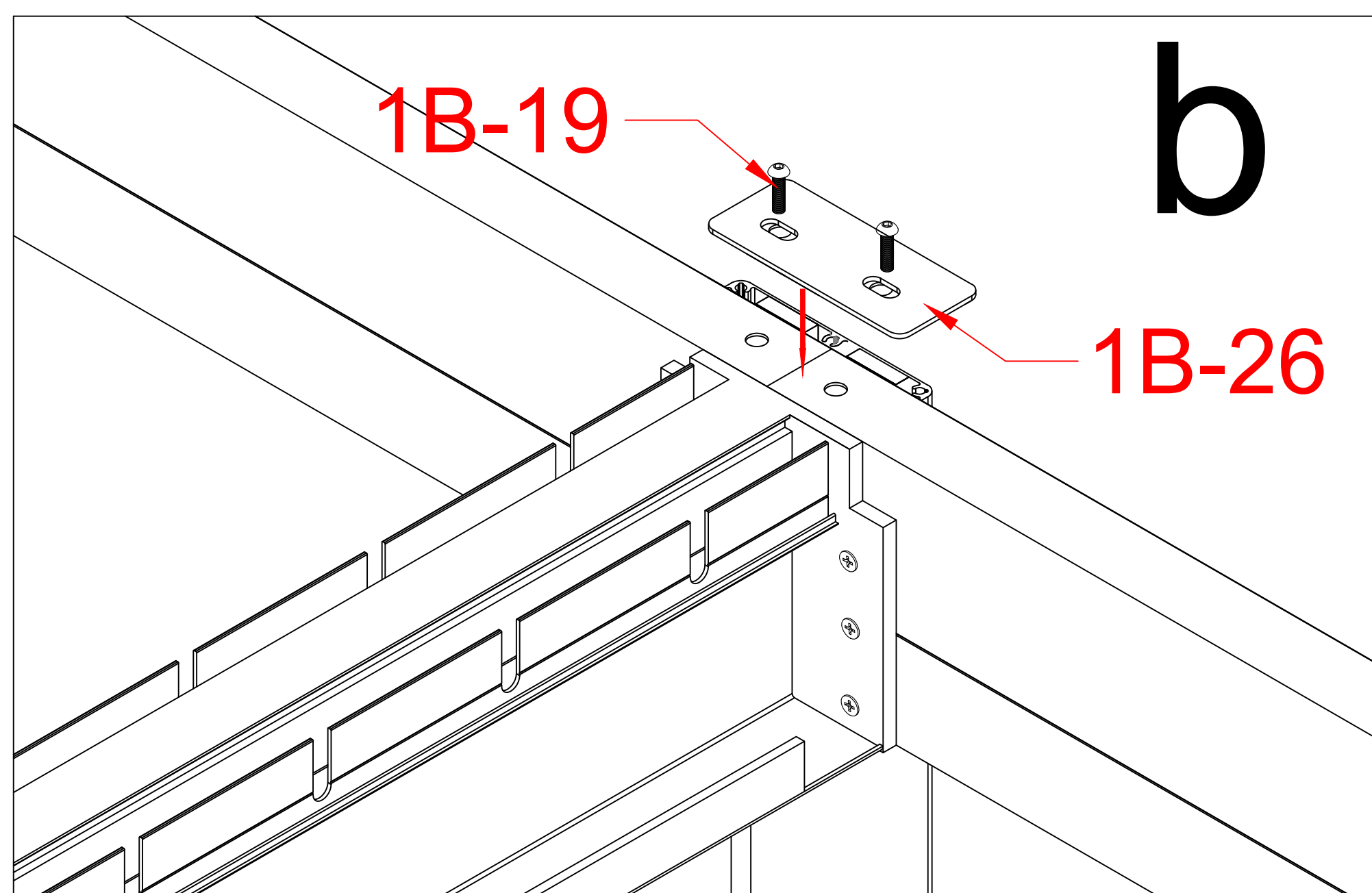
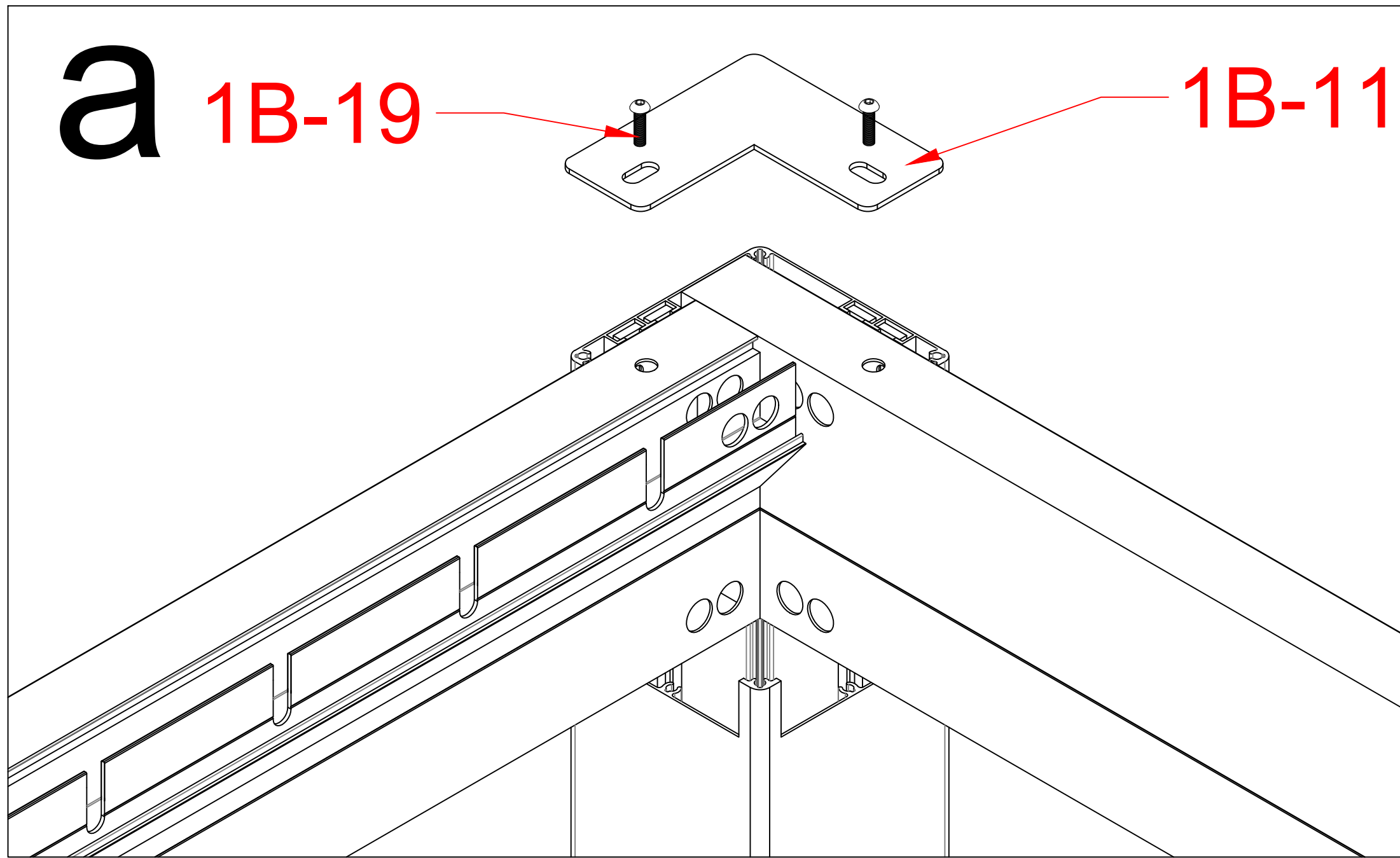


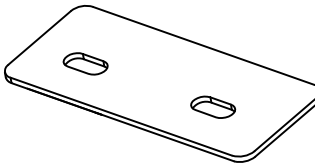
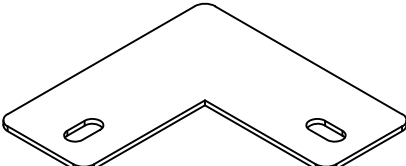
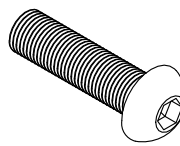
1B-21

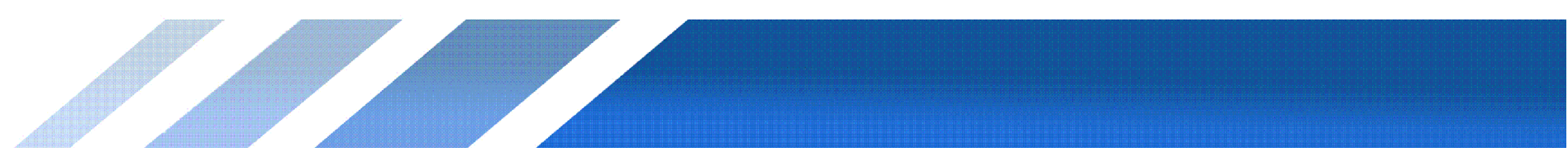


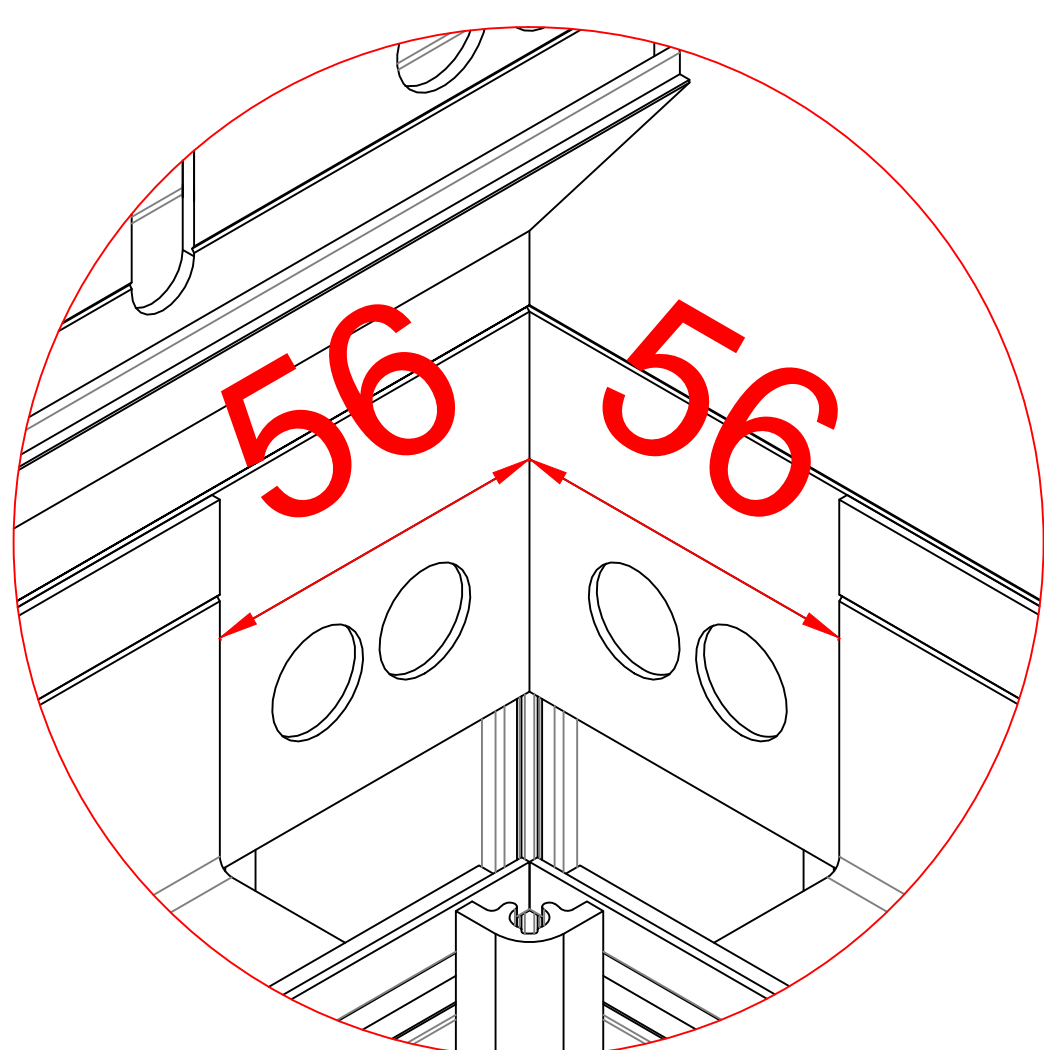
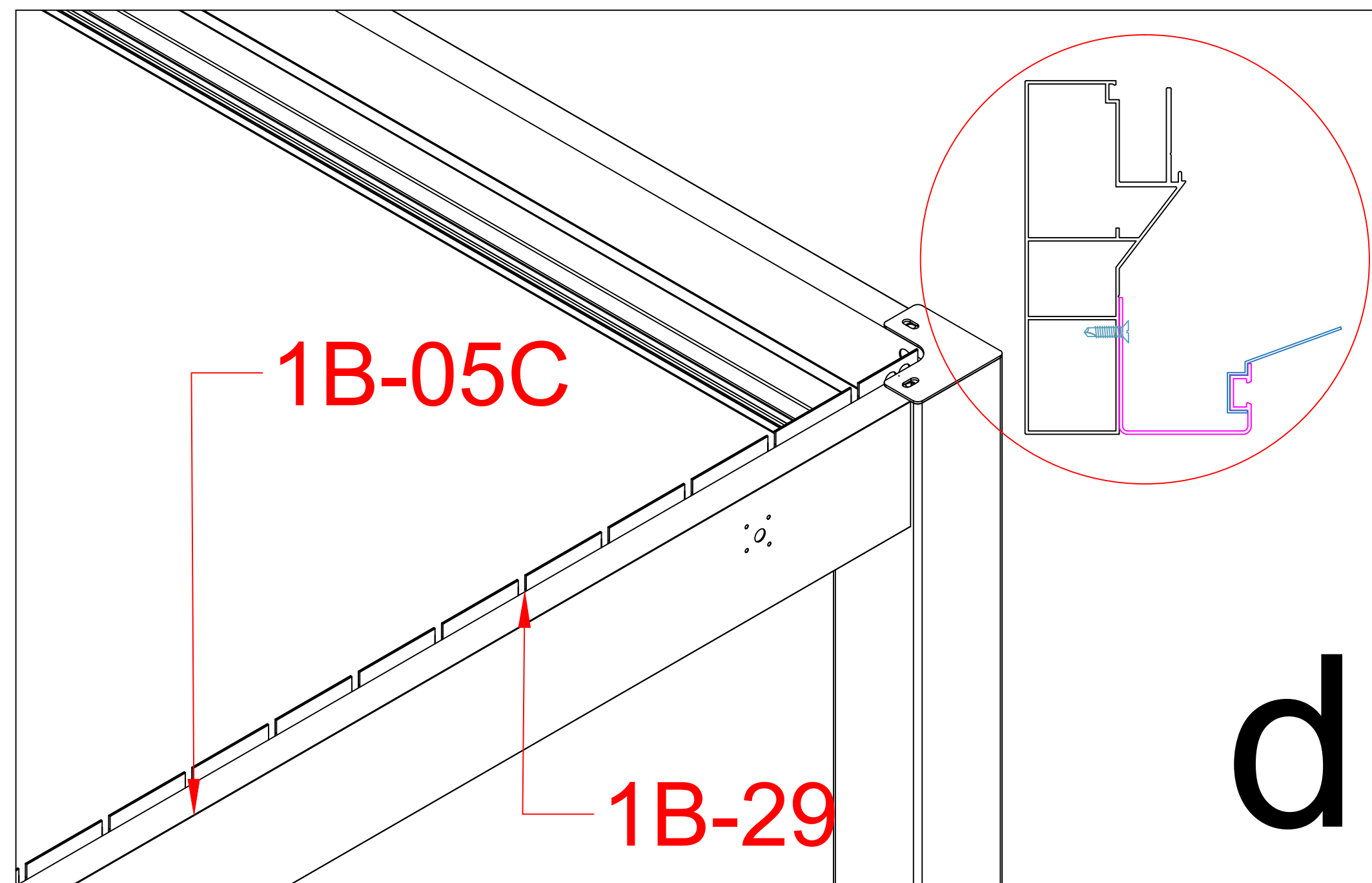
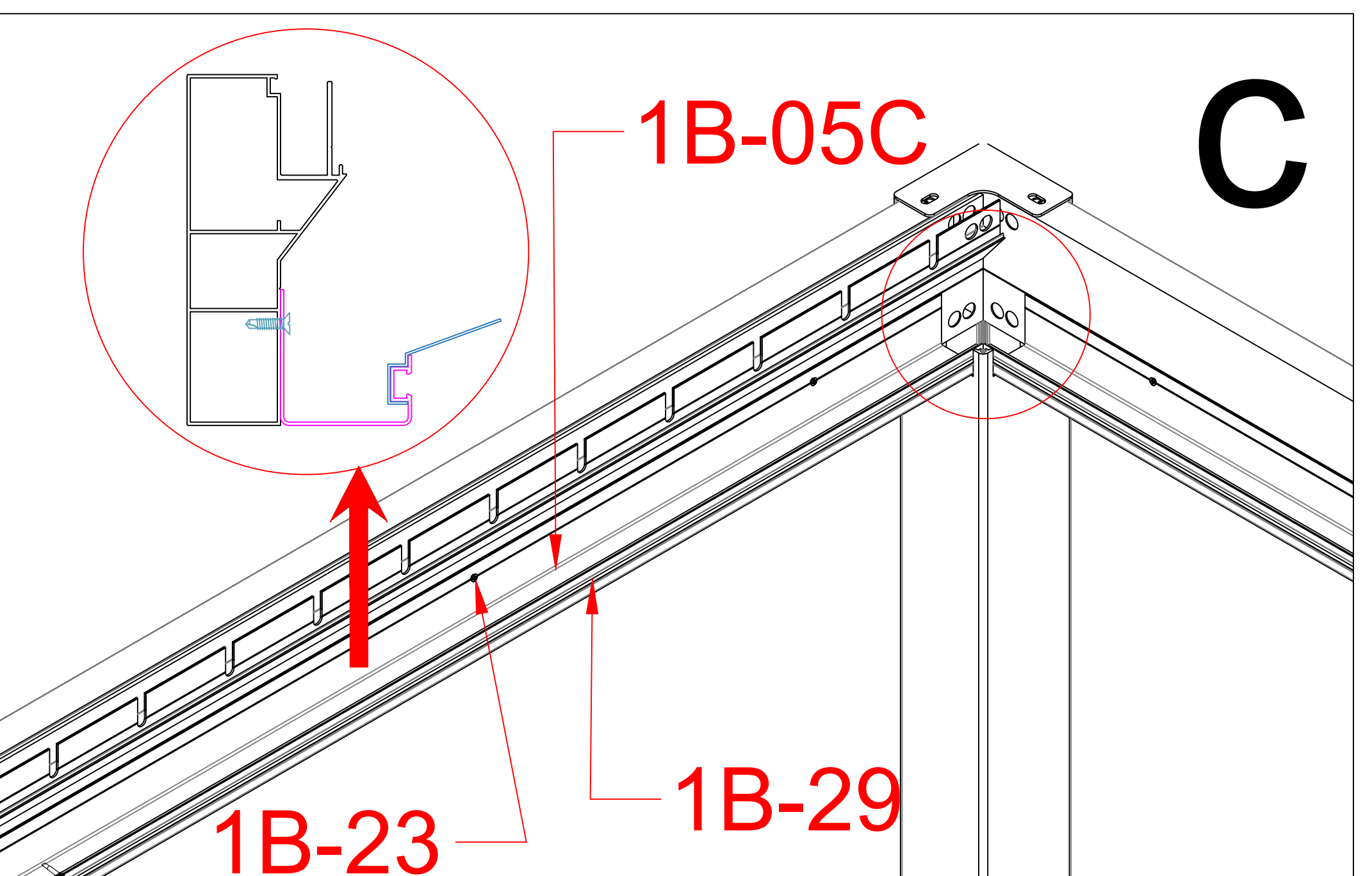
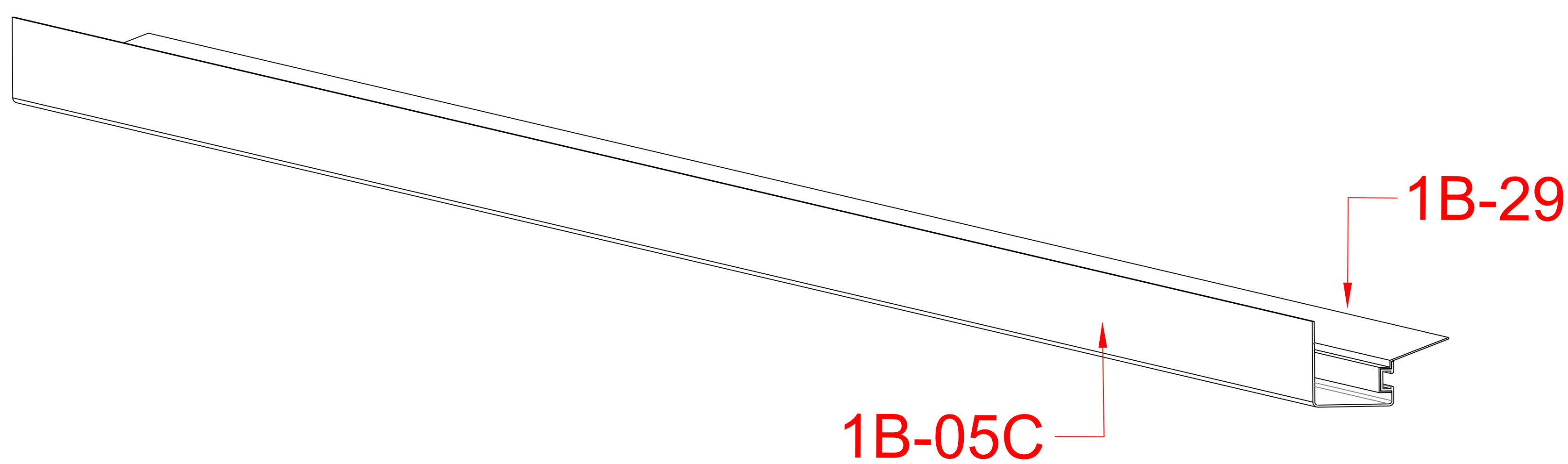
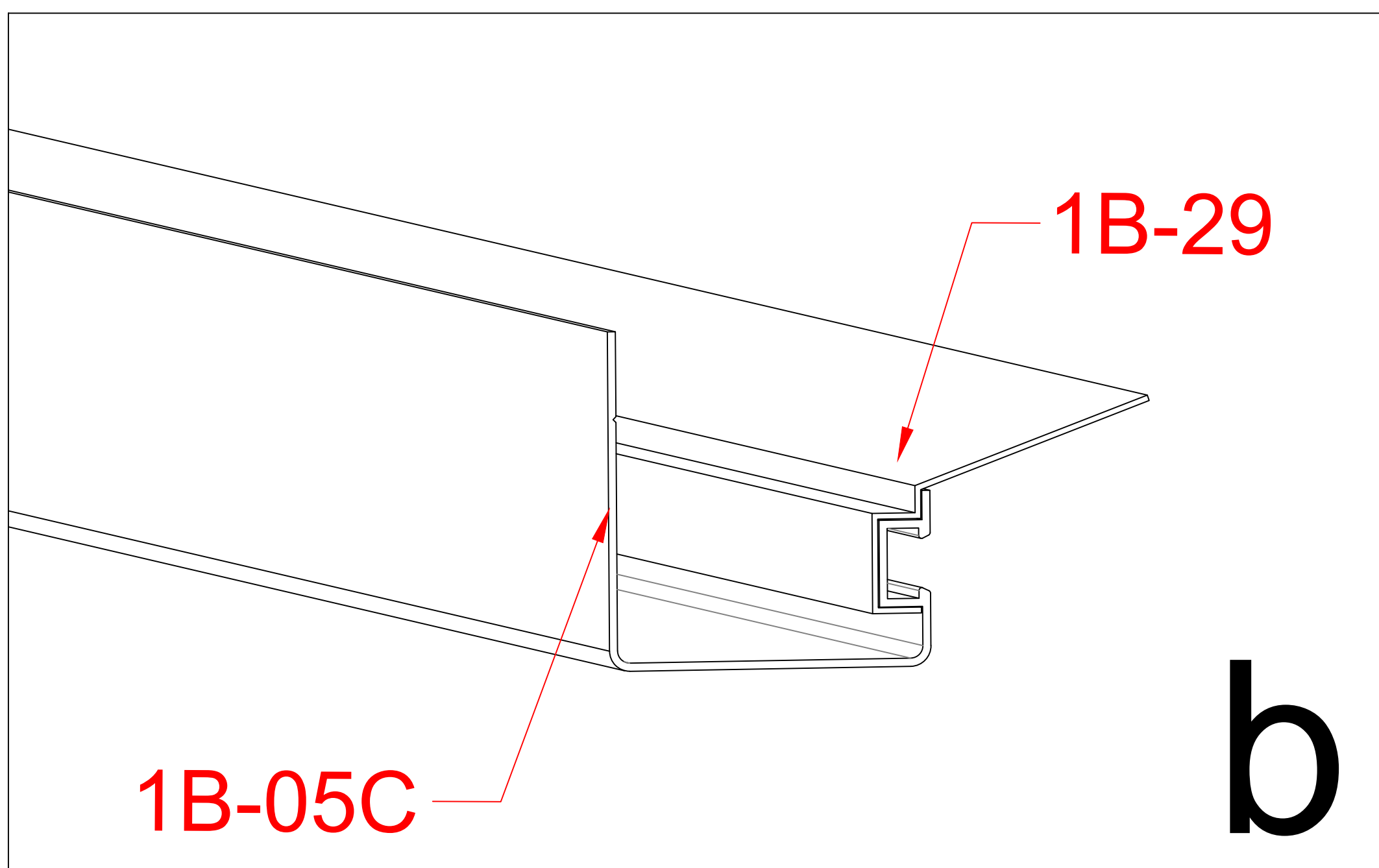
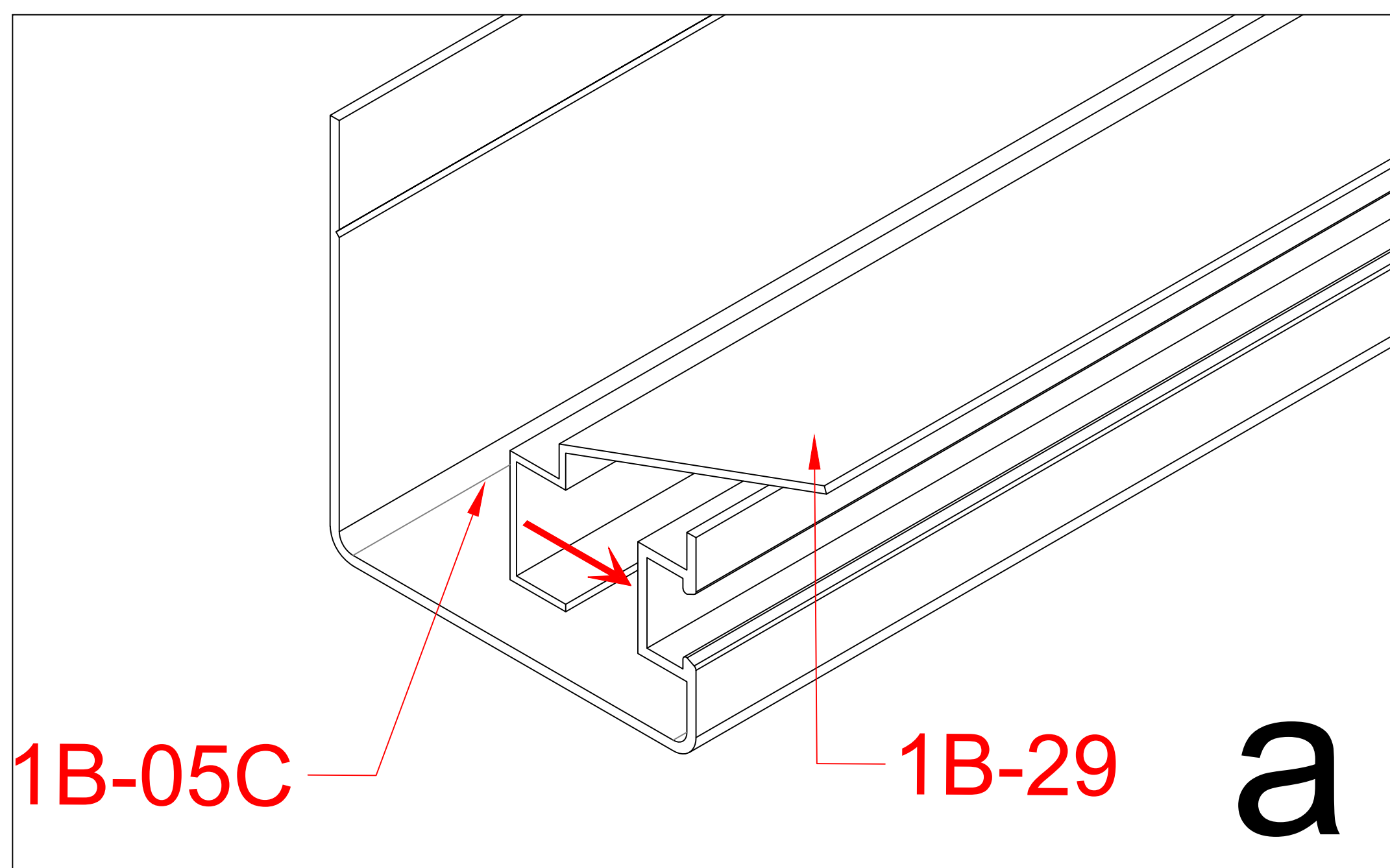
32

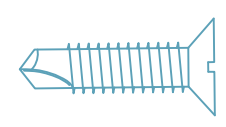
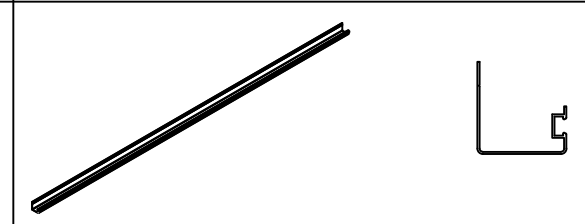
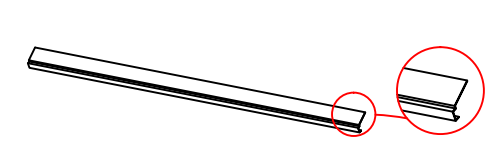


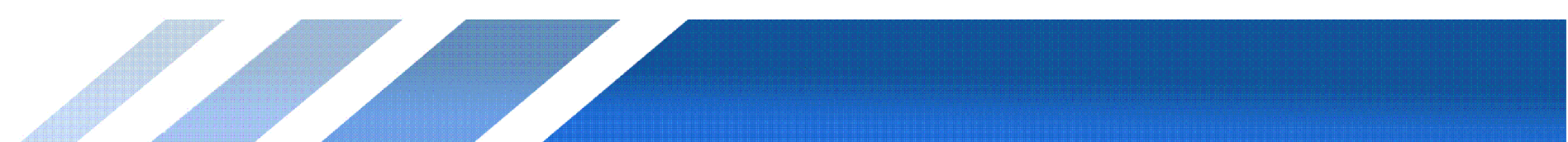


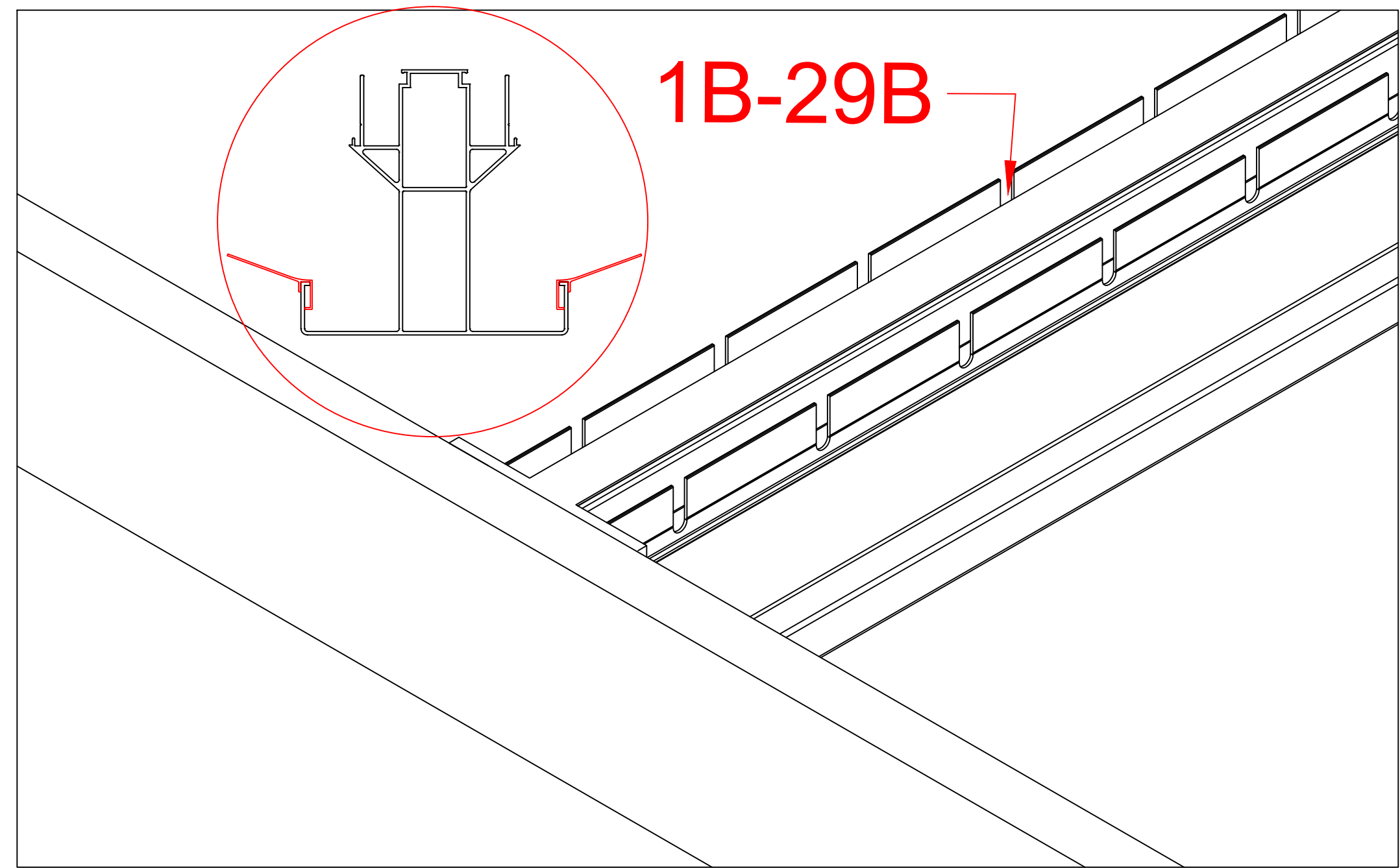
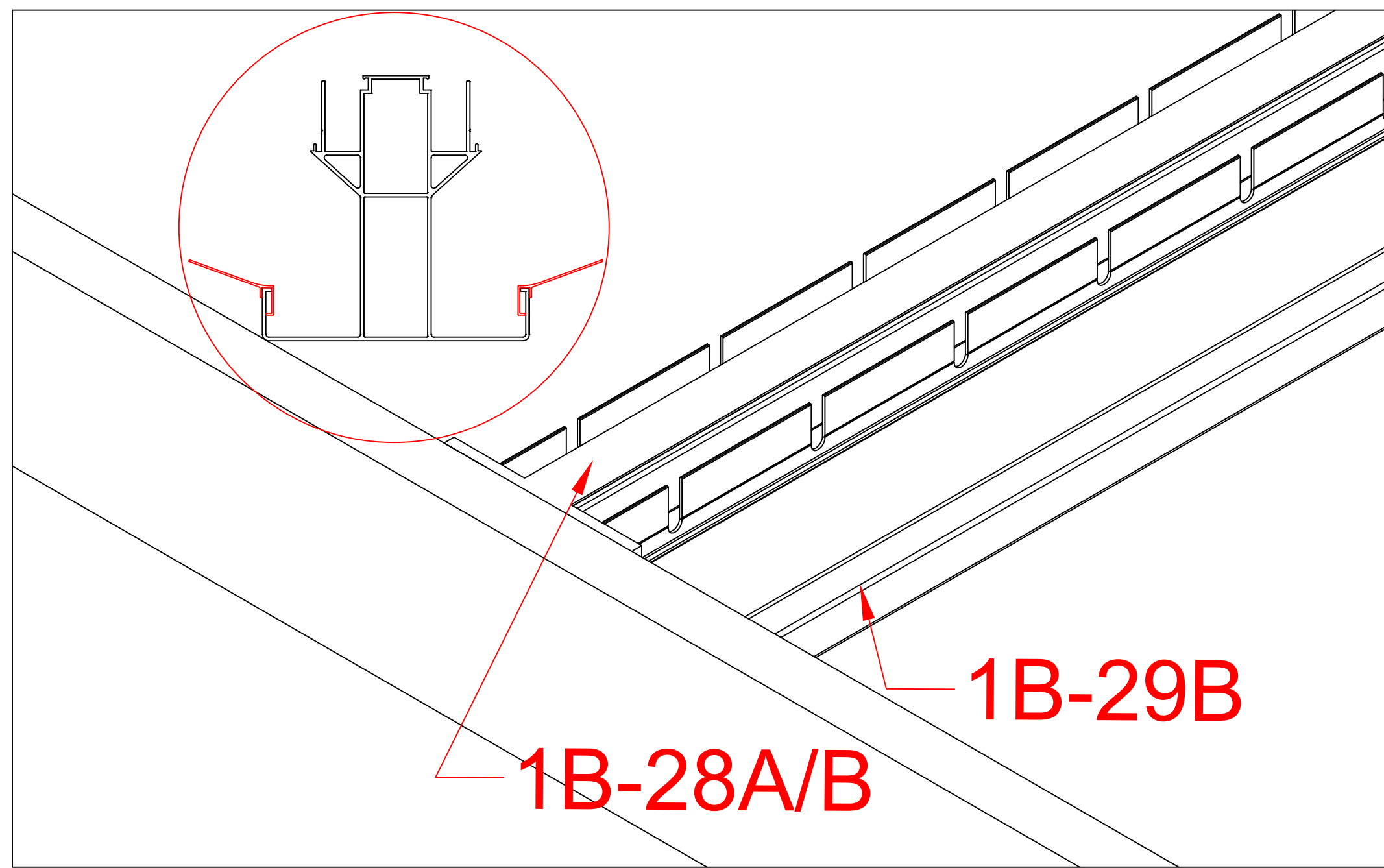
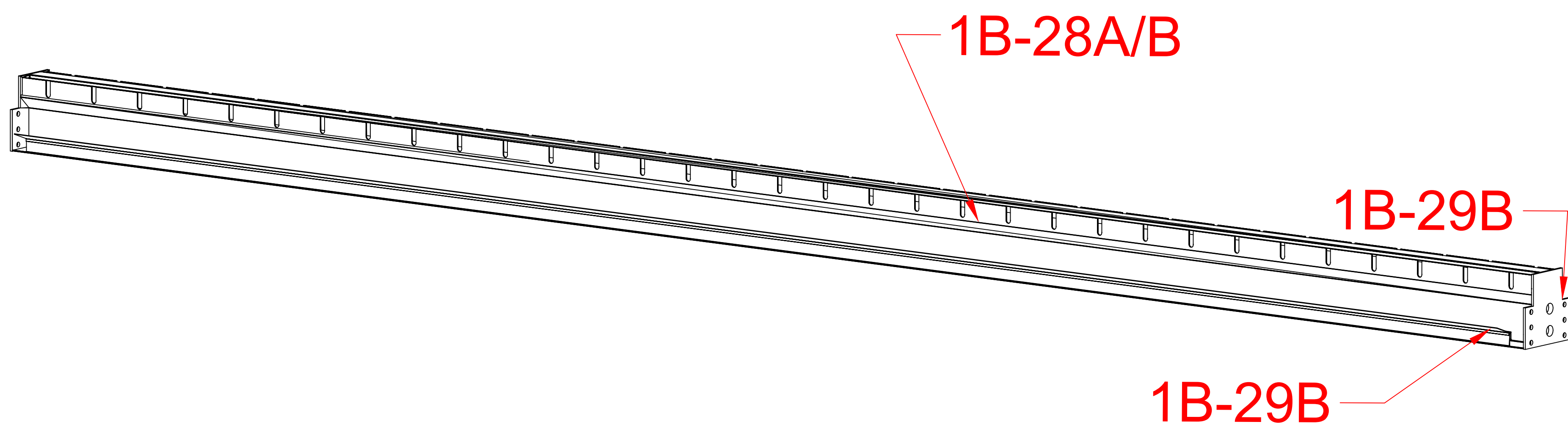
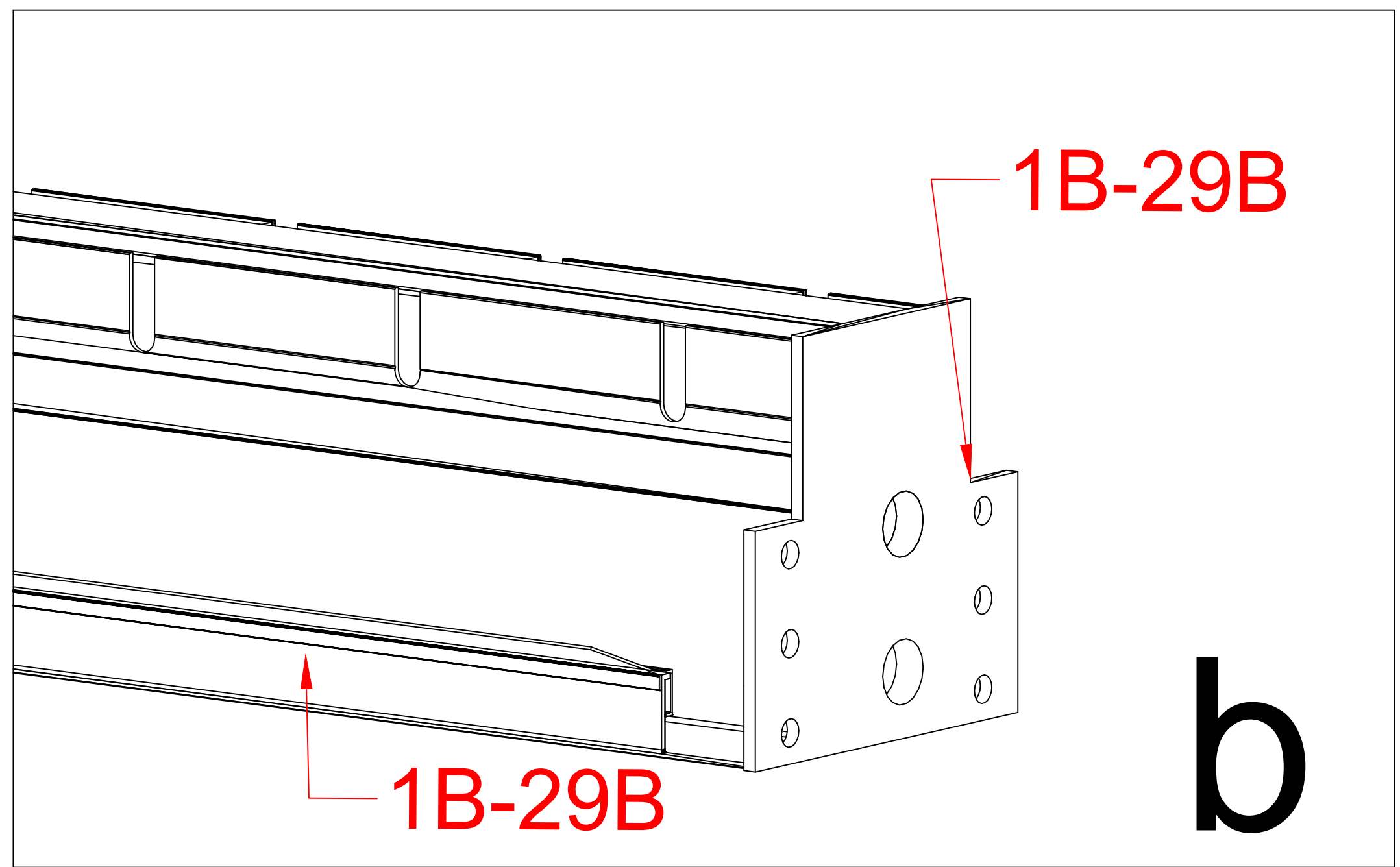
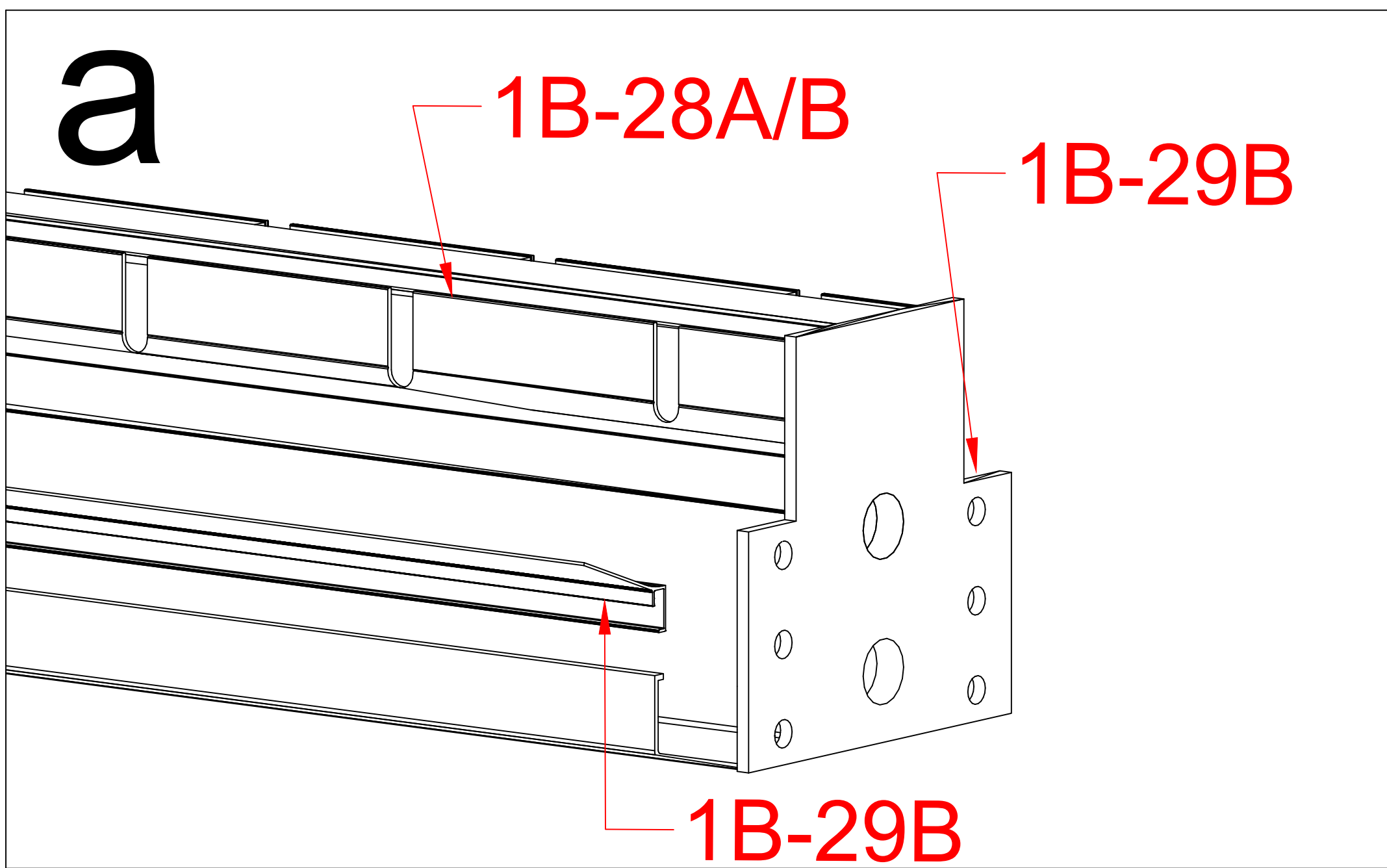
1B-26		4
1B-11		4
1B-19		16



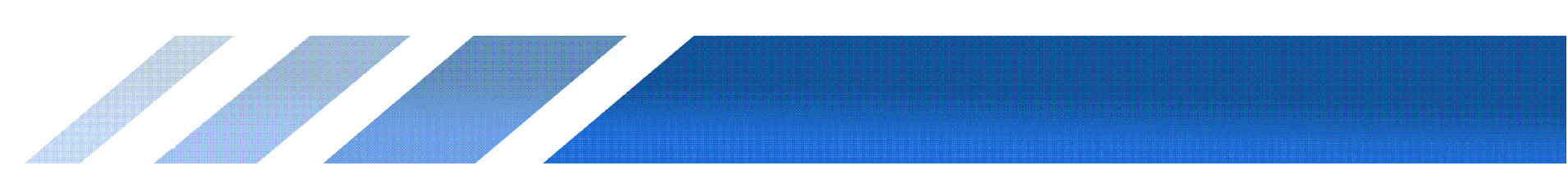


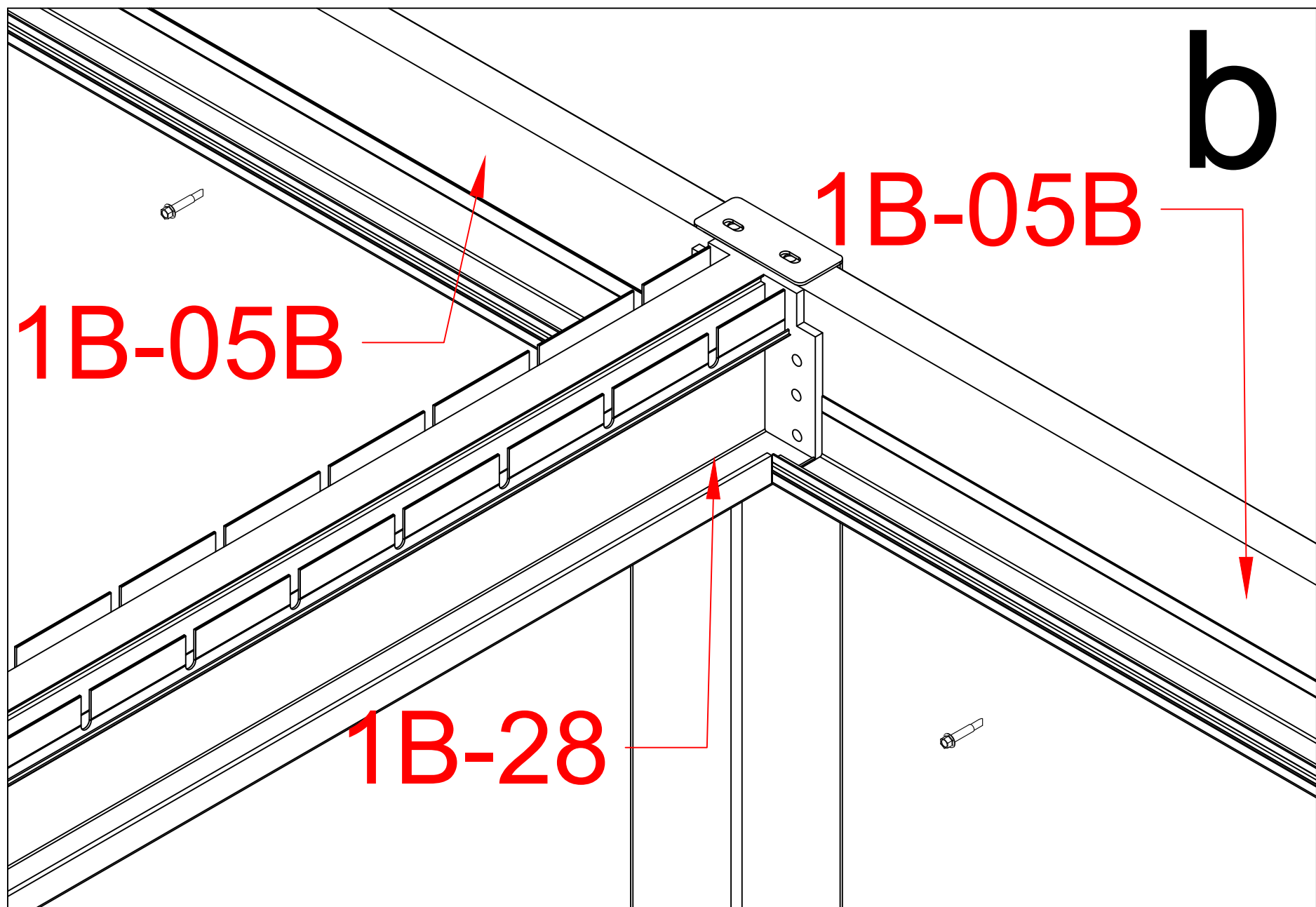
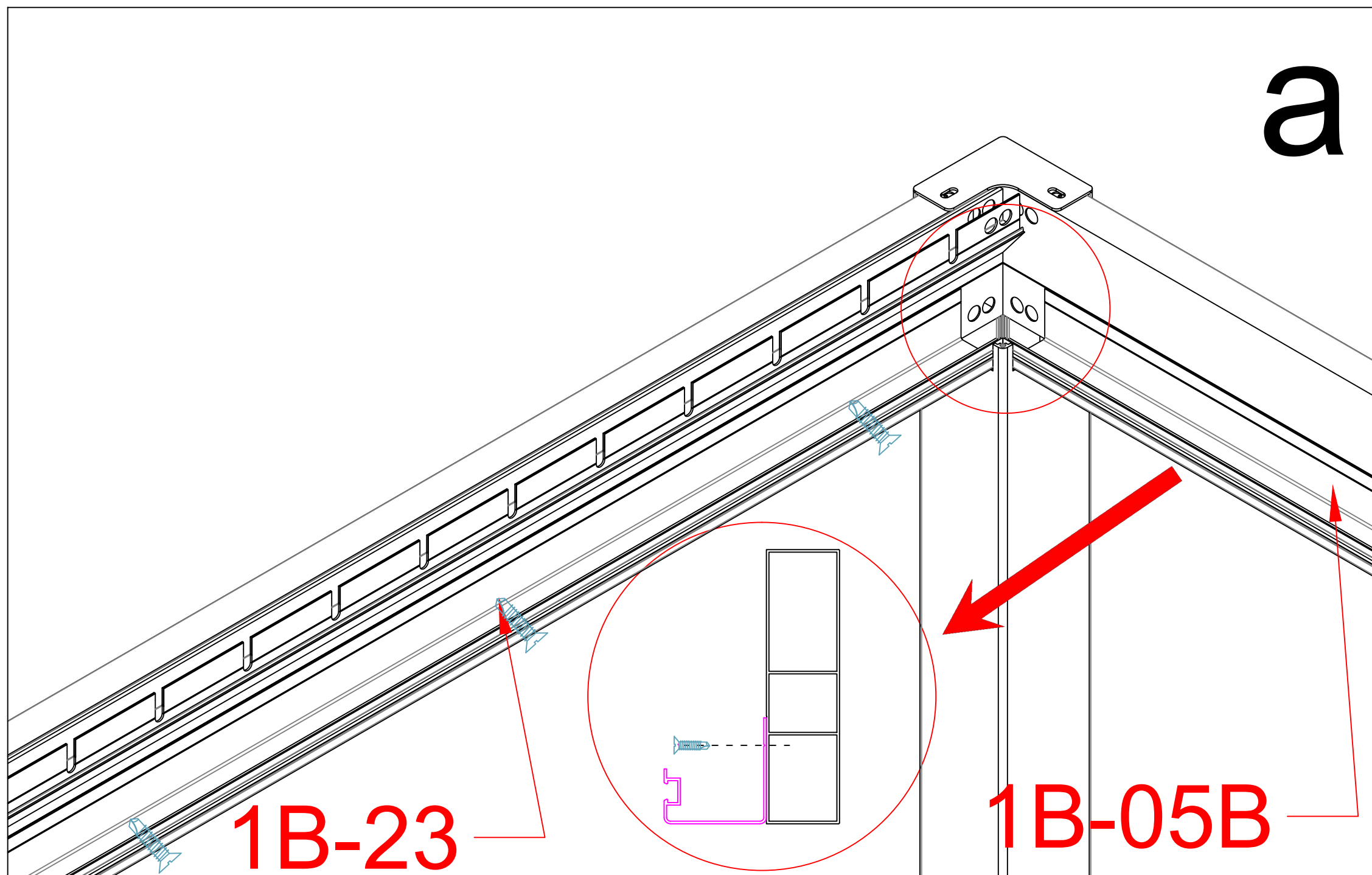
1B-23		10
1B-05C		2
1B-29		2



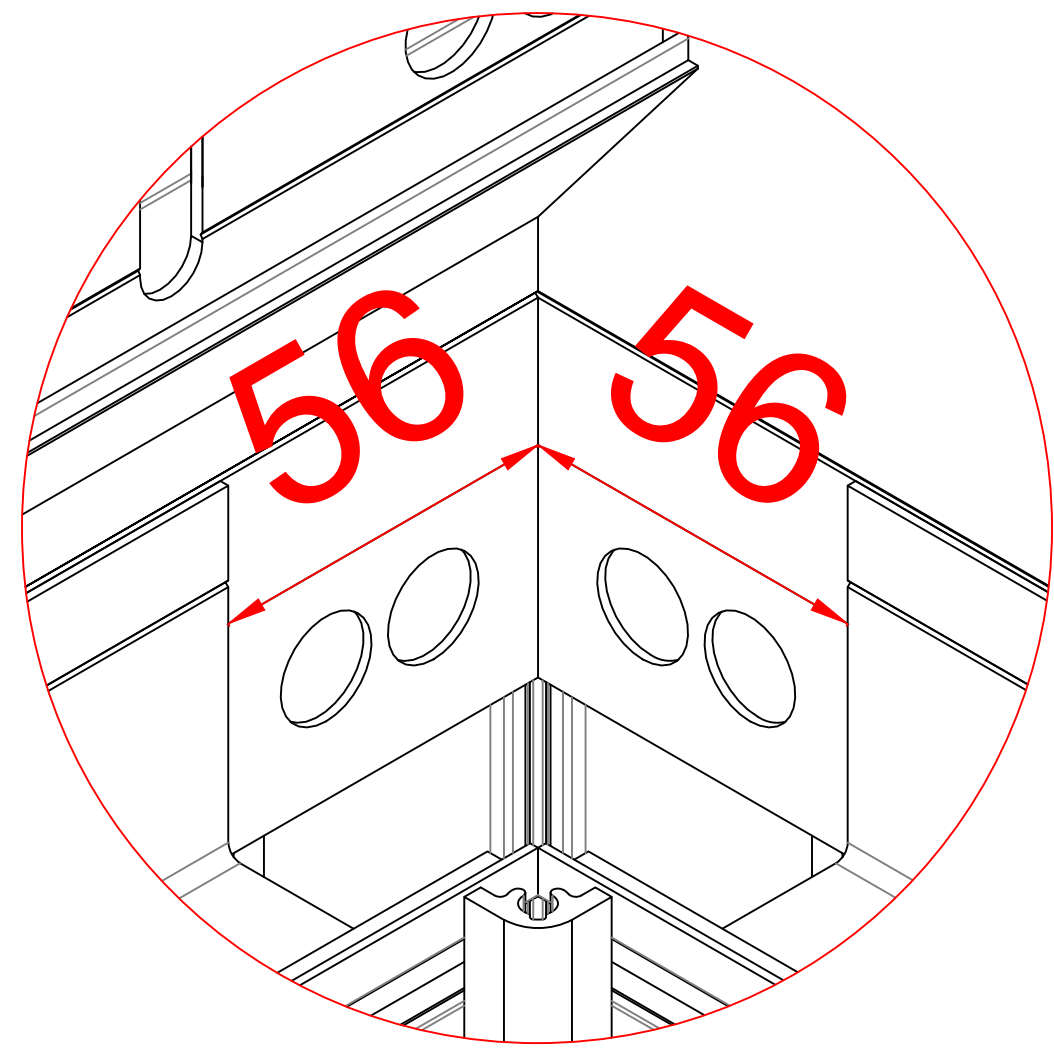
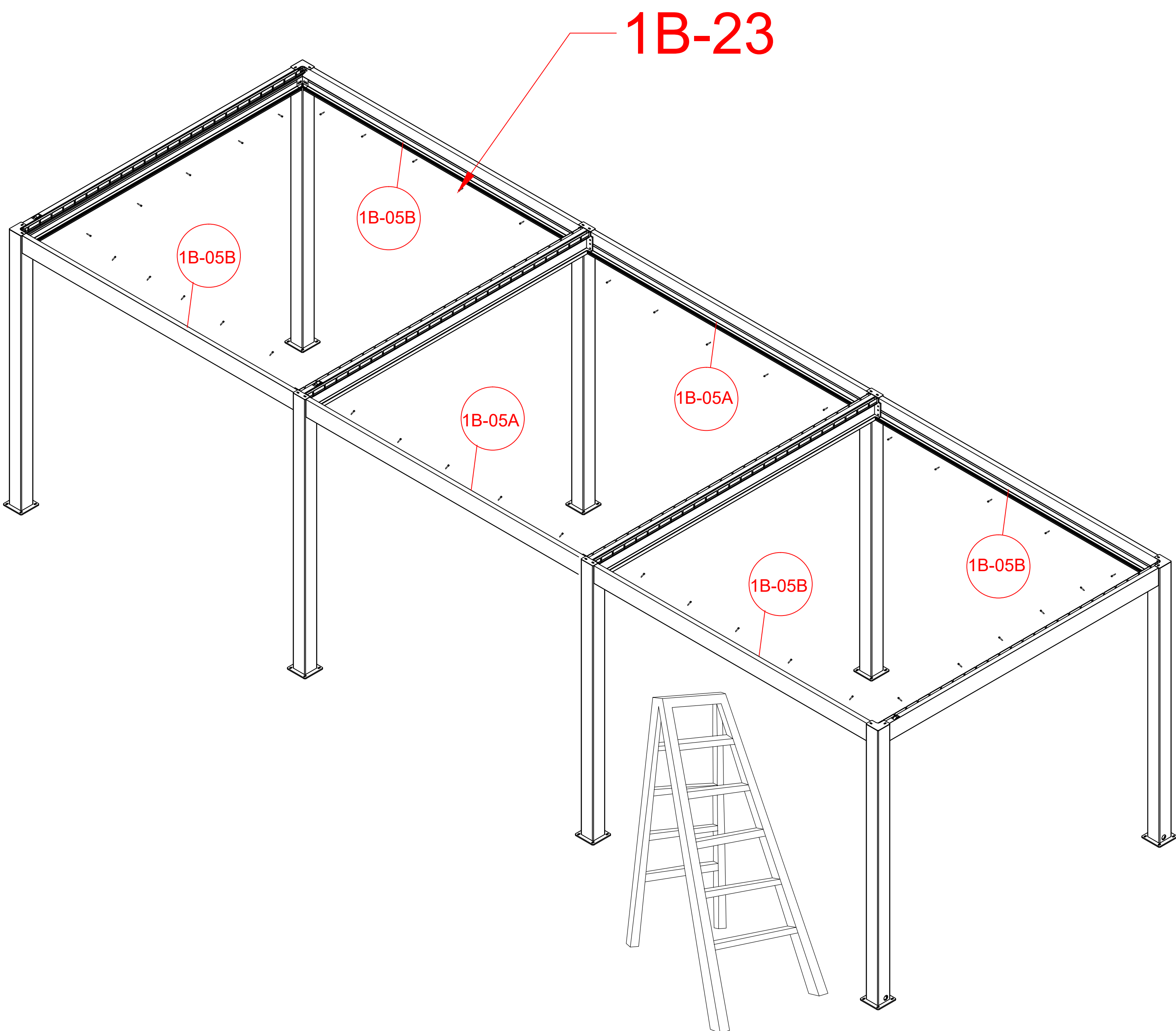
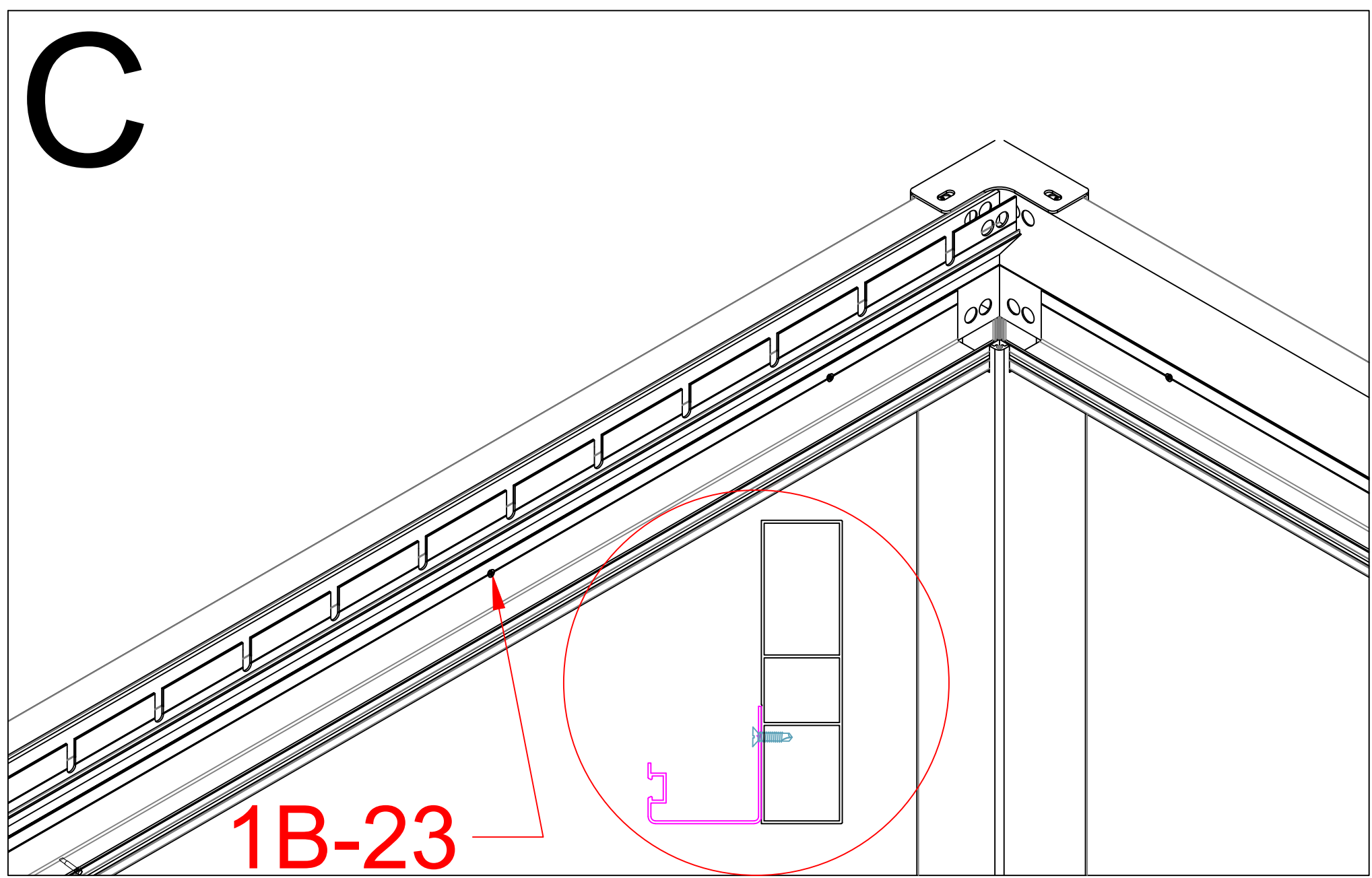
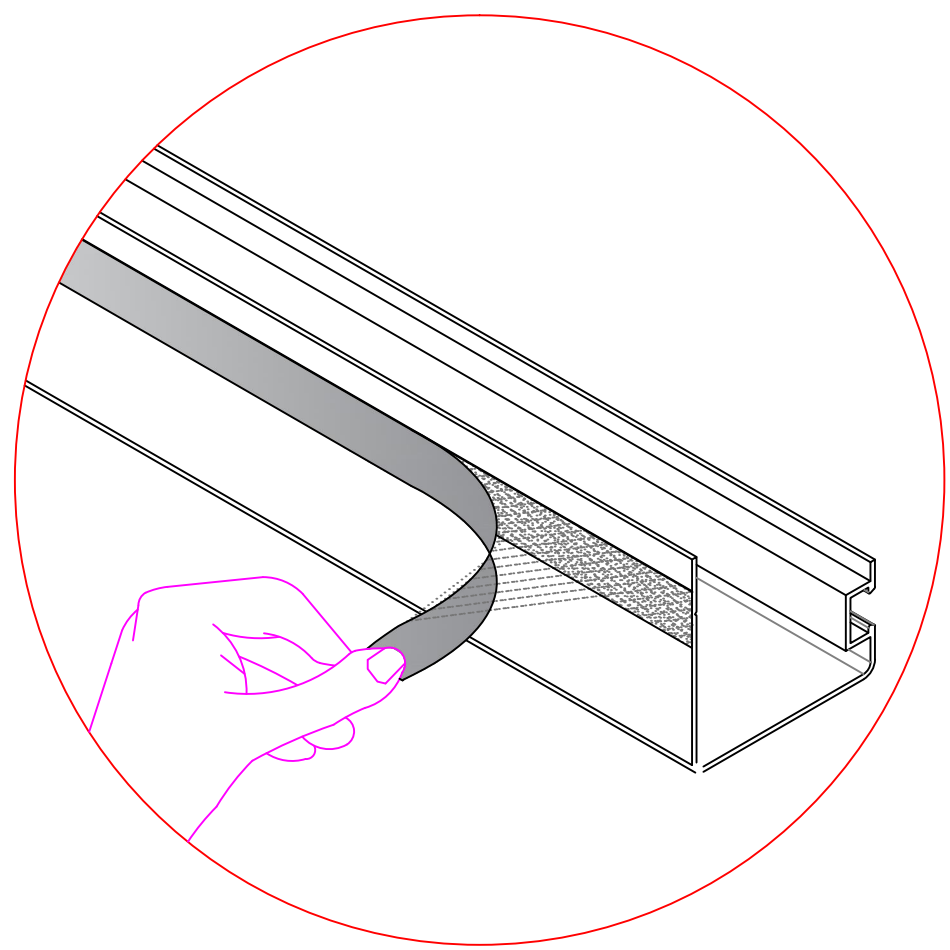


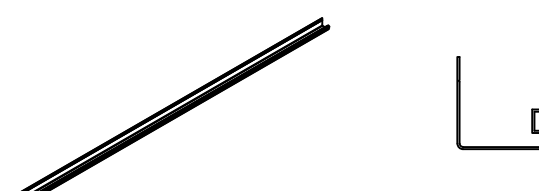
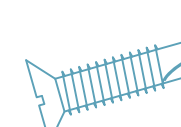
1B-29B		4
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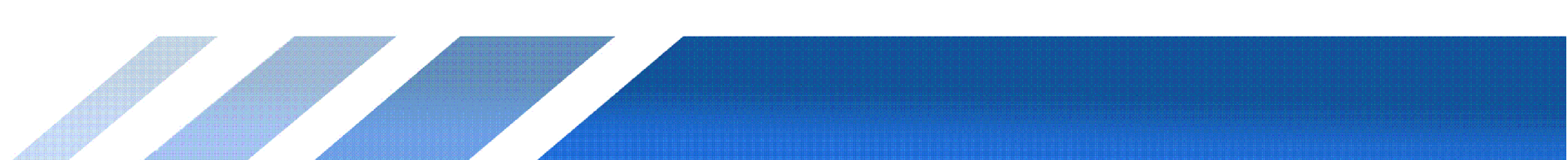




Warning:
Before installation, tear off the protective film of the tape on the back side of Gutter.

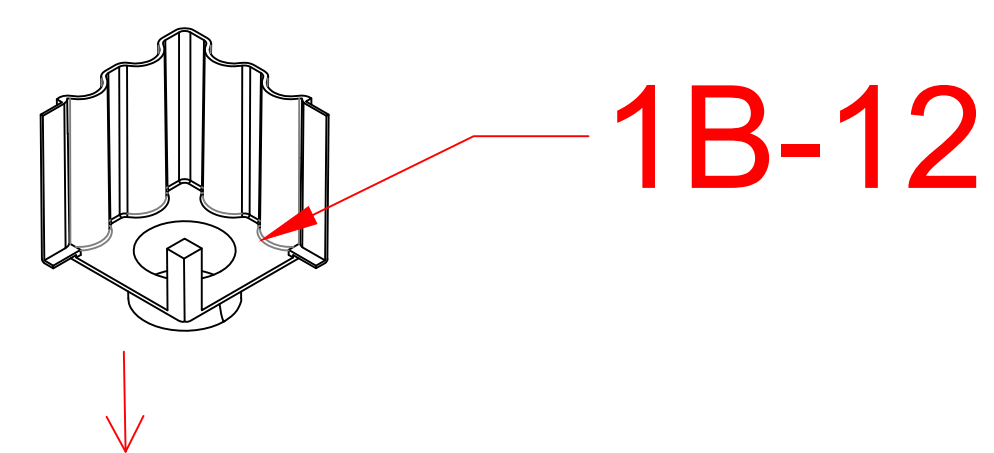


1B-05 A/B		6
1B-23		24



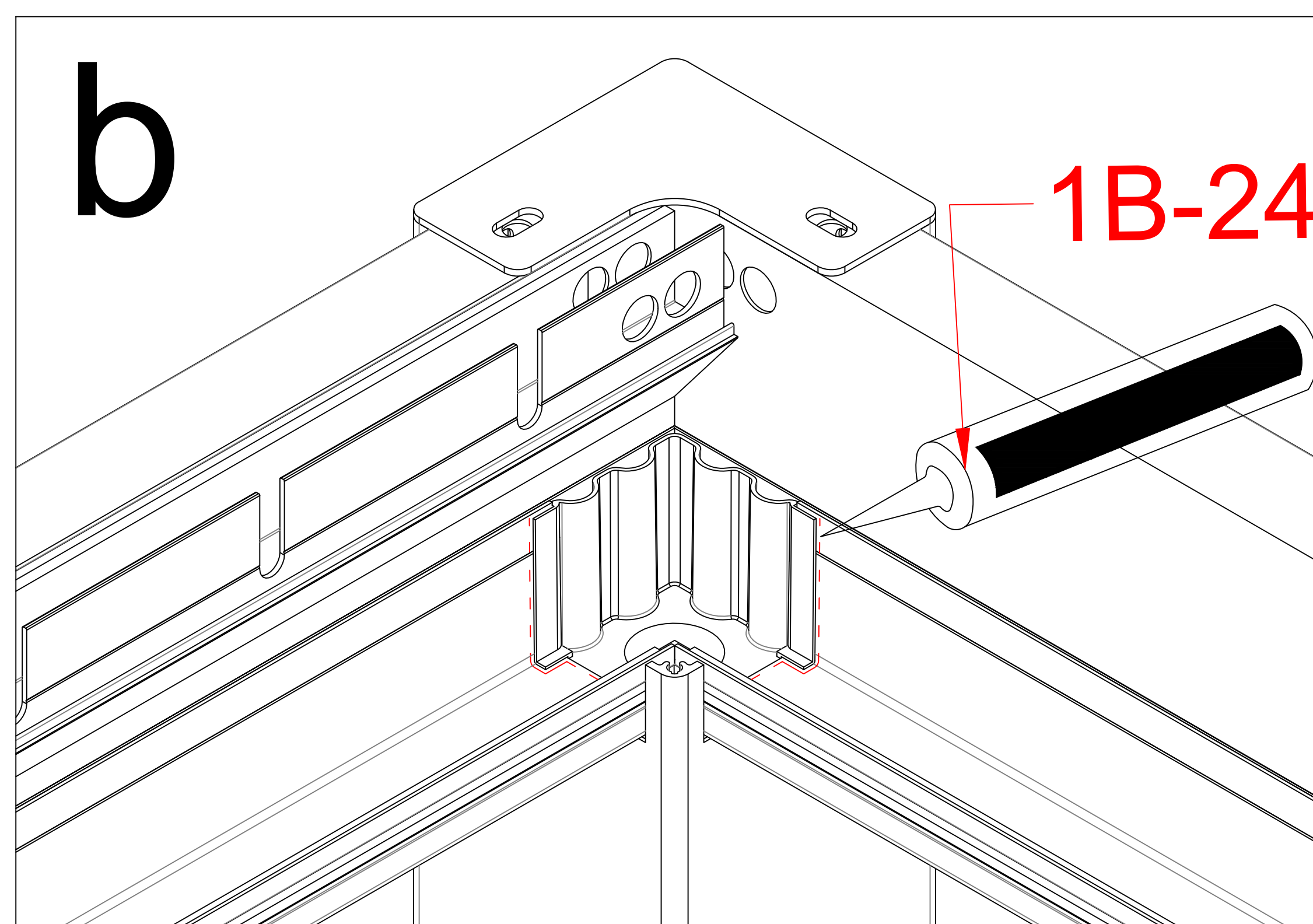


a



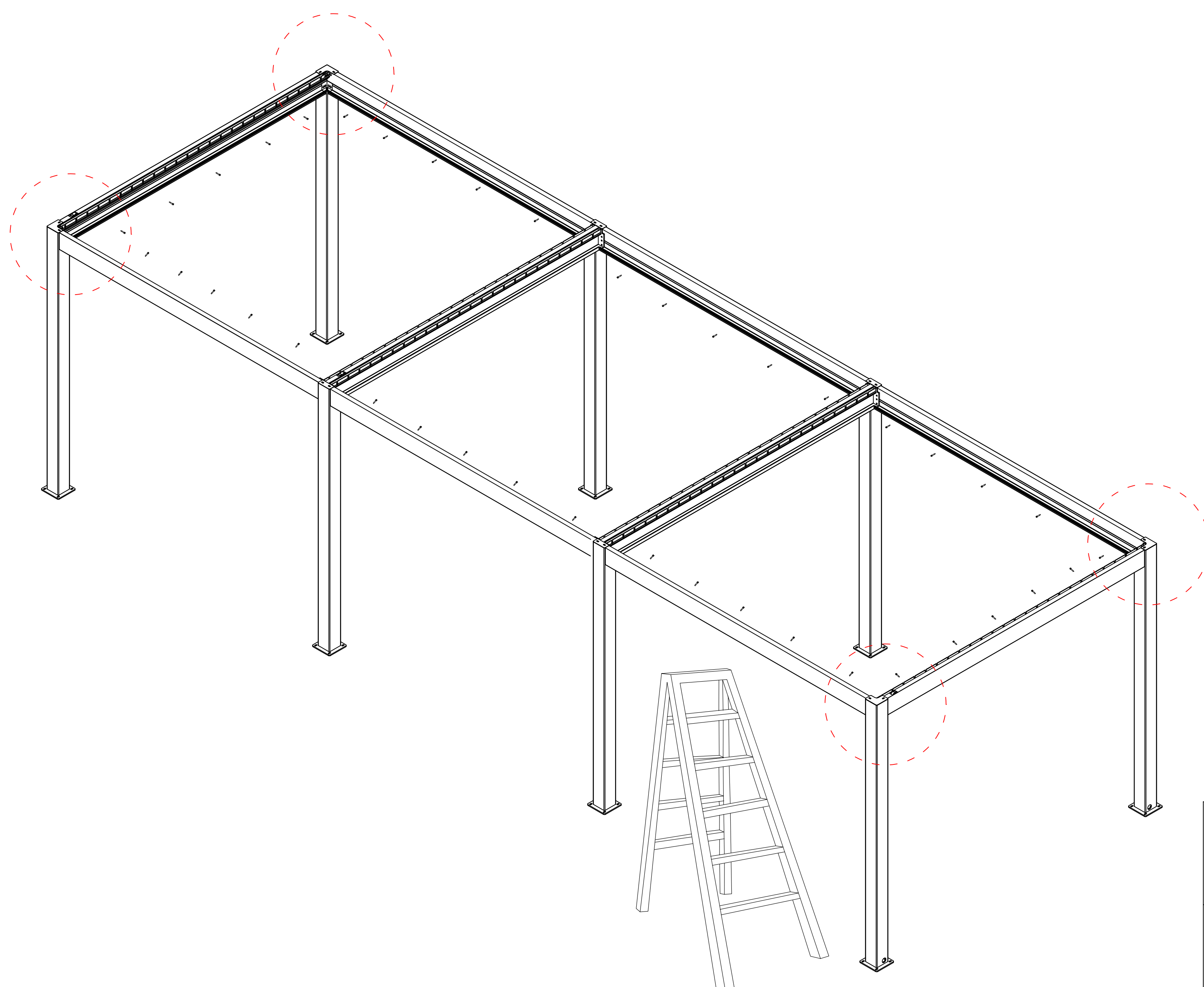
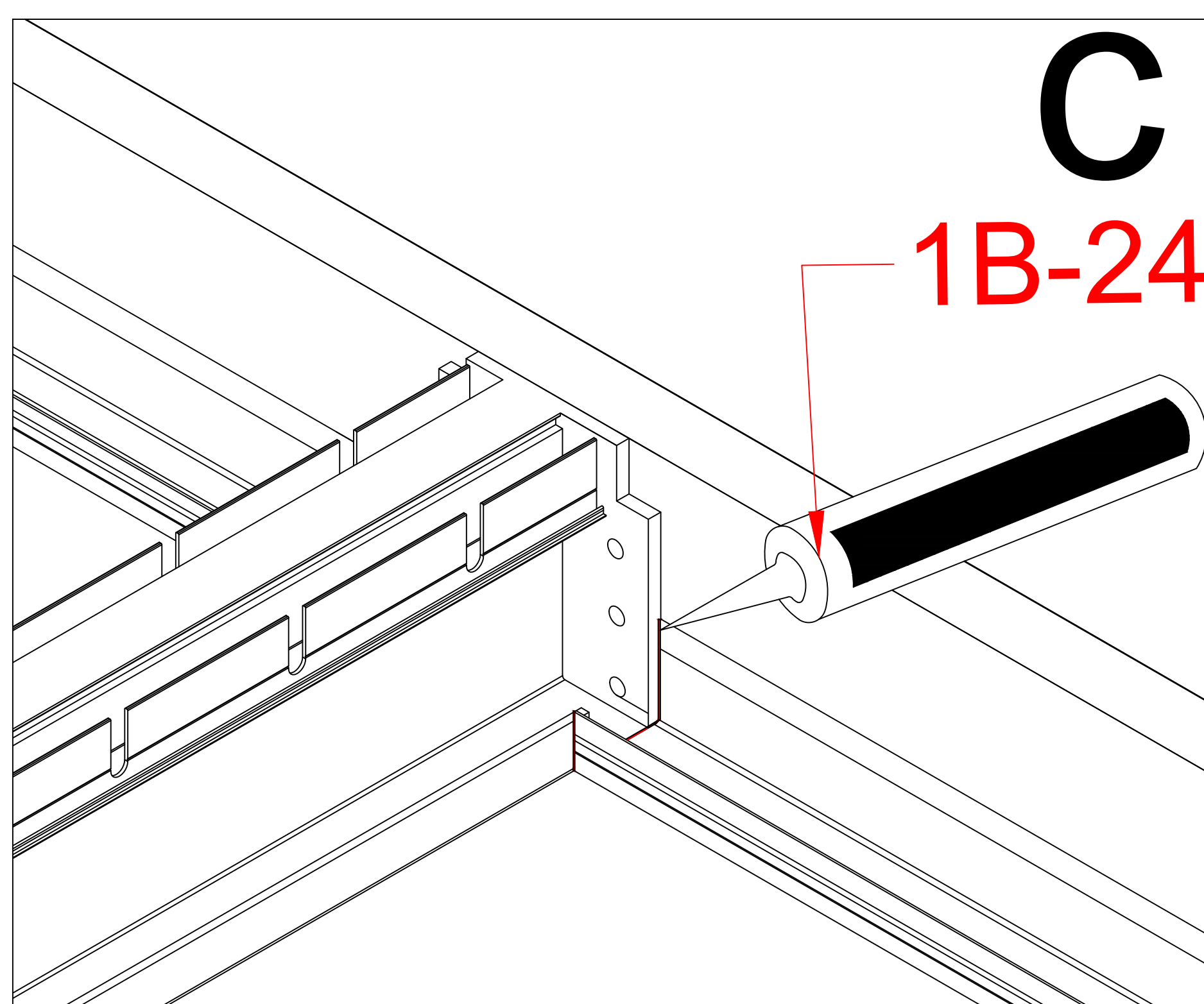
b

1B-24

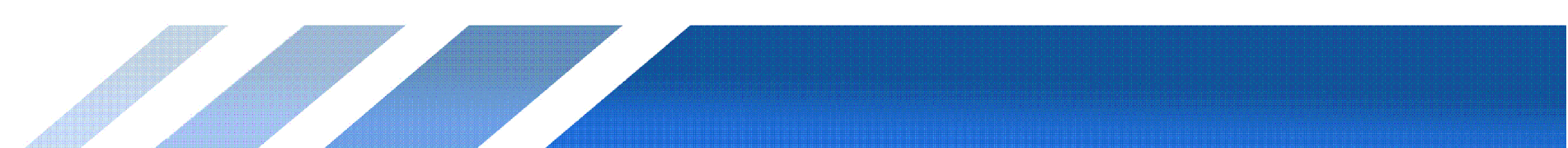


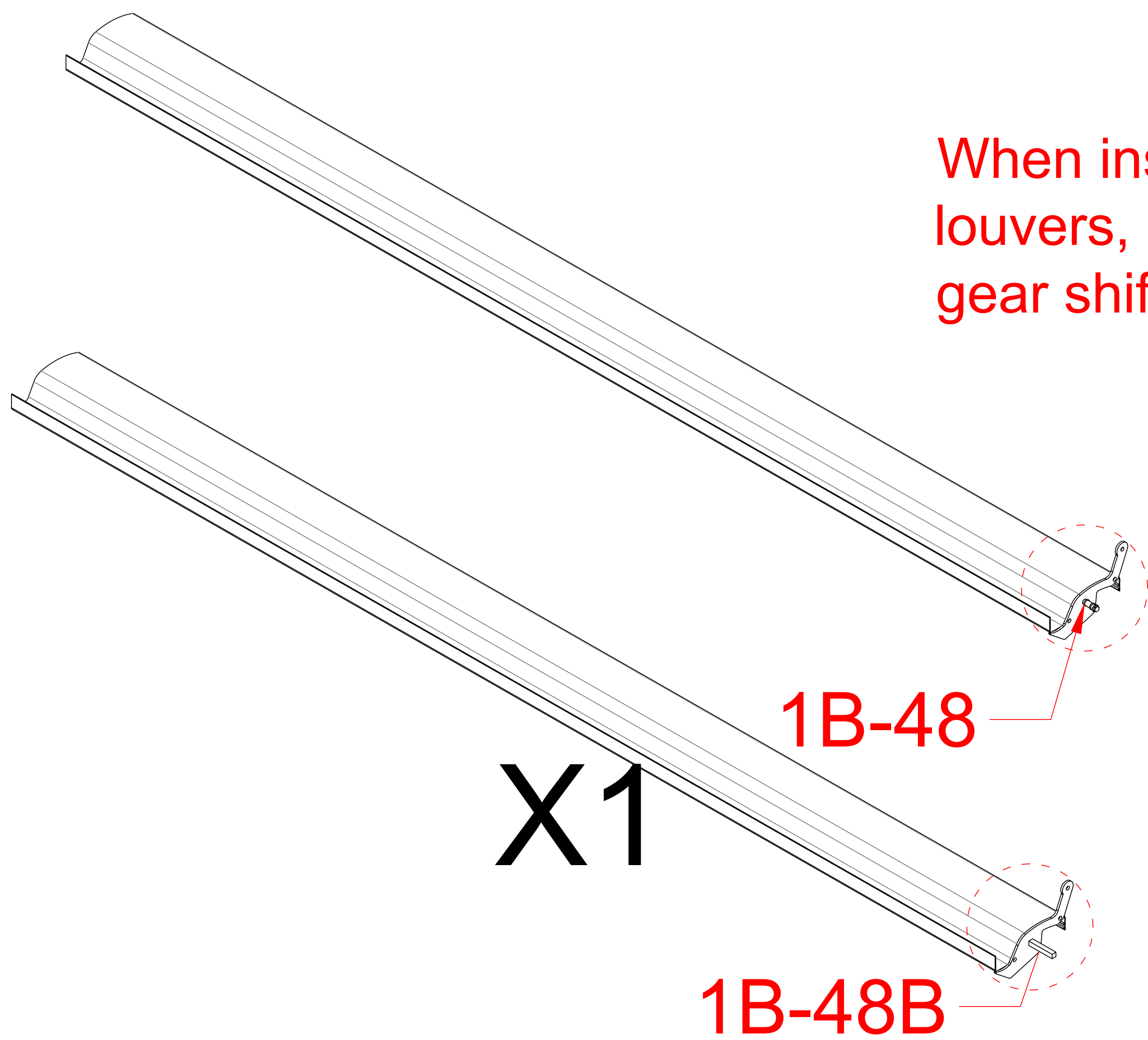
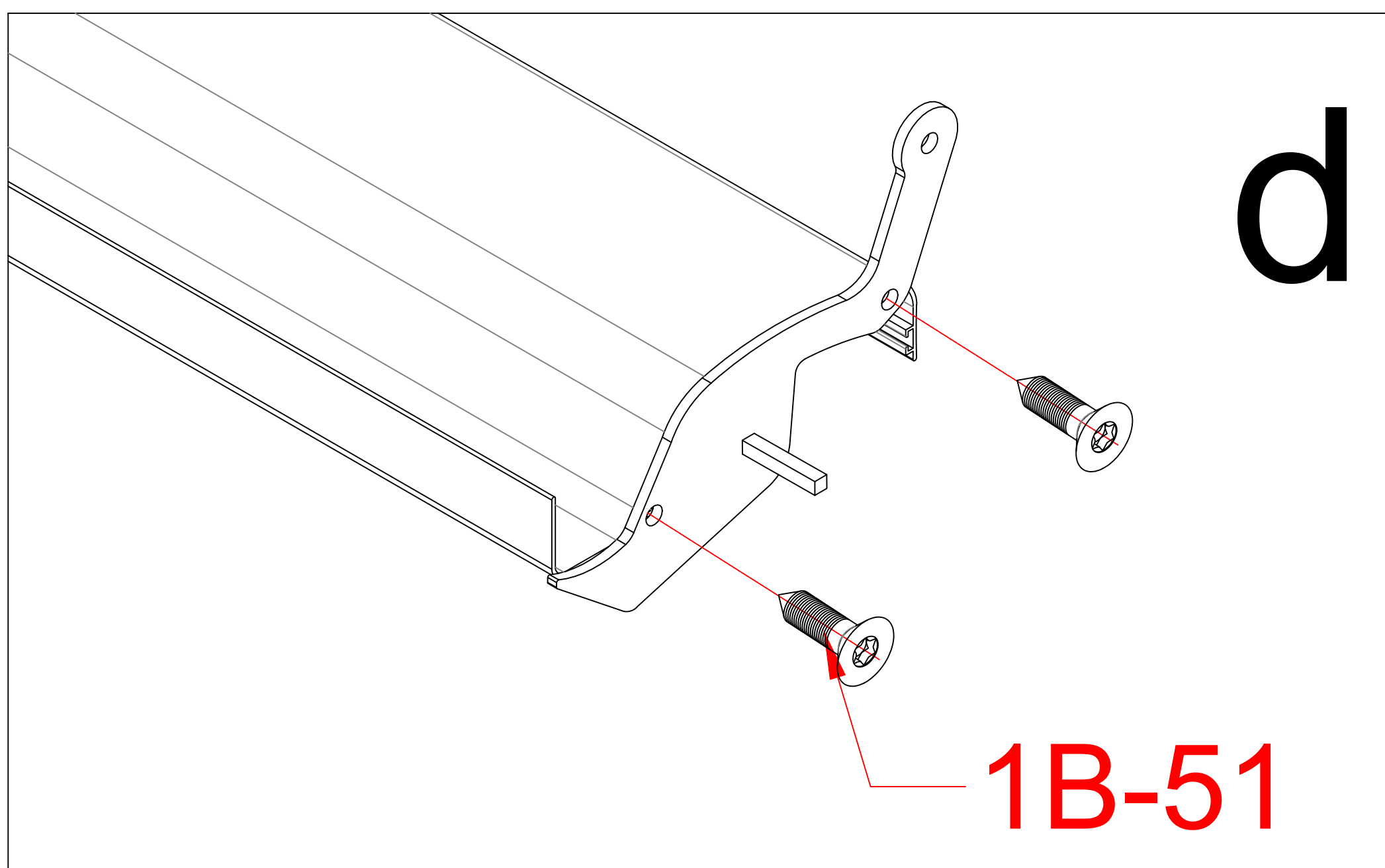
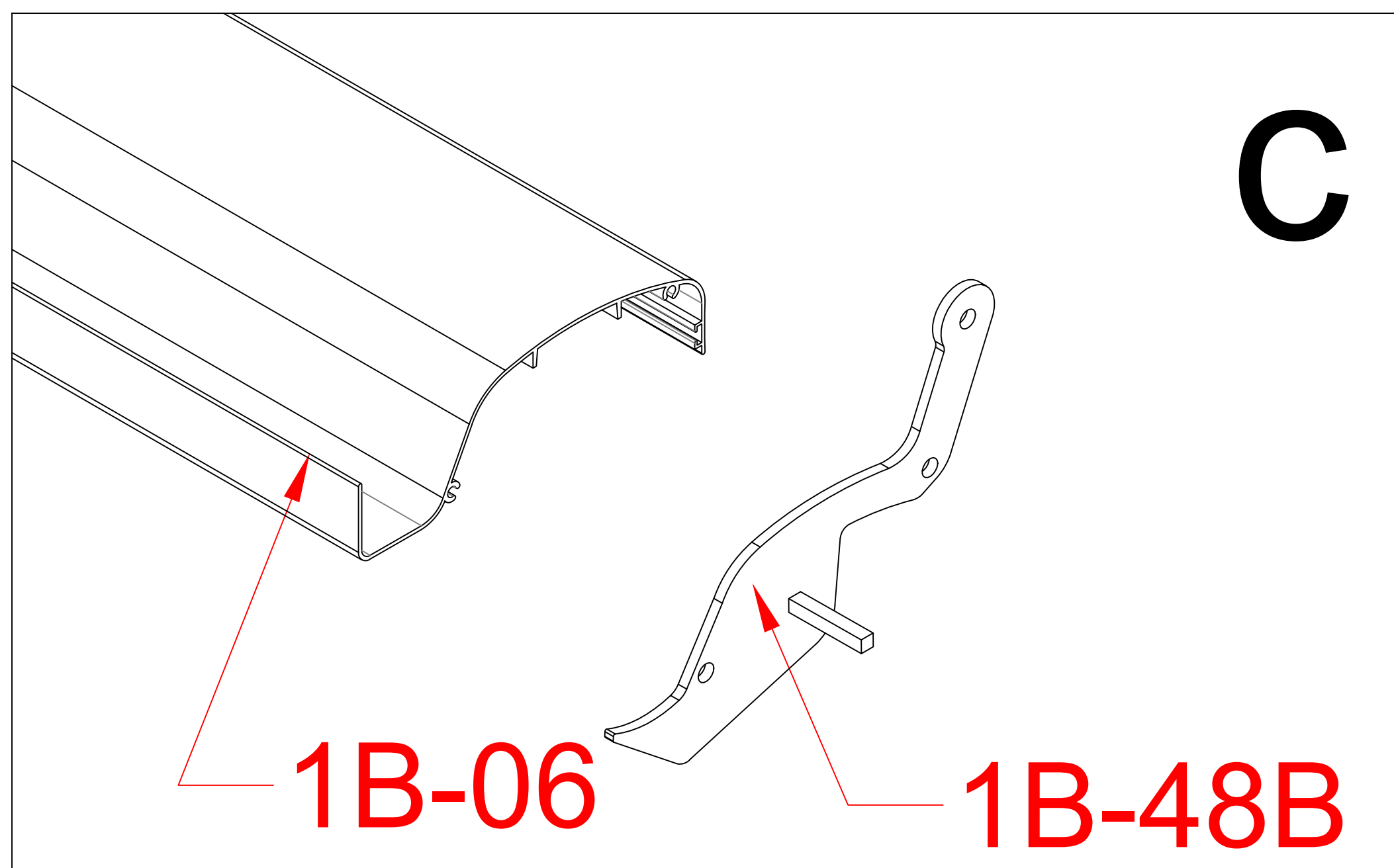
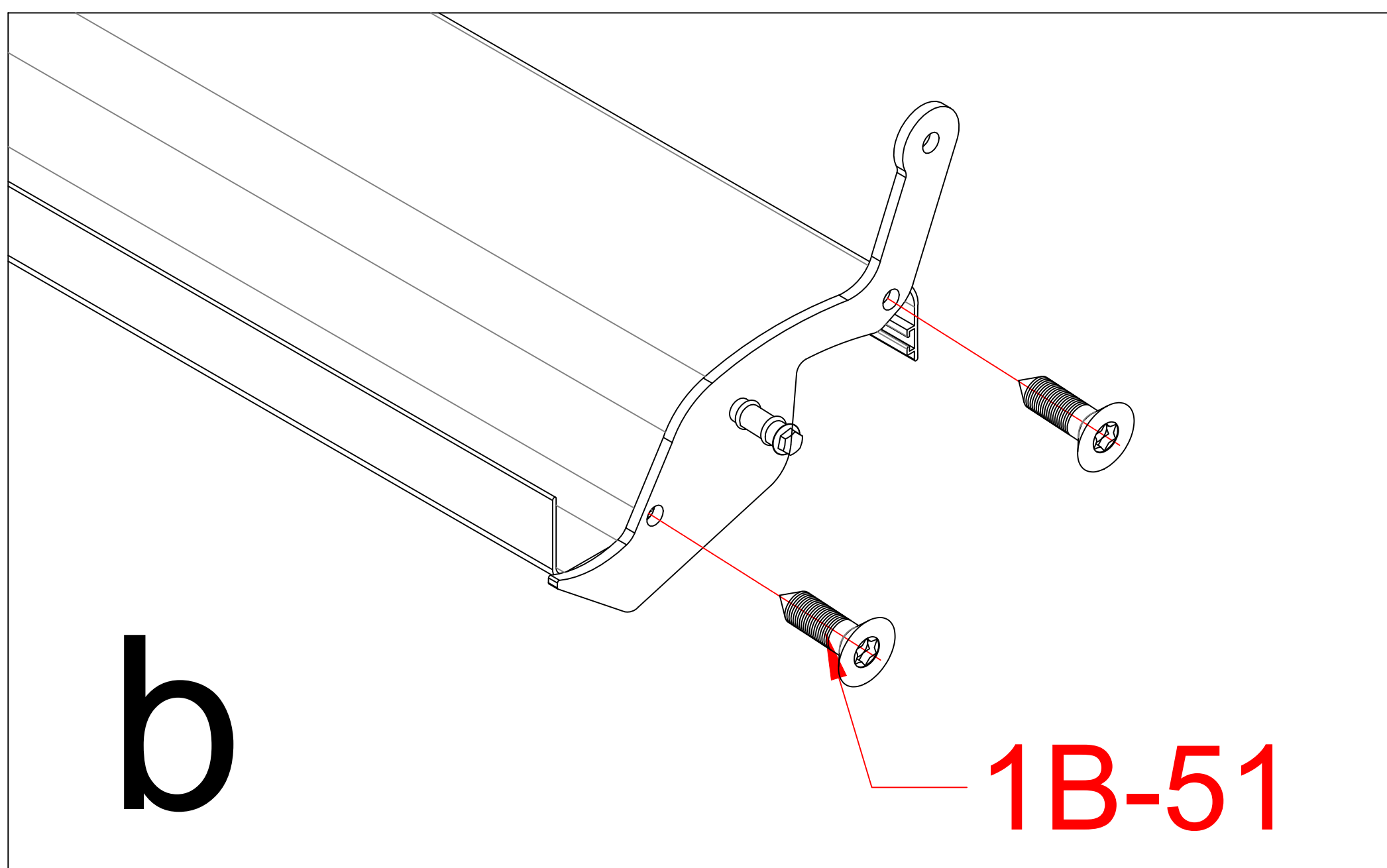
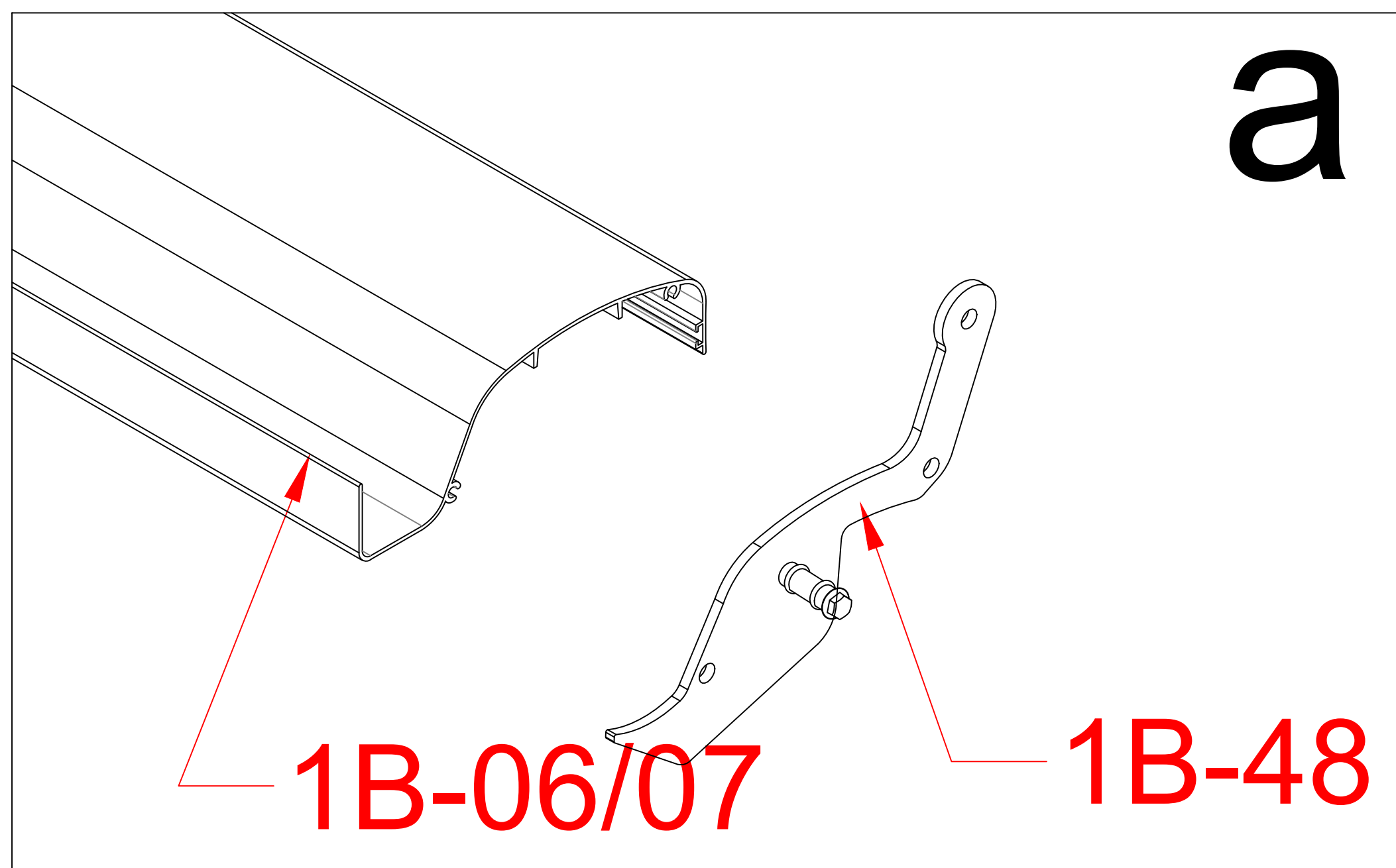
c

1B-24

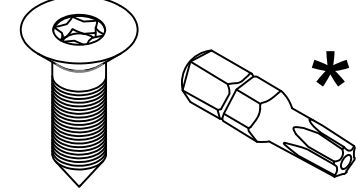
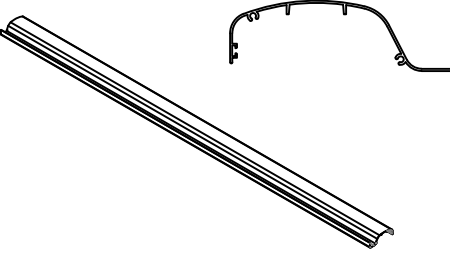
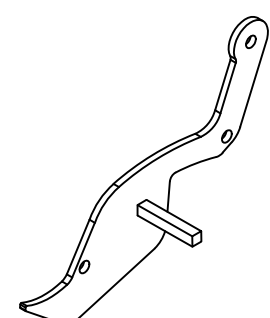
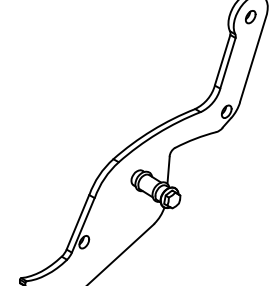


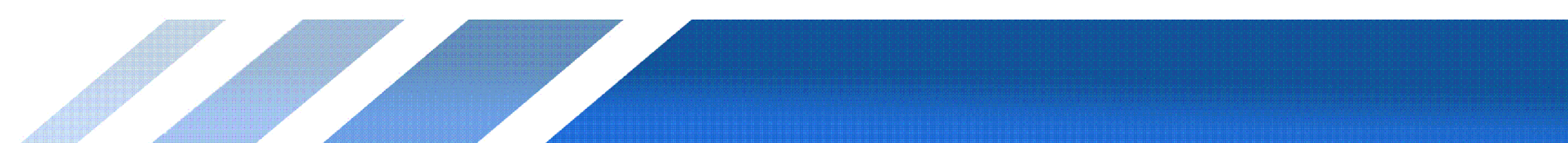
1B-24		1
1B-12		4

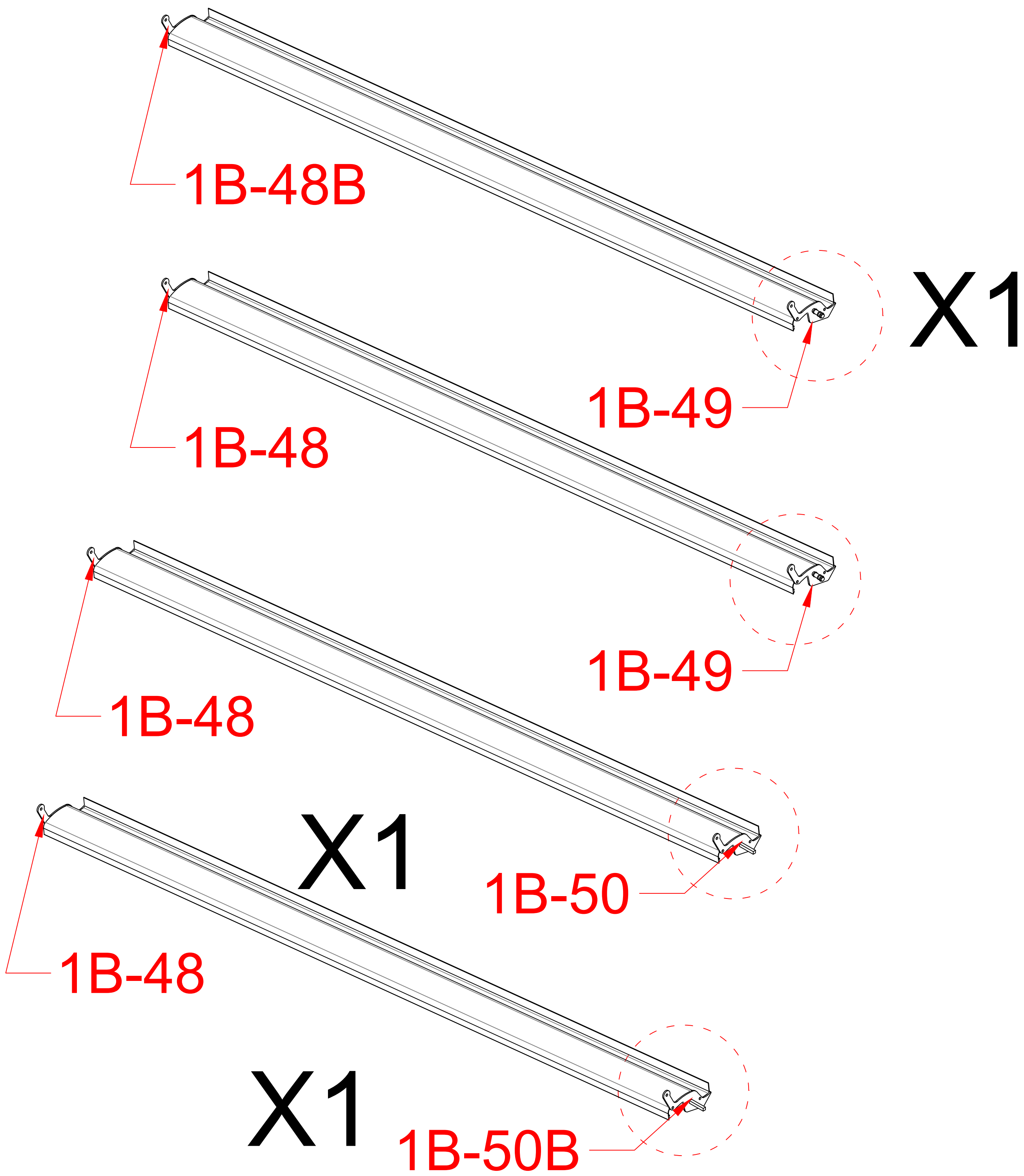
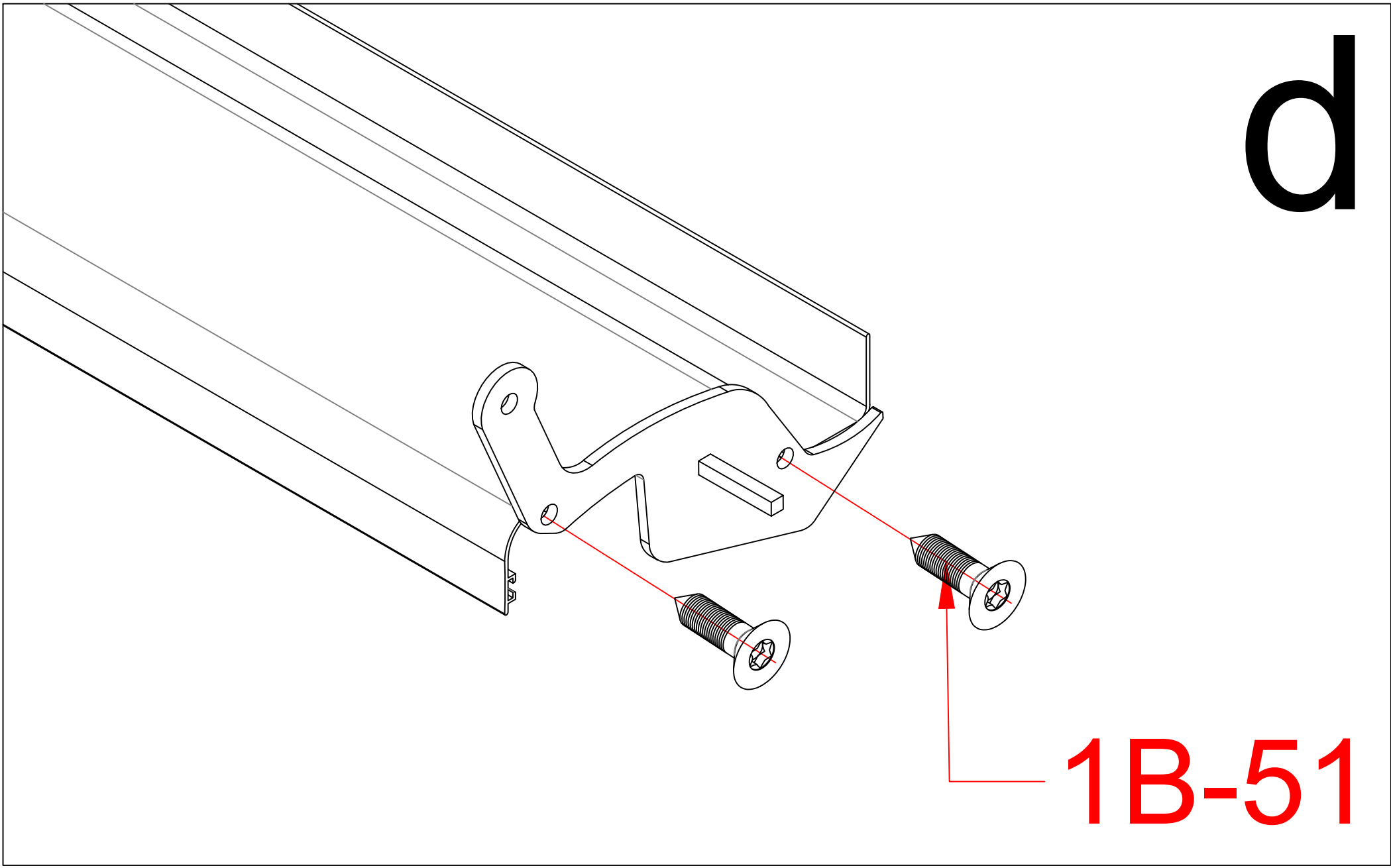
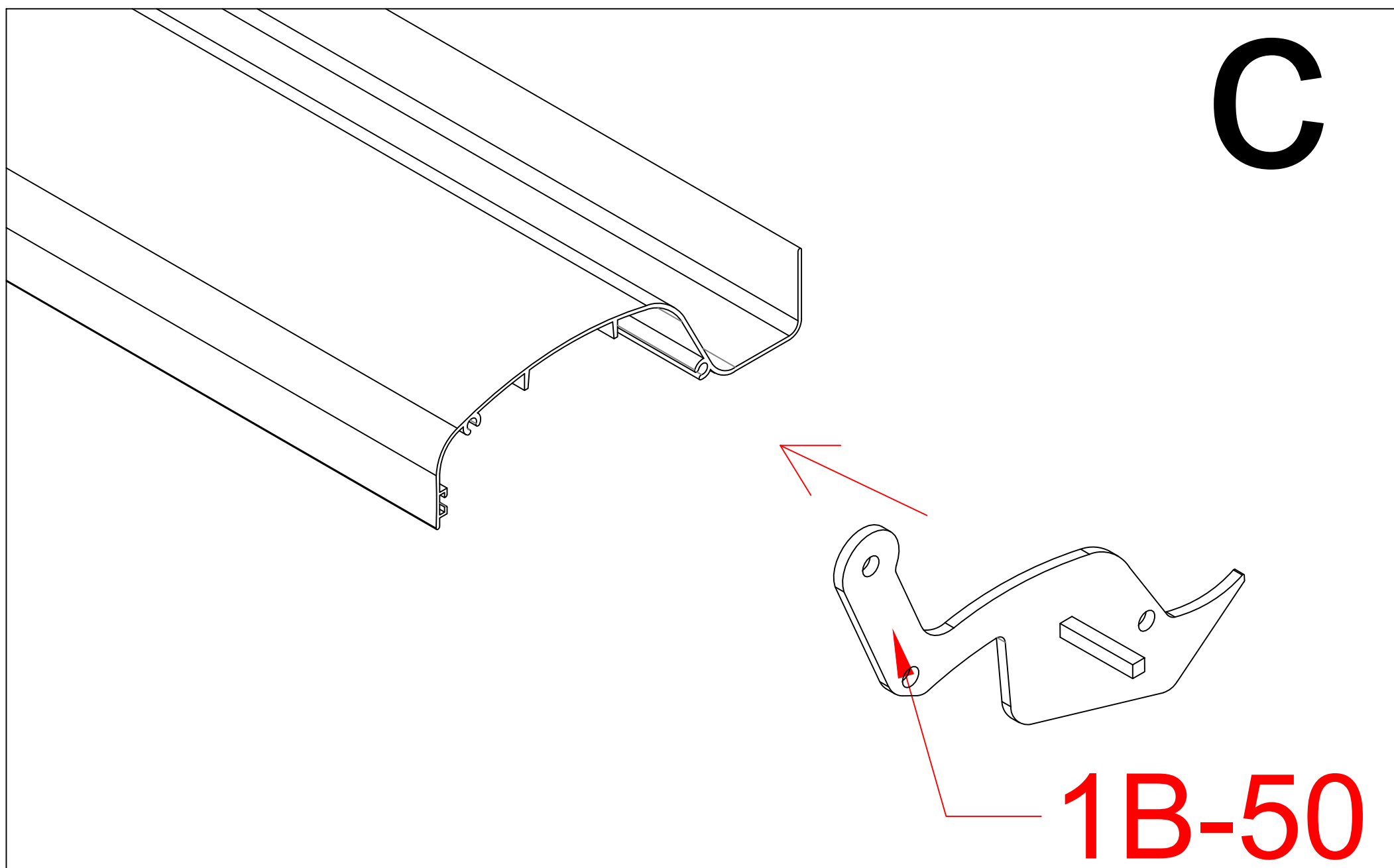
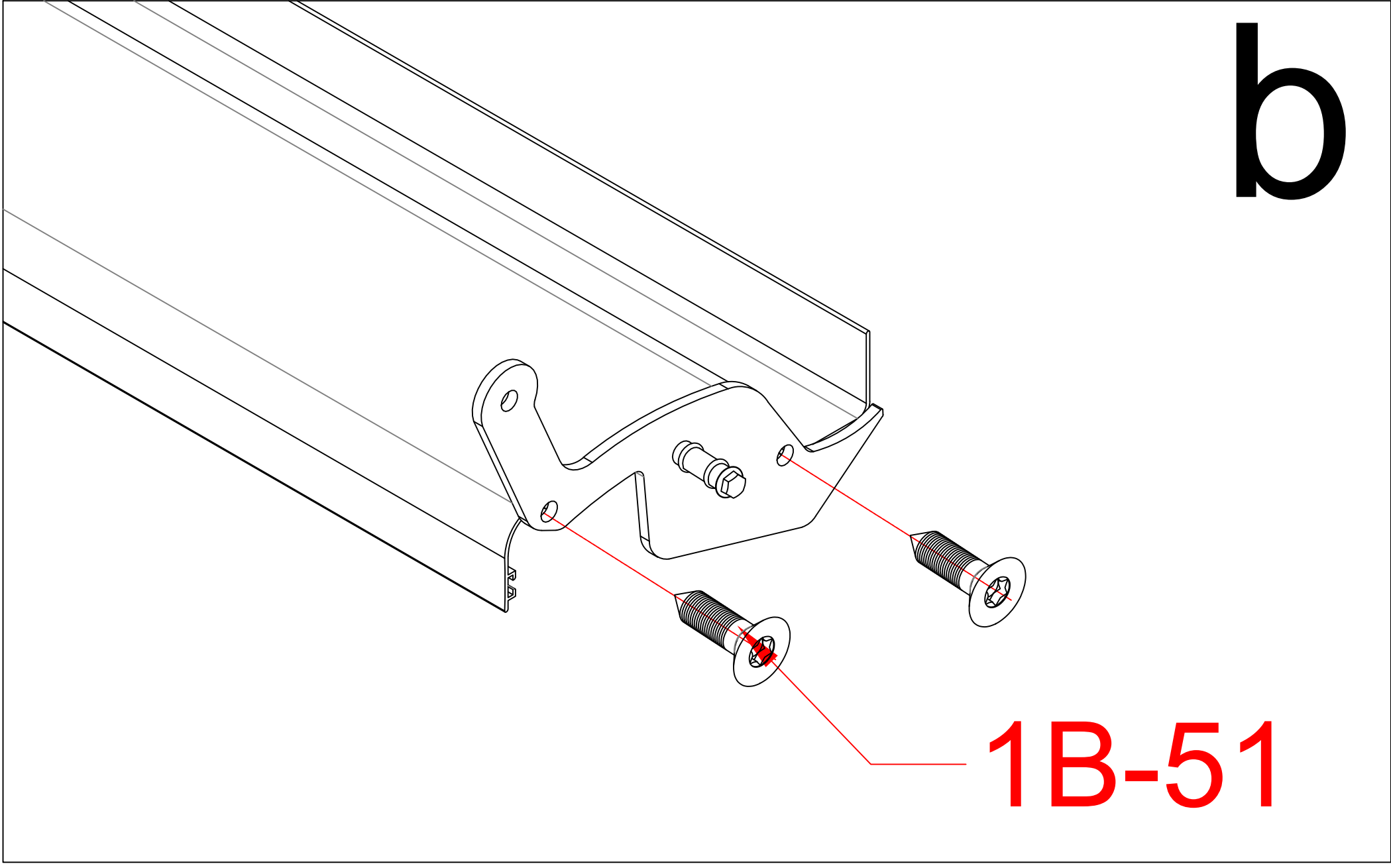
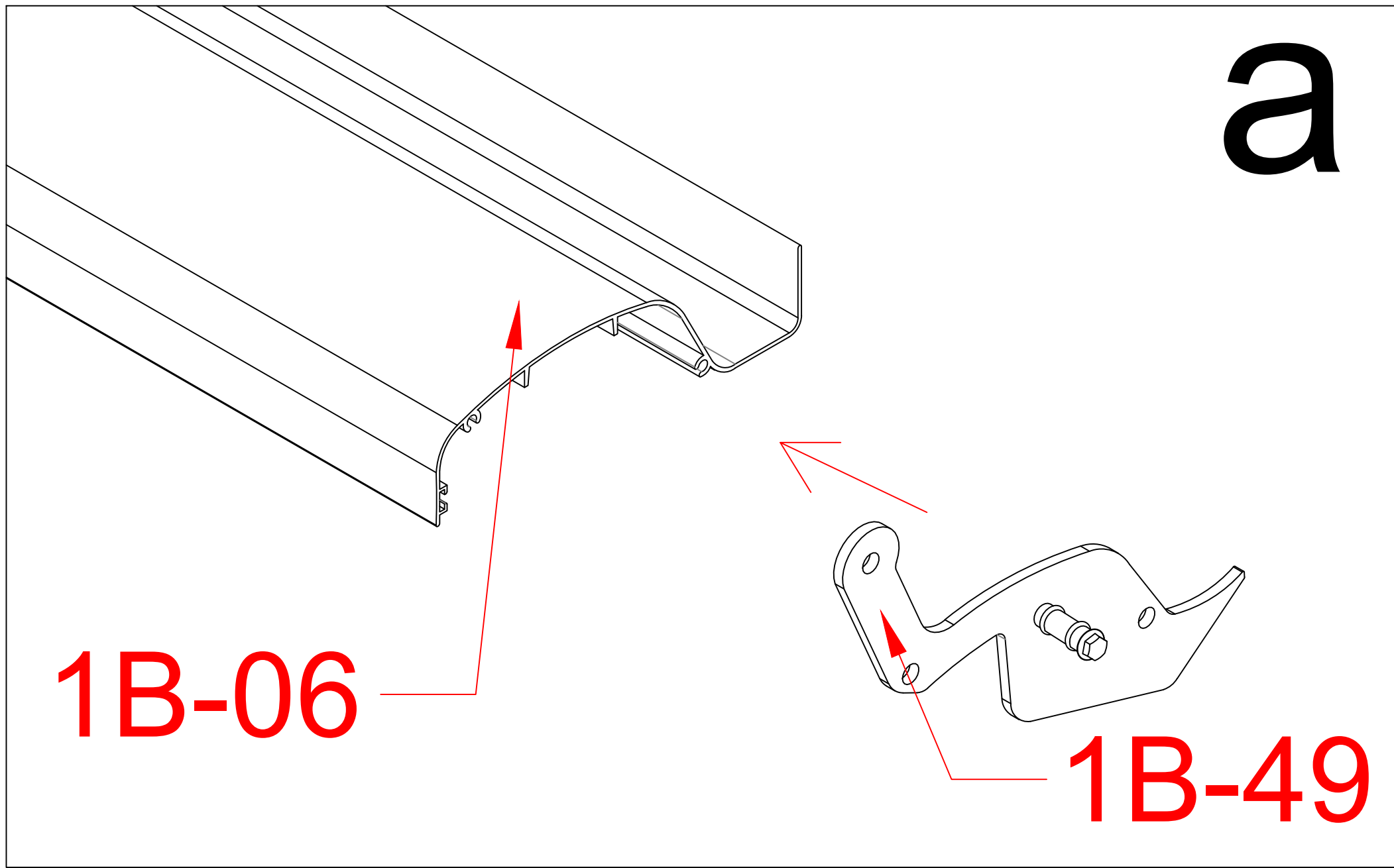


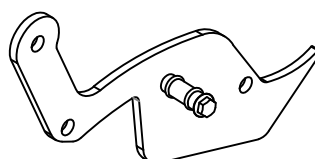
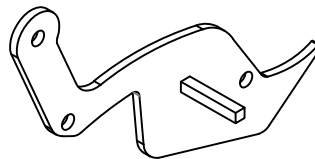
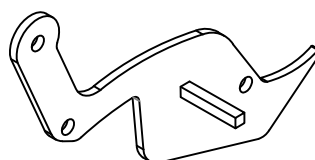
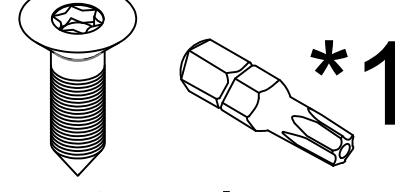


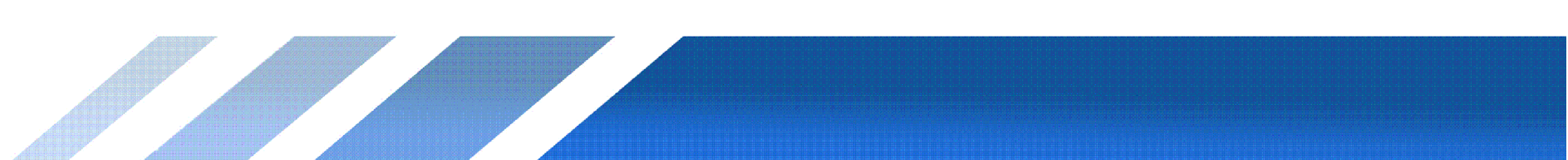
When installing the end cap for louvers, pls don't use the highest gear shift.

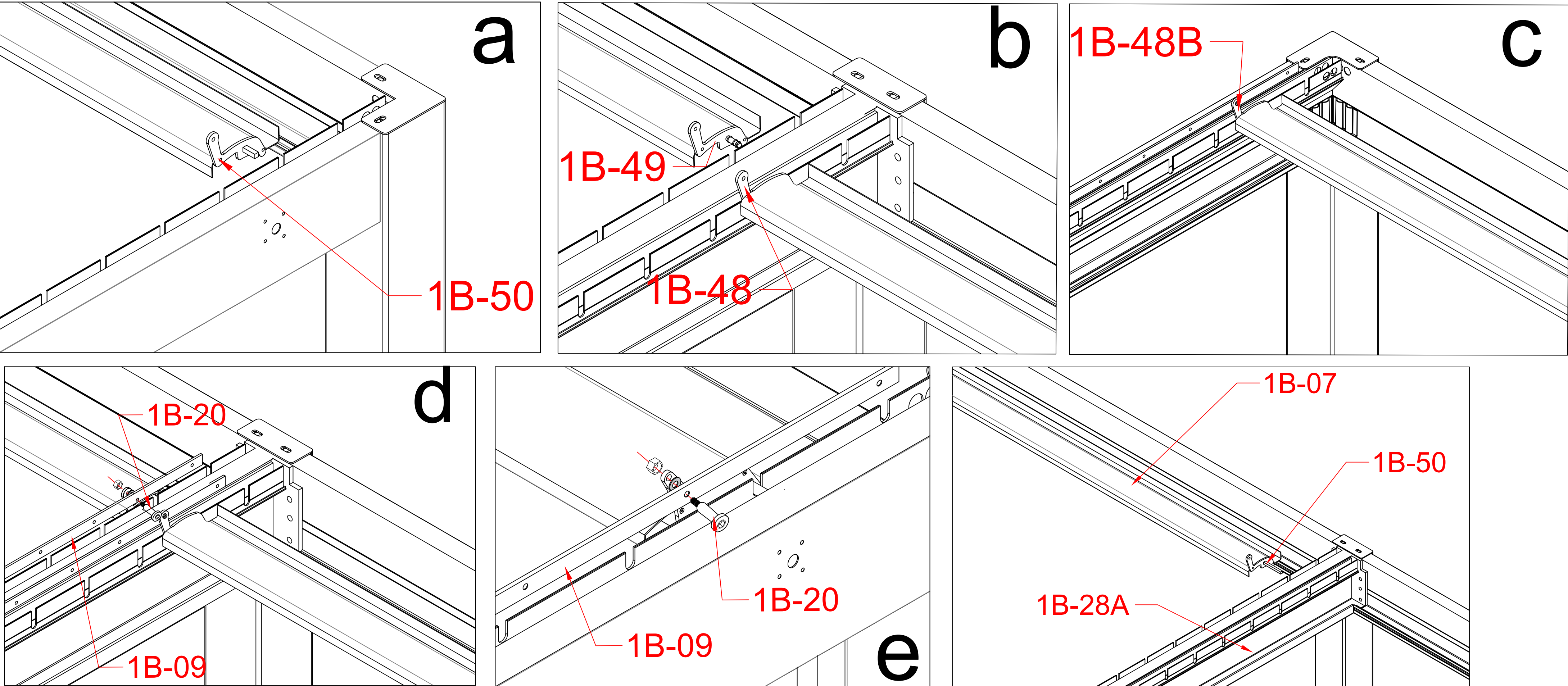
1B-51	 M3.5*25 *1	198
1B-06		99
1B-48B		1
1B-48		98



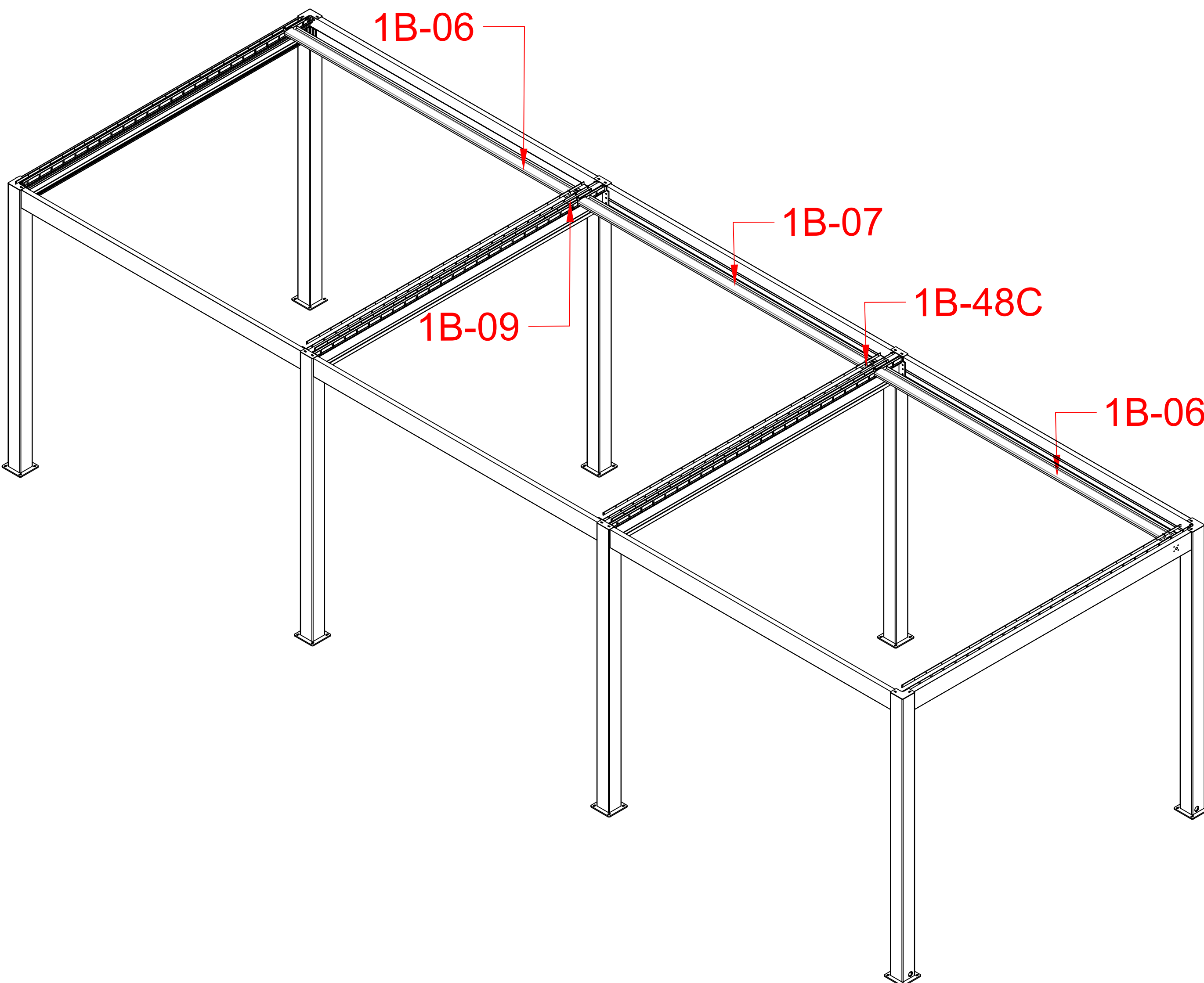


1B-49		97
1B-50B		1
1B-50		1
1B-51	 M3.5*25 *1	198

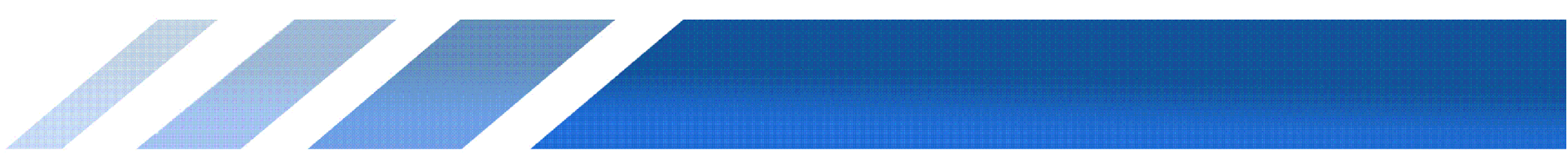


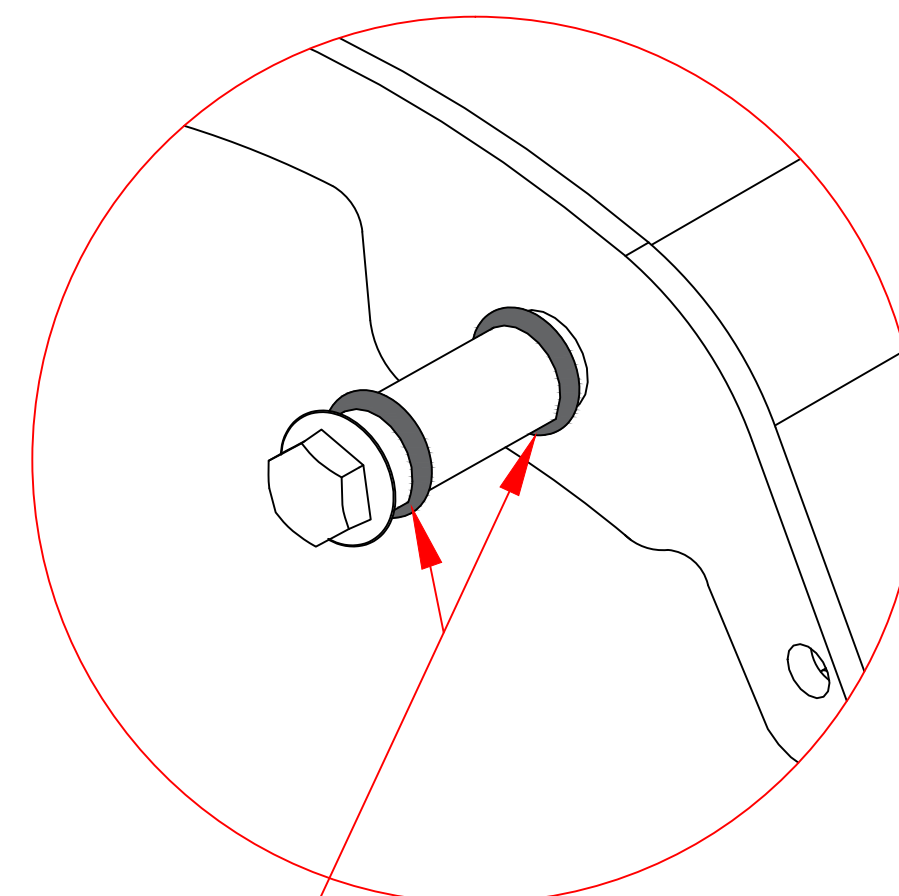
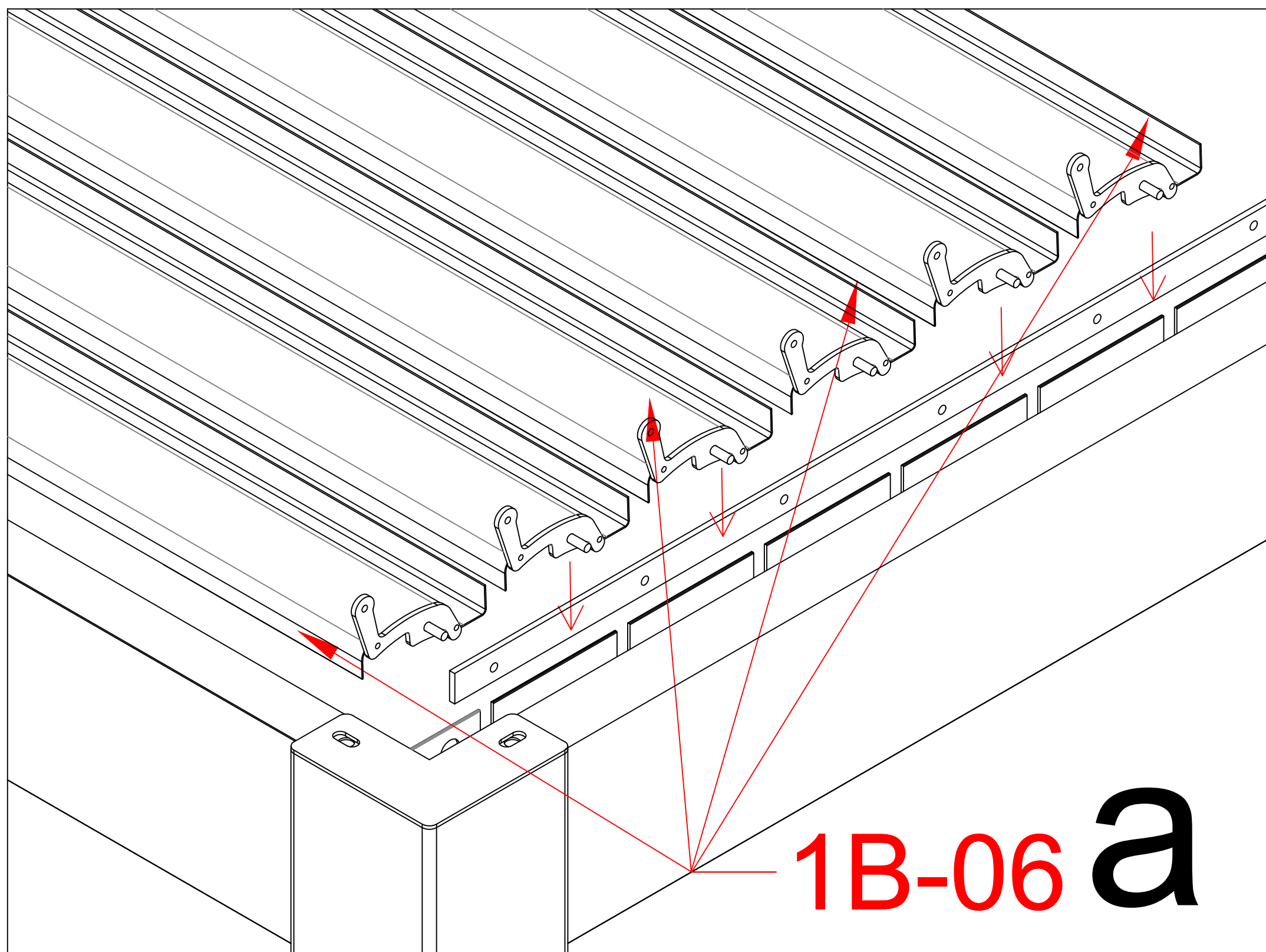


Warning:
Simultaneous installation
of driving louvres on both sides,
and bolts must be tightened.



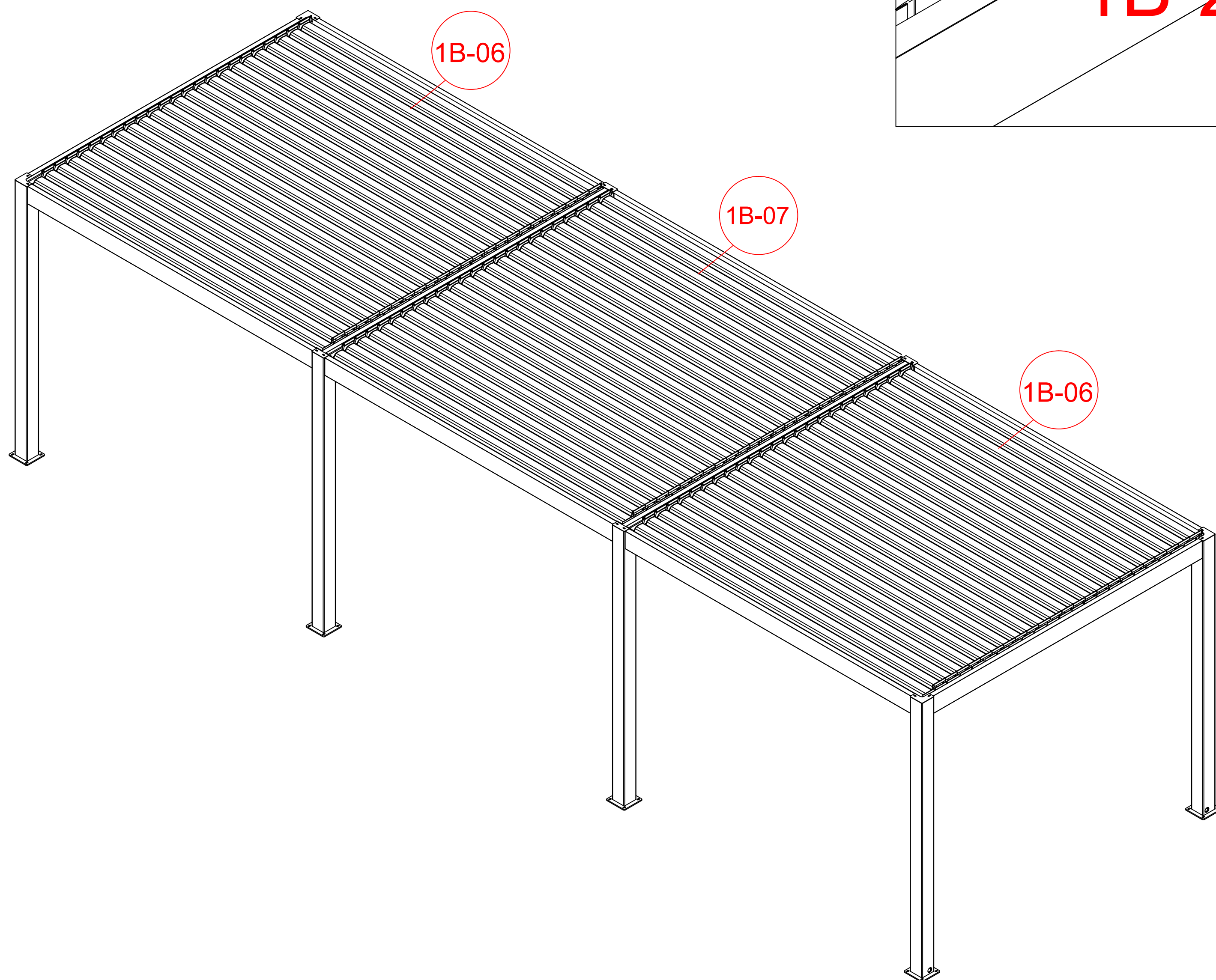
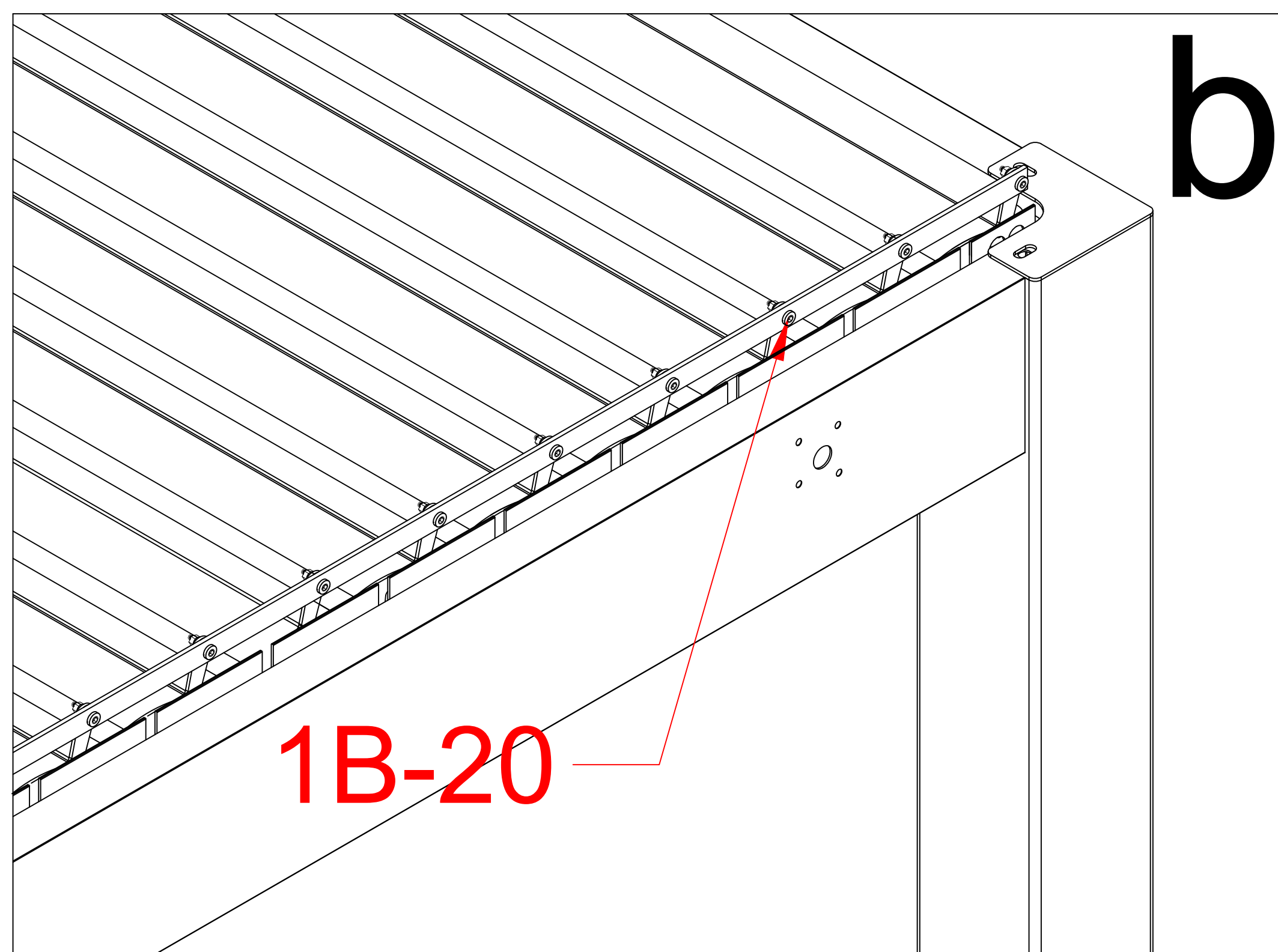
1B-09		6
1B-20		6
1B-07		1
1B-06		2



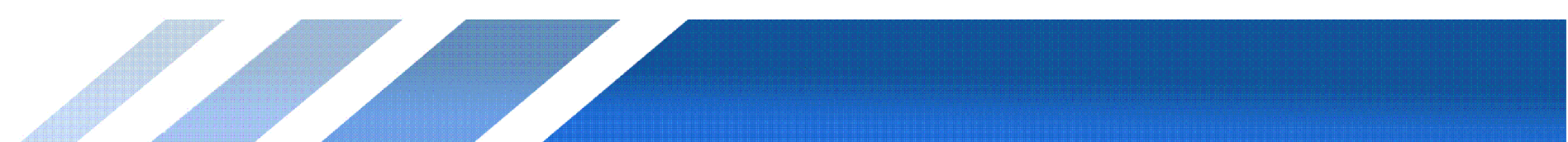


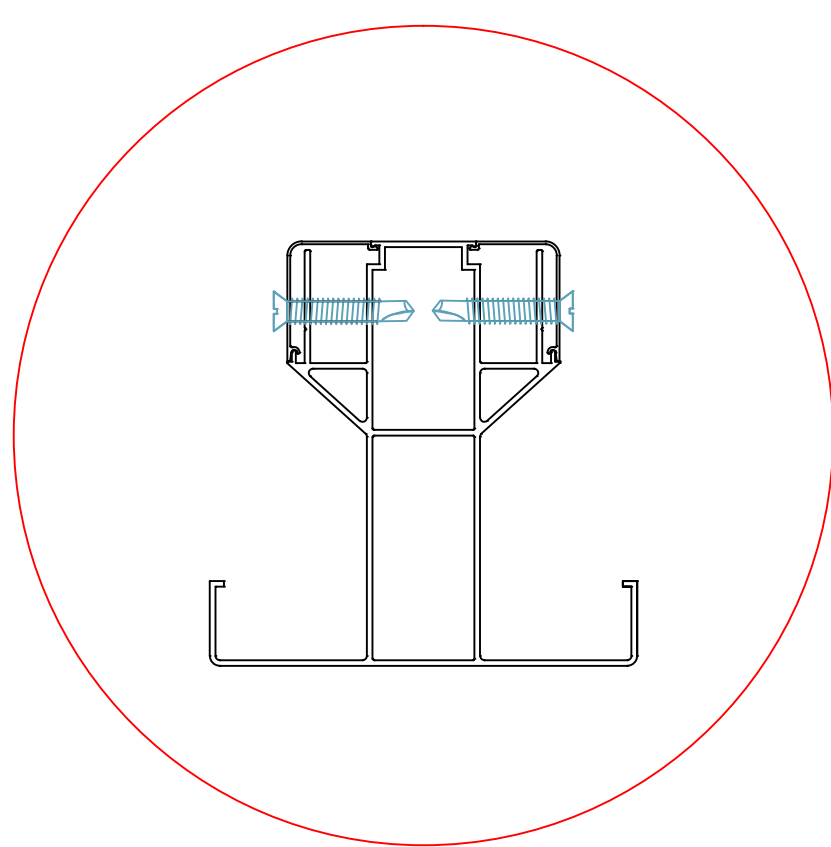
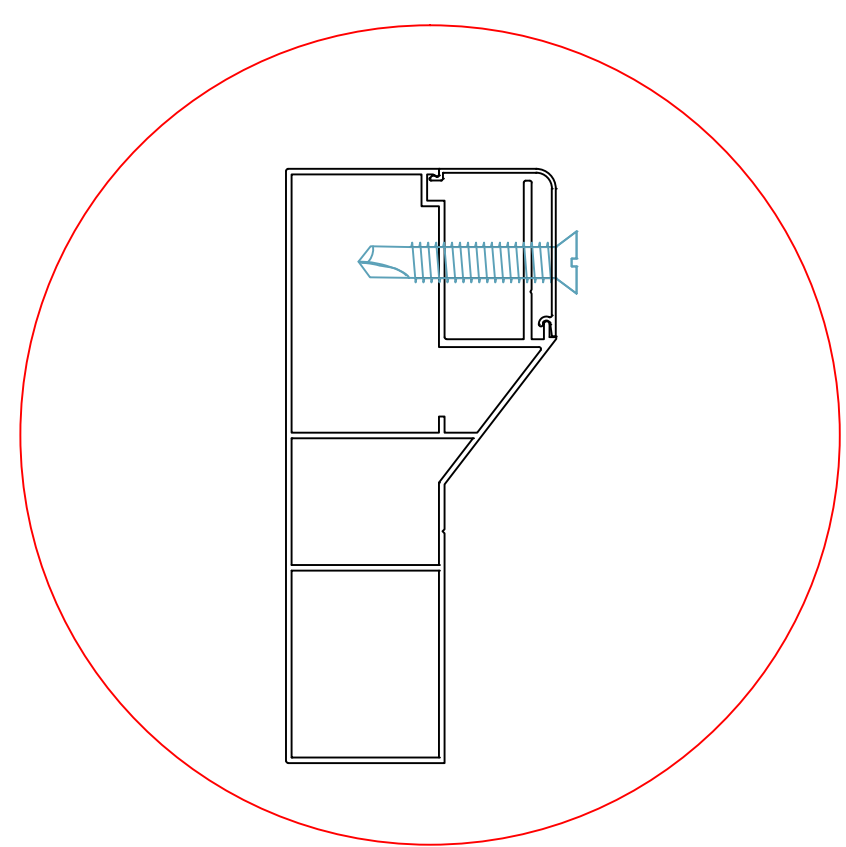
When installing louvers, first separate the two rubber gaskets and slide them to both ends of the circular shaft. Then, please ensure they are closed tightly before proceeding with the next steps of the installation.

Warning:
Simultaneous installation of louvres on both sides, and bolts must be tightened.

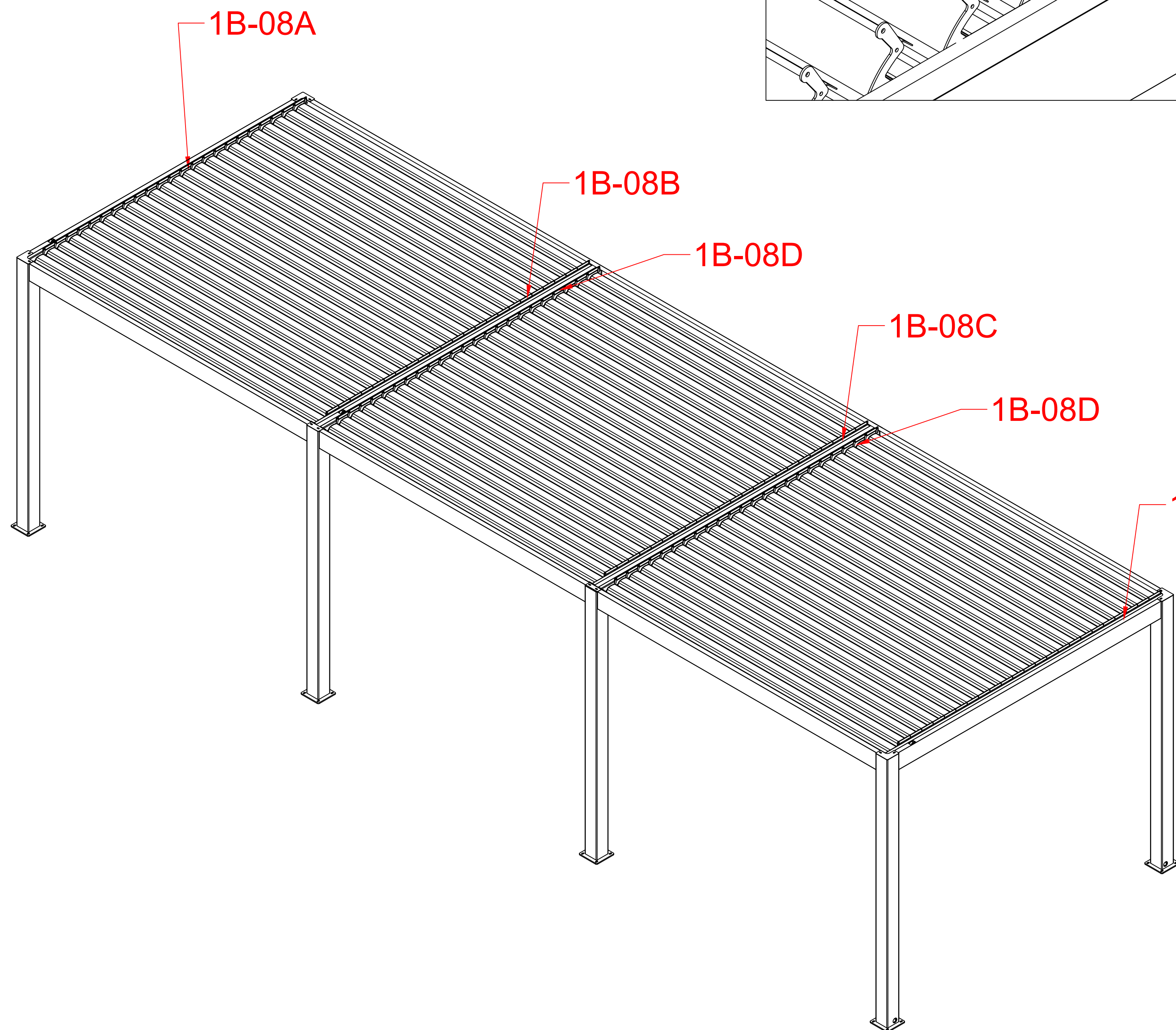
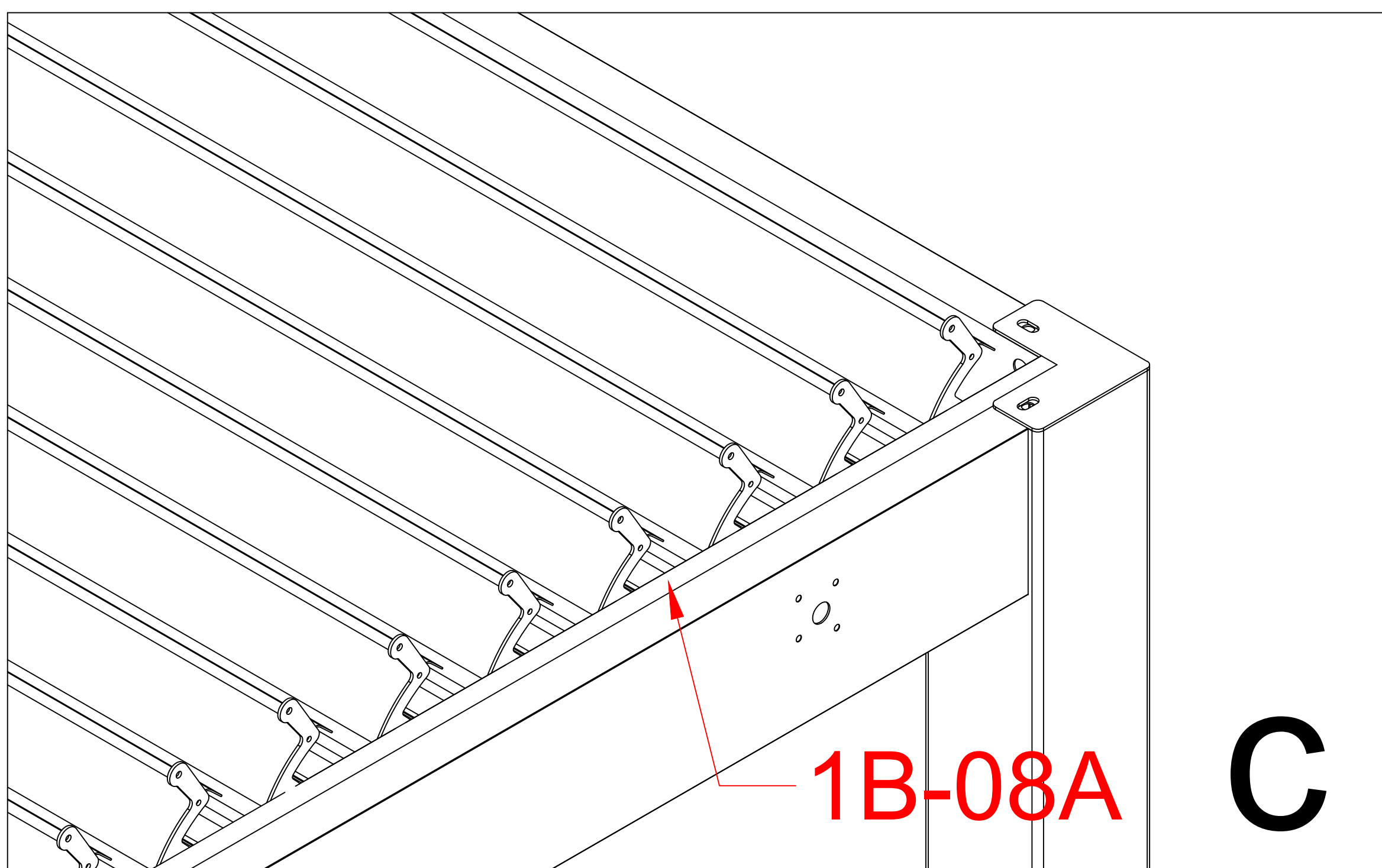
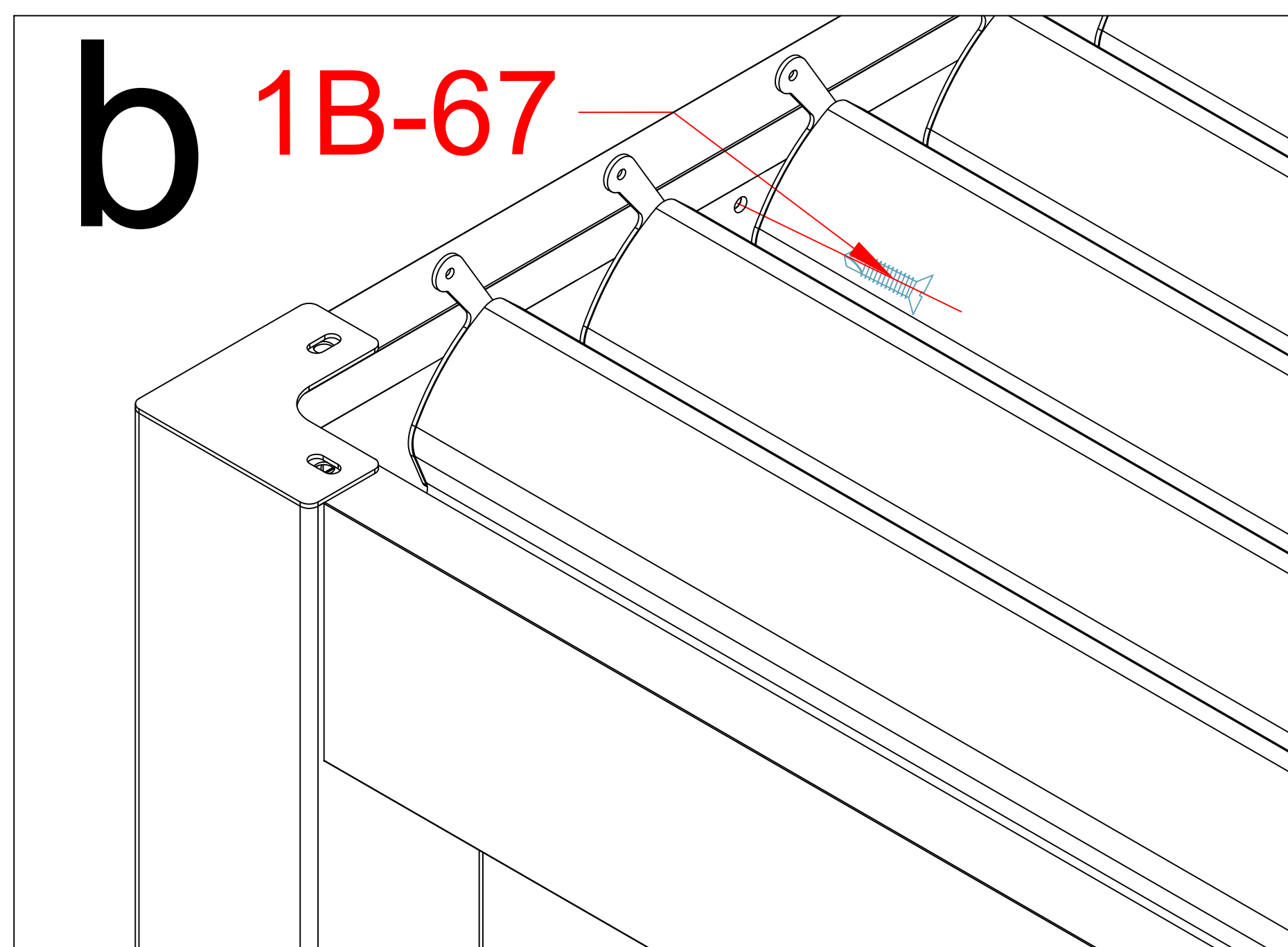
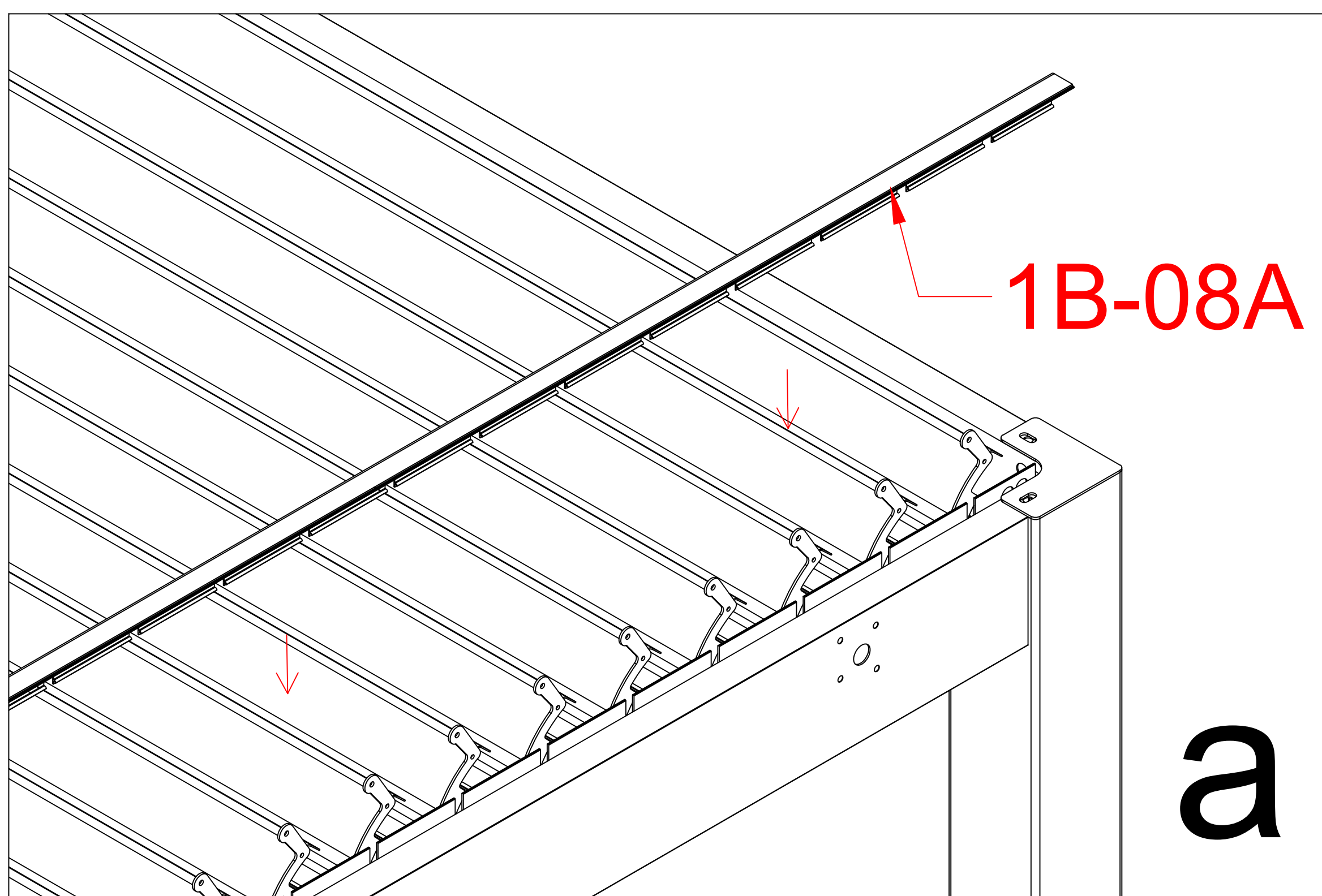


1B-20		210
1B-07		32
1B-06		64

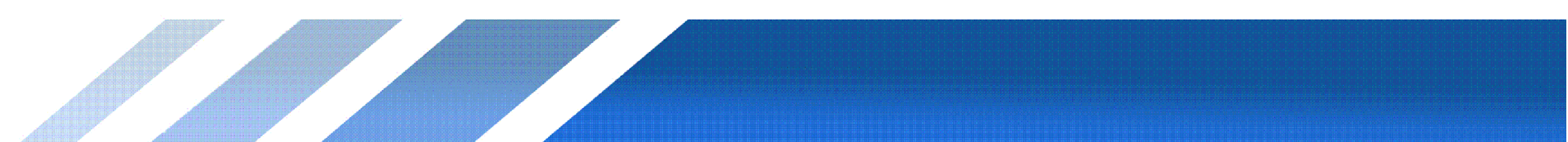


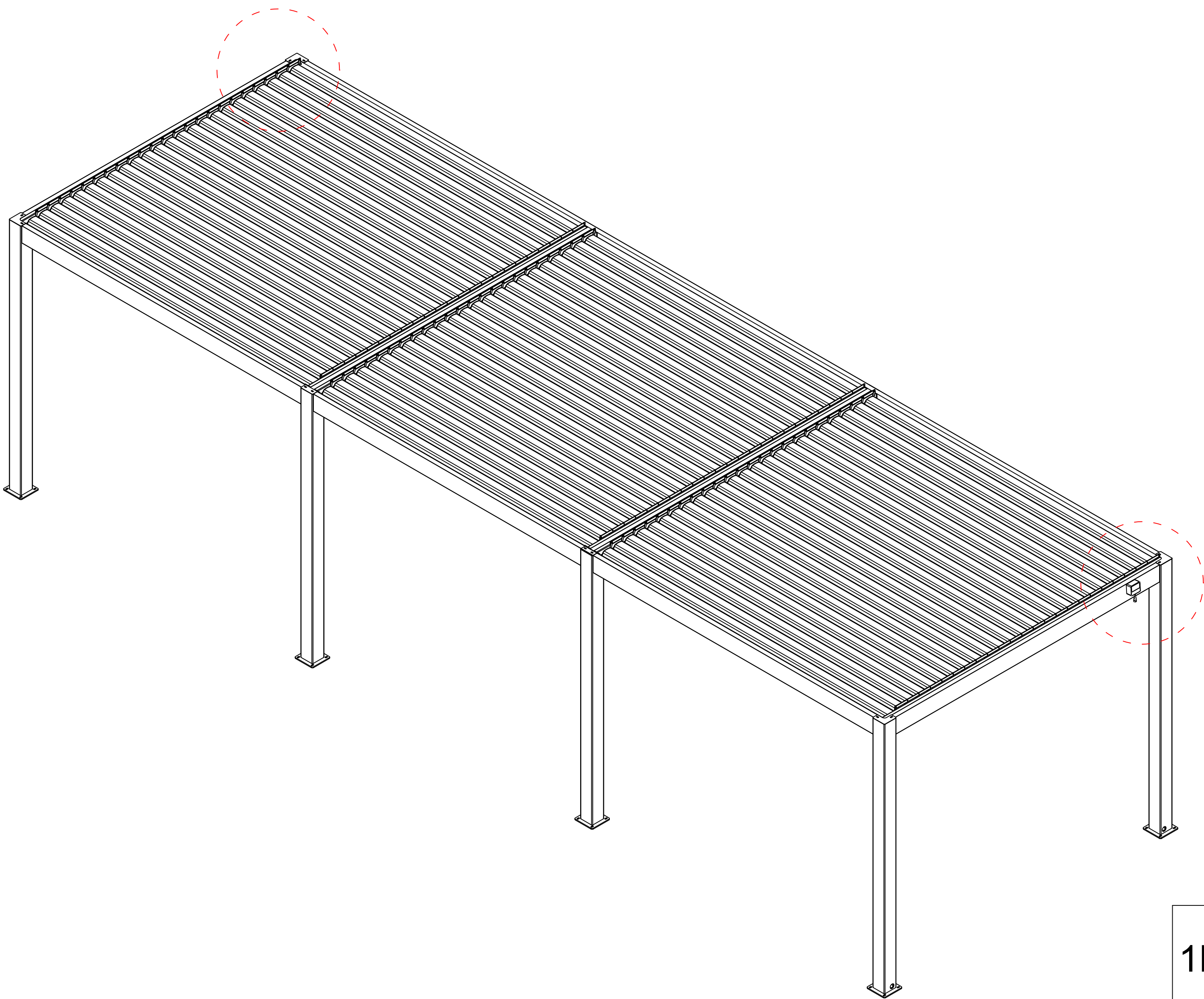
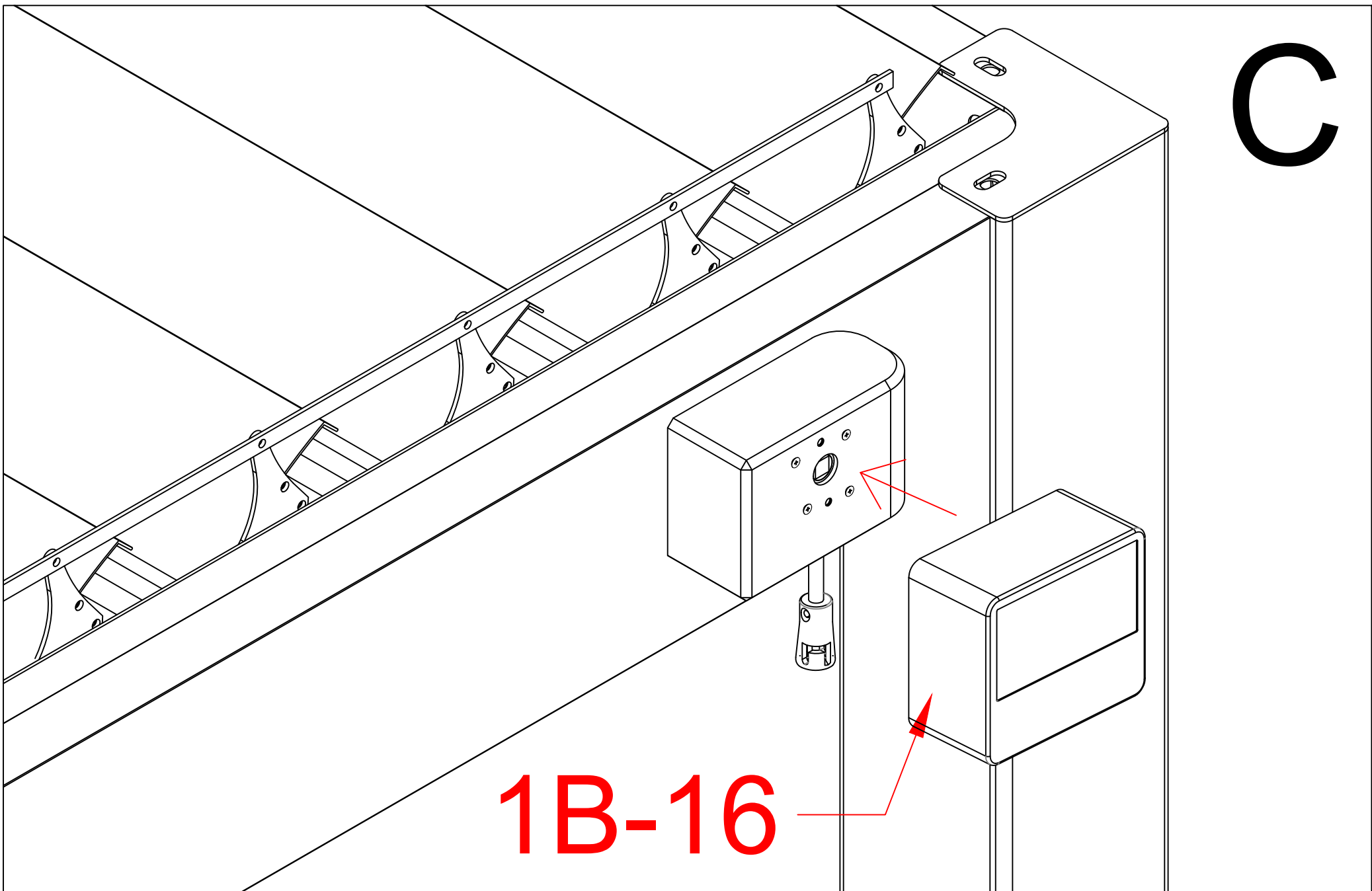
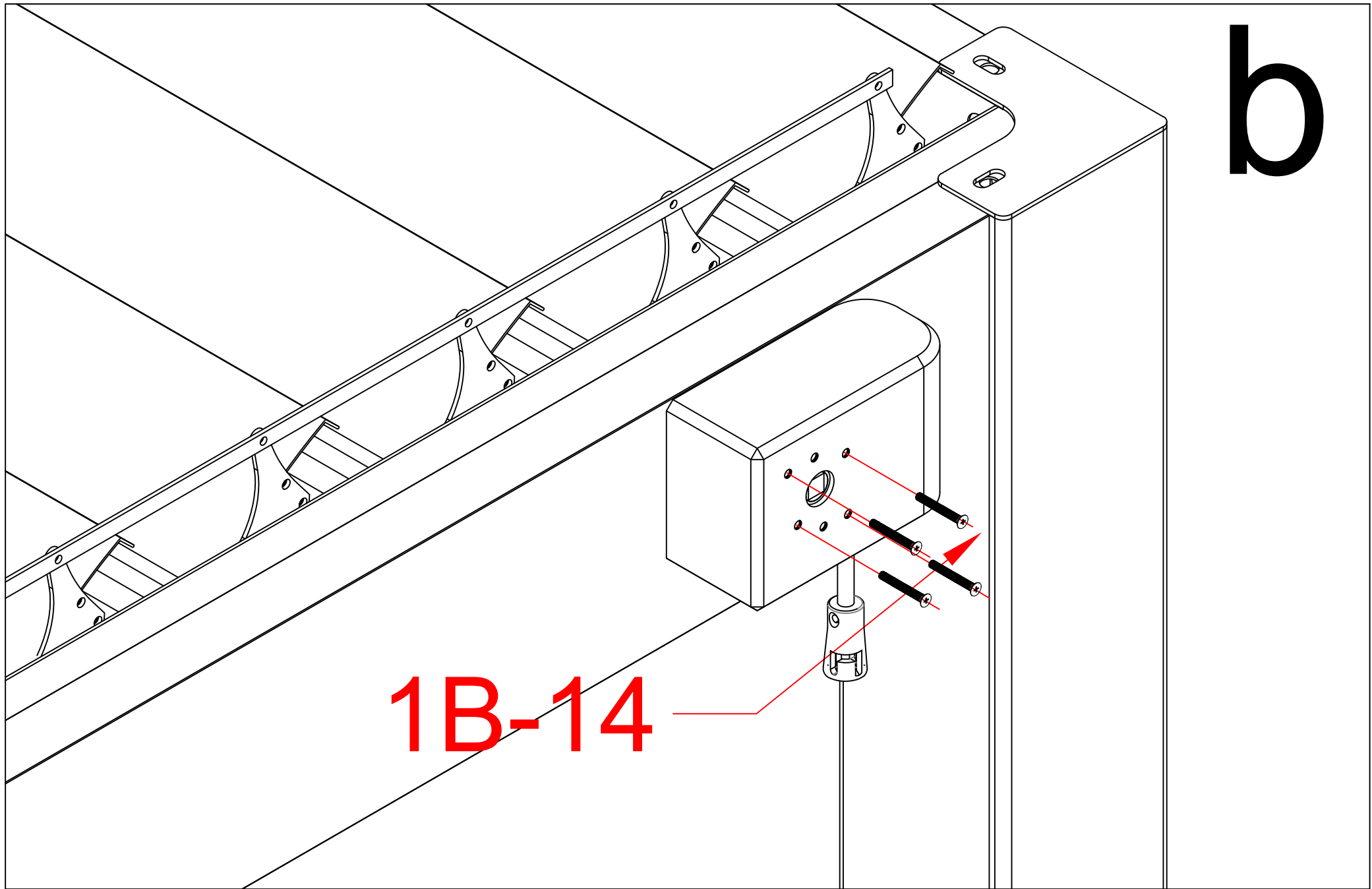
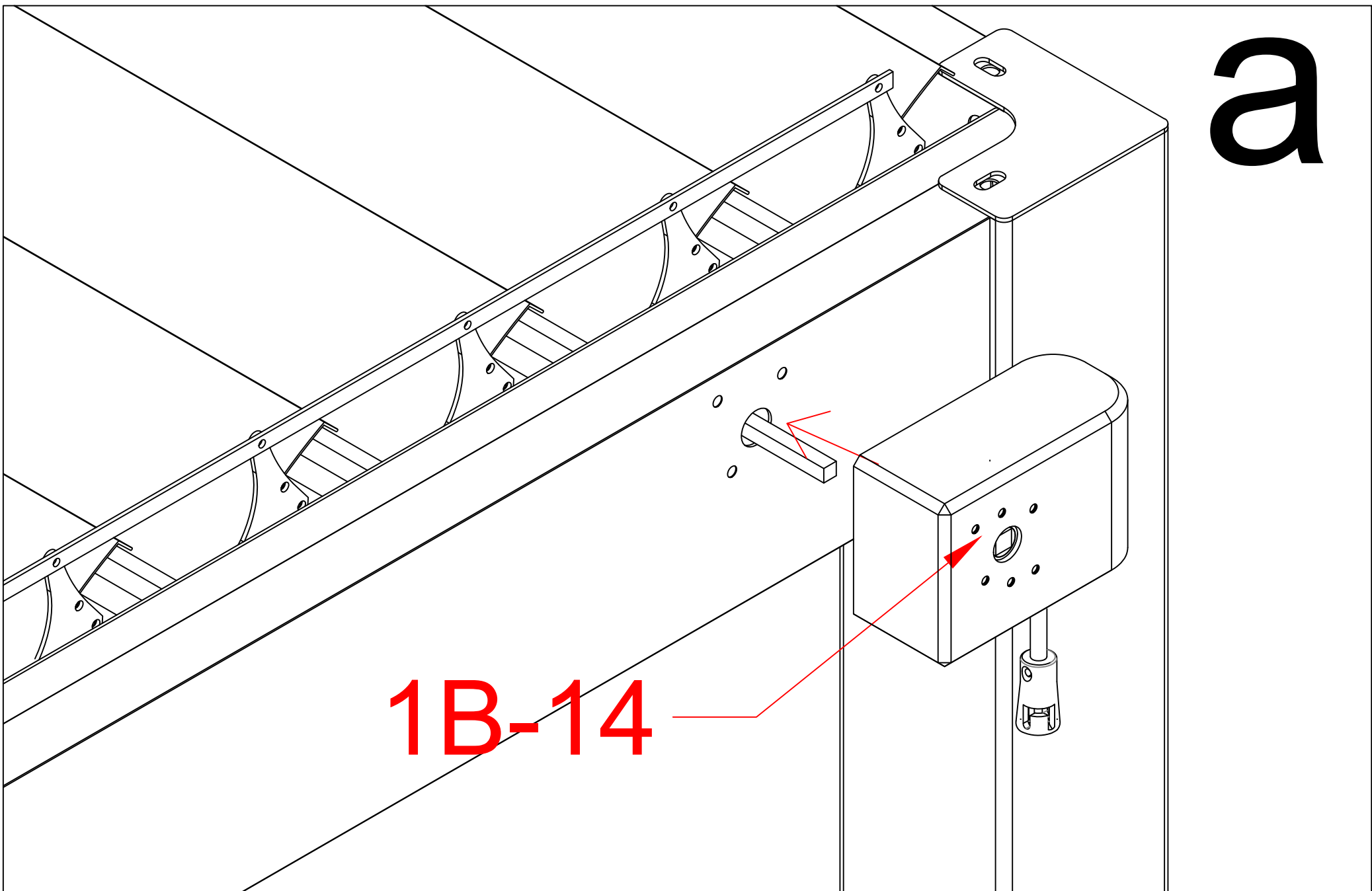


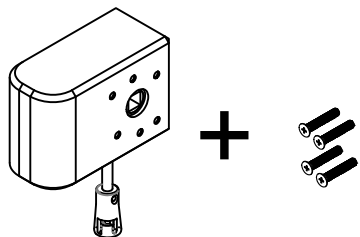
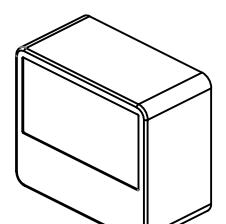
Warning:
Here the screw must be
hit, do not miss

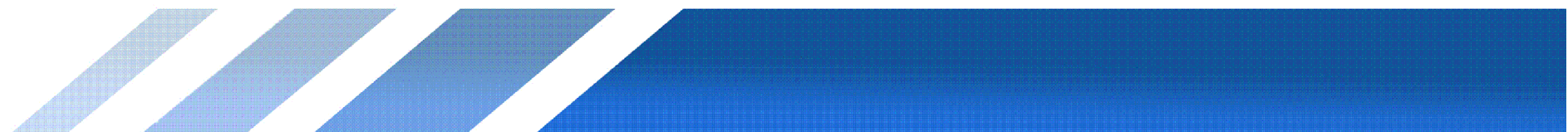


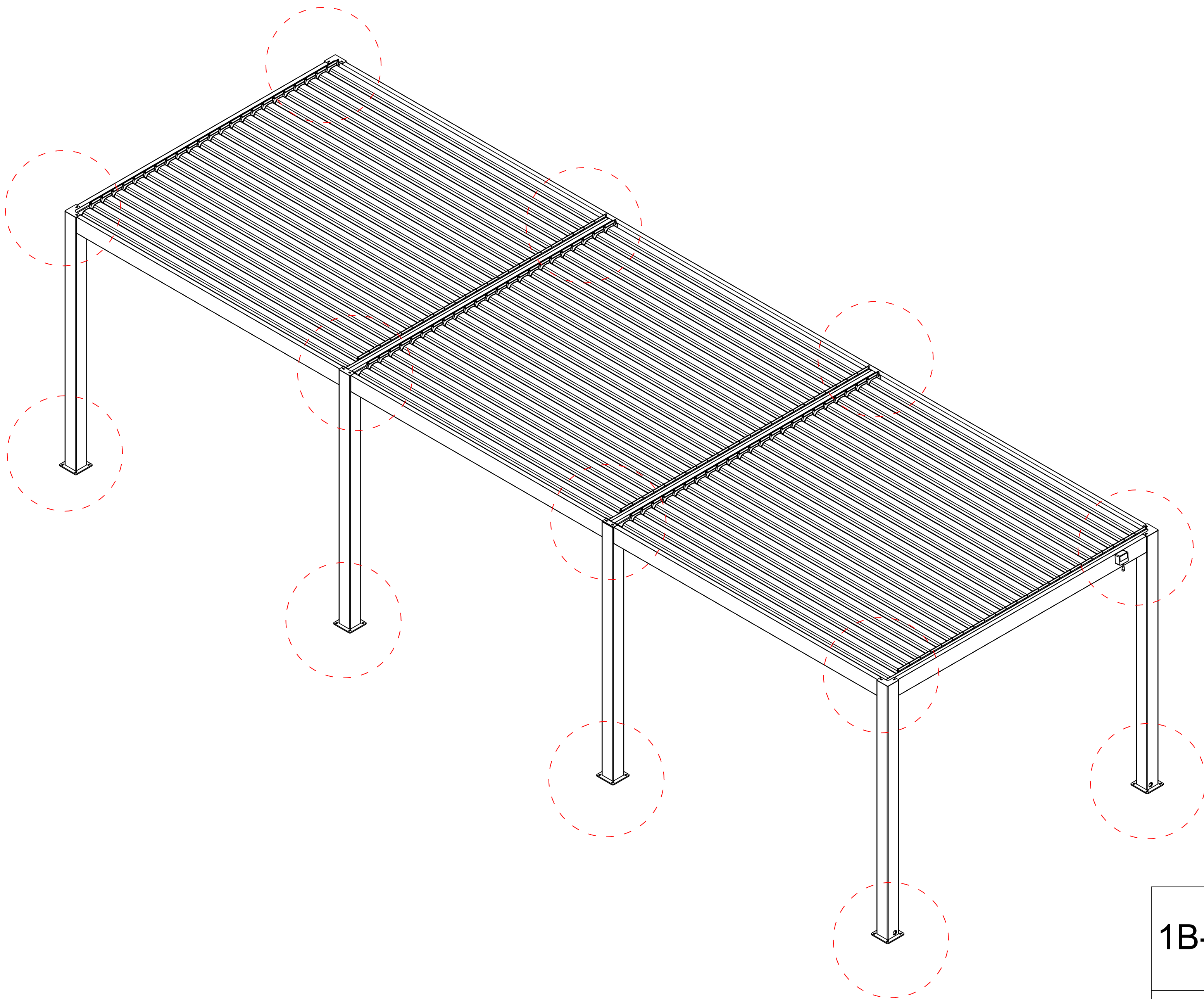
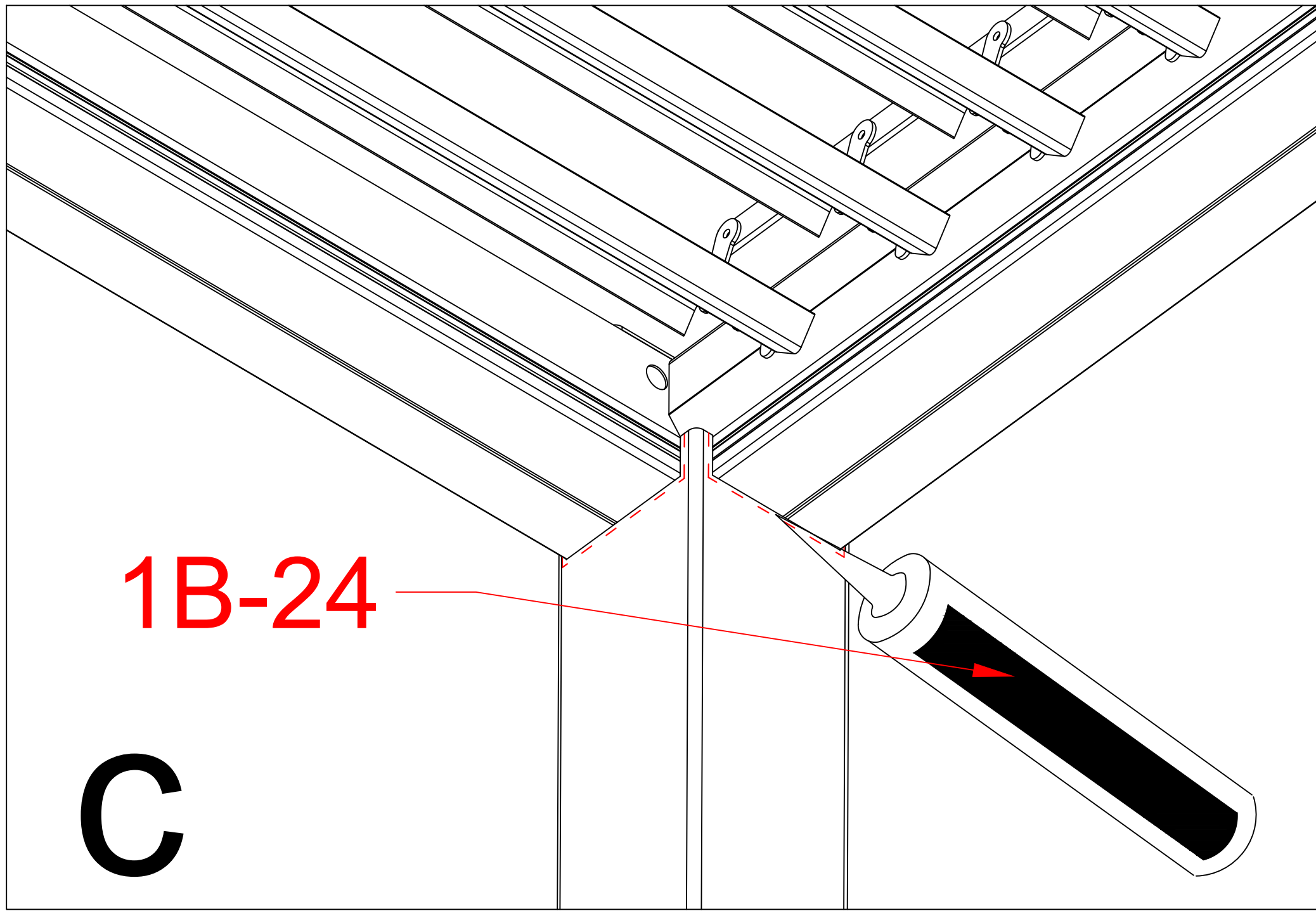
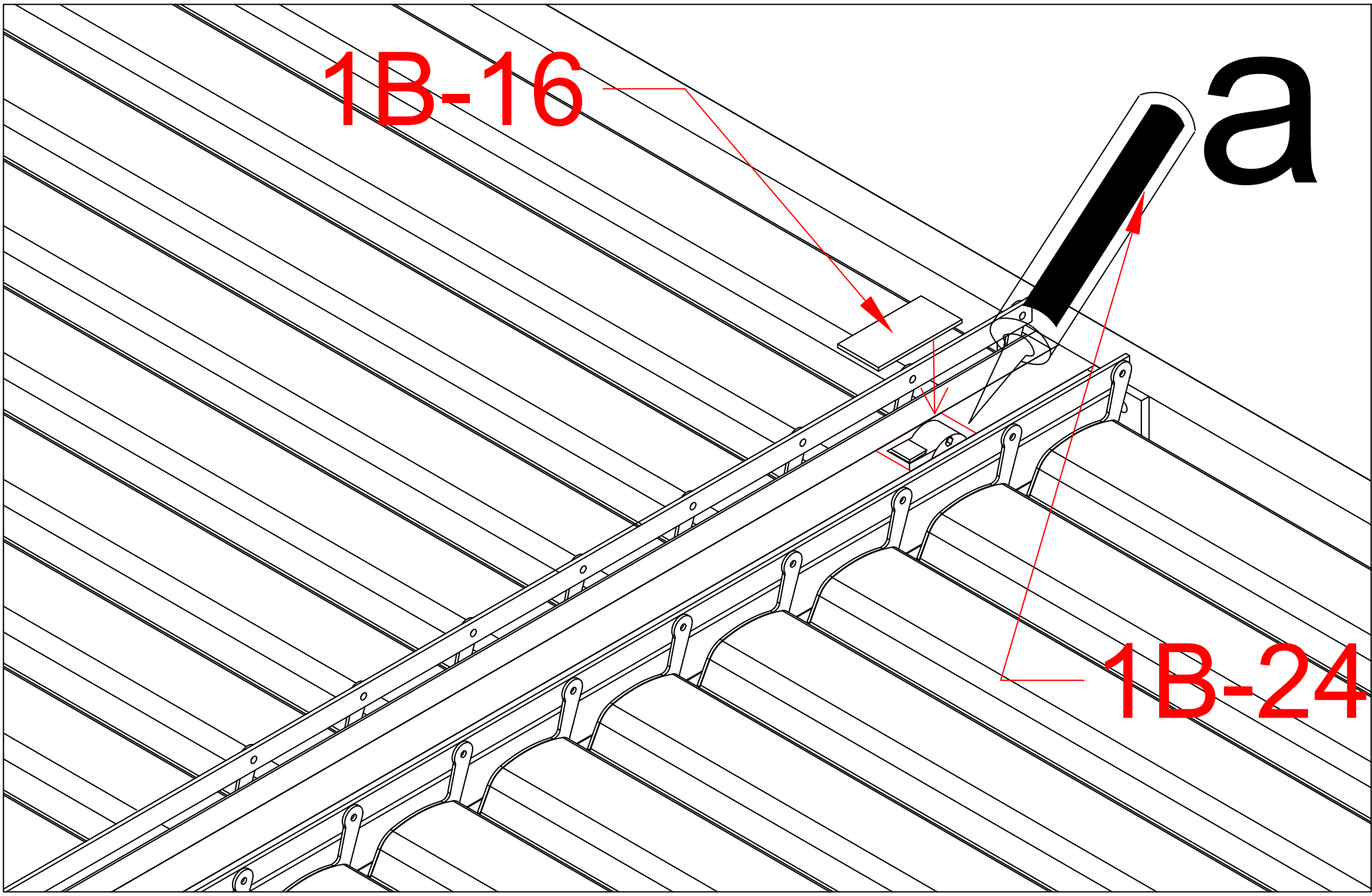
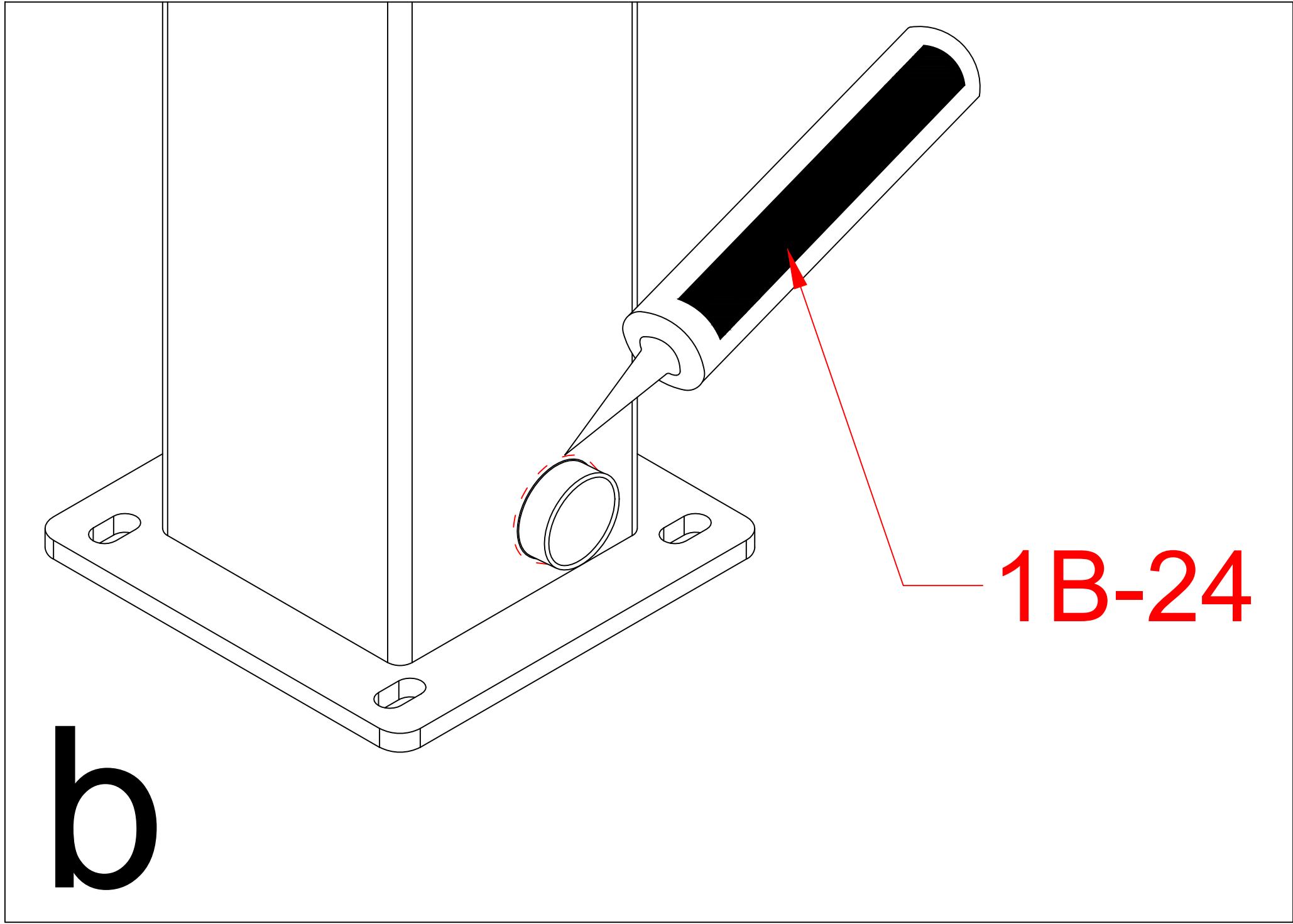
1B-67		42
1B-08A		1
1B-08B		1
1B-08C		1
1B-08D		1
1B-08E		2



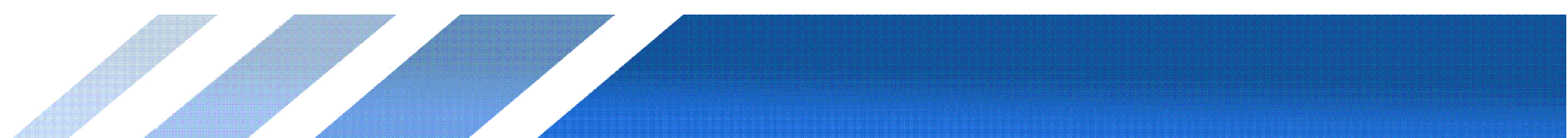


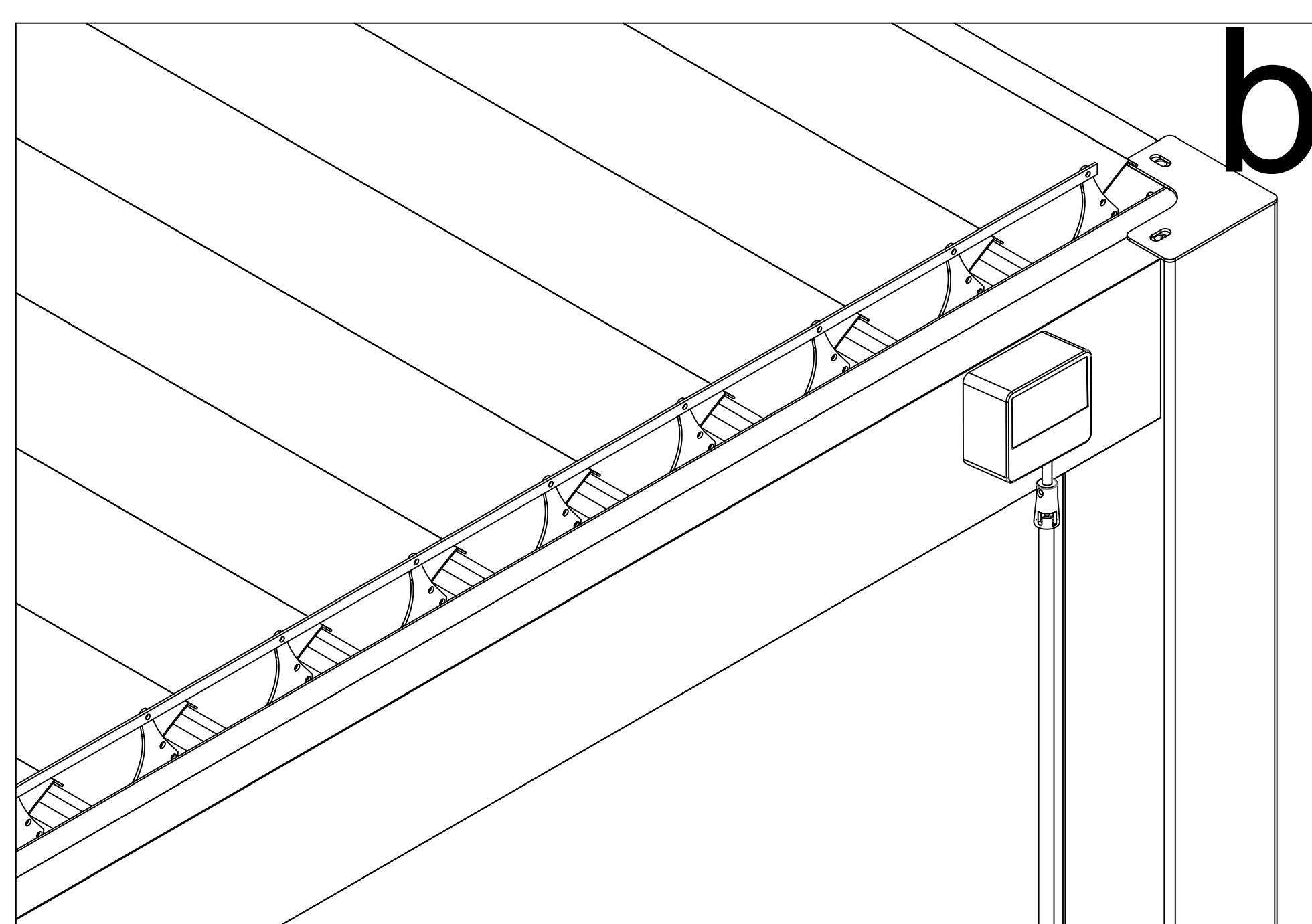
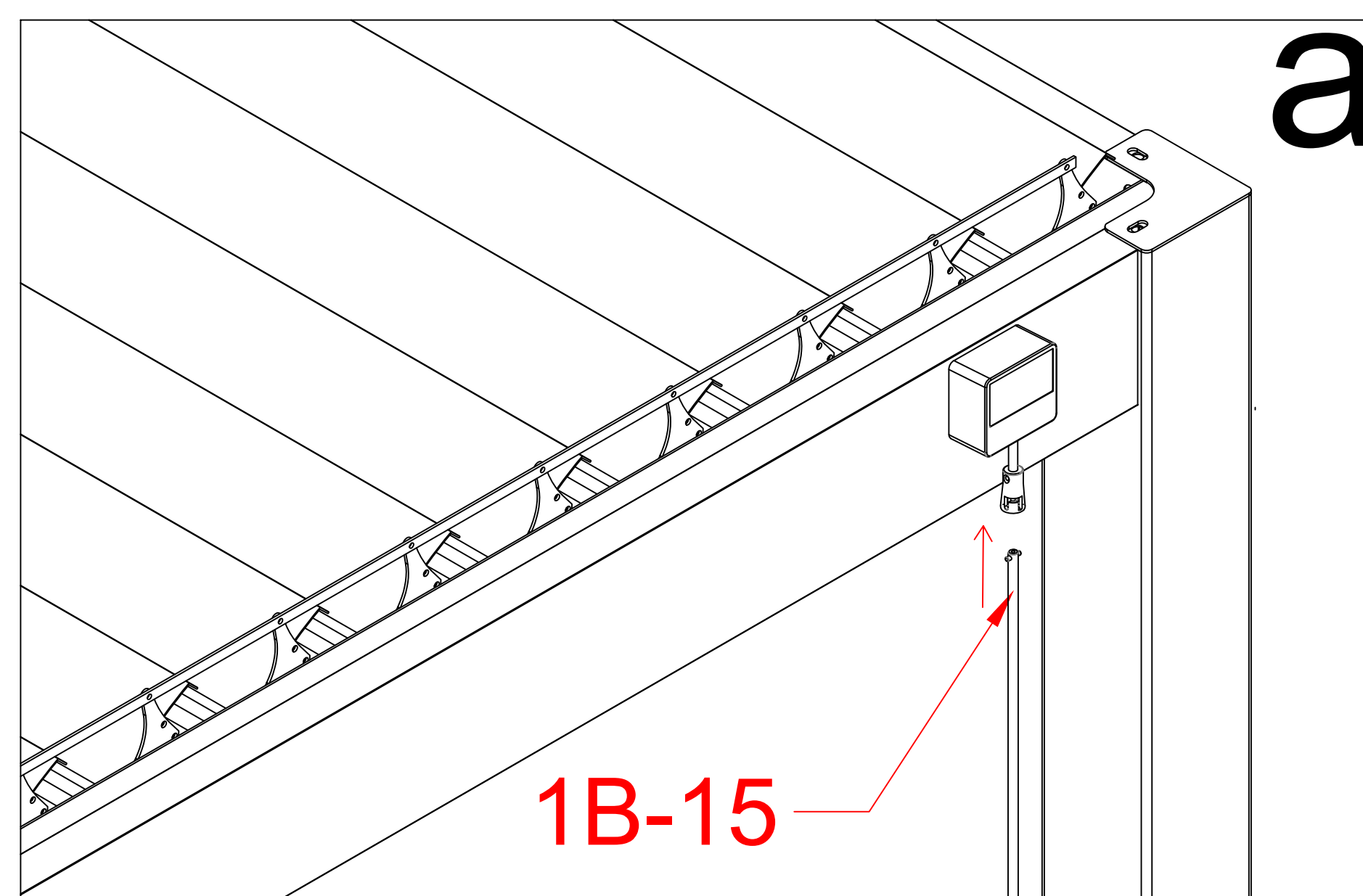
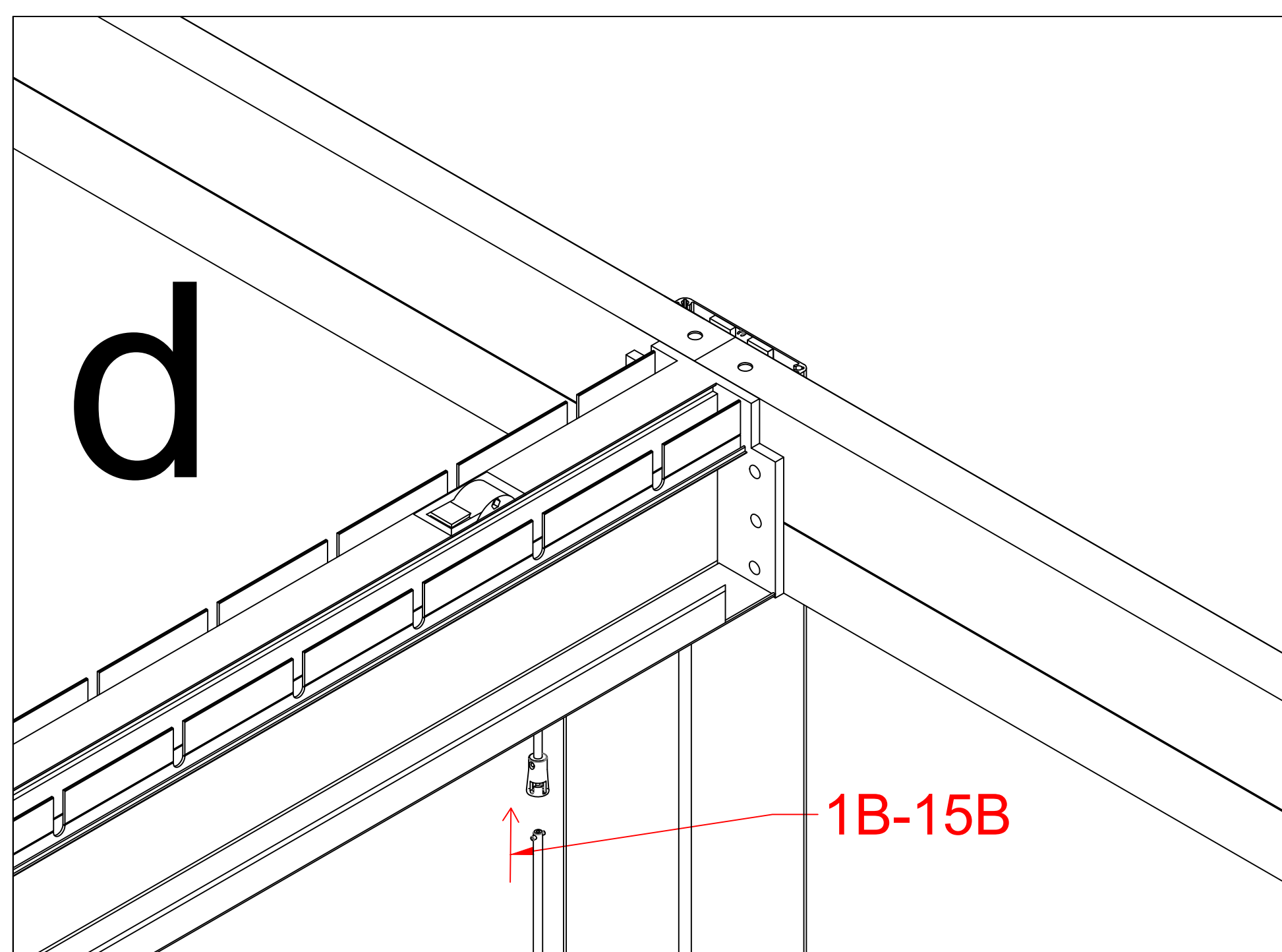
1B-14	 + 	2
1B-16		2



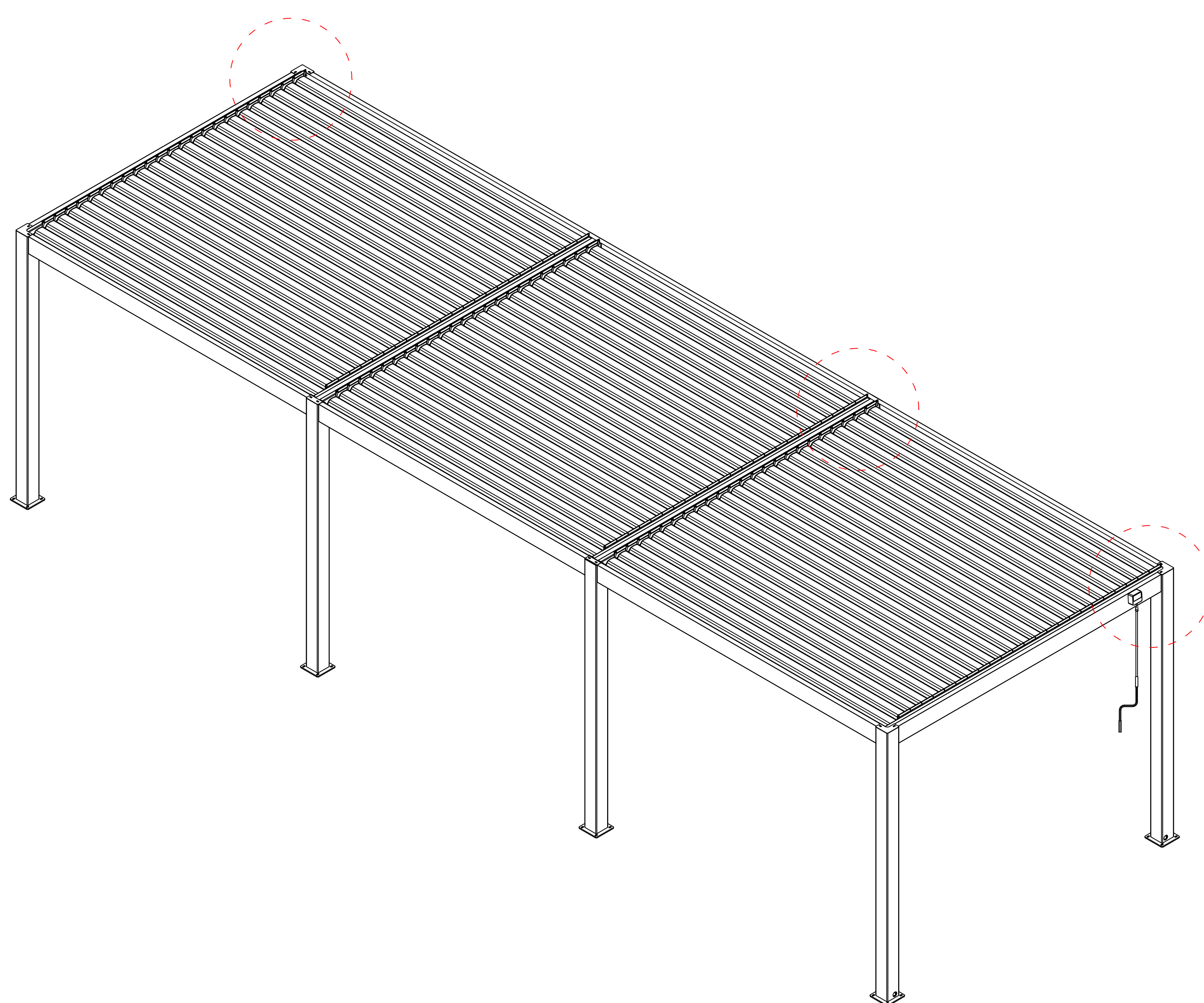


1B-17		1
1B-24		1





Warning
In Snow/Wind season or in case of snow/wind forecast open up your shutters in vertical position to avoid any damaging on your pergola.



1B-15		3
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